

NOTICE: This PDF includes a separate SDS representing each of the component parts of a 2-Part Kit. Each SDS includes 4 sequential pages of pertinent content.

QwikSeal™ AC/R Leak Sealant with Drying Agent
Is a 2-Part Kit involving separate 0.5 oz. bottles (labeled **Part A** and **Part B** respectively).

Part A – Leak Sealant

(actual PDF combined document pages **2-5**)

Part B – Drying Agent

(actual PDF combined document pages **6-9**)

SAFETY DATA SHEET

REVISION DATE: 06/27/2016

SECTION 1 - PRODUCT & COMPANY IDENTIFICATION

PRODUCT NAME: QwikSeal® Part A

USE: Sealant for HVAC/R Systems

DESCRIPTION: Clear liquid, characteristic odor

MANUFACTURER: Mainstream Engineering Corporation
200 Yellow Place
Rockledge, Florida 32955

INFORMATION TELEPHONE: 321-631-3550

EMERGENCY TELEPHONE: 800-424-9300

SECTION 2 - HAZARDS IDENTIFICATION

GHS CLASSIFICATION IN ACCORDANCE WITH 29 CFR 1910

(OSHA HCS): Flammable liquids (Category 3); Skin sensitization (Category 1B); Eye irritation (Category 2B); Reproductive toxicity (Category 2)

HAZARD STATEMENT(S):

H226 Flammable liquid and vapor

H320 Causes eye irritation

H361 Suspected of damaging fertility or unborn child

PICTOGRAM(S):



SIGNAL WORD: Warning

PRECAUTIONARY STATEMENT(S):

- P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P233 Keep container tightly closed.
P242 Use only non-sparking tools.
P243 Take precautionary measures against static discharge.
P261 Avoid breathing dust, fumes, gas, mist, vapors, and/or spray.

P264 Wash exposed skin thoroughly after handling.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P303 + P361 + P353

IF ON SKIN (or hair): Remove immediately all contaminated clothing. Rinse skin with water.

P305 + P351 + P338

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P308 + P313

If exposed or concerned: Get medical advice.

P337 + P313

If eye irritation persists: Get medical advice.

P370 + P378

In case of fire: Use carbon dioxide, dry sand, dry chemical or alcohol-resistant foam for extinction.

P403 + P235

Store in a well-ventilated place. Keep cool.

P501 Dispose of contents/ container to an approved waste disposal plant.

HAZARDS NOT OTHERWISE CLASSIFIED BY GHS: none

SECTION 3 - PRODUCT COMPOSITION INFORMATION

COMPONENT	CAS #	AMOUNT
2,2-Dimethoxypropane	77-76-9	40-80%
*		20-60%

* TRADE SECRET – PATENT PENDING PROPRIETARY FORMULA. Specific chemical identities are withheld as a trade secret under the provisions of OSHA hazard communication standard 29 CFR 1910.1200

SECTION 4 - EMERGENCY & FIRST-AID PROCEDURES

EYE: Flush eyes gently with water for at least 15 minutes while holding eyelids apart; seek immediate medical attention.

SKIN: Remove contaminated clothing. Wash exposed area with soap and water. If symptoms persist, seek medical attention.

INGESTION: Seek medical attention. If individual is drowsy or unconscious, do not give anything by mouth; place individual on the left side with the head down. Contact a physician, medical facility, or poison control center for



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advice about whether to induce vomiting. If possible, do not leave individual unattended.

INHALATION: If symptoms develop, immediately move individual away from exposure and into fresh air. Seek immediate medical attention. Keep person warm and quiet. If person is not breathing, begin artificial respiration. If breathing is difficult, administer oxygen.

SECTION 5 – FIRE-FIGHTING MEASURES

EXTINGUISHING MEDIA: Use dry chemical, carbon dioxide, or foam extinguishing materials.

HAZARDOUS DECOMPOSITION PRODUCTS: Carbon dioxide, carbon monoxide, silicon oxides.

UNUSUAL FIRE AND EXPLOSION HAZARDS: Material is volatile and readily gives off vapors which may travel along the ground or be moved by ventilation and ignited by pilot lights, flames, sparks, heaters, smoking, electric motors, static discharge or other ignition sources at locations near the material handling point.

SPECIAL FIRE FIGHTING PROCEDURES: Wear self-contained breathing apparatus in positive pressure mode with confined facepiece.

SECTION 6 – ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS, PROTECTIVE EQUIPMENT AND

EMERGENCY PROCEDURES: Use personal protective equipment outlined in section 8 for normal handling of this material. Remove all possible sources of ignition from the vicinity. Ensure adequate ventilation and minimize exposure to vapors. Evacuate personnel to safe areas. For personal protection see section 8.

ENVIRONMENTAL PRECAUTIONS: Prevent release to the environment if possible. Do not flush product into drains or sewer lines.

MATERIALS FOR CONTAINMENT AND CLEAN-UP: Use a nonflammable absorbent material for clean-up. Place in container for disposal according to local regulations.

REFERENCE TO OTHER SECTIONS: For additional disposal directions and reporting requirements, please refer to Section 13.

SECTION 7 – HANDLING AND STORAGE

PRECAUTIONS FOR SAFE HANDLING: Keep container closed when not in use. Use good personal hygiene practices in accordance with this material. Avoid getting the product in eyes or on skin. Remove contaminated clothing and clean before re-use. Wash hands before eating or drinking.

Make sure there is adequate ventilation in order to minimize exposure to possible vapors.

Keep away from heat and flame. Keep operating temperatures of equipment below ignition temperatures at all times. Use non-sparking tools.

Please wear appropriate personal protective equipment for handling of this product as outlined in Section 8.

STORAGE: Store in a cool, dry location. *Keep container tightly closed.* Do not store near heat, flame, strong oxidants. Maintain adequate ventilation.

SPECIAL STORAGE CONSIDERATIONS: Even when emptied, the containers may retain product residues (vapor and/or liquid), and this may pose a static ignition hazard.

Sudden release of hot organic vapors or mists from process equipment operating at elevated temperature and pressure, or sudden ingress of air into vacuum equipment, may result in ignition without presence of obvious ignition sources. Any use of this product in elevated temperature processes should be thoroughly evaluated to establish and maintain safe operating conditions.

SECTION 8 – EXPOSURE CONTROLS AND PERSONAL PROTECTION MEASURES

EXPOSURE LIMITS: No exposure limits have been established for this material.

ENGINEERING CONTROLS: In enclosed environments, exhaust ventilation by explosion-proof mechanical means may be necessary to control air contaminants below specified exposure limits. Handle product in accordance with good industrial hygiene and safety practice.

PERSONAL PROTECTIVE EQUIPMENT: Please wear appropriate person protective equipment for handling of this product as indicated below.

EYE PROTECTION: Chemical splash goggles are advised.

SKIN PROTECTION: Use gloves of an appropriate material (latex, nitrile or PVC gloves) to minimize exposure.

RESPIRATORY PROTECTION: Engineering or administrative controls should be implemented to reduce exposure during normal handling of this product. If the workplace



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exposure limits are exceeded, a NIOSH/MSHA approved air supplied respirator is advised.

SECTION 9 - PHYSICAL AND CHEMICAL DATA

APPEARANCE:	Clear, colorless liquid
ODOR:	Sweet odor
ODOR THRESHOLD:	No data available
pH:	No data available
FLASH POINT:	30°C (86°F)
AUTOIGNITION TEMPERATURE:	180 °C (356 °F)
FLAMMABILITY:	No data available
EXPLOSION LIMITS:	No data available
MELTING POINT:	-76 °C (-105 °F)
BOILING POINT (760 mm Hg):	146 °C (295 °F)
VAPOR PRESSURE:	2.9 mmHg at 20 °C (68 °F)
VAPOR DENSITY (AIR = 1):	5.12
SPECIFIC GRAVITY (WATER = 1):	0.95 at 25 °C (77 °F)
SOLUBILITY:	Soluble, Reacts with water
PARTITION COEFFICIENT: (N-OCTANOL/WATER)	No data available
DECOMPOSITION TEMPERATURE:	No data available
VISCOSITY:	No data available
VOC CONTENT:	70-80%
EVAPORATION RATE: (N-BUTYL ACETATE = 1)	No data available

SECTION 10 – STABILITY AND REACTIVITY

REACTIVITY: Reacts with water or moisture.

CHEMICAL STABILITY: Stable when handled or stored under the recommended conditions.

POSSIBILITY OF HAZARDOUS REACTIONS: Vapors may form flammable/explosive mixture with air. Remove sources of heat, flames and sparks. Do not expose to extremes of temperature.

HAZARDOUS POLYMERIZATION: Product will not undergo hazardous polymerization

CHEMICAL INCOMPATIBILITY: Avoid contact with strong oxidizing agents and acids.

HAZARDOUS DECOMPOSITION PRODUCTS: May form oxides of carbon and silicon.

SECTION 11 - TOXICOLOGICAL INFORMATION

PRIMARY ROUTES OF ENTRY: Inhalation, skin absorption, skin contact, eye contact, ingestion.

INFORMATION ON TOXICOLOGICAL EFFECTS

ACUTE TOXICITY

LD50 Oral - rat - 7,060 mg/kg

LC50 Inhalation - rat - 6 h - 7605 ppm

ACUTE SYMPTOMS: Eye disorders, skin irritation, respiratory irritation, intestinal irritation.

DELAYED EFFECTS: No data available

CHRONIC EFFECTS:

MUTAGENICITY: No evidence of a mutagenic effect.

TERATOGENICITY: No evidence of a teratogenic effect (birth defect).

SENSITIZATION: No evidence of a sensitization effect.

REPRODUCTIVE: No data available

CHRONIC SYMPTOMS: Chronic exposure can result in damage to the central nervous system, narcosis, and/or damage to the heart.

CARCINOGENICITY

IARC No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

SECTION 12 - ECOLOGICAL INFORMATION

TOXICITY: No data is available for this product as whole.

Silanes react with water to produce alcohols and smaller silicon compounds. In their individual concentrations in this product, and the quantity of the product, these materials are not expected to pose a specific danger.

PERSISTENCE AND DEGRADABILITY: Only the silane components of this product are not expected to be readily biodegradable.

BIOACCUMULATION: No data available

SOIL TO GROUNDWATER MOBILITY: No data available

OTHER ADVERSE EFFECTS: No data available

SECTION 13 – DISPOSAL CONSIDERATIONS

DISPOSAL METHODS: Dispose in accordance with all applicable Federal, State and Local regulations. Always contact a permitted waste disposer to assure compliance.



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SPECIAL CONSIDERATIONS FOR DISPOSAL: This material is characterized as a *highly flammable* waste (D001) under the Resource Conservation and Recovery Act (RCRA).

SECTION 14 – TRANSPORT INFORMATION

DOT SHIPPING CLASS: ORM-D

SECTION 15 – REGULATORY INFORMATION

No additional information.

SECTION 16 – OTHER INFORMATION

HMIS RATING:

Health hazard: 2

Flammability: 3

Physical Hazard: 0

NFPA RATING:

Health: 2

Flammability: 3

Reactivity: 0

The information contained herein is believed to be accurate and is offered in good faith. The above information is, in part, based on material safety data sheets supplied by the vendors of the raw materials used in this product. Because product use is beyond our control, no warranty is given, expressed, or implied. Mainstream Engineering Corporation cannot assume any liability for the use of information contained herein or from damage resulting from handling or contact with the above product. To determine applicability or effect of any law or regulation with respect to the product, users should consult a legal advisor or appropriate governmental agency.

PREPARATION INFORMATION

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Version: 1

Revision Date: 06/27/2016

SAFETY DATA SHEET

REVISION DATE: 06/27/2016

SECTION 1 - PRODUCT & COMPANY IDENTIFICATION

PRODUCT NAME: QwikSeal® Part B

USE: Sealant for HVAC/R Systems

DESCRIPTION: Clear liquid, characteristic odor

MANUFACTURER: Mainstream Engineering Corporation
200 Yellow Place
Rockledge, Florida 32955

INFORMATION TELEPHONE: 321-631-3550

EMERGENCY TELEPHONE: 800-424-9300

SECTION 2 - HAZARDS IDENTIFICATION

GHS CLASSIFICATION IN ACCORDANCE WITH 29 CFR 1910

(OSHA HCS): Flammable liquids (Category 3); Skin irritation (Category 3); Eye irritation (Category 2B); Acute toxicity – Inhalation (Category 5); Reproductive toxicity (Category 2);

HAZARD STATEMENT(S):

H226 Flammable liquid and vapor
H316 Causes mild skin irritation
H320 Causes eye irritation
H333 May be harmful if inhaled
H361 Suspected of damaging fertility or unborn child

PICTOGRAM(S):



SIGNAL WORD: Warning

PRECAUTIONARY STATEMENT(S):

P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P233 Keep container tightly closed.
P242 Use only non-sparking tools.

P243 Take precautionary measures against static discharge.
P261 Avoid breathing dust, fumes, gas, mist, vapors, and/or spray.
P264 Wash exposed skin thoroughly after handling.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P303 + P361 + P353
IF ON SKIN (or hair): Remove immediately all contaminated clothing. Rinse skin with water.
P304 + P312
IF INHALED: Call a Poison Center/doctor if you feel unwell.
P305 + P351 + P338 + P313
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice.
P308 + P313
If exposed or concerned: Get medical advice.
P332 + P313
If skin irritation occurs: Get medical advice.
P337 + P313
If eye irritation persists: Get medical advice.
P370 + P378
In case of fire: Use carbon dioxide, dry sand, dry chemical or alcohol-resistant foam for extinction.
P403 + P235
Store in a well-ventilated place. Keep cool.
P501 Dispose of contents/ container to an approved waste disposal plant.

HAZARDS NOT OTHERWISE CLASSIFIED BY GHS: none

SECTION 3 - PRODUCT COMPOSITION INFORMATION

COMPONENT	CAS #	AMOUNT
*		30-60%
Trimethoxyvinylsilane	2768-02-7	20-30%
N-(3-(trimethoxysilyl) propyl) ethylenediamine	1760-24-3	20-30%
Trimethoxy (methyl) silane	1185-55-3	1-10%

* TRADE SECRET – PATENT PENDING PROPRIETARY FORMULA. Specific chemical identities are withheld as a trade secret under the provisions of OSHA hazard communication standard 29 CFR 1910.1200



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SECTION 4 - EMERGENCY & FIRST-AID PROCEDURES

EYE: Flush eyes gently with water for at least 15 minutes while holding eyelids apart; seek immediate medical attention.

SKIN: Remove contaminated clothing. Wash exposed area with soap and water. If symptoms persist, seek medical attention.

INGESTION: Seek medical attention. If individual is drowsy or unconscious, do not give anything by mouth; place individual on the left side with the head down. Contact a physician, medical facility, or poison control center for advice about whether to induce vomiting. If possible, do not leave individual unattended.

INHALATION: If symptoms develop, immediately move individual away from exposure and into fresh air. Seek immediate medical attention. Keep person warm and quiet. If person is not breathing, begin artificial respiration. If breathing is difficult, administer oxygen.

SECTION 5 - FIRE-FIGHTING MEASURES

EXTINGUISHING MEDIA: Use dry chemical, carbon dioxide, or foam extinguishing materials.

HAZARDOUS DECOMPOSITION PRODUCTS: Carbon dioxide, carbon monoxide, silicon oxides.

UNUSUAL FIRE AND EXPLOSION HAZARDS: Material is volatile and readily gives off vapors which may travel along the ground or be moved by ventilation and ignited by pilot lights, flames, sparks, heaters, smoking, electric motors, static discharge or other ignition sources at locations near the material handling point.

SPECIAL FIRE FIGHTING PROCEDURES: Wear self-contained breathing apparatus in positive pressure mode with confined facepiece.

SECTION 6 - ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS, PROTECTIVE EQUIPMENT AND

EMERGENCY PROCEDURES: Use personal protective equipment outlined in section 8 for normal handling of this material. Remove all possible sources of ignition from the vicinity. Ensure adequate ventilation and minimize exposure to vapors. Evacuate personnel to safe areas. For personal protection see section 8.

ENVIRONMENTAL PRECAUTIONS: Prevent release to the environment if possible. Do not flush product into drains or sewer lines.

MATERIALS FOR CONTAINMENT AND CLEAN-UP: Use a nonflammable absorbent material for clean-up. Place in container for disposal according to local regulations.

REFERENCE TO OTHER SECTIONS: For additional disposal directions and reporting requirements, please refer to Section 13.

SECTION 7 - HANDLING AND STORAGE

PRECAUTIONS FOR SAFE HANDLING: Keep container closed when not in use. Use good personal hygiene practices in accordance with this material. Avoid getting the product in eyes or on skin. Remove contaminated clothing and clean before re-use. Wash hands before eating or drinking.

Make sure there is adequate ventilation in order to minimize exposure to possible vapors.

Keep away from heat and flame. Keep operating temperatures of equipment below ignition temperatures at all times. Use non-sparking tools.

Please wear appropriate personal protective equipment for handling of this product as outlined in Section 8.

STORAGE: Store in a cool, dry location. *Keep container tightly closed.* Do not store near heat, flame, strong oxidants. Maintain adequate ventilation.

SPECIAL STORAGE CONSIDERATIONS: Even when emptied, the containers may retain product residues (vapor and/or liquid), and this may pose a static ignition hazard.

Sudden release of hot organic vapors or mists from process equipment operating at elevated temperature and pressure, or sudden ingress of air into vacuum equipment, may result in ignition without presence of obvious ignition sources. Any use of this product in elevated temperature processes should be thoroughly evaluated to establish and maintain safe operating conditions.

SECTION 8 - EXPOSURE CONTROLS AND PERSONAL PROTECTION MEASURES

EXPOSURE LIMITS: No exposure limits have been established for this material.

ENGINEERING CONTROLS: In enclosed environments, exhaust ventilation by explosion-proof mechanical means may be necessary to control air contaminants below specified exposure limits. Handle product in



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accordance with good industrial hygiene and safety practice.

PERSONAL PROTECTIVE EQUIPMENT: Please wear appropriate person protective equipment for handling of this product as indicated below.

EYE PROTECTION: Chemical splash goggles are advised.

SKIN PROTECTION: Use gloves of an appropriate material (latex, nitrile or PVC gloves) to minimize exposure.

RESPIRATORY PROTECTION: Engineering or administrative controls should be implemented to reduce exposure during normal handling of this product. If the workplace exposure limits are exceeded, a NIOSH/MSHA approved air supplied respirator is advised.

SECTION 9 - PHYSICAL AND CHEMICAL DATA

APPEARANCE:	Clear, colorless liquid
ODOR:	Sweet odor
ODOR THRESHHOLD:	No data available
pH:	No data available
FLASH POINT:	35°C (86°F)
AUTOIGNITION TEMPERATURE:	No data available
FLAMMABILITY:	No data available
EXPLOSION LIMITS:	No data available
MELTING POINT:	No data available
BOILING POINT (760 mm Hg):	146 °C (295 °F)
VAPOR PRESSURE:	2.9 mmHg at 20 °C (68 °F)
VAPOR DENSITY (AIR = 1):	5.12
SPECIFIC GRAVITY (WATER = 1):	0.95 at 25 °C (77 °F)
SOLUBILITY:	Soluble, reacts with water
PARTITION COEFFICIENT: (N-OCTANOL/WATER)	No data available
DECOMPOSITION TEMPERATURE:	No data available
VISCOSITY:	No data available
VOC CONTENT:	70-80%
EVAPORATION RATE: (N-BUTYL ACETATE = 1)	No data available

SECTION 10 - STABILITY AND REACTIVITY

REACTIVITY: Reacts with water or moisture.

CHEMICAL STABILITY: Stable when handled or stored under the recommended conditions.

POSSIBILITY OF HAZARDOUS REACTIONS: Vapors may form flammable/explosive mixture with air. Remove sources of heat, flames and sparks. Do not expose to extremes of temperature.

HAZARDOUS POLYMERIZATION: Product will not undergo hazardous polymerization

CHEMICAL INCOMPATIBILITY: Avoid contact with strong oxidizing agents and acids.

HAZARDOUS DECOMPOSITION PRODUCTS: May form oxides of carbon and silicon.

SECTION 11 - TOXICOLOGICAL INFORMATION

PRIMARY ROUTES OF ENTRY: Inhalation, skin absorption, skin contact, eye contact, ingestion.

INFORMATION ON TOXICOLOGICAL EFFECTS

ACUTE TOXICITY

LD50 Oral - rat - 7,060 mg/kg

LC50 Inhalation - rat - 6 h - 7605 ppm

ACUTE SYMPTOMS: Eye disorders, skin irritation, respiratory irritation, intestinal irritation.

DELAYED EFFECTS: No data available

CHRONIC EFFECTS:

MUTAGENICITY: No evidence of a mutagenic effect.

TERATOGENICITY: No evidence of a teratogenic effect (birth defect).

SENSITIZATION: No evidence of a sensitization effect.

REPRODUCTIVE: No data available

CHRONIC SYMPTOMS: Chronic exposure can result in damage to the central nervous system, narcosis, and/or damage to the heart.

CARCINOGENICITY

IARC No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

SECTION 12 - ECOLOGICAL INFORMATION

TOXICITY: No data is available for his product as whole.

Silanes react with water to produce alcohols and smaller silicon compounds. In their individual concentrations in this product, and the quantity of the product, these materials are not expected to pose an specific danger.



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PERSISTENCE AND DEGRADABILITY: Only the silane components of this product are not expected to be readily biodegradable.

BIOACCUMULATION: No data available

SOIL TO GROUNDWATER MOBILITY: No data available

OTHER ADVERSE EFFECTS: No data available

PREPARATION INFORMATION

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Version: 1

Revision Date: 06/27/2016

SECTION 13 – DISPOSAL CONSIDERATIONS

DISPOSAL METHODS: Dispose in accordance with all applicable Federal, State and Local regulations. Always contact a permitted waste disposer to assure compliance.

SPECIAL CONSIDERATIONS FOR DISPOSAL: This material is characterized as a *highly flammable* waste (D001) under the Resource Conservation and Recovery Act (RCRA).

SECTION 14 – TRANSPORT INFORMATION

DOT SHIPPING CLASS: ORM-D

SECTION 15 – REGULATORY INFORMATION

No additional information.

SECTION 16 – OTHER INFORMATION

HMIS RATING:

Health hazard: 2

Flammability: 3

Physical Hazard: 0

NFPA RATING:

Health: 2

Flammability: 3

Reactivity: 0

The information contained herein is believed to be accurate and is offered in good faith. The above information is, in part, based on material safety data sheets supplied by the vendors of the raw materials used in this product. Because product use is beyond our control, no warranty is given, expressed, or implied. Mainstream Engineering Corporation cannot assume any liability for the use of information contained herein or from damage resulting from handling or contact with the above product. To determine applicability or effect of any law or regulation with respect to the product, users should consult a legal advisor or appropriate governmental agency.