

**PEAD-A18AA7 & SUZ-KA18NA2**  
**MID STATIC HORIZONTAL-DUCTED INDOOR UNIT**  
**18,000 BTU/H HEAT PUMP UNIVERSAL OUTDOOR UNIT**



Job Name:

System Reference:

Date:



Indoor Unit.....PEAD-A18AA7

Outdoor Unit.....SUZ-KA18NA2

**INDOOR UNIT FEATURES**

- Unobtrusive ceiling-concealed design for short-run ductwork
- Wide ranging external static pressure (0.14-0.60 in. WG)
- Built-in condensate lift mechanism (up to 27-9/16")
- Auto fan speed mode
- Optional FB Series filter boxes for easy access and service
- Ideal for residential homes, retail shopping centers, larger classrooms, office complexes, conference rooms, ballrooms, fitness centers, and more
- Multiple control options available:
  - kumo cloud® smart device app for remote access
  - Third-party interface options
  - Wired or wireless controllers

**OUTDOOR UNIT FEATURES**

- Variable speed INVERTER-driven compressor
- Innovative Joint Lap DC Motor leads to high efficiency and reliability
- Pulse Amplitude Modulation technology
- High-performance grooved piping for increased heat exchange efficiency

# SPECIFICATIONS: PEAD-A18AA7 & SUZ-KA18NA2

Cooling at 95°F <sup>1</sup>	Maximum Capacity	BTU/H	18,000
	Rated Capacity	BTU/H	18,000
	Minimum Capacity	BTU/H	6,200
	Maximum Power Input	W	1,270
	Rated Power Input	W	1,270
	Moisture Removal	Pints/h	3.2
	Sensible Heat Factor		0.8
Heating at 47°F <sup>2</sup>	Power Factor	%	96.0/96.0
	Maximum Capacity	BTU/H	25,600
	Rated Capacity	BTU/H	21,600
	Minimum Capacity	BTU/H	8,120
	Maximum Power Input	W	2,140
	Rated Power Input	W	1,600
Heating at 17°F <sup>3</sup>	Power Factor	%	97.0/97.0
	Maximum Capacity	BTU/H	14,000
	Rated Capacity	BTU/H	14,000
	Maximum Power Input	W	1,440
Heating at 5°F <sup>4</sup>	Rated Power Input	W	1,440
	Maximum Capacity	BTU/H	12,000
Efficiency	Maximum Power Input	W	1,230
	SEER		19.8
	EER <sup>1</sup>		14.1
	HSPF [IV]		12.9
	COP at 47°F <sup>2</sup>		3.9
	COP at 17°F at Maximum Capacity <sup>3</sup>		2.85
Electrical	COP at 5°F at Maximum Capacity <sup>4</sup>		2.85
	ENERGY STAR® Certified		Yes
	Voltage, Phase, Frequency		208/230, 1, 60
	Guaranteed Voltage Range	V AC	198 - 253, 187 - 253
	Voltage: Indoor - Outdoor, S1-S2	V AC	208/230
	Voltage: Indoor - Outdoor, S2-S3	V DC	24
	Short-circuit Current Rating [SCCR]	kA	5
	Recommended Fuse/Breaker Size (Outdoor)	A	15
Indoor Unit	Recommended Wire Size [Indoor - Outdoor]	AWG	14
	Power Supply		Indoor unit is powered by the outdoor unit
	MCA	A	1.69
	Fan Motor Full Load Amperage	A	1.35
	Fan Motor Output	W	85
	Fan Motor Type		DC Motor
	Airflow Rate at Cooling, Dry	CFM	424–512–600
	Airflow Rate at Cooling, Wet	CFM	382–461–540
	Airflow Rate at Heating, Dry	CFM	424–512–600
	Sound Pressure Level [Cooling]	dB[A]	30–33–37
	Sound Pressure Level [Heating]	dB[A]	30–33–37
	External Static Pressure	in.WG	0.14–0.2–0.28–0.4–0.6
	Drain Pipe Size	In. [mm]	1-1/4 [32]
	Condensate Lift Mechanism, Maximum Distance	In. [mm]	27-9/16 [700]
	Coating on Heat Exchanger		—
	External Finish Color		Galvanized
	Unit Dimensions	W x D x H: In. [mm]	35-7/16 x 28-7/8 x 9-7/8 [900 x 732 x 250]
	Package Dimensions	W x D x H: In. [mm]	45-5/16 x 34-11/16 x 13-7/16 [1150 x 880 x 341]
Indoor Unit Operating Temperature Range	Unit Weight	Lbs. [kg]	62 [28]
	Package Weight	Lbs. [kg]	71 [32]
Indoor Unit Operating Temperature Range	Cooling Intake Air Temp [Maximum / Minimum]*	°F	90 DB, 72 WB / 66 DB, 61 WB
	Heating Intake Air Temp [Maximum / Minimum]	°F	77 DB / 59 DB

NOTES:

AHRI Rated Conditions (Rated data is determined at a fixed compressor speed)	<sup>1</sup> Cooling (Indoor // Outdoor)	°F	80 DB, 67 WB // 95 DB, 75 WB
	<sup>2</sup> Heating at 47°F (Indoor // Outdoor)	°F	70 DB, 60 WB // 47 DB, 43 WB
	<sup>3</sup> Heating at 17°F (Indoor // Outdoor)	°F	70 DB, 60 WB // 17 DB, 15 WB
Conditions	<sup>4</sup> Heating at 5°F (Indoor // Outdoor)	°F	70 DB, 60 WB // 5 DB, 4 WB
	<sup>5</sup> Heating at -4°F (Indoor // Outdoor)	°F	70 DB, 60 WB // -4 DB, -5 WB
	<sup>6</sup> Heating at -5°F (Indoor // Outdoor)	°F	70 DB, 60 WB // -5 DB, -6 WB
	<sup>7</sup> Heating at -13°F (Indoor // Outdoor)	°F	70 DB, 60 WB // -13 DB, -14 WB

\*Outdoor Unit Operating Temperature Range (Cooling Air Temp (Maximum / Minimum)):  
 • Applications should be restricted to comfort cooling only; equipment cooling applications are not recommended for low ambient temperature conditions.

\*\*Outdoor Unit Operating Temperature Range (Cooling Thermal Lock-out / Re-start Temperatures; Heating Thermal Lock-out / Re-start Temperatures):  
 • System cuts out in heating mode to avoid thermistor error and automatically restarts at these temperatures.

## SPECIFICATIONS: PEAD-A18AA7 & SUZ-KA18NA2

Outdoor Unit	MCA	A	14.0
	MOCP	A	24
	Fan Motor Full Load Amperage	A	0.67
	Fan Motor Output	W	77
	Airflow Rate	CFM	1691/1691
	Refrigerant Control		LEV
	Defrost Method		Reverse Cycle
	Coating on Heat Exchanger		Blue Fin Coating
	Sound Pressure Level, Cooling <sup>1</sup>	dB(A)	54
	Sound Pressure Level, Heating <sup>2</sup>	dB(A)	55
	Compressor Type		DC INVERTER-driven Twin Rotary
	Compressor Model		SNB130FQBMT
	Compressor Rated Load Amps	A	10.0
	Compressor Locked Rotor Amps	A	12.5
	Compressor Oil Type // Charge	oz.	FV50S//11.8
	External Finish Color		Ivory Munsell 3Y 7.8/1.1
	Base Pan Heater		Optional
	Unit Dimensions	W x D x H: In. [mm]	33-1/16 x 13 x 34-5/8 [840 x 330 x 880]
	Package Dimensions	W x D x H: In. [mm]	38-9/16 x 16-9/16 x 39 [980 x 420 x 990]
	Unit Weight	Lbs. [kg]	127 [58]
	Package Weight	Lbs. [kg]	145 [66]
Outdoor Unit Operating Temperature Range	Cooling Air Temp [Maximum / Minimum]*	°F	115 DB / 14 DB
	Cooling Thermal Lock-out / Re-start Temperatures**	°F	-1 / 3
	Heating Thermal Lock-out / Re-start Temperatures**	°F	-9 / -4
Refrigerant	Type		R410A
	Charge	Lbs, oz	3, 9.0
	Chargeless Piping Length	Ft. [m]	25.0 [7.5]
	Additional Refrigerant Charge Per Additional Piping Length	oz./Ft. [g/m]	0.216 [20]
Piping	Gas Pipe Size O.D. [Flared]	In.[mm]	1/2 [12.7]
	Liquid Pipe Size O.D. [Flared]	In.[mm]	1/4 [6.35]
	Maximum Piping Length	Ft. [m]	100 [30]
	Maximum Height Difference	Ft. [m]	50 [15]
	Maximum Number of Bends		10

### NOTES:

AHRI Rated Conditions

(Rated data is determined at a fixed compressor speed)

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Conditions

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## INDOOR UNIT ACCESSORIES: PEAD-A18AA7

Control Interface	3-Pin Connector	PAC-715AD
	BACnet® and Modbus Interface	PAC-UKPRC001-CN-1
	CN24 Relay Kit	CN24RELAY-KIT-CM3
	Connector cable for remote display	PAC-SA88HA-EP
	IT Extender	PAC-WHS01IE-E
	kumo station® for kumo cloud®	PAC-WHS01HC-E
	Lockdown bracket for remote controller	RCMKP1CB
	Remote Operation Adapter†	PAC-SF40RM-E
	Thermostat Interface	PAC-US444CN-1
	USNAP Adapter	PAC-WHS01UP-E
	Wireless Interface for kumo cloud®	PAC-USWHS002-WF-2
Remote Sensor	Flush Mount Temperature Sensor	PAC-USSEN001-FM-1
	Remote Temperature Sensor	PAC-SE41TS-E
	Wireless temperature and humidity sensor for kumo cloud®	PAC-USWHS003-TH-1
Wired Remote Controller	Airzone ZBS Wired Blueface Principal Controller White	AZZBSBLUEFACECB
	Airzone ZBS Wired Lite Controller White	AZZBSLITECB
	Airzone ZBS Wired Think Controller White	AZZBSTHINKCB
	Airzone ZBS Wireless Lite Controller White	AZZBSLITERB
	Airzone ZBS Wireless Think Controller White	AZZBSTHINKRB
	Deluxe Wired MA Remote Controller†	PAR-40MAAU
	Simple MA Remote Controller†	PAC-YT53CRAU-J
	Touch MA Controller†	PAR-CT01MAU-SB
Wireless Remote Controller	kumo touch™ RedLINK™ Wireless Controller	MHK2
	Wireless MA Receiver	PAR-FA32MA-W
	Wireless MA Remote Controller	PAR-FL32MA-E
Condensate	Blue Diamond (Advanced) Mini Condensate Pump w/ Reservoir & Sensor (208/230V) [recommended]	X87-721
	Blue Diamond (MegaBlue Advanced) Condensate Pump w/ Reservoir & Sensor	X87-835
	Blue Diamond Sensor Extension Cable — 15 Ft.	C13-103
Control Wire	20/2PR, 1PR shielded + 1PR plenum wire for Airzone, 100 ft reel	CW2042S2-100
	20/2PR, shielded + 1PR plenum wire for Airzone, 500 ft reel	CW2042S2-500
Disconnect Switch	(30A/600V/UL) [fits 2" X 4" utility box] - Black	TAZ-MS303
	(30A/600V/UL) [fits 2" X 4" utility box] - White	TAZ-MS303W
Filter Box	Filter Box with MERV 13 Filter	FBM2-2-A
Lineset	100' x 1/4" x 100' / 1/2" Lineset (Twin-Tube Insulation)	MLS141212T-100
	15' x 1/4" x 15' / 1/2" Lineset (Twin-Tube Insulation)	MLS141212T-15
	30' x 1/4" x 30' / 1/2" Lineset (Twin-Tube Insulation)	MLS141212T-30
	50' x 1/4" x 50' / 1/2" Lineset (Twin-Tube Insulation)	MLS141212T-50
	65' x 1/4" x 65' / 1/2" Lineset (Twin-Tube Insulation)	MLS141212T-65

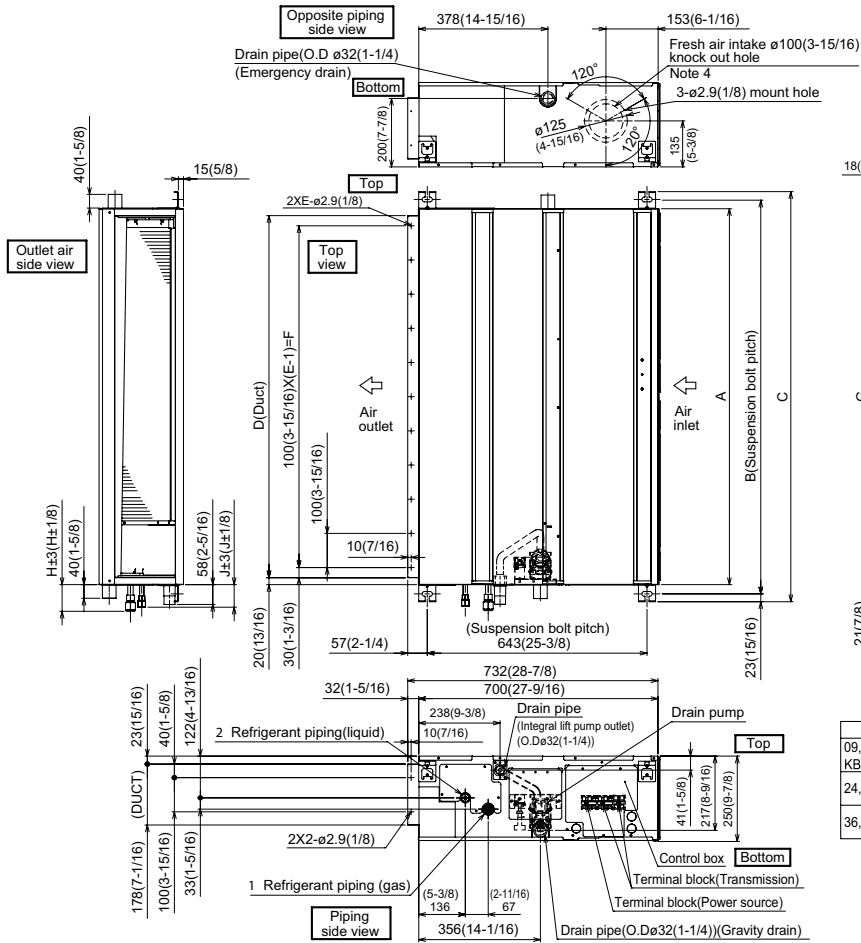
NOTES:

†PAC-SF40RM-E (Unable to use with wireless remote controller)

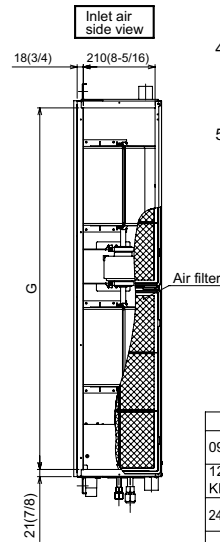
## OUTDOOR UNIT ACCESSORIES: SUZ-KA18NA2

Air Outlet Guide	Air Outlet Guide	MAC-886SG-E
Control/Service Tool	M- & P-Series Maintenance Tool Cable Set	M21EC0397
	USB/UART Conversion Cable (Required for all laptop connection)	M21EC1397
Mini-Split Wire	14 Gauge, 4 wire MiniSplit Cable—250 ft. roll	S144-250
	14 Gauge, 4 wire MiniSplit Cable—250 ft. roll	SW144-250
	14 Gauge, 4 wire MiniSplit Cable—50 ft. roll	S144-50
	14 Gauge, 4 wire MiniSplit Cable—50 ft. roll	SW144-50
	16 Gauge, 4 wire MiniSplit Cable—250 ft. roll	S164-250
	16 Gauge, 4 wire MiniSplit Cable—250 ft. roll	SW164-250
	16 Gauge, 4 wire MiniSplit Cable—50 ft. roll	S164-50
	16 Gauge, 4 wire MiniSplit Cable—50 ft. roll	SW164-50
Mounting Pad	Condensing Unit Mounting Pad: 16" x 36" x 3"	ULTRILITE1
	Outdoor Unit 3-1/4 inch Mounting Base (Pair) - Plastic	DSD-400P
Optional Defrost Heater	Base Heater	MAC-642BH-U1
Stand	18" Single Fan Stand	QSMS1801M
	24" Single Fan Stand	QSMS2401M
	Condenser Wall Bracket	QSWB2000M-1
	Outdoor Unit Stand — 12" High	QSMS1201M

# INDOOR UNIT DIMENSIONS: PEAD-A18AA7



- Note 1. Use an M10 screw for the suspension bolt (field supply).  
 2. Keep the service space for maintenance at the bottom.  
 3. This drawing is for 24·30·36·42 KBTU/H models, which have 2 fans.  
 09·12·15·18 KBTU/H models have 1 fan.  
 4. If the inlet duct is used, remove the air filter (supplied with the unit), then install the filter (field supply) at the suction side.  
 5. Heat air to 0°C (32°F) or higher when taking fresh air with a fresh air intake.



Unit:mm(in.)

Model	J	1 Gas pipe	2 Liquid pipe
09 KBTU/H	62 (2-1/2)	ø9.52 (3/8)	ø6.35 (1/4)
12,15,18 KBTU/H	62 (2-1/2)	ø12.7 (1/2)	ø6.35 (1/4)
24,30 KBTU/H	66 (2-5/8)	ø15.88 (5/8)	ø9.52 (3/8)
36,42 KBTU/H			

Unit:mm(in.)

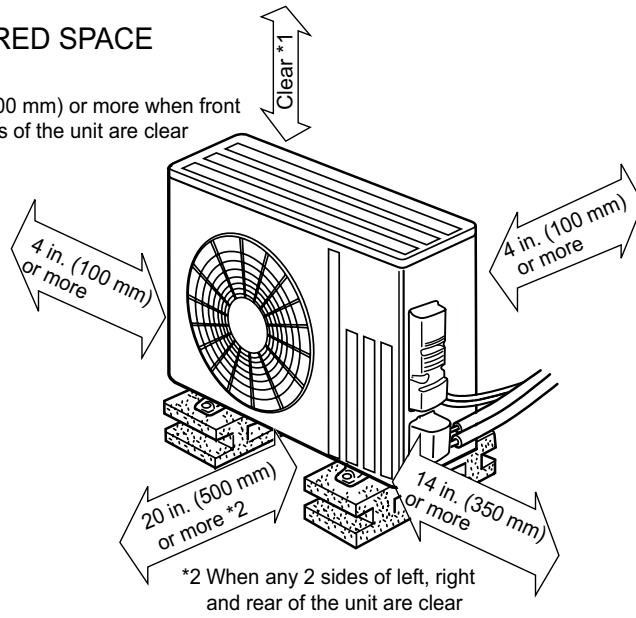
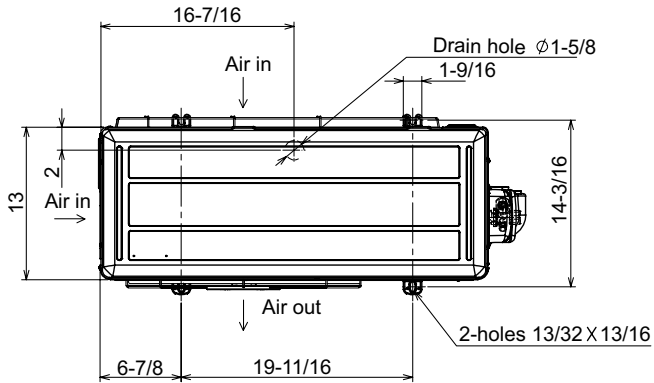
Model	A	B	C	D	E	F	G	H
09,12,15,18 KBTU/H	900 (35-7/16)	954 (37-9/16)	1000 (39-3/8)	860 (33-7/8)	9	800 (31-1/2)	858 (33-13/16)	72 (2-7/8)
24,30 KBTU/H	1100 (43-5/16)	1154 (45-7/16)	1200 (47-1/4)	1060 (41-3/4)	11	1000 (39-3/8)	1058 (41-11/16)	78 (3-1/8)
36,42 KBTU/H	1400 (55-1/8)	1454 (57-1/4)	1500 (59-1/16)	1360 (53-9/16)	14	1300 (51-1/16)	1358 (53-1/2)	

# OUTDOOR UNIT DIMENSIONS: SUZ-KA18NA2

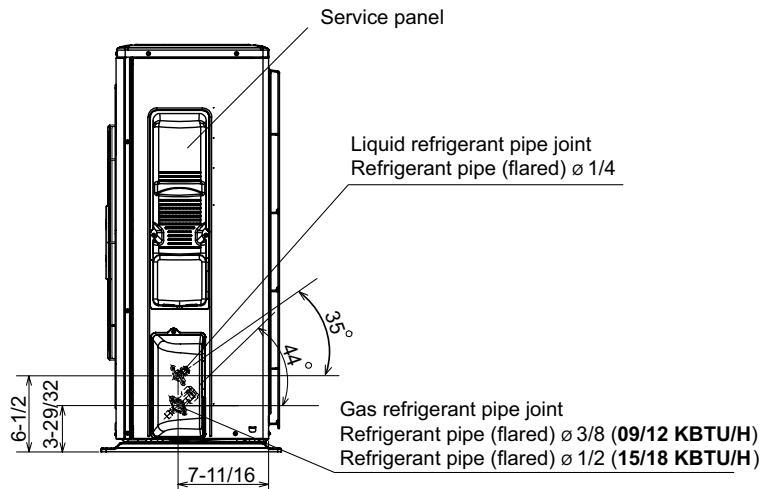
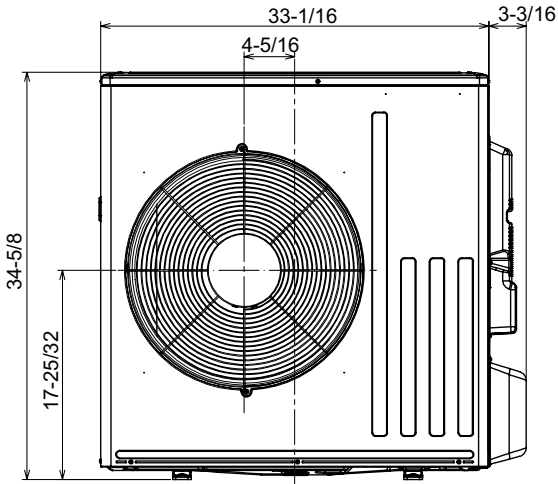
Unit: inch

## REQUIRED SPACE

\*1 20 in. (500 mm) or more when front and sides of the unit are clear



\*2 When any 2 sides of left, right and rear of the unit are clear



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FORM# PEAD-A18AA7 & SUZ-KA18NA2.TH - 202106

