

**MLZ-KP18NA2 & SUZ-KA18NA2**  
**18,000 BTU/H EZ FIT CEILING CASSETTE**  
**18,000 BTU/H HEAT PUMP UNIVERSAL OUTDOOR UNIT**



Job Name:

System Reference:

Date:



Indoor Unit.....MLZ-KP18NA2

Outdoor Unit.....SUZ-KA18NA2

**INDOOR UNIT FEATURES**

- Fits between 16" joists spacing
- Stylish, square design panel
- Built-in condensate lift mechanism (19.6")
- Serviceable from the bottom (electrical and flare connections)
- Adjustable fan speeds and vane directions
- Washable antibacterial and deodorizing filter
- Multiple control options available:
  - Hand-held Remote Controller (provided with unit)
  - kumo cloud® smart device app for remote access
  - Third-party interface options
  - Wired or wireless controllers
- Pocket inside the access panel for kumo cloud® Wireless Interface

**OUTDOOR UNIT FEATURES**

- Variable speed INVERTER-driven compressor
- Innovative Joint Lap DC Motor leads to high efficiency and reliability
- Pulse Amplitude Modulation technology
- High-performance grooved piping for increased heat exchange efficiency

# SPECIFICATIONS: MLZ-KP18NA2 & SUZ-KA18NA2

Cooling at 95°F <sup>1</sup>	Maximum Capacity	BTU/H	18,000
	Rated Capacity	BTU/H	18,000
	Minimum Capacity	BTU/H	6,600
	Maximum Power Input	W	1,440
	Rated Power Input	W	1,440
	Moisture Removal	Pints/h	5.3
	Sensible Heat Factor		0.67
	Power Factor [208V / 230V]	%	98.0 / 98.0
Heating at 47°F <sup>2</sup>	Maximum Capacity	BTU/H	22,800
	Rated Capacity	BTU/H	20,000
	Minimum Capacity	BTU/H	8,200
	Maximum Power Input	W	2,140
	Rated Power Input	W	1,170
	Power Factor [208V / 230V]	%	98.0 / 98.0
Heating at 17°F <sup>3</sup>	Maximum Capacity	BTU/H	14,900
	Rated Capacity	BTU/H	13,100
	Maximum Power Input	W	1,780
	Rated Power Input	W	1,460
Heating at 5°F <sup>4</sup>	Maximum Capacity	BTU/H	10,700
	Maximum Power Input	W	1,230
Heating at -4°F <sup>5</sup>	Maximum Capacity	BTU/H	7,900
Efficiency	SEER   SEER2		22.3   22.9
	EER <sup>1</sup>   EER2 <sup>1</sup>		12.5   12.5
	HSPF [IV]   HSPF2 [IV]		12.4   10.5
	COP at 47°F <sup>2</sup>		3.3
	COP at 17°F at Maximum Capacity <sup>3</sup>		2.4
	COP at 5°F at Maximum Capacity <sup>4</sup>		2.5
	ENERGY STAR® Certified		Yes
Electrical	Voltage, Phase, Frequency		208/230, 1, 60
	Guaranteed Voltage Range	V AC	187 - 253
	Voltage: Indoor - Outdoor, S1-S2	V AC	208/230
	Voltage: Indoor - Outdoor, S2-S3	V DC	24
	Short-circuit Current Rating [SCCR]	kA	5
	Recommended Fuse/Breaker Size (Outdoor)	A	15
	Recommended Wire Size [Indoor - Outdoor]	AWG	14
	Power Supply		Indoor unit is powered by the outdoor unit
Indoor Unit	MCA	A	1.0
	Fan Motor Full Load Amperage	A	0.68
	Fan Motor Type		DC Motor
	Airflow Rate at Cooling, Dry	CFM	212–293–346–403
	Airflow Rate at Cooling, Wet	CFM	180–249–294–343
	Airflow Rate at Heating, Dry	CFM	212–311–364–417
	Sound Pressure Level [Cooling]	dB[A]	29–36–41–47
	Sound Pressure Level [Heating]	dB[A]	26–37–42–48
	Drain Pipe Size	In. [mm]	1-1/4 [32]
	Condensate Lift Mechanism, Maximum Distance	In. [mm]	19-11/16 [500]
	Coating on Heat Exchanger		—
	External Finish Color		Munsell 4.0GY 9.1/0.2
	Unit Dimensions	W x D x H: In. [mm]	43-3/8 x 14-3/16 x 7-5/16 [1,102 x 360 x 185]
	Package Dimensions	W x D x H: In. [mm]	46-5/16 x 15-3/4 x 11-1/8 [1,177 x 400 x 284]
	Unit Weight	Lbs. [kg]	35 [16]
	Package Weight	Lbs. [kg]	42 [19]
Indoor Unit Operating Temperature Range	Cooling Intake Air Temp [Maximum / Minimum]*	°F	90 DB, 73 WB / 67 DB, 57 WB
	Heating Intake Air Temp [Maximum / Minimum]	°F	80 DB / 70 DB

## NOTES:

AHRI Rated Conditions

(Rated data is determined at a fixed compressor speed)

<sup>1</sup>Cooling (Indoor // Outdoor)

°F 80 DB, 67 WB // 95 DB, 75 WB

<sup>2</sup>Heating at 47°F (Indoor // Outdoor)

°F 70 DB, 60 WB // 47 DB, 43 WB

<sup>3</sup>Heating at 17°F (Indoor // Outdoor)

°F 70 DB, 60 WB // 17 DB, 15 WB

Conditions

<sup>4</sup>Heating at 5°F (Indoor // Outdoor)

°F 70 DB, 60 WB // 5 DB, 4 WB

<sup>5</sup>Heating at -4°F (Indoor // Outdoor)

°F 70 DB, 60 WB // -4 DB, -5 WB

\*Indoor/Outdoor Unit Operating Temperature Range (Cooling Air Temp [Maximum / Minimum]):

• Applications should be restricted to comfort cooling only; equipment cooling applications are not recommended for low ambient temperature conditions.

\*\*Outdoor Unit Operating Temperature Range (Cooling Thermal Lock-out / Re-start Temperatures; Heating Thermal Lock-out / Re-start Temperatures):

• System cuts out in heating mode to avoid thermistor error and automatically restarts at these temperatures.

# SPECIFICATIONS: MLZ-KP18NA2 & SUZ-KA18NA2

Outdoor Unit	MCA	A	14.0
	MOCP	A	24
	Fan Motor Full Load Amperage	A	0.7
	Fan Motor Output	W	77
	Airflow Rate [Cooling / Heating]	CFM	1691 / 1691
	Refrigerant Control		LEV
	Defrost Method		Reverse Cycle
	Coating on Heat Exchanger		Blue Fin Coating
	Sound Pressure Level, Cooling <sup>1</sup>	dB(A)	54
	Sound Pressure Level, Heating <sup>2</sup>	dB(A)	55
	Compressor Type		DC INVERTER-driven Twin Rotary
	Compressor Model		SNB130FQBMT
	Compressor Rated Load Amps	A	10
	Compressor Locked Rotor Amps	A	12.5
	Compressor Oil [Type // Charge]	oz.	FV50S //11.8
	External Finish Color		Ivory Munsell 3Y 7.8/1.1
	Base Pan Heater		Optional
	Unit Dimensions	W x D x H: In. [mm]	33-1/16 x 13 x 34-5/8 [840 x 330 x 880]
	Package Dimensions	W x D x H: In. [mm]	38-3/4 x 16-3/4 x 39 [980 x 420 x 990]
	Unit Weight	Lbs. [kg]	127 [58]
	Package Weight	Lbs. [kg]	145 [66]
Outdoor Unit Operating Temperature Range	Cooling Air Temp [Maximum / Minimum]*	°F	115 DB / 14 DB
	Cooling Thermal Lock-out / Re-start Temperatures**	°F	-1 / 3
	Heating Air Temp [Maximum / Minimum]	°F	75 DB, 65 WB / -4 DB, -5 WB
	Heating Thermal Lock-out / Re-start Temperatures**	°F	-14 / -4
Refrigerant	Type		R410A
	Pre-Charged Refrigerant Amount	Lbs, oz	3.0, 9.0
	Maximum Pre-Charged Piping Length	Ft. [m]	25.0 [7.5]
	Additional Refrigerant Charge Per Additional Piping Length	oz./Ft. [g/m]	0.216 [20]
Piping	Gas Pipe Size O.D. [Flared]	In.[mm]	1/2 [12.7]
	Liquid Pipe Size O.D. [Flared]	In.[mm]	1/4 [6.35]
	Maximum Piping Length	Ft. [m]	100 [30]
	Maximum Height Difference	Ft. [m]	50 [15]
	Maximum Number of Bends		10

## NOTES:

AHRI Rated Conditions  
(Rated data is determined at a fixed compressor speed)

<sup>1</sup> Cooling (Indoor // Outdoor)	°F	80 DB, 67 WB // 95 DB, 75 WB
<sup>2</sup> Heating at 47°F (Indoor // Outdoor)	°F	70 DB, 60 WB // 47 DB, 43 WB
<sup>3</sup> Heating at 17°F (Indoor // Outdoor)	°F	70 DB, 60 WB // 17 DB, 15 WB

Conditions

<sup>4</sup> Heating at 5°F (Indoor // Outdoor)	°F	70 DB, 60 WB // 5 DB, 4 WB
<sup>5</sup> Heating at -4°F (Indoor // Outdoor)	°F	70 DB, 60 WB // -4 DB, -5 WB

\*Indoor/Outdoor Unit Operating Temperature Range (Cooling Air Temp [Maximum / Minimum]):

- Applications should be restricted to comfort cooling only; equipment cooling applications are not recommended for low ambient temperature conditions.

\*\*Outdoor Unit Operating Temperature Range (Cooling Thermal Lock-out / Re-start Temperatures; Heating Thermal Lock-out / Re-start Temperatures):

- System cuts out in heating mode to avoid thermistor error and automatically restarts at these temperatures.

## INDOOR UNIT ACCESSORIES: MLZ-KP18NA2

Control Interface	BACnet® and Modbus® Interface	PAC-UKPRC001-CN-1
	CN24 Relay Kit	CN24RELAY-KIT-CM3
	IT Extender	PAC-WHS01IE-E
	kumo station® for kumo cloud®	PAC-WHS01HC-E
	System Control Interface	MAC-334IF-E
	Thermostat Interface	PAC-US444CN-1
	Thermostat Interface	PAC-US445CN-1
	USNAP Adapter	PAC-WHS01UP-E
	Wireless Interface for kumo cloud®	PAC-USWHS002-WF-2
Remote Sensor	Wired Remote Sensor	M21EAA307
	Wireless temperature and humidity sensor for kumo cloud®	PAC-USWHS003-TH-1
Wired Remote Controller	Deluxe Wired MA Remote Controller†	PAR-40MAAU
	Simple Ductless Wired Remote Controller	PAC-SDW01RC-1
	Simple MA Remote Controller†	PAC-YT53CRAU-J
	Touch MA Controller†	PAR-CT01MAU-SB
Wireless Remote Controller	kumo touch™ RedLINK™ Wireless Controller	MHK2
	Lockdown bracket for remote controller	RCMKP1CB
Condensate	Blue Diamond (Advanced) Mini Condensate Pump w/ Reservoir & Sensor (208/230V) [recommended]	X87-721
	Blue Diamond (MicroBlue) Mini Condensate Pump (110/208/230V) up to 18,000 BTU/H	X86-003
	Refco Condensate Pump (100-240 VAC) up to 120,000 BTU/H	COMBI
Disconnect Switch	(30A/600V/UL) [fits 2" X 4" utility box] - Black	TAZ-MS303
	(30A/600V/UL) [fits 2" X 4" utility box] - White	TAZ-MS303W
Filter	Anti-allergy Enzyme Filter	MAC-408FT-E
Grille	Grille (required)	MLP-444WU
Lineset	100' x 1/4" x 100' / 1/2" Lineset (Twin-Tube Insulation)	MLS141212T-100
	15' x 1/4" x 15' / 1/2" Lineset (Twin-Tube Insulation)	MLS141212T-15
	30' x 1/4" x 30' / 1/2" Lineset (Twin-Tube Insulation)	MLS141212T-30
	50' x 1/4" x 50' / 1/2" Lineset (Twin-Tube Insulation)	MLS141212T-50
	65' x 1/4" x 65' / 1/2" Lineset (Twin-Tube Insulation)	MLS141212T-65

### NOTES:

†Requires MAC-334IF-E

- M-Series EZ FIT® Recessed Ceiling Cassette, Floor-mount and Wall-mount  
Allows indoor units to connect to an MA Controller:  
Deluxe MA Remote Controller  
Simple MA Controller  
Touch MA Controller

## OUTDOOR UNIT ACCESSORIES: SUZ-KA18NA2

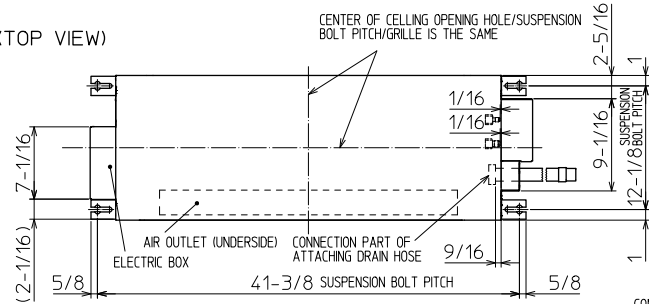
Air Outlet Guide	Air Outlet Guide	MAC-886SG-E
Control/Service Tool	M- & P-Series Maintenance Tool Cable Set	M21EC0397
	USB/UART Conversion Cable (Required for all laptop connection)	M21EC1397
Mini-Split Wire	14 Gauge, 4 wire MiniSplit Cable—250 ft. roll	S144-250
	14 Gauge, 4 wire MiniSplit Cable—250 ft. roll	SW144-250
	14 Gauge, 4 wire MiniSplit Cable—50 ft. roll	S144-50
	14 Gauge, 4 wire MiniSplit Cable—50 ft. roll	SW144-50
	16 Gauge, 4 wire MiniSplit Cable—250 ft. roll	S164-250
	16 Gauge, 4 wire MiniSplit Cable—250 ft. roll	SW164-250
	16 Gauge, 4 wire MiniSplit Cable—50 ft. roll	S164-50
	16 Gauge, 4 wire MiniSplit Cable—50 ft. roll	SW164-50
Mounting Pad	Condensing Unit Mounting Pad: 16" x 36" x 3"	ULTRILITE1
	Outdoor Unit 3-1/4 inch Mounting Base (Pair) - Plastic	DSD-400P
Optional Defrost Heater	Base Heater	MAC-642BH-U1
Stand	18" Single Fan Stand	QSMS1801M
	24" Single Fan Stand	QSMS2401M
	Condenser Wall Bracket	QSWB2000M-1
	Outdoor Unit Stand — 12" High	QSMS1201M

# INDOOR UNIT DIMENSIONS: MLZ-KP18NA2

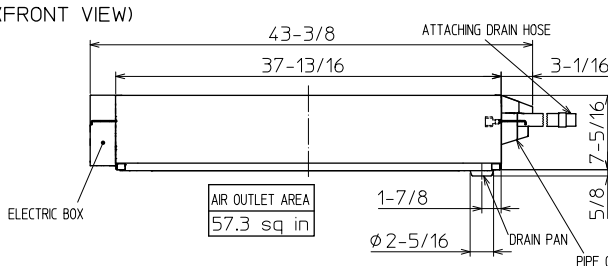
Unit: inch

## INDOOR UNIT OUTLINE DRAWING

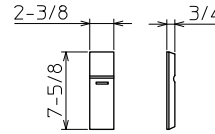
(TOP VIEW)



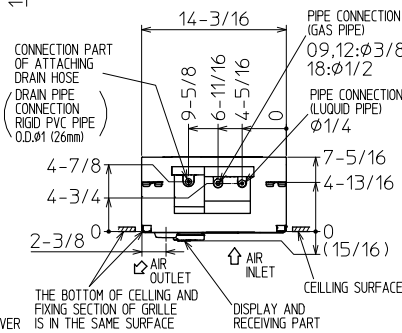
(FRONT VIEW)



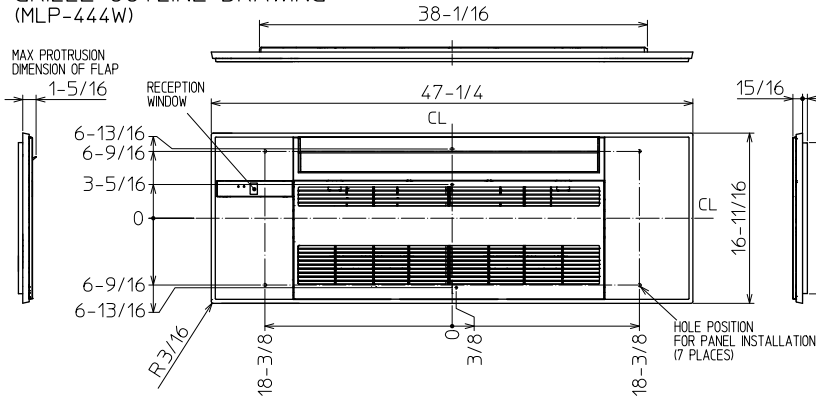
## REMOTE CONTROLLER OUTLINE DRAWING



(RIGHT SIDE VIEW)



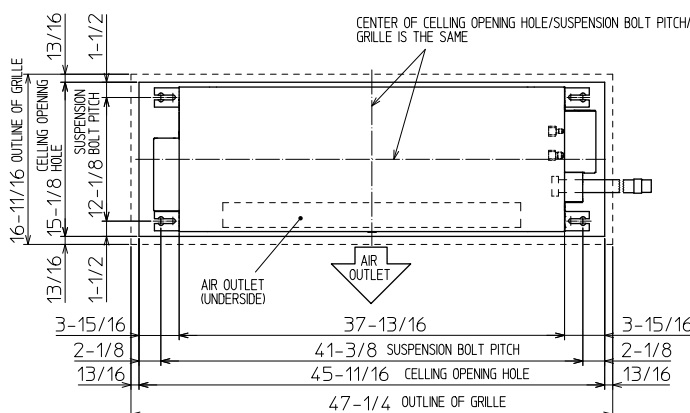
## GRILLE OUTLINE DRAWING (MLP-444W)



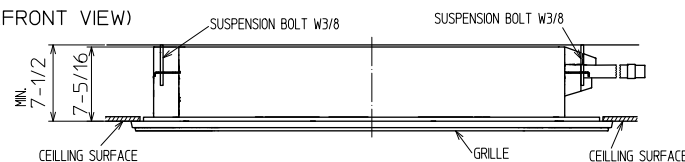
		KP09/12NA	KP18NA
EXTENSION PIPE	LIQUID PIPE O.D.	$\phi 1/4$	
	GAS PIPE O.D.	$\phi 3/8$	$\phi 1/2$
CONNECTION OF PIPE	LIQUID PIPE	FLARED CONNECTION $\phi 1/4$	
	GAS PIPE	FLARED CONNECTION $\phi 3/8$	FLARED CONNECTION $\phi 1/2$
DRAIN HOSE		HEAT INSULATOR O.D. $\phi 1-1/4$	CONNECTION I.D. $\phi 1$ EFFECTIVE LENGTH 18-7/8
DRAIN PIPE CONNECTION		RIGID PVC PIPE O.D. $\phi 1$ (26mm)	

NOTE1. CUT THE DRAIN HOSE (ACCESSORY) FOR USE, IF NECESSARY.

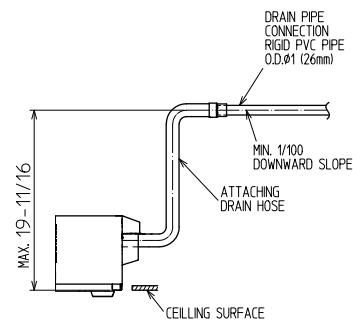
## INDOOR UNIT DETAIL VIEW (TOP VIEW)



(FRONT VIEW)



THE METHOD FOR STANDING DRAIN FROM INDOOR UNIT  
\* CUT THE DRAIN HOSE (ACCESSORY) FOR USE, IF NECESSARY.

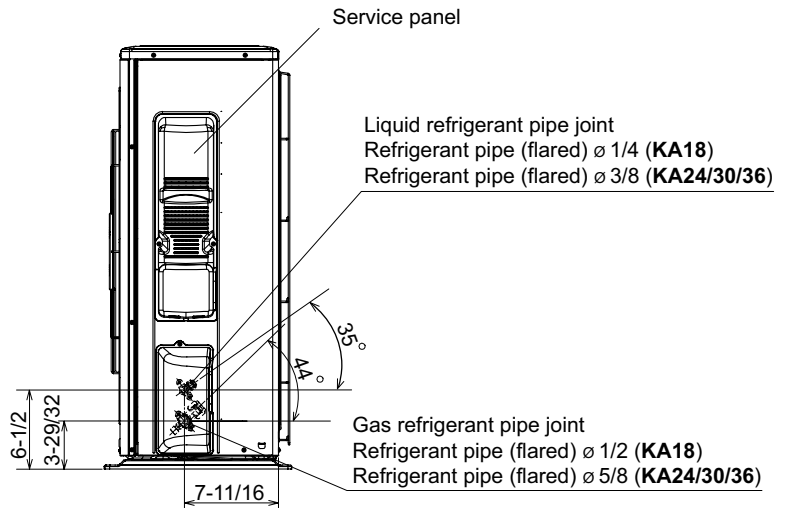
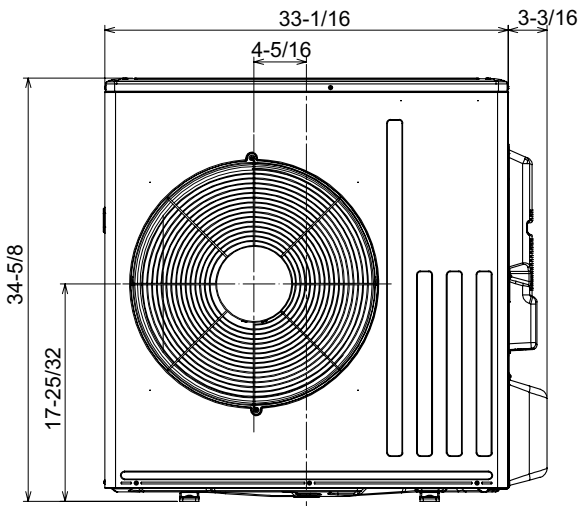
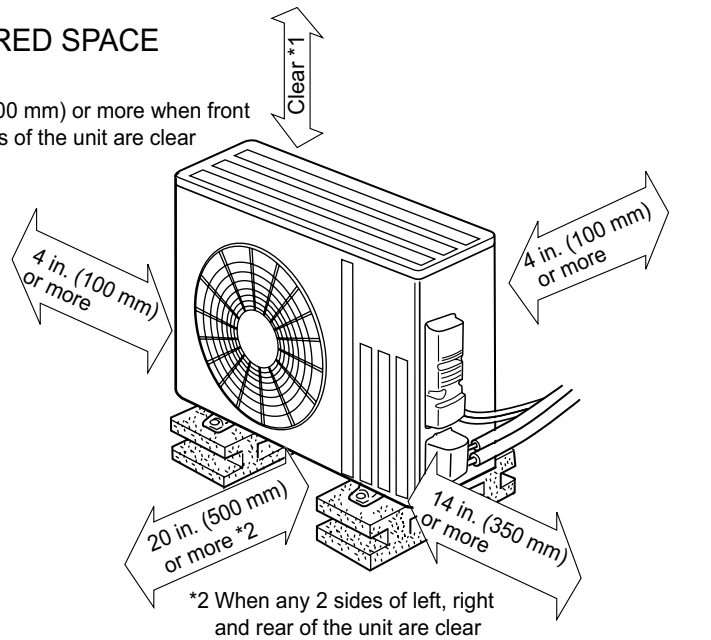
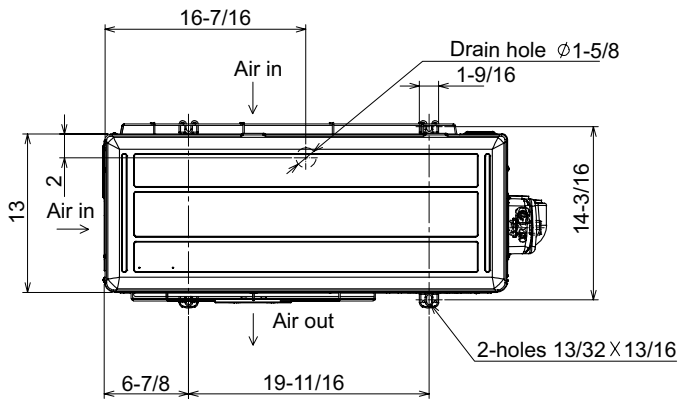


# OUTDOOR UNIT DIMENSIONS: SUZ-KA18NA2

Unit: inch

## REQUIRED SPACE

\*1 20 in. (500 mm) or more when front and sides of the unit are clear



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FORM# MLZ-KP18NA2 & SUZ-KA18NA2 - 202304

