



M-SERIES

Air Conditioners

SVZ-KP12,18, 24, 30, 36 NA

SERVICE MANUAL

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1. SAFETY PRECAUTION

1-1. Always observe for safety

Before obtaining access to terminal, all supply circuits must be disconnected.

1-2. Cautions related to new refrigerant

Cautions for units utilizing refrigerant R410A

Recommend using new refrigerant pipes.

In case of using the existing pipes for R22, recommend flushing the line using existing copper.

- Change flare nut to the one provided with this product. Use a newly flared pipe.
- Avoid using ASTM B280 Standard for copper and copper alloy seamless pipes and tube.

Make sure that the inside and outside of refrigerant piping is clean and it has no contamination such as sulfur hazardous for use, oxides, dirt, shaving particles, etc. In addition, use pipes with specified thickness.

Contamination inside refrigerant piping can cause deterioration of refrigerant oil etc.

Store the piping to be used indoors during installation and both ends of the piping sealed until just before brazing. (Leave elbow joints, etc. in their packaging.)

If dirt, dust or moisture enters into refrigerant cycle, that can cause deterioration of refrigerant oil or malfunction of compressor.

Use ester oil, ether oil or alkylbenzene oil (small amount) as the refrigerant oil applied to flares and flange connections.

If large amount of mineral oil enters, that can cause deterioration of refrigerant oil etc.

Charge refrigerant from liquid phase of gas cylinder.

If the refrigerant is charged from gas phase, composition change may occur in refrigerant and the efficiency will be lowered.

Do not use refrigerant other than R410A.

If other refrigerant (R22 etc.) is used, chlorine in refrigerant can cause deterioration of refrigerant oil etc.

Use a vacuum pump with a reverse flow check valve.

Vacuum pump oil may flow back into refrigerant cycle and that can cause deterioration of refrigerant oil etc.

Use the following tools specifically designed for use with R410A refrigerant.

The following tools are necessary to use R410A refrigerant.

| Tools for R410A | |
|------------------------|---------------------------------------|
| Gauge manifold | Flare tool |
| Charge hose | Size adjustment gauge |
| Gas leak detector | Vacuum pump adaptor |
| Torque wrench | Electronic refrigerant charging scale |

Handle tools with care.

If dirt, dust or moisture enters into refrigerant cycle, that can cause deterioration of refrigerant oil or malfunction of compressor.

Ventilate the room if refrigerant leaks during operation. If refrigerant comes into contact with a flame, poisonous gases will be released.

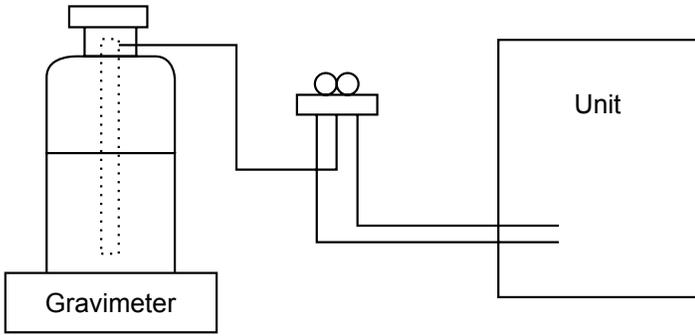
[1] Cautions for service

1. Perform service after recovering the refrigerant left in unit completely.
2. Do not release refrigerant in the air.
3. After completing service, charge the cycle with specified amount of refrigerant.
4. When performing service, install a filter drier simultaneously. Be sure to use a filter drier for new refrigerant.

[2] Additional refrigerant charge

When charging directly from cylinder

- Check that cylinder for R410A on the market is syphon type.
- Charging should be performed with the cylinder of syphon stood vertically. (Refrigerant is charged from liquid phase.)



[3] Service tools

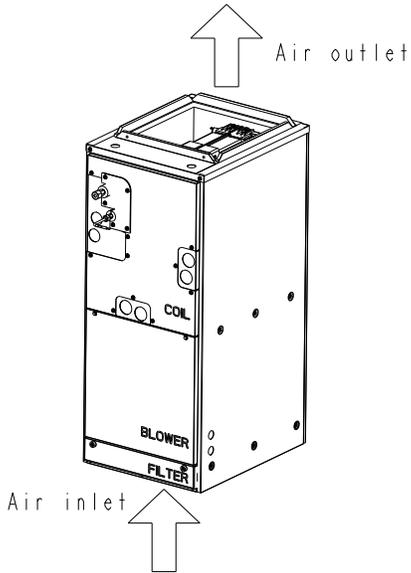
Use the below service tools as exclusive tools for R410A refrigerant.

| No. | Tool name | Specifications |
|-----|--------------------------------|---|
| ① | Gauge manifold | Specifications <ul style="list-style-type: none"> • Only for R410A • Use the existing fitting specifications. (UNF1/2) • Use high-tension side pressure of 5.3MPa·G or over. |
| ② | Charge hose | <ul style="list-style-type: none"> • Only for R410A • Use pressure performance of 5.09MPa·G or over. |
| ③ | Electronic scale | - |
| ④ | Gas leak detector | <ul style="list-style-type: none"> • Use the detector for R134a, R407C or R410A. |
| ⑤ | Adaptor for reverse flow check | <ul style="list-style-type: none"> • Attach on vacuum pump. |
| ⑥ | Refrigerant charge base | - |
| ⑦ | Refrigerant cylinder | <ul style="list-style-type: none"> • Only for R410A • Top of cylinder (Pink) • Cylinder with syphon |
| ⑧ | Refrigerant recovery equipment | - |

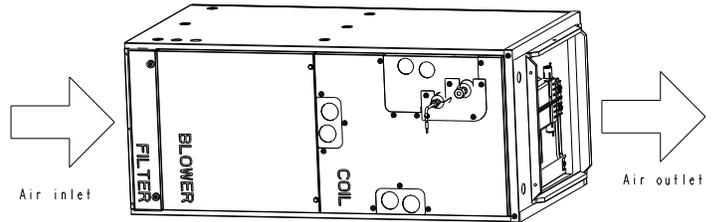
2. PART NAMES AND FUNCTIONS

- Indoor Unit

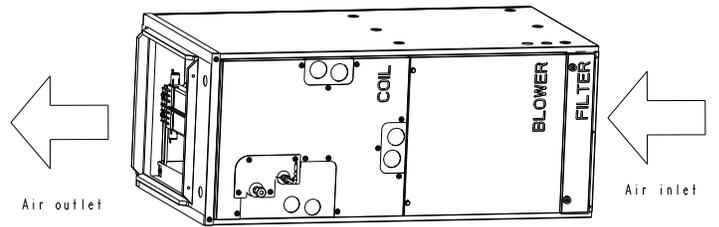
(1) Vertical



(2) Horizontal Right



(3) Horizontal Left



NOTE

For downflow installations, please see downflow kit manuals.

3. SPECIFICATION

| | | | | |
|-------------|--------------------------------------|--------------------------|--------------------------------|-----------------------------|
| INDOOR UNIT | Service Ref. | | SVZ-KP12NA | |
| | Power supply (phase, cycle, voltage) | | 1 phase, 60Hz, 208/230V | |
| | Max. Fuse Size | A | 15 | |
| | Min. Circuit Ampacity | A | 3.00 | |
| | External finish | | Black galvanized steel cabinet | |
| | Heat exchanger | | Plate fin coil | |
| | Fan | Fan (drive) x No. | | Sirocco fan x 1 |
| | | Fan motor output | kW | 0.100 |
| | | Fan motor | F.L.A | 2.4 |
| | | Airflow (Low-Mid-High) | m ³ /min (CFM) | 7.9-10.8-12.7 (278-381-448) |
| | | External static pressure | Pa (in.WG) | 75-125-200 (0.30-0.50-0.80) |
| | Operation control & Thermostat | | Remote controller & built-in | |
| | Sound pressure level (Low-Mid-High) | 125Pa (0.50 in.WG) | dB (A) | 29-36-39 |
| | Drain pipe | | mm (in.) | 19.05 (3/4) FPT |
| Dimensions | W | mm (in.) | 432 (17) | |
| | D | mm (in.) | 548 (21-5/8) | |
| | H | mm (in.) | 1011 (39-13/16) | |
| Weight | | kg (lbs) | 42 (93) | |

| | | | | |
|-------------|--------------------------------------|--------------------------|--------------------------------|------------------------------|
| INDOOR UNIT | Service Ref. | | SVZ-KP18NA | |
| | Power supply (phase, cycle, voltage) | | 1 phase, 60Hz, 208/230V | |
| | Max. Fuse Size | A | 15 | |
| | Min. Circuit Ampacity | A | 3.00 | |
| | External finish | | Black galvanized steel cabinet | |
| | Heat exchanger | | Plate fin coil | |
| | Fan | Fan (drive) x No. | | Sirocco fan x 1 |
| | | Fan motor output | kW | 0.160 |
| | | Fan motor | F.L.A | 2.4 |
| | | Airflow (Low-Mid-High) | m ³ /min (CFM) | 13.3-16.2-19.1 (471-573-675) |
| | | External static pressure | Pa (in.WG) | 75-125-200 (0.30-0.50-0.80) |
| | Operation control & Thermostat | | Remote controller & built-in | |
| | Sound pressure level (Low-Mid-High) | 125Pa (0.50 in.WG) | dB (A) | 33-36-41 |
| | Drain pipe | | mm (in.) | 19.05 (3/4) FPT |
| Dimensions | W | mm (in.) | 432 (17) | |
| | D | mm (in.) | 548 (21-5/8) | |
| | H | mm (in.) | 1011 (39-13/16) | |
| Weight | | kg (lbs) | 42 (93) | |

SVZ-KP12,18, 24, 30, 36 NA

| | | | | |
|------------|--------------------------------------|--------------------------|--------------------------------|------------------------------|
| INDOORUNIT | Service Ref. | | SVZ-KP24NA | |
| | Power supply (phase, cycle, voltage) | | 1 phase, 60Hz, 208/230V | |
| | Max. Fuse Size | A | 15 | |
| | Min. Circuit Ampacity | A | 3.00 | |
| | External finish | | Black galvanized steel cabinet | |
| | Heat exchanger | | Plate fin coil | |
| | Fan | Fan (drive) x No. | | Sirocco fan x 1 |
| | | Fan motor output | kW | 0.100 |
| | | Fan motor | F.L.A | 2.4 |
| | | Airflow (Low-Mid-High) | m ³ /min (CFM) | 14.6-17.7-20.8 (515-625-735) |
| | | External static pressure | Pa (in.WG) | 75-125-200 (0.30-0.50-0.80) |
| | Operation control & Thermostat | | Remote controller & built-in | |
| | Sound pressure level (Low-Mid-High) | 125Pa (0.50 in.WG) | dB(A) | 33-36-41 |
| | Drain pipe | | mm (in.) | 19.05 (3/4) FPT |
| Dimensions | W | mm (in.) | 432 (17) | |
| | D | mm (in.) | 548 (21-5/8) | |
| | H | mm (in.) | 1011 (39-13/16) | |
| Weight | | kg (lbs) | 42 (93) | |

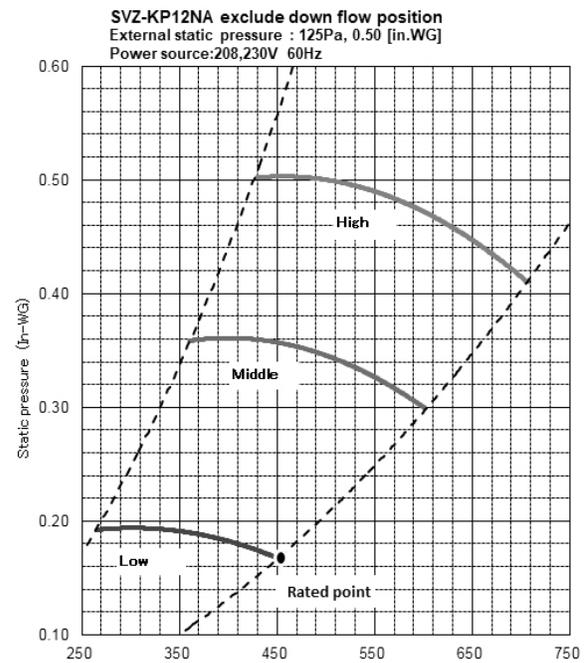
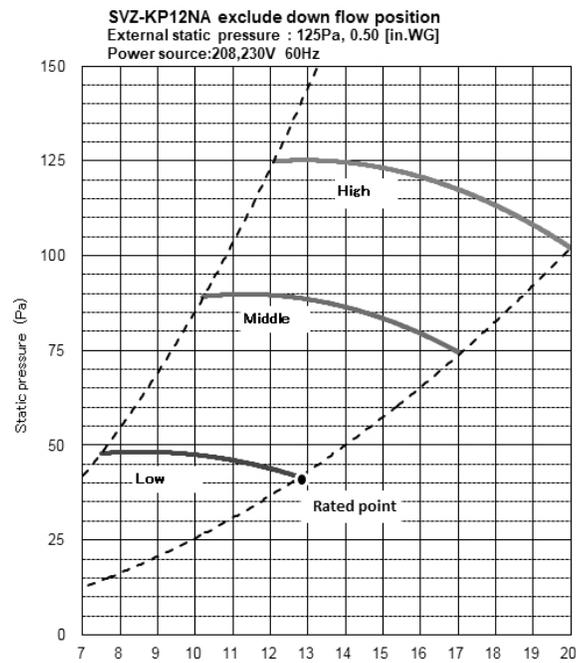
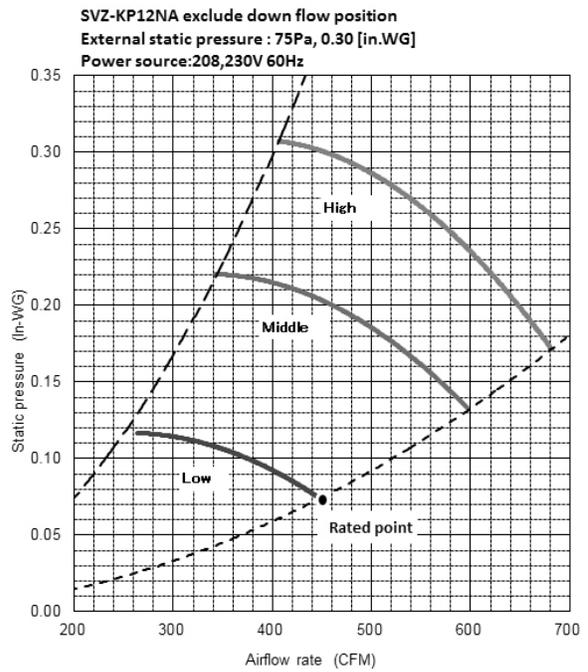
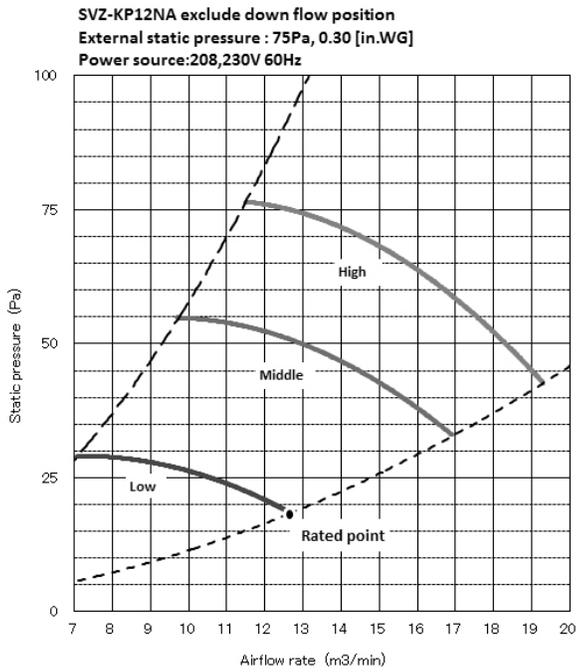
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|------------|--------------------------------------|--------------------------|--------------------------------|------------------------------|
| INDOORUNIT | Service Ref. | | SVZ-KP30NA | |
| | Power supply (phase, cycle, voltage) | | 1 phase, 60Hz, 208/230V | |
| | Max. Fuse Size | A | 15 | |
| | Min. Circuit Ampacity | A | 4.13 | |
| | External finish | | Black galvanized steel cabinet | |
| | Heat exchanger | | Plate fin coil | |
| | Fan | Fan (drive) x No. | | Sirocco fan x 1 |
| | | Fan motor output | kW | 0.244 |
| | | Fan motor | F.L.A | 3.3 |
| | | Airflow (Low-Mid-High) | m ³ /min (CFM) | 17.3-21.1-24.8 (613-744-875) |
| | | External static pressure | Pa (in.WG) | 75-125-200 (0.30-0.50-0.80) |
| | Operation control & Thermostat | | Remote controller & built-in | |
| | Sound pressure level (Low-Mid-High) | 125Pa (0.50 in.WG) | dB(A) | 32-37-41 |
| | Drain pipe | | mm (in.) | 19.05 (3/4) FPT |
| Dimensions | W | mm (in.) | 534 (21) | |
| | D | mm (in.) | 548 (21-5/8) | |
| | H | mm (in.) | 1113.8 (43-7/8) | |
| Weight | | kg (lbs) | 54 (119) | |

| | | | | |
|------------|--------------------------------------|--------------------------|--------------------------------|------------------------------|
| INDOORUNIT | Service Ref. | | SVZ-KP36NA | |
| | Power supply (phase, cycle, voltage) | | 1 phase, 60Hz, 208/230V | |
| | Max. Fuse Size | A | 15 | |
| | Min. Circuit Ampacity | A | 4.13 | |
| | External finish | | Black galvanized steel cabinet | |
| | Heat exchanger | | Plate fin coil | |
| | Fan | Fan (drive) x No. | | Sirocco fan x 1 |
| | | Fan motor output | kW | 0.244 |
| | | Fan motor | F.L.A | 3.3 |
| | | Airflow (Low-Mid-High) | m ³ /min (CFM) | 21.7-25.7-25.7 (767-910-910) |
| | | External static pressure | Pa (in.WG) | 75-125-200 (0.30-0.50-0.80) |
| | Operation control & Thermostat | | Remote controller & built-in | |
| | Sound pressure level (Low-Mid-High) | 125Pa (0.50 in.WG) | dB(A) | 35-40-42 |
| | Drain pipe | | mm (in.) | 19.05 (3/4) FPT |
| Dimensions | W | mm (in.) | 534 (21) | |
| | D | mm (in.) | 548 (21-5/8) | |
| | H | mm (in.) | 1113.8 (43-7/8) | |
| Weight | | kg (lbs) | 54 (119) | |

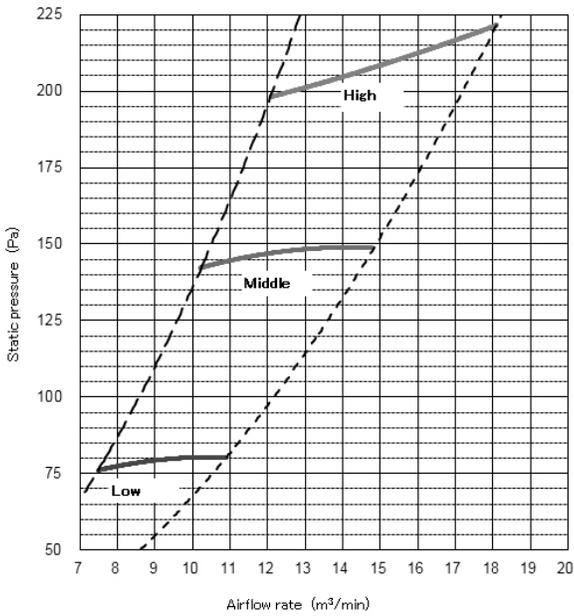
4. FAN PERFORMANCE AND CORRECTED AIRFLOW

SVZ-KP12NA

- Vertical, Horizontal Right, Horizontal Left

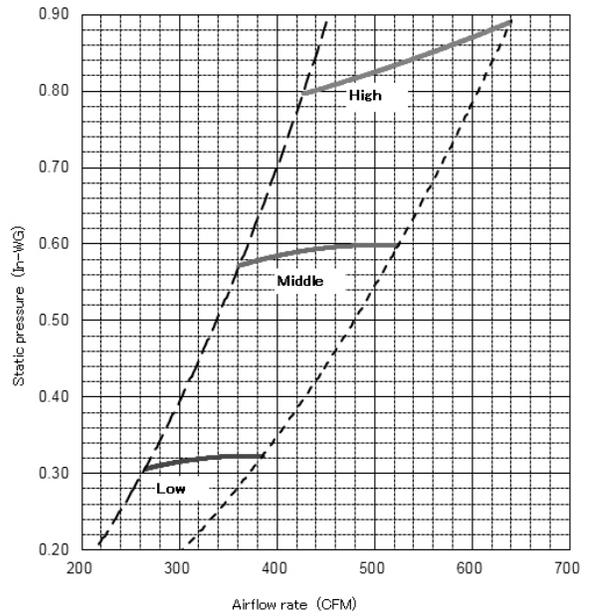


SVZ-KP12NA exclude down flow position
 External static pressure : 200Pa, 0.80 [in.WG]
 Power source:208,230V 60Hz



*. 200 Pa (0.80 in WG) does not have "Rated point".

SVZ-KP12NA exclude down flow position
 External static pressure : 200Pa, 0.80 [in.WG]
 Power source:208,230V 60Hz



*. 200 Pa (0.80 in WG) does not have "Rated point".

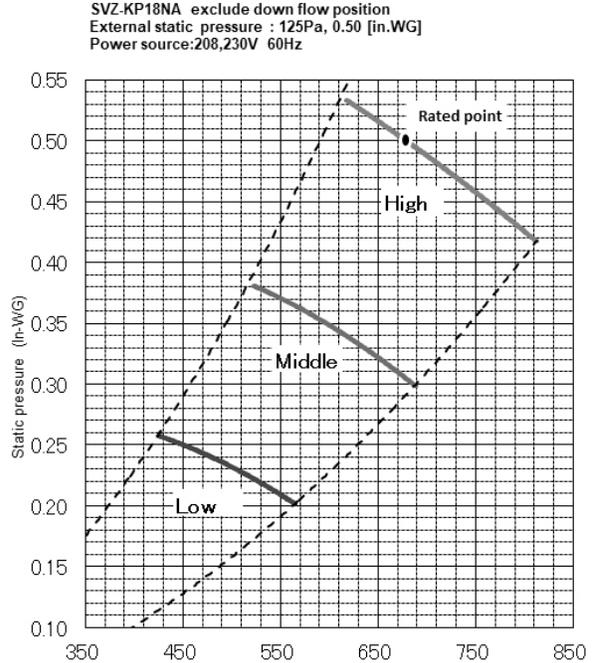
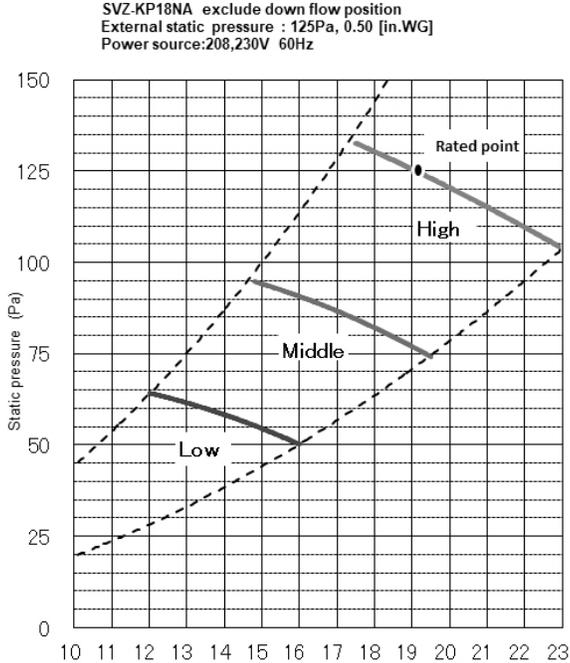
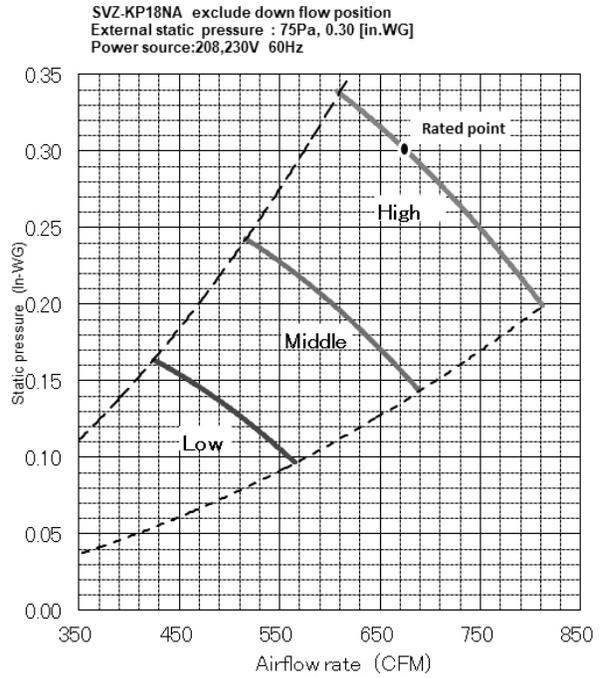
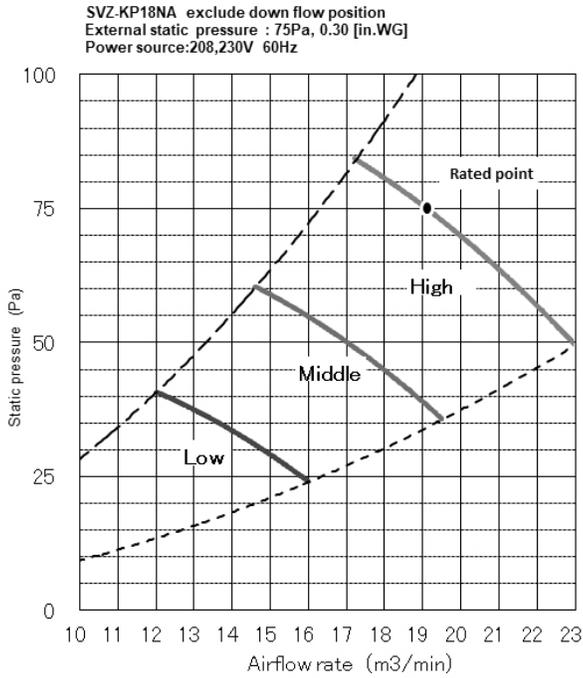


NOTE

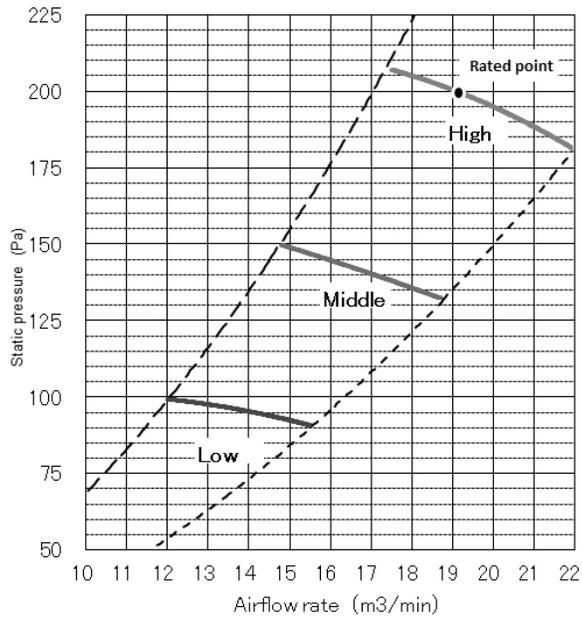
For downflow installations, please see downflow kit manuals.

SVZ-KP18NA

- Vertical, Horizontal Right, Horizontal Left

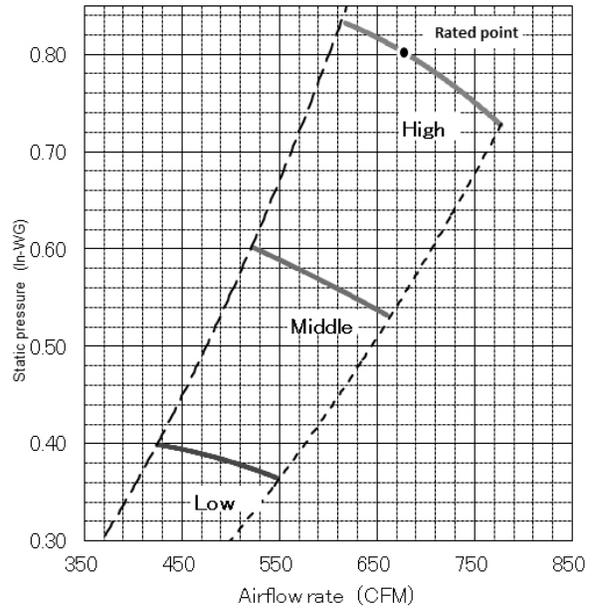


SVZ-KP18NA exclude down flow position
 External static pressure : 200Pa, 0.80 [in.WG]
 Power source:208,230V 60Hz



*. 200 Pa (0.80 in WG) does not have "Rated point".

SVZ-KP18NA exclude down flow position
 External static pressure : 200Pa, 0.80 [in.WG]
 Power source:208,230V 60Hz



*. 200 Pa (0.80 in WG) does not have "Rated point".

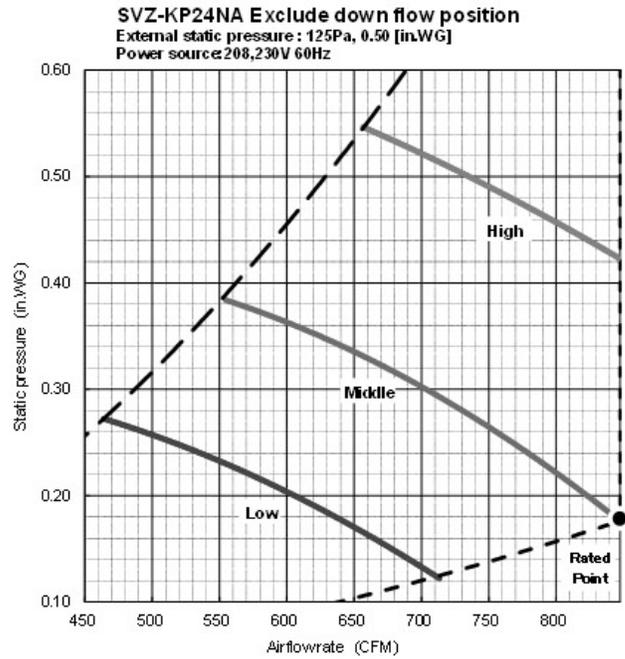
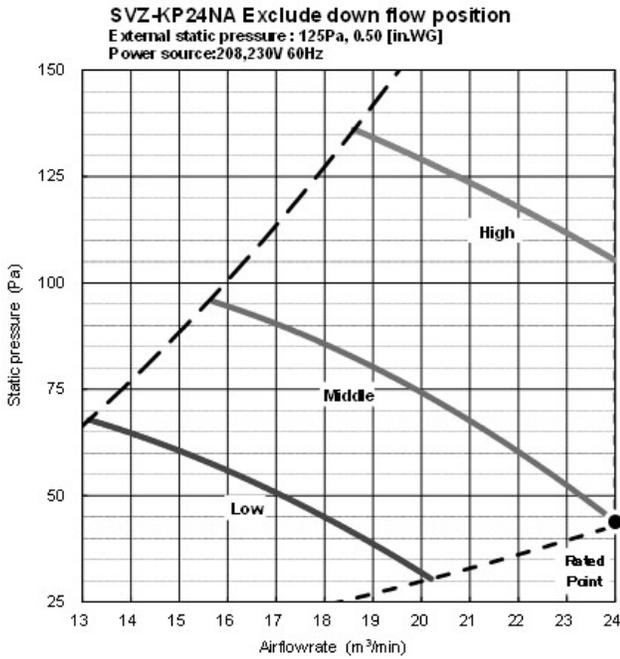
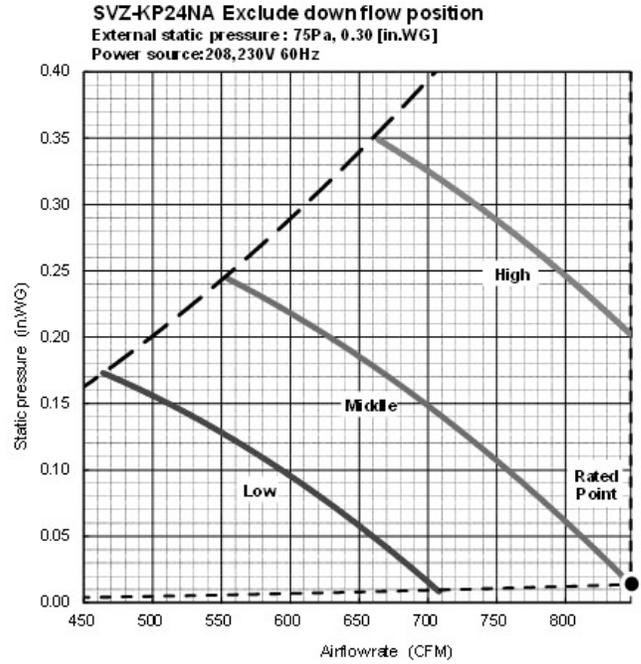
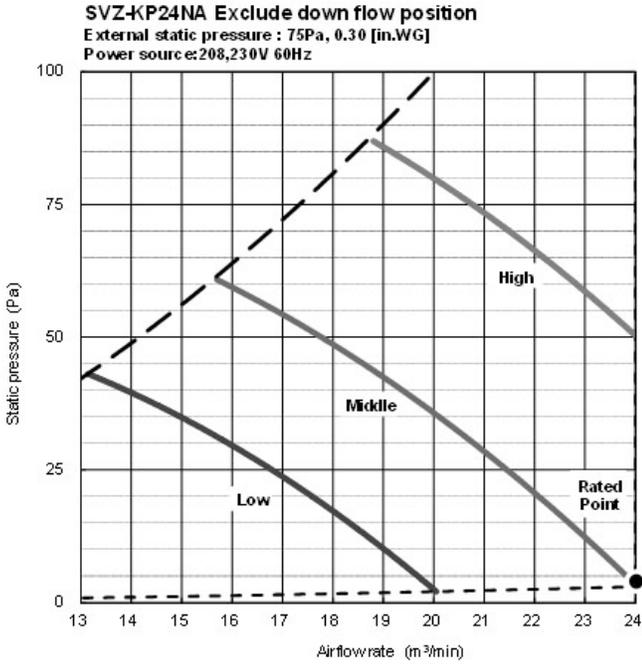


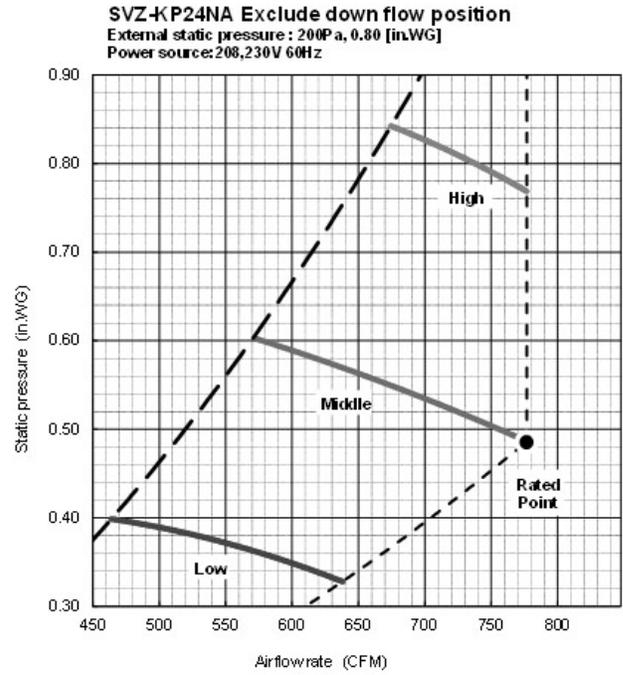
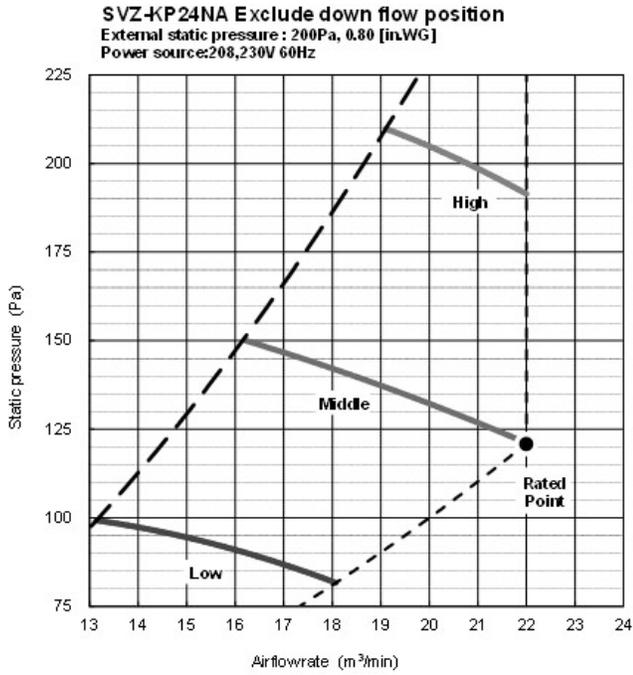
NOTE

For downflow installations, please see downflow kit manuals.

SVZ-KP24NA

- Vertical, Horizontal Right, Horizontal Left



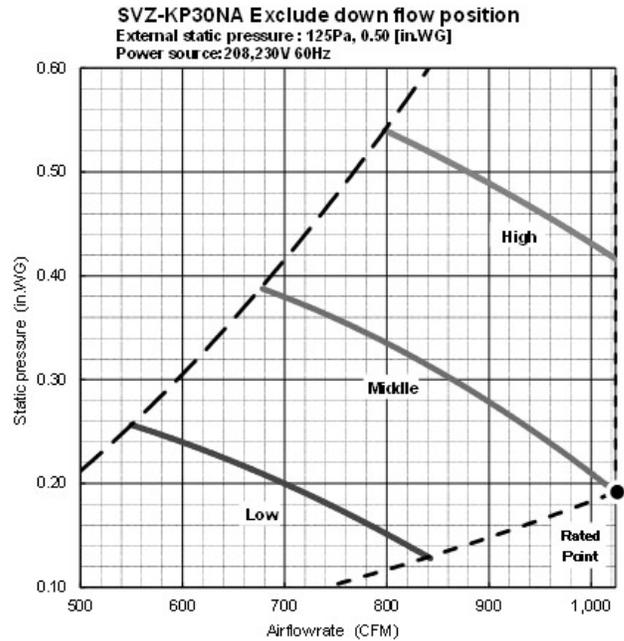
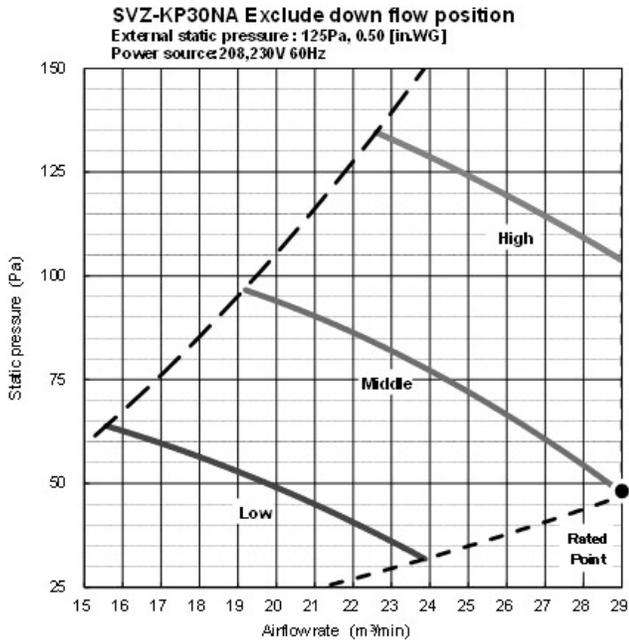
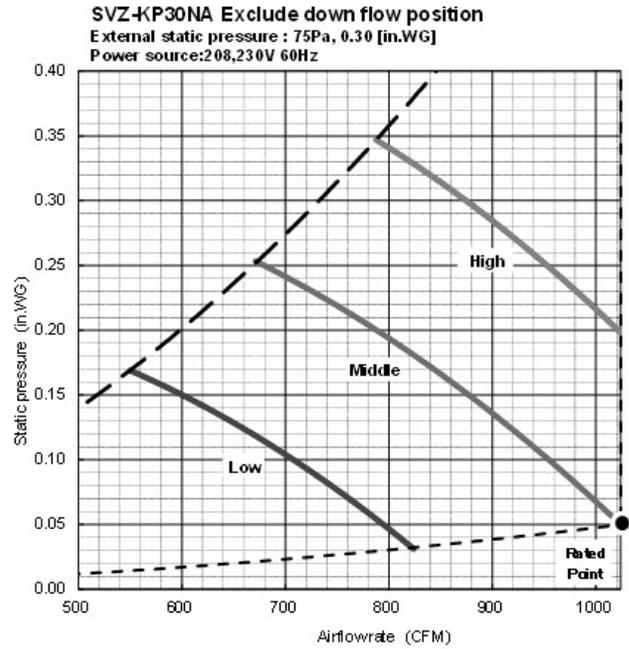
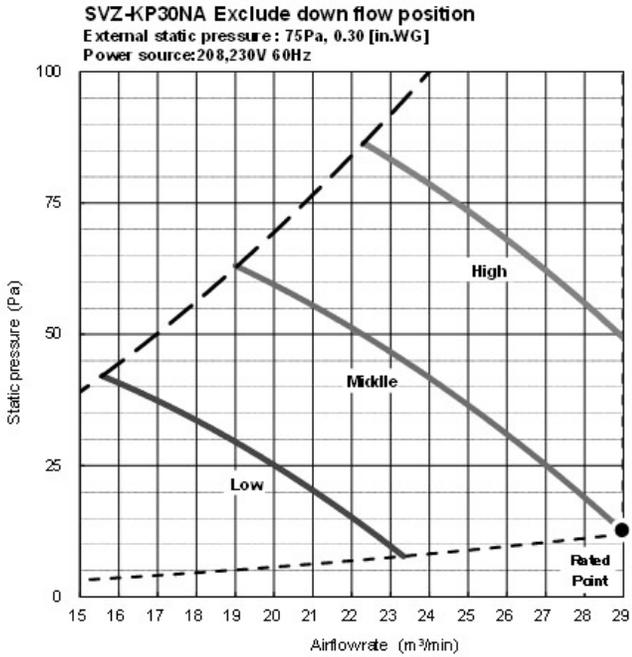


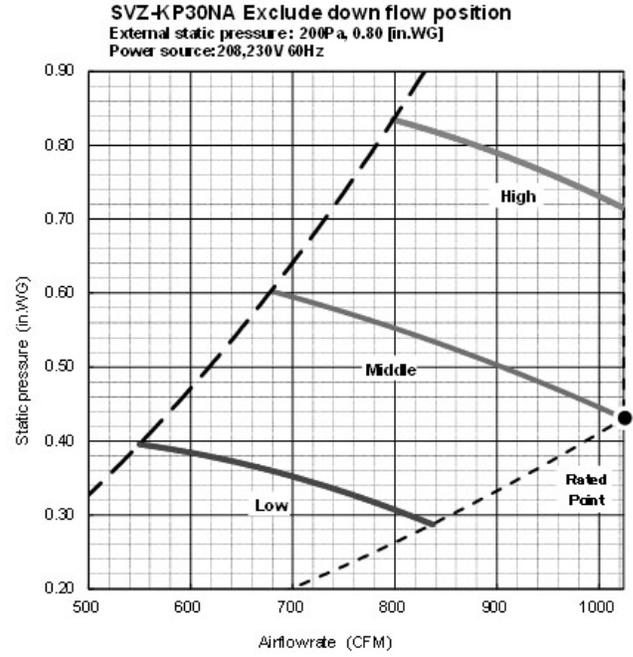
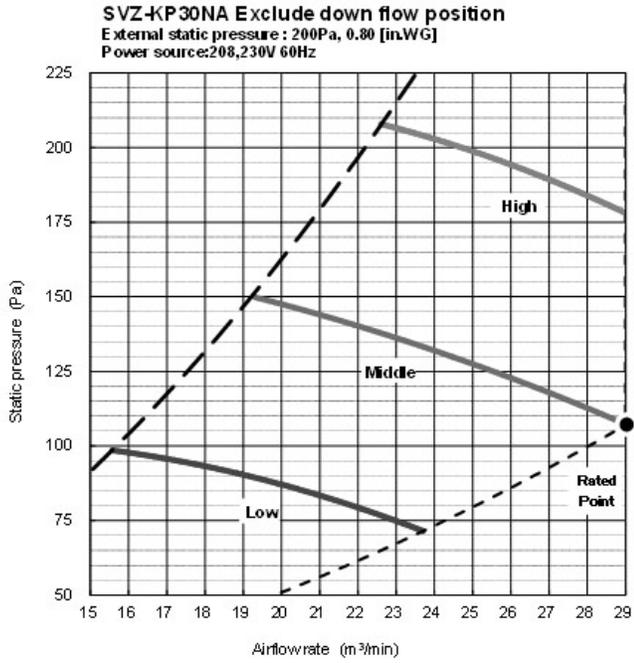
NOTE

For downflow installations, please see downflow kit manuals.

SVZ-KP30NA

- Vertical, Horizontal Right, Horizontal Left



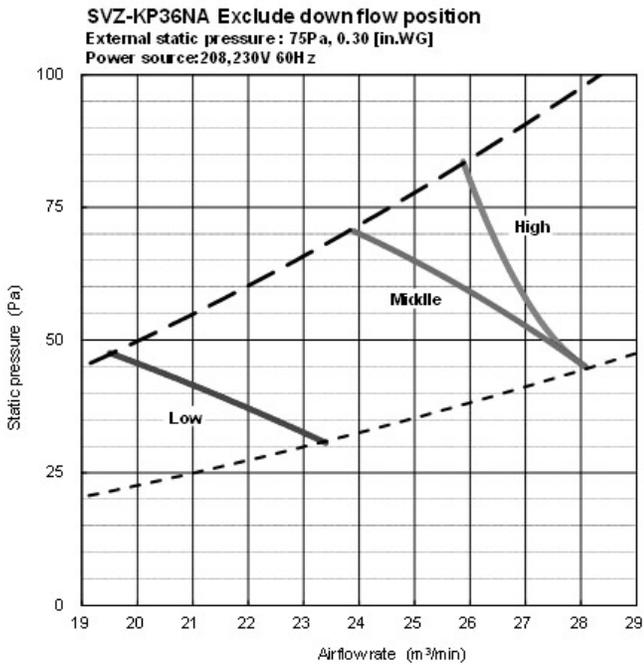


NOTE

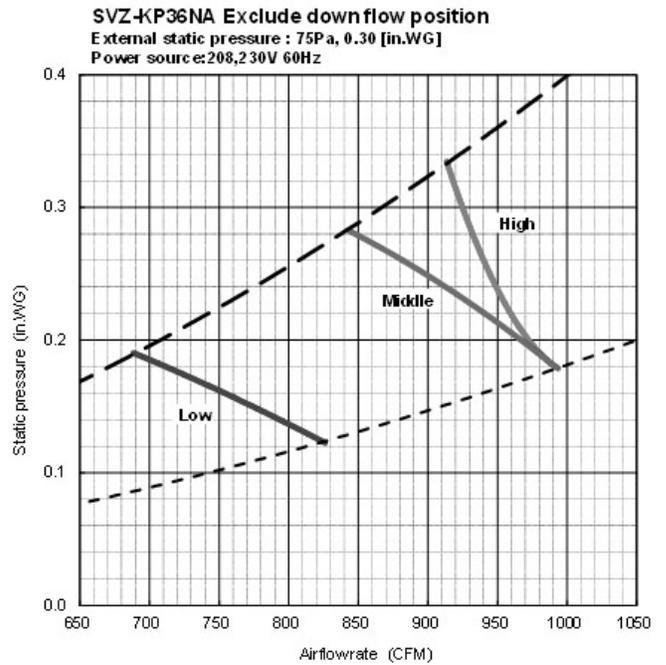
For downflow installations, please see downflow kit manuals.

SVZ-KP36NA

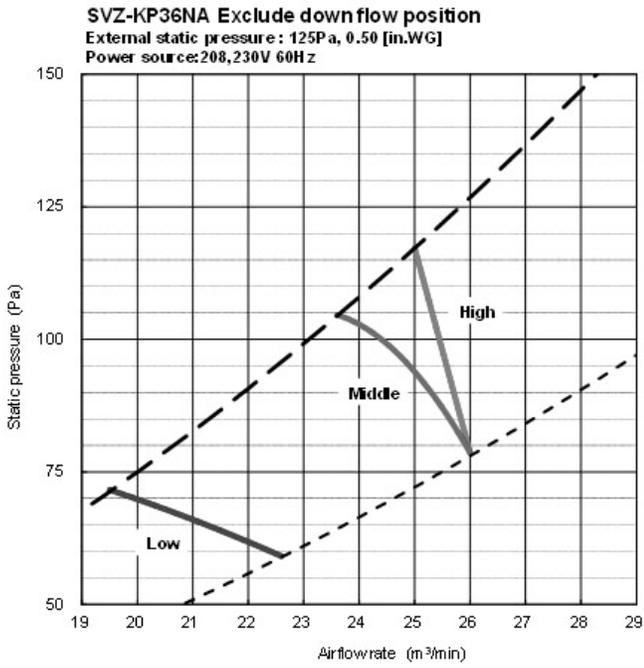
- Vertical, Horizontal Right, Horizontal Left



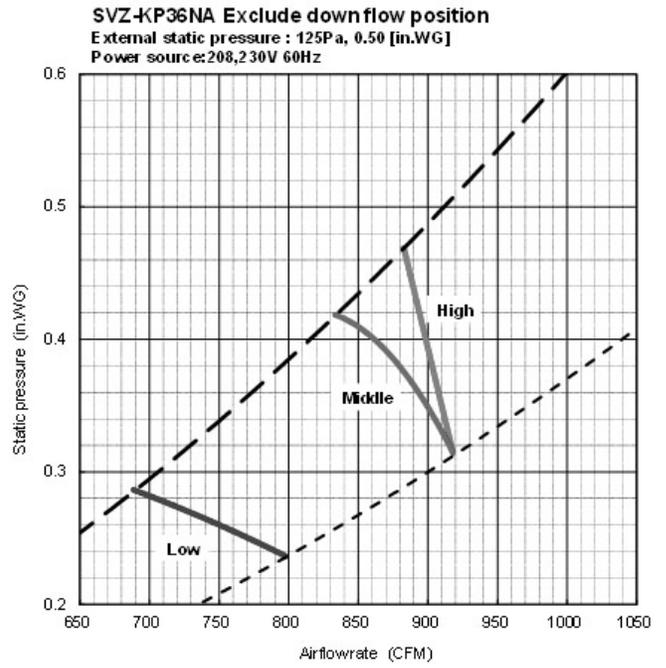
*. "Rated point" may not be inside of the envelope.



*. "Rated point" may not be inside of the envelope.

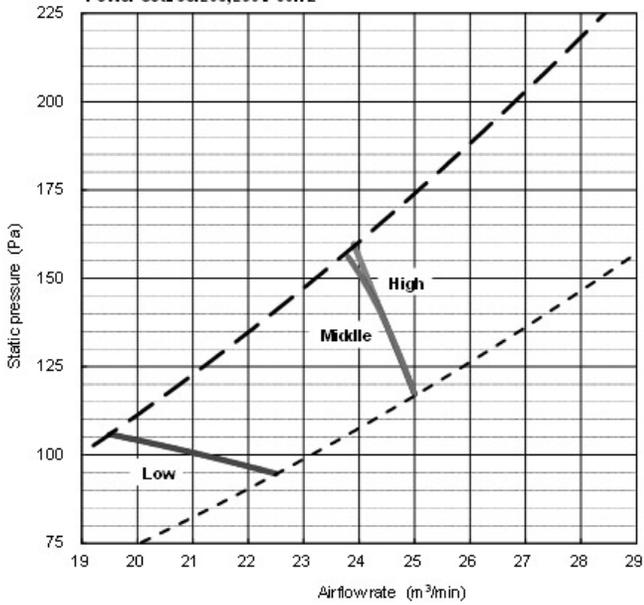


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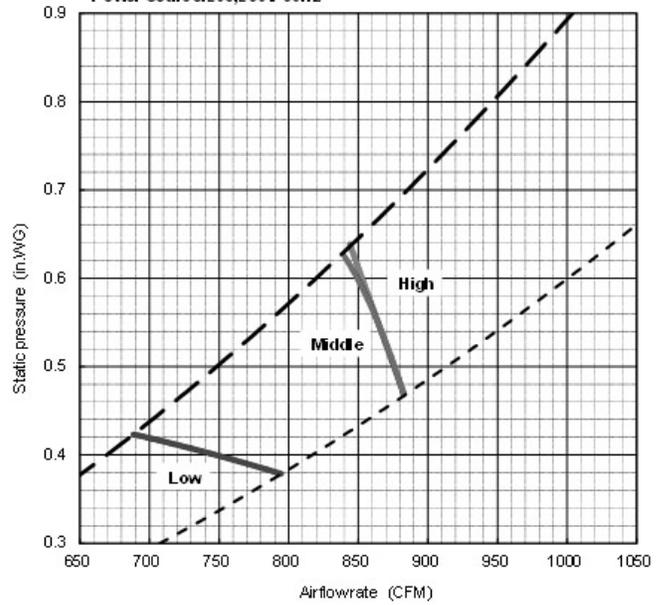
*. "Rated point" may not be inside of the envelope.

SVZ-KP36NA Exclude down flow position
 External static pressure : 200Pa, 0.80 [in.WG]
 Power source:208,230V 60Hz



*. "Rated point" may not be inside of the envelope.

SVZ-KP36NA Exclude down flow position
 External static pressure : 200Pa, 0.80 [in.WG]
 Power source:208,230V 60Hz



*. "Rated point" may not be inside of the envelope.



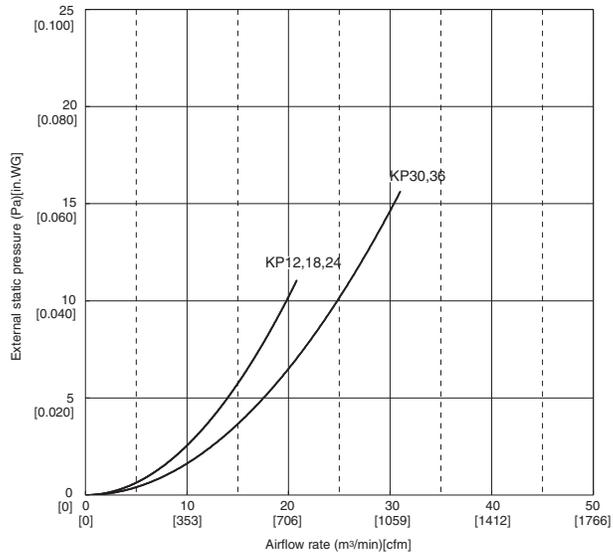
NOTE

For downflow installations, please see downflow kit manuals.

Air Filter

SVZ-KP12, 18, 24, 30, 36

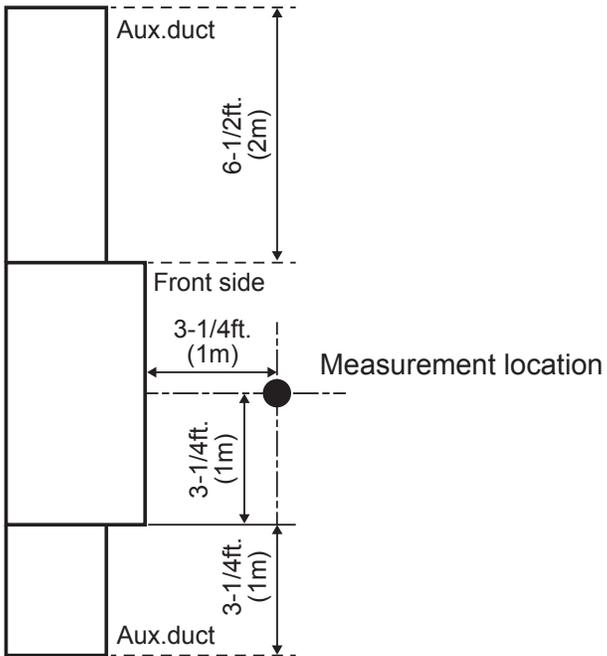
Power source: 208/230V 60Hz



5. SOUND PRESSURE LEVELS

5-1. Sound pressure level

Multi-Position



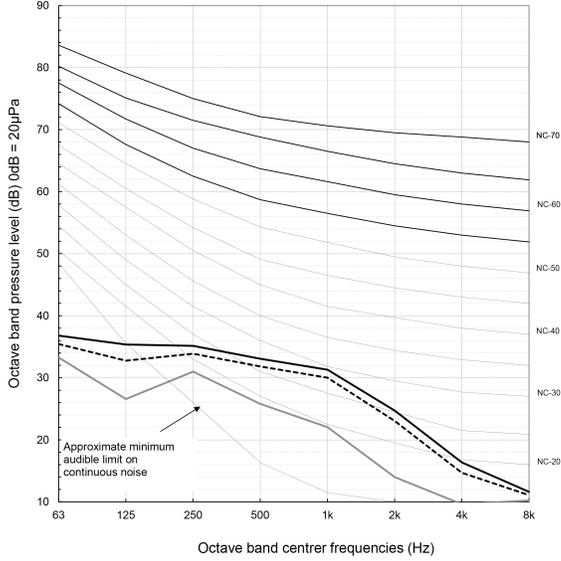
5-2. NC Curves

SVZ-KP12NA

SVZ-KP12NA

| Condition | Acalle | LINE |
|-----------|--------|-------|
| High | 36 | —— |
| Middle | 34 | - - - |
| Low | 28 | ----- |
| - | - | ---- |

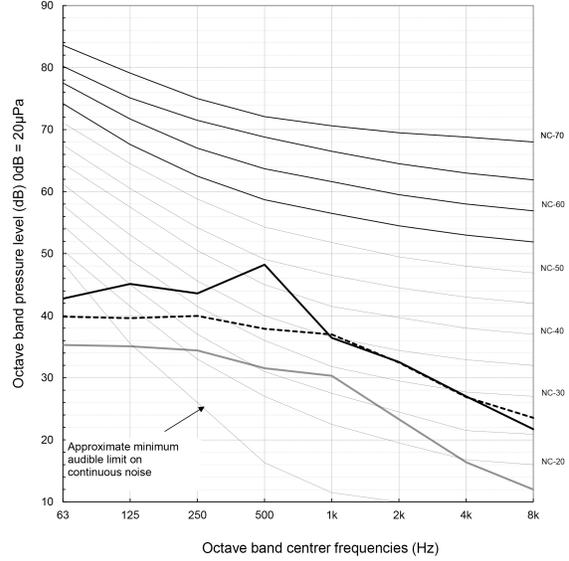
External Static Pressure : 0.3inWG. (75Pa)



SVZ-KP12NA

| Condition | Acalle | LINE |
|-----------|--------|-------|
| High | 47 | —— |
| Middle | 42 | - - - |
| Low | 35 | ----- |
| - | - | ---- |

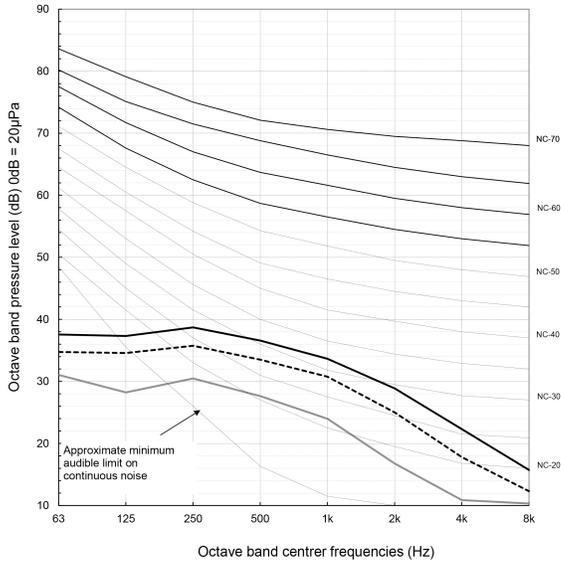
External Static Pressure : 0.8inWG. (200Pa)



SVZ-KP12NA

| Condition | Acalle | LINE |
|-----------|--------|-------|
| High | 39 | —— |
| Middle | 36 | - - - |
| Low | 29 | ----- |
| - | - | ---- |

External Static Pressure : 0.5inWG. (125Pa)

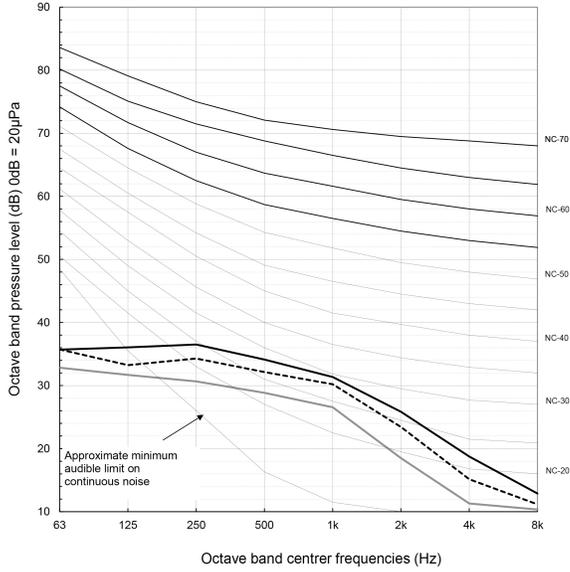


SVZ-KP18NA

SVZ-KP18NA

| Condition | Acale | LINE |
|-----------|-------|-------|
| High | 36 | --- |
| Middle | 35 | -- -- |
| Low | 31 | ---- |
| - | - | ---- |

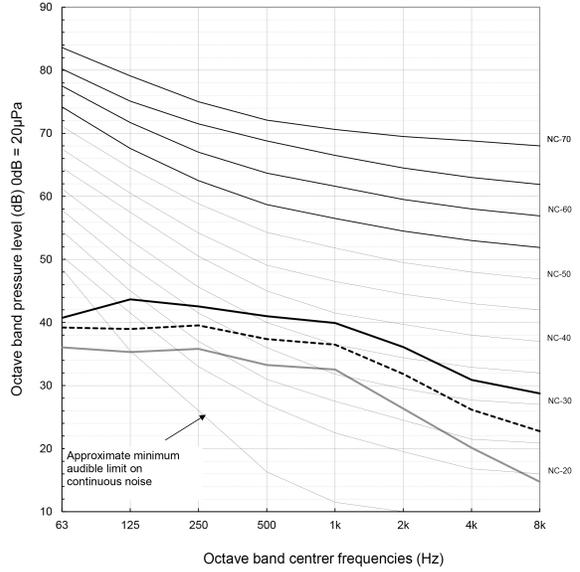
External Static Pressure : 0.3inWG. (75Pa)



SVZ-KP18NA

| Condition | Acale | LINE |
|-----------|-------|-------|
| High | 45 | --- |
| Middle | 41 | -- -- |
| Low | 37 | ---- |
| - | - | ---- |

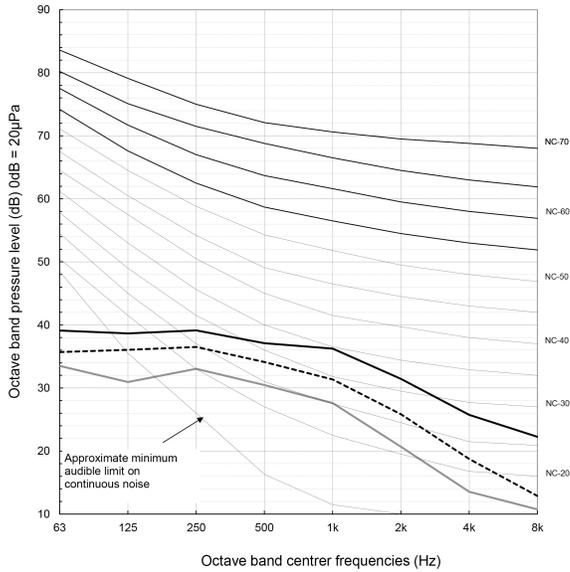
External Static Pressure : 0.8inWG. (200Pa)



SVZ-KP18NA

| Condition | Acale | LINE |
|-----------|-------|-------|
| High | 41 | --- |
| Middle | 36 | -- -- |
| Low | 33 | ---- |
| - | - | ---- |

External Static Pressure : 0.5inWG. (125Pa)

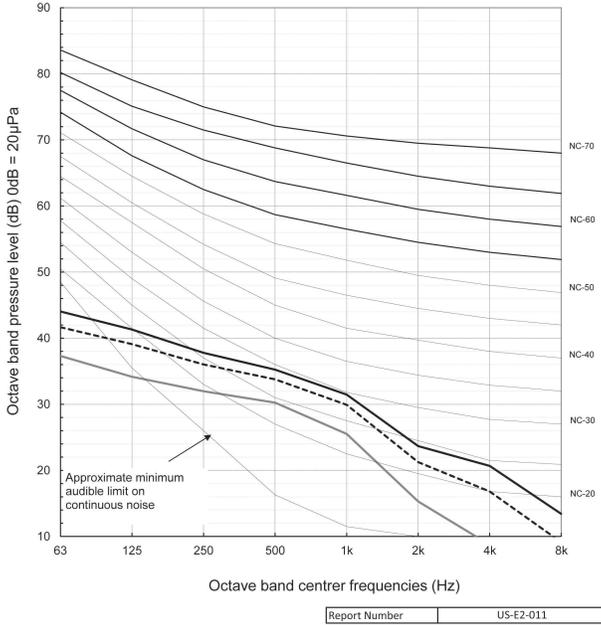


SVZ-KP24NA

SVZ-KP24NA

| Condition | Acale | LINE |
|-----------|-------|-------|
| High | 37 | --- |
| Middle | 35 | - - - |
| Low | 31 | --- |
| - | - | - - - |

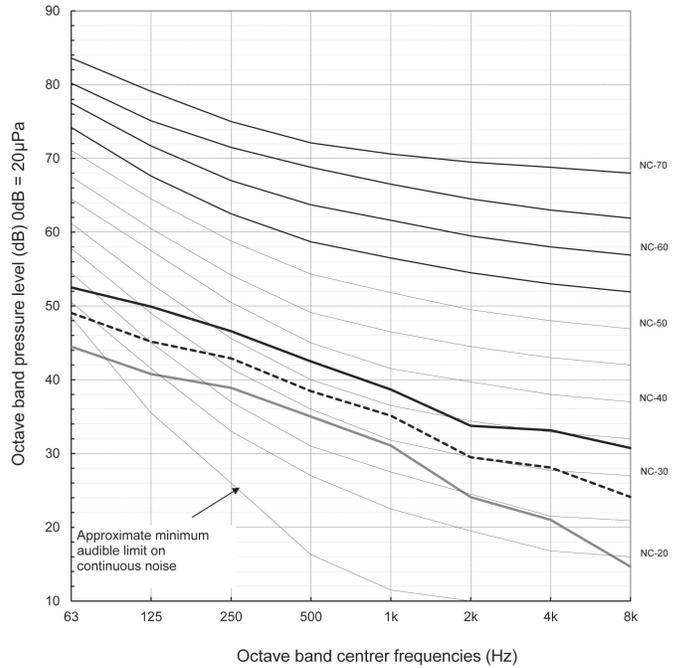
External Static Pressure : 0.3inWG. (75Pa)



SVZ-KP24NA

| Condition | Acale | LINE |
|-----------|-------|-------|
| High | 45 | --- |
| Middle | 41 | - - - |
| Low | 37 | --- |
| - | - | - - - |

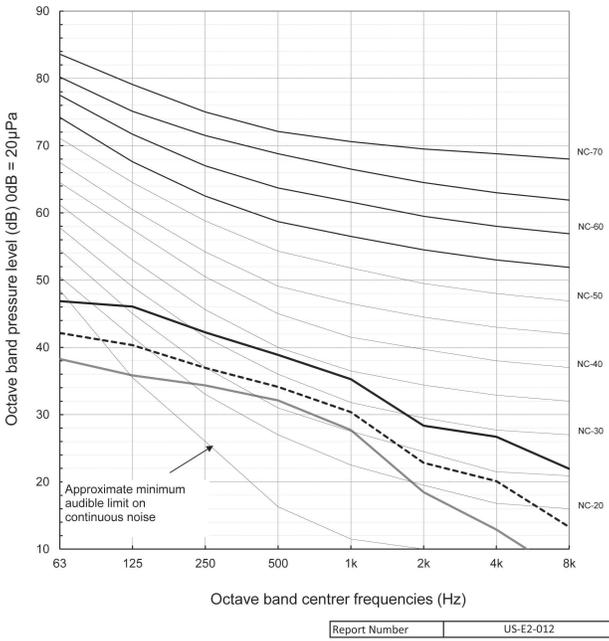
External Static Pressure : 0.8inWG. (200Pa)



SVZ-KP24NA

| Condition | Acale | LINE |
|-----------|-------|-------|
| High | 41 | --- |
| Middle | 36 | - - - |
| Low | 33 | --- |
| - | - | - - - |

External Static Pressure : 0.5inWG. (125Pa)

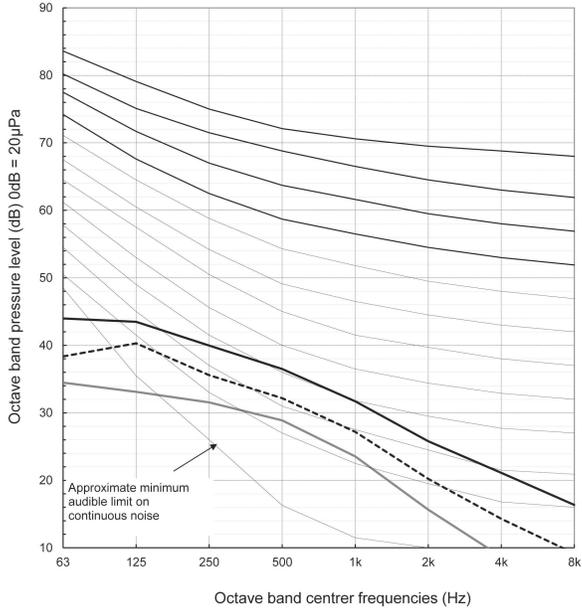


SVZ-KP30NA

SVZ-KP30NA

| Condition | Acale | LINE |
|-----------|-------|-------|
| High | 38 | --- |
| Middle | 34 | -- -- |
| Low | 30 | --- |
| - | - | -- -- |

External Static Pressure : 0.3inWG. (75Pa)

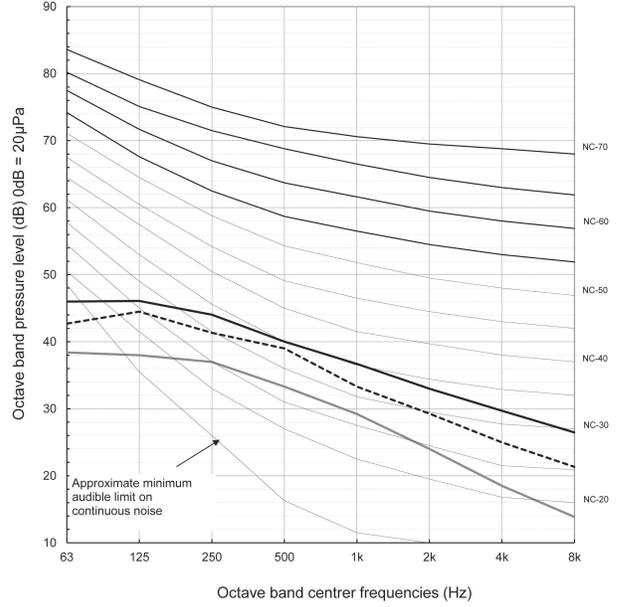


Report Number US-E2-014

SVZ-KP30NA

| Condition | Acale | LINE |
|-----------|-------|-------|
| High | 43 | --- |
| Middle | 40 | -- -- |
| Low | 35 | --- |
| - | - | -- -- |

External Static Pressure : 0.8inWG. (200Pa)

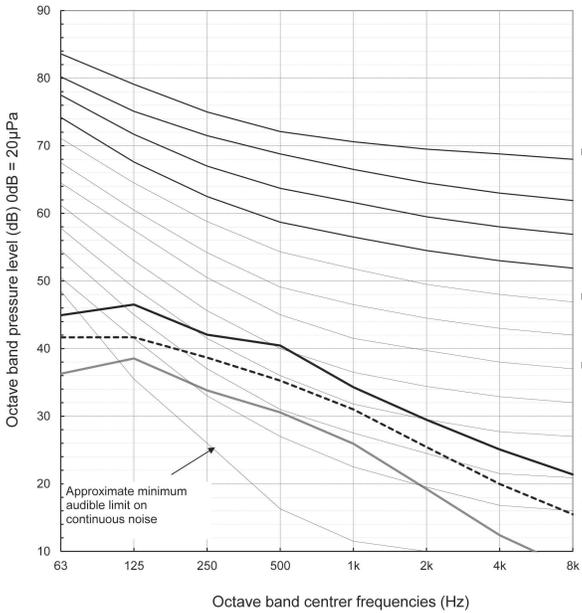


Report Number US-E2-016

SVZ-KP30NA

| Condition | Acale | LINE |
|-----------|-------|-------|
| High | 41 | --- |
| Middle | 37 | -- -- |
| Low | 32 | --- |
| - | - | -- -- |

External Static Pressure : 0.5inWG. (125Pa)



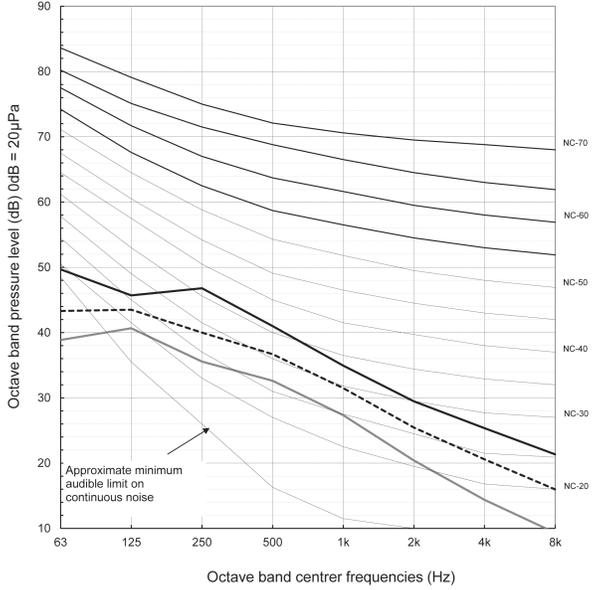
Report Number US-E2-015

SVZ-KP36NA

SVZ-KP36NA

| Condition | Acale | LINE |
|-----------|-------|-------|
| High | 43 | --- |
| Middle | 38 | -- -- |
| Low | 34 | --- |
| - | - | -- -- |

External Static Pressure : 0.3inWG. (75Pa)

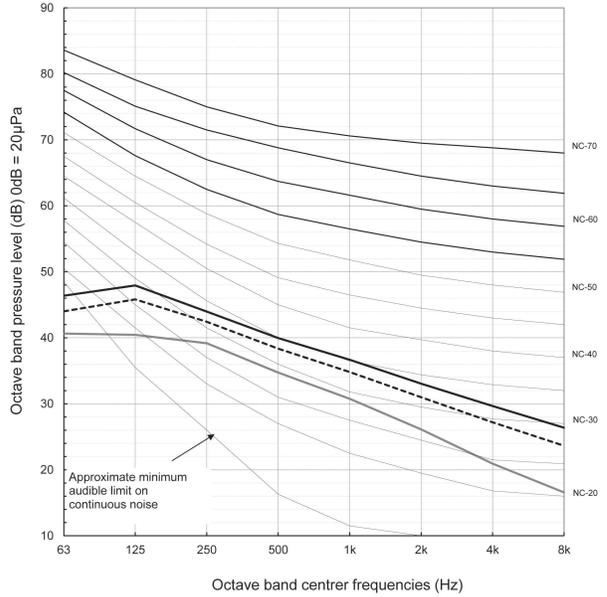


Report Number US-E2-017

SVZ-KP36NA

| Condition | Acale | LINE |
|-----------|-------|-------|
| High | 43 | --- |
| Middle | 41 | -- -- |
| Low | 37 | --- |
| - | - | -- -- |

External Static Pressure : 0.8inWG. (200Pa)

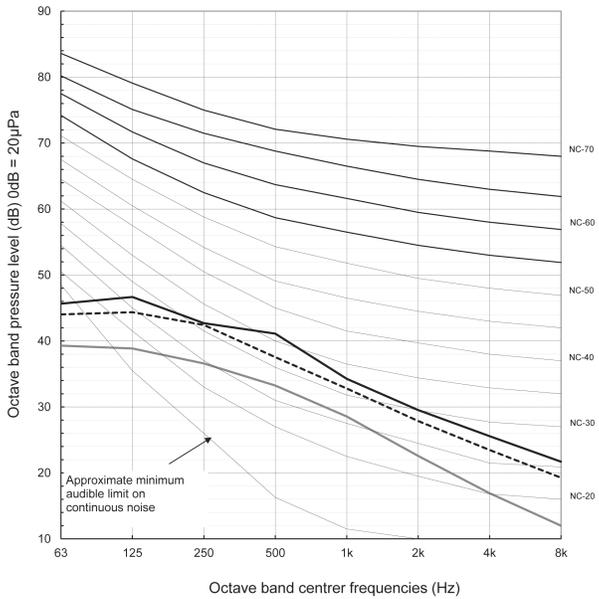


Report Number US-E2-019

SVZ-KP36NA

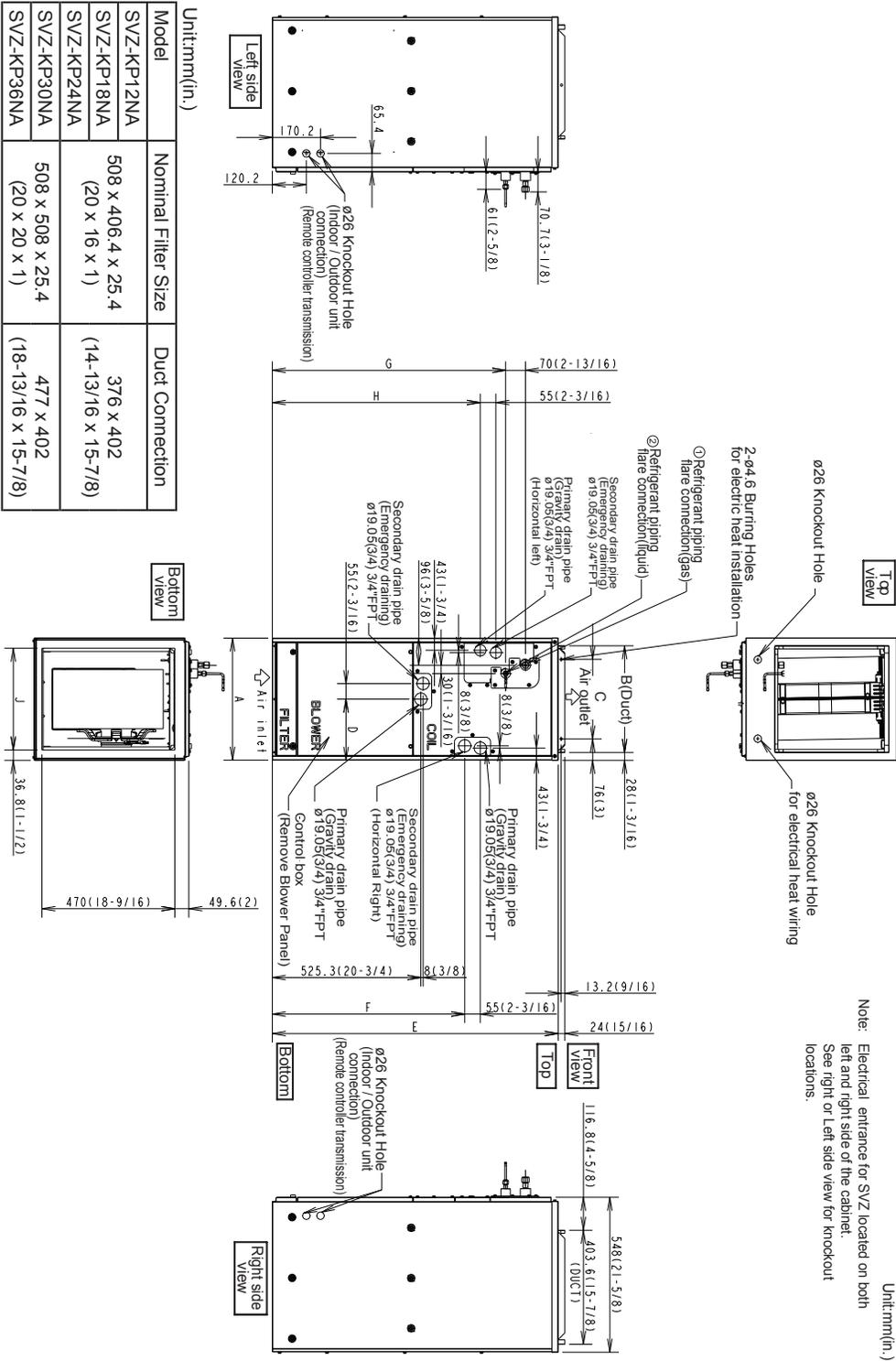
| Condition | Acale | LINE |
|-----------|-------|-------|
| High | 42 | --- |
| Middle | 40 | -- -- |
| Low | 35 | --- |
| - | - | -- -- |

External Static Pressure : 0.5inWG. (125Pa)



Report Number US-E2-018

6. OUTLINES & DIMENSIONS



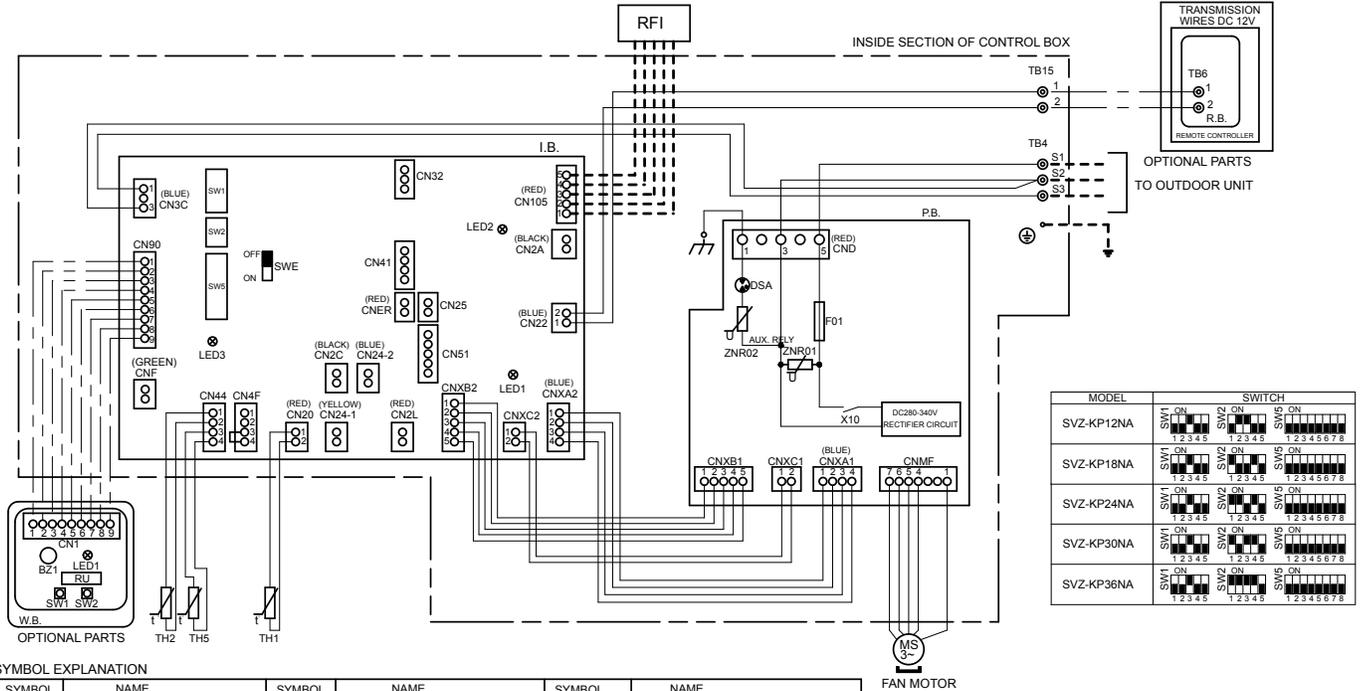
Note: Electrical entrance for SVZ located on both left and right side of the cabinet. See right or Left side view for knockout locations.

| Model | Nominal Filter Size | Duct Connection |
|------------|-------------------------------------|----------------------------------|
| SVZ-KP12NA | 508 x 406.4 x 25.4 (20 x 16 x 1) | 376 x 402 (14-13/16 x 15-7/8) |
| SVZ-KP18NA | 508 x 508 x 25.4 (20 x 20 x 1) | 477 x 402 (18-13/16 x 15-7/8) |
| SVZ-KP24NA | | |
| SVZ-KP30NA | 508 x 508 x 25.4 (20 x 20 x 1) | 477 x 402 (18-13/16 x 15-7/8) |
| SVZ-KP36NA | | |

| Model | A | B | C | D | E | F | G | H | J | Gas Pipe | Liquid pipe |
|------------|------|------------|----------|---------|------------|------------|-----------|-------|-----------|---------------|--------------|
| SVZ-KP12NA | 432 | 376 | 281 | 224 | 1,010.8 | 680 | 823 | 735.5 | 360 | ø 9.52 (3/8) | ø 6.35 (1/4) |
| SVZ-KP18NA | (17) | (14-13/16) | (11-1/8) | (8-7/8) | (39-13/16) | (26-13/16) | (32-7/16) | (29) | (14-3/16) | ø 12.7 (1/2) | |
| SVZ-KP24NA | 534 | 477 | 382.6 | 266.5 | 1,113.8 | 737 | 953.5 | 792 | 461 | ø 15.88 (5/8) | ø 9.52 (3/8) |
| SVZ-KP30NA | | | | | | | | | | | |
| SVZ-KP36NA | | | | | | | | | | | |

7. WIRING DIAGRAM

SVZ-KP12, 18, 24, 30, 36



SYMBOL EXPLANATION

| SYMBOL | NAME | SYMBOL | NAME | SYMBOL | NAME |
|--------|---------------------------------------|----------|--|----------------|--|
| I.B. | INDOOR CONTROLLER BOARD | I.B. | INDOOR CONTROLLER BOARD | OPTIONAL PARTS | |
| CN24-1 | CONNECTOR (HEATER CONTROL 1ST) | SW1 | SWITCH (FOR MODEL SELECTION) | W.B. | IR WIRELESS REMOTE CONTROLLER BOARD |
| CN24-2 | CONNECTOR (HEATER CONTROL 2ND) | SW2 | SWITCH (FOR CAPACITY CODE) | RJ | RECEIVING UNIT |
| CN25 | CONNECTOR (HUMIDITY OUTPUT) | SW5 | SWITCH (FOR MODE SELECTION) | BZ1 | BUZZER |
| CN2A | CONNECTOR (0-10V ANALOG INPUT) | SWE | CONNECTOR (EMERGENCY OPERATION) | LED1 | LED(RUN INDICATOR) |
| CN2C | CONNECTOR (ERV OUTPUT) | P.B. | POWER SUPPLY BOARD | SW1 | SWITCH(HEATING ON/OFF) |
| CN2L | CONNECTOR (LOSSNAV) | F01 | FUSE AC250V 6.3A | SW2 | SWITCH(COOLING ON/OFF) |
| CN32 | CONNECTOR (REMOTE SWITCH) | ZNR01,02 | VARISTOR | R.B. | WIRED REMOTE CONTROLLER BOARD |
| CN41 | CONNECTOR (HA TERMINAL-A) | DSA | RESISTOR | TB6 | TERMINAL BLOCK (REMOTE CONTROLLER TRANSMISSION LINE) |
| CN51 | CONNECTOR (CENTRALLY CONTROL) | X10 | AUX. RELY | | |
| CN90 | CONNECTOR (WIRELESS) | TH1 | INTAKE AIR TEMP THERMISTOR | | |
| CN105 | CONNECTOR (RADIO FREQUENCY INTERFACE) | TH2 | PIPE TEMP THERMISTOR/LIQUID | | |
| CNER | CONNECTOR (ERV INPUT) | TH5 | COND.EVA TEMP. THERMISTOR | | |
| CNF | CONNECTOR (HUMIDITY INPUT) | TB4 | TERMINAL BLOCK (INDOOR/OUTDOOR CONNECTING LINE) | | |
| LED1 | LED(POWER SUPPLY) | TB15 | TERMINAL BLOCK (REMOTE CONTROLLER TRANSMISSION LINE) | | |
| LED2 | LED(REMOTE CONTROLLER SUPPLY) | RF1 | RADIO FREQUENCY INTERFACE FOR RF THERMOSTAT | | |
| LED3 | LED(TRANSMISSION INDOOR-OUTDOOR) | | | | |

Note1: Since the outdoor side electric wiring may change be sure to check the outdoor unit electric wiring for servicing.
 2. Indoor and outdoor connecting wires are made with polarities, make wiring matching terminal numbers (S1, S2, S3).
 3. Symbols used in wiring diagram above are as follows.
 ○ : CONNECTOR
 ⊙ : TERMINAL
 --- : (HEAVY DOTTED LINE): FIELD WIRING
 - - - : (THIN DOTTED LINE): OPTIONAL PARTS
 4. Use copper supply wire.
 UTILISER DES FILS D'ALIMENTATION EN CUIVRE.

Manipulation Details

1. Performing a test run for fan

To perform a test run for the fan, turn on the SWE on the control board while the indoor unit is being powered.

Be sure to turn off the SWE after completing a test run.

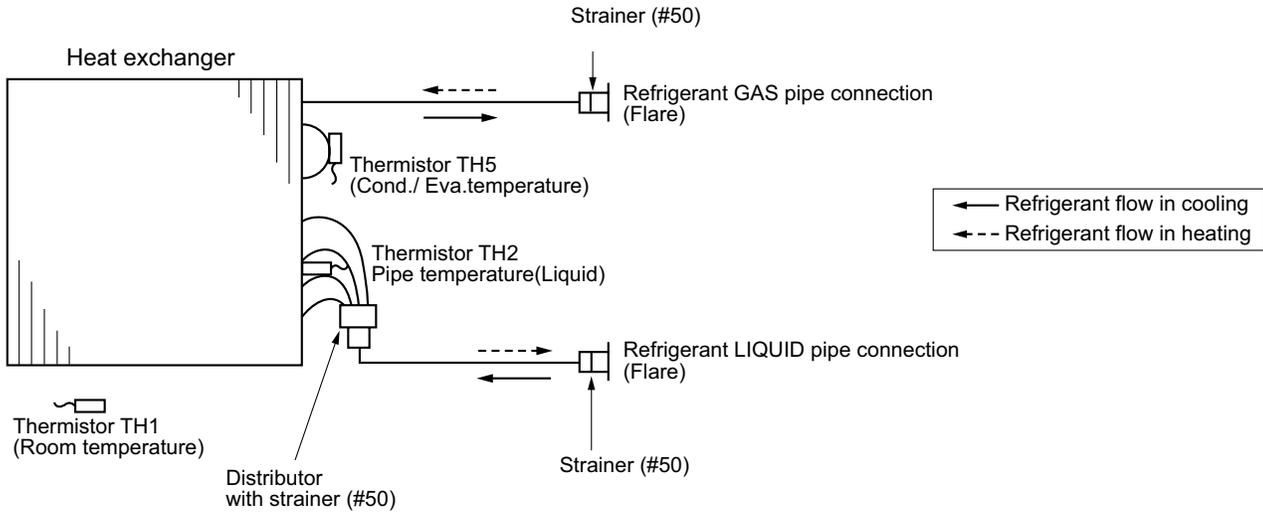
Note) The SWE should not be left turned on for longer than 10 hours.

2. OPERATION of LED for indoor circuit board service

| Symbol | LED operation under normal state |
|--------|--|
| LED1 | At applying main power source → Lighting |
| LED2 | At receiving MA transmission power source → Lighting |
| LED3 | At transmitting indoor-outdoor units → Flashing |

8. REFRIGERANT SYSTEM DIAGRAM

SVZ-KP12, 18, 24, 30, 36



9. HEATER CONTROL

9-1. Control Specifications And Function Setting

- Table 1 shows the mode setting for the field-installed heater.

Table. 1 [Function Table]

Select unit numbers 01 to 03 or all units (AL [wired remote controller] / 07 [IR wireless remote controller])

| Mode (function) No. | | Factory Setting | Mode | Heater Operation In Error | Heater Operation During Defrost | Fan Control When Heater ON |
|---|----------|-----------------|---|---------------------------|---------------------------------|----------------------------|
| Wired remote controller (RF thermostat) | | | | | | |
| 11 (111) | 23 (123) | | | | | |
| 1 | 1 | • | Heater Available | | | |
| 2 | 1 | - | Heater Available | OFF | OFF | High |
| | | | Disable heater during Defrost and Error | | | |
| 2 | 2 | - | Heater Available | ON | ON | High |
| | | | Enable heater and fan during Defrost and Error *1 | | | |

*1 Heater will not operate during all error modes. Heater will only operate during a communication error between indoor unit and outdoor unit.

- Table 2 shows how the field-installed heater is controlled.

Table. 2 [Heater Control Table]

| Mode Change | Condition | | | | | | | | |
|---|--|-----|---|--------------------|-----|--|-----|---|--|
| | (To -T _{RA}) > 2.7 ° F [1.5 ° C] | AND | T _{RA} has not increased by 0.9 ° F [0.5 ° C] in X min | EH1 ON for > 7 min | AND | (To -T _{RA}) > 2.7 ° F [1.5 ° C] | AND | T _{RA} has not increased by 0.9 ° F [0.5 ° C] in 7 min | (To -T _{RA}) < 0.9 ° F [0.5 ° C] |
| EH1 ON | ○ | AND | ○ | | | | | | |
| EH2 ON | | | | ○ | AND | ○ | AND | ○ | |
| EH1 OFF | | | | | | | | | ○ |
| EH2 OFF | | | | | | | | | ○ |
| KEY • EH1: Electric Heater 1 • EH2: Electric Heater 2 • To: Set point temperature • T _{RA} : Return Air temperature • X: Time delay (Selectable. Default is 24 min. Selectable to 14, 19, or 29 min) | | | | | | | | | |

- Table 3 shows how the time delay is selected

Table. 3 [Time Delay Selection Table]

| Request Code ¹ | Action ² |
|---------------------------|--|
| 390 | Monitor Time Delay Setting |
| 391 | Set Time Delay to <u>14</u> minutes |
| 392 | Set Time Delay to <u>19</u> minutes |
| 393 | Set Time Delay to <u>24</u> minutes ³ |
| 394 | Set Time Delay to <u>29</u> minutes |

¹ Time delay can only be selected with MA controller. If use of a non-MA controller is desired, the time delay must first be selected with the MA controller. Then the non-MA controller can be attached and used.

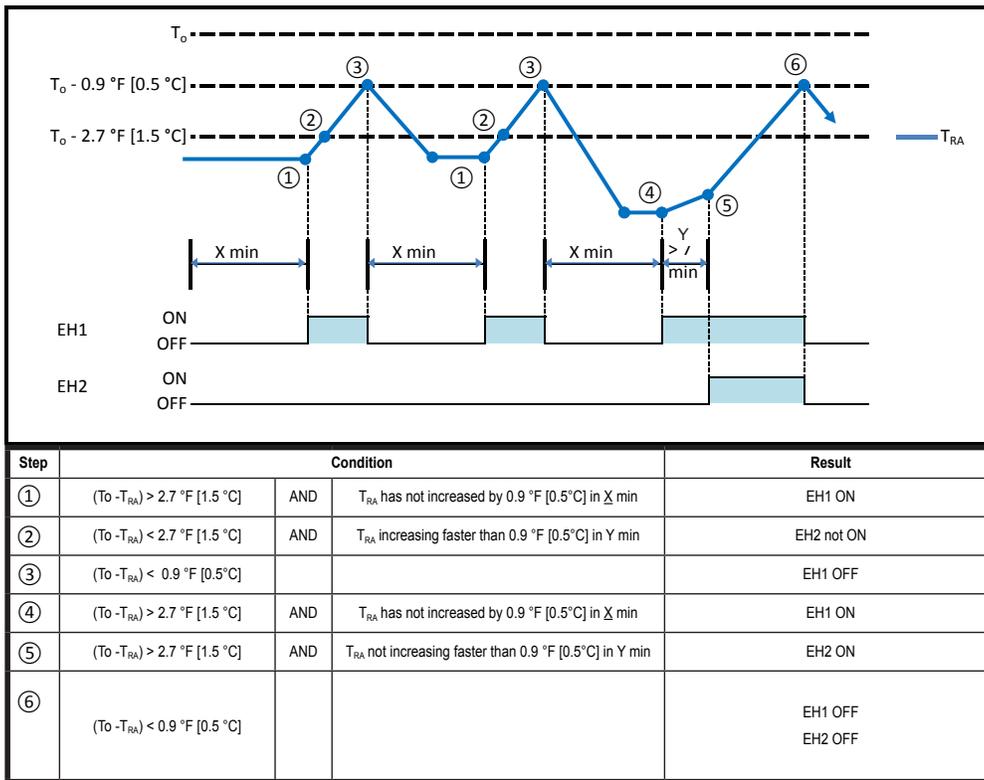
² Delay times are approximate to ± 1 minute.

³ The default time delay setting is 24 minutes.

- Chart 1 and Table 4 show an example of heater operation.

Chart 1 [Heater Operation Example]

The figure below shows an example of electric heater operation. See the indoor unit service manuals for more information.



- Table. 4 [Heater Operation Example]

| Step | Condition | | | Result |
|------|---|-----|---|------------|
| ① | $(T_o - T_{RA}) > 2.7\text{ }^\circ\text{F}$ [1.5 °C] | AND | T_{RA} has not increased by 0.9 °F [0.5°C] in \underline{X} min | EH1 ON |
| ② | $(T_o - T_{RA}) < 2.7\text{ }^\circ\text{F}$ [1.5 °C] | AND | T_{RA} increasing faster than 0.9 °F [0.5°C] in \underline{Y} min | EH2 not ON |
| ③ | $(T_o - T_{RA}) < 0.9\text{ }^\circ\text{F}$ [0.5°C] | | | EH1 OFF |

| Step | Condition | | | Result |
|------|---|-----|---|--------------------|
| ④ | $(T_o - T_{RA}) > 2.7\text{ }^\circ\text{F}$ [1.5 °C] | AND | T_{RA} has not increased by 0.9 °F [0.5°C] in \underline{X} min | EH1 ON |
| ⑤ | $(T_o - T_{RA}) > 2.7\text{ }^\circ\text{F}$ [1.5 °C] | AND | T_{RA} not increasing faster than 0.9 °F [0.5°C] in 7 min | EH2 ON |
| ⑥ | $(T_o - T_{RA}) < 0.9\text{ }^\circ\text{F}$ [0.5°C] | | | EH1 OFF EH2 OFF |

9-2. Fan control

By setting the Mode No. 23 in the Function Table in section 9-1 and using CN4Y from the CN24RELAY-KIT-CM3 kit, the following patterns of fan control will become possible.

Fan Control Patterns

| CN4Y for FAN control (CN24RELAY-KIT-CM3) | Mode (function) No. 23 (123) | Heater operation in defrost and error ¹ | Fan operation in defrost and error | Fan (All modes other than defrost and error) | Factory Setting |
|--|------------------------------|--|------------------------------------|--|-----------------|
| Enabled | 1 | OFF | STOP | Set (Heater ON) High ² | ○ |
| | 2 | ON | STOP | (Heater ON) | — |

¹ Heater will not operate during all error modes. Heater will only operate during a communication error between indoor unit and outdoor unit

² While the heater is on, the fan will operate at high speed regardless of the fan setting on the remote controller.



WARNING

If a heater is installed in the duct, do not use CN4Y. By doing so, the fan will turn off when the heater is on, which may result in fire.

Fan Speed Setting¹

| Mode | Setting | | Mode No. | Setting | Initial Setting |
|-------------|---------------------------|---------------------------|----------|---------|-----------------|
| | Heating Thermo-OFF | DEFROST or ERROR | | | |
| Fan Control | Very Low | Very Low | 25 | 1 | ○ |
| | STOP | Remote Controller Setting | 25 | 2 | — |
| | Remote Controller Setting | Remote Controller Setting | 25 | 3 | — |

¹Refer to the Installation Manual for function settings.

9-3. CN24RELAY-KIT-CM3 (Optional Parts) installation

The following section describes installation of the External Heater Adapter that connects to SVZ-KP-NA series indoor unit. This products is the special wiring parts to drive an electric heater with the air conditioner.

(1) Parts list

Check that the following parts are included in the package.

1. External output cable..... 2 in total
Two types of cables with different connectors are included.
2. Panel heater connector..... 3 in total
White: 3

(2) Connection to the indoor unit

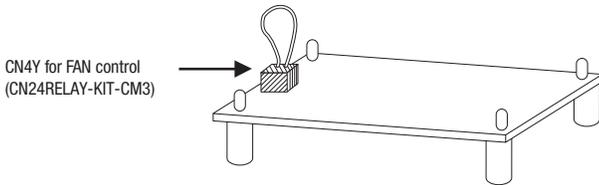
Use the cables that fit the connectors on the indoor unit control board.

1. External output cable

This cable is used to connect a relay circuit for an interlocked operation with either an electric or a panel heater. Select the heater output pattern (1st = CN24-1 or 2nd = CN24-2) to use, and connect the cable to the connector on the indoor unit control board that corresponds to the selection.

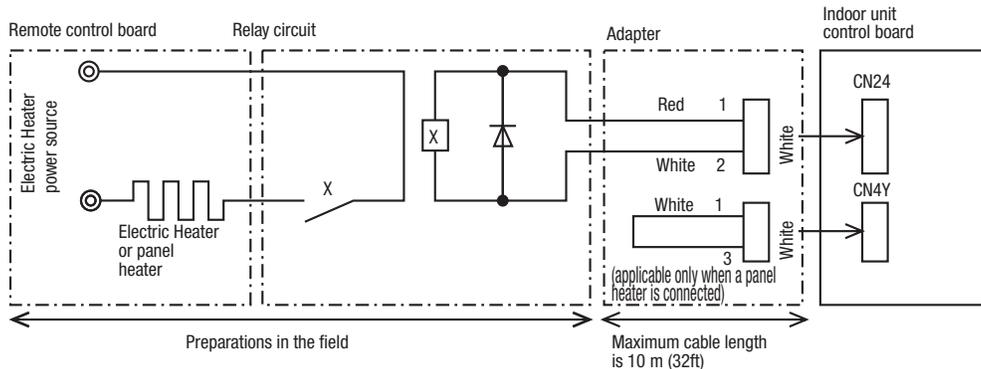
2. Panel heater connector

This connector is used to perform an interlocked operation with a panel heater. Depending on the indoor unit control board specification, connect the cable to CN4Y as appropriate.



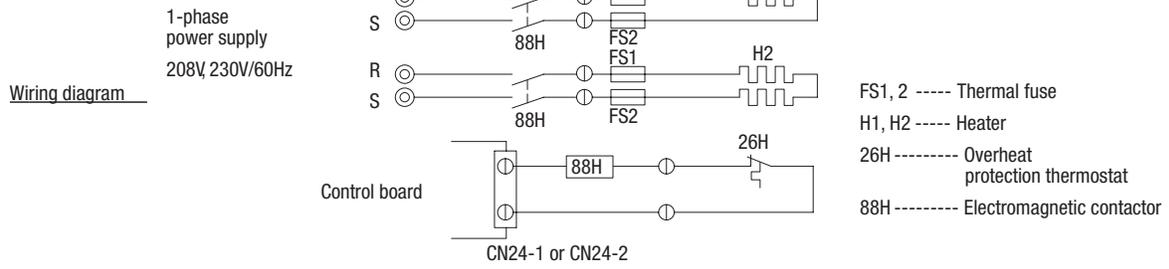
3) Wiring

- A basic connection method is shown below.



- The length of the electrical wiring for the CN24RELAY-KIT-CM3 is 2 meters (6-1/2 ft.)
- To extend this length, use sheathed 2-core cable.
Control cable type: CVV, CVS, CPEV or equivalent. Cable size: 0.5 mm² ~ 1.25 mm² (16 to 22 AWG)
Don't extend the cable more than 10 meters (32ft)

Recommended circuit



(4) Wiring restrictions

- Keep the length of the cable connecting to the circuit board of the indoor unit shorter than 10 meters (32 ft).
- Longer than 10 meters (32 ft) could cause improper operation.
- Use a transit relay when extending wiring such as remote wiring.

10. HUMIDIFIER CONTROL

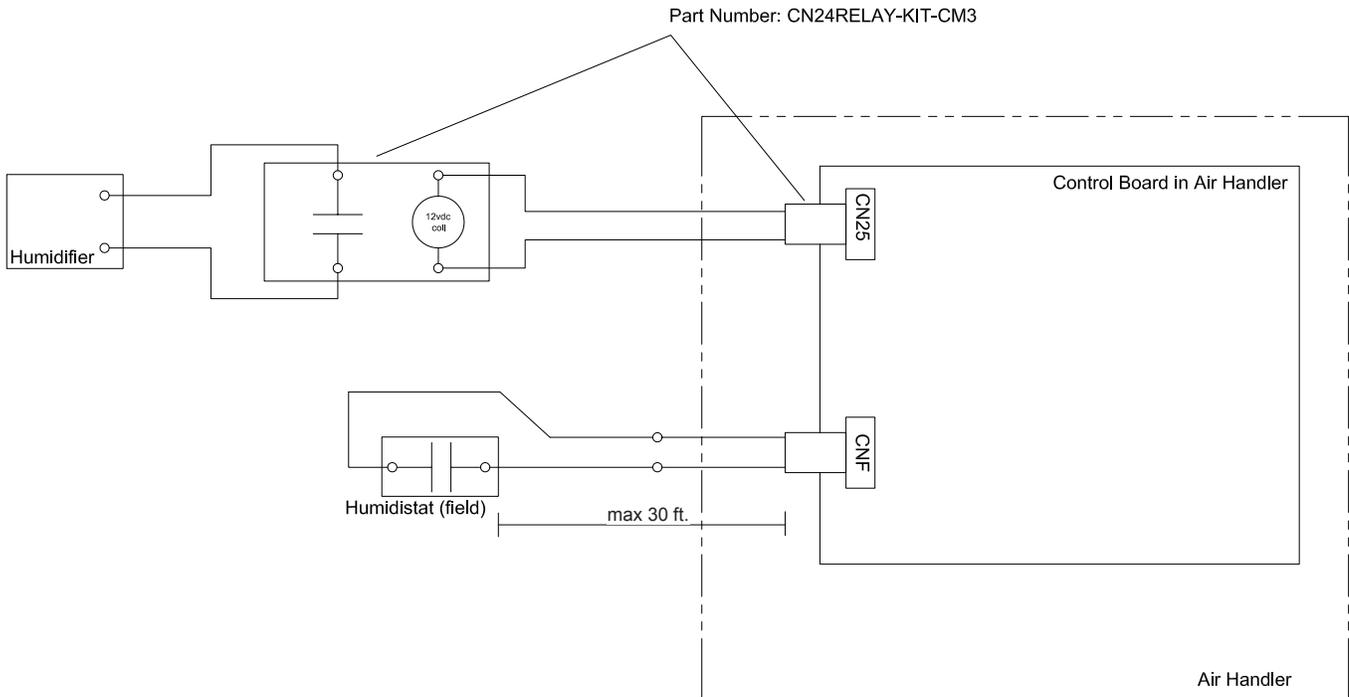
10-1. Control Specifications

The below table shows how the field installed humidifier and fan speed is controlled.

| Mode (function) No. | | Humidistat output | Condition (no defrost/no error) | CN25 output | Fan speed |
|---|----------|-------------------|---------------------------------|-------------|------------|
| Wired remote controller (RF thermostat) | | | | | |
| 13 (113) | 16 (116) | CNF input | | | |
| 2 | 1 | OFF | Heat operation & Thermo OFF | OFF | RC setting |
| | | | Heat operation & Thermo ON | | |
| | | ON | Heat operation & Thermo OFF | OFF | RC setting |
| | | | Heat operation & Thermo ON | ON | High |
| | 2 | OFF | Heat operation & Thermo OFF | OFF | RC setting |
| | | | Heat operation & Thermo ON | | |
| | | ON | Heat operation & Thermo OFF | ON | High |
| | | | Heat operation & Thermo ON | | |
| 1 | - | 1 | Except for heat operation | OFF | RC setting |

10-2. Installation

A basic connection method is shown below.



Humidifier Control

Sequence of operation:

1. The humidistat closes CNF
2. The fan starts on high
3. CN25 provides 12VDC to turn on the Humidifier
(do not exceed 1 Watt draw per relay)
4. When the Humidistat opens, the fan continues to run for
30 seconds to clear the ductwork of moist air
5. If defrost starts during humidifier operation
CN25 de-energizes

Humidistat:

- Non-Voltage a-contact input
- Contact rating voltage $\geq 15\text{VDC}$
- Contact Rating Current $\geq 0.1\text{ A}$
- Minimum Applicable Load $\leq 1\text{mA}$ at DC

| Mode No. | Humidistat Output | Condition | CN25 Output | Fan Speed |
|----------------|-------------------|-----------------------------|-------------|------------|
| 16 | CNF Input | (No Defrost/No Error) | | |
| 1 ¹ | OFF | Heat operation & Thermo OFF | OFF | RC setting |
| | | Heat operation & Thermo ON | | |
| | ON | Heat operation & Thermo OFF | OFF | RC setting |
| | | Heat operation & Thermo ON | ON | High |
| 2 | OFF | Heat operation & Thermo OFF | OFF | RC setting |
| | | Heat operation & Thermo ON | | |
| | ON | Heat operation & Thermo OFF | ON | High |
| | | Heat operation & Thermo ON | | |
| - | - | Except for heat operation | OFF | RC setting |

¹ Factory Setting

RC: Remote controller

The fan continues to run for 30 seconds after the humidifier stops.

11. ERV (ENERGY RECOVERY VENTILATION) CONTROL

11-1. Control Specifications

The below table show how the field installed ERV is controlled.

| ERV output CNER input | Function Mode26 | Condition | Fan speed | CN2C output (=Fan output) |
|--------------------------|--------------------|-------------------------|----------------------------|------------------------------|
| OFF | - | Cool/Heat/Fan operation | RC setting | ON |
| | | Defrost | STOP | OFF |
| | | STOP | STOP | OFF |
| ON | "1" ¹ | Cool/Heat/Fan operation | RC setting | ON |
| | | Defrost | STOP | OFF |
| | | STOP | STOP | OFF |
| | "2" | Cool/Heat/Fan operation | RC setting | ON |
| | | Defrost | STOP | OFF |
| | | STOP | RC setting ^{2, 3} | ON |

¹ Factory setting.

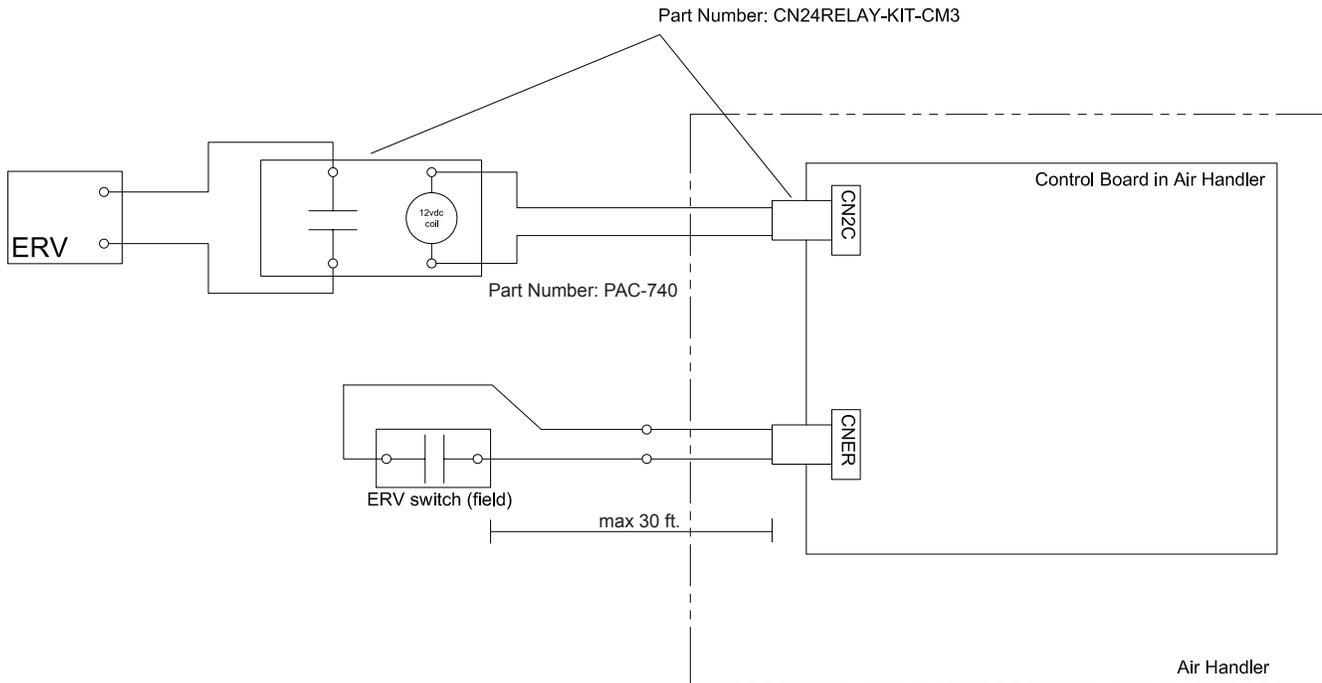
² When fan speed setting by RC is "Auto", Fan speed is fixed to "HIGH".

³ If ERV control is effective when STOP, IDU doesn't report fan status or PB error (Fan motor error).

RC: Remote controller

11-2. Installation

A basic connection method is shown below.



ERV Control

Sequence of operation:

1. The ERV demand switch closes CNER
2. 12VDC is provided to CN2C to turn on ERV
3. If the unit goes into defrost, CN2C stops 12VDC output

ERV Switch:

- Non-Voltage a-contact input
- Contact rating voltage $\geq 15\text{VDC}$
- Contact rating current $\geq 0.1\text{ A}$
- Minimum applicable load $\leq 1\text{mA}$ at DC

| ERV output CNER input | Function Mode26 | Condition | Fan speed | CN2C output (=Fan output) |
|--------------------------|--------------------|-------------------------|----------------------------|------------------------------|
| OFF | - | Cool/Heat/Fan operation | RC setting | ON |
| | | Defrost | STOP | OFF |
| | | STOP | STOP | OFF |
| ON | "1" ¹ | Cool/Heat/Fan operation | RC setting | ON |
| | | Defrost | STOP | OFF |
| | | STOP | STOP | OFF |
| | "2" | Cool/Heat/Fan operation | RC setting | ON |
| | | Defrost | STOP | OFF |
| | | STOP | RC setting ^{2, 3} | ON |

¹ Factory setting.

² When fan speed setting by RC is "Auto", Fan speed is fixed to "HIGH".

³ If ERV control is effective when STOP, IDU doesn't report fan status or PB error (Fan motor error).

RC: Remote controller

12. TROUBLESHOOTING

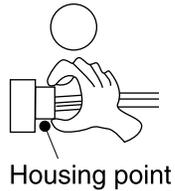
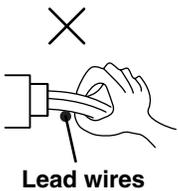
12-1. Cautions on troubleshooting

(1) Before troubleshooting, check the followings:

1. Check the power supply voltage.
2. Check the indoor/outdoor connecting wire for mis-wiring.

(2) Take care the followings during servicing.

1. Before servicing the air conditioner, be sure to turn off the remote controller first to stop the main unit, and then turn off the breaker.
2. When removing the indoor controller board, hold the edge of the board with care NOT to apply stress on the components.
3. When connecting or disconnecting the connectors, hold the housing of the connector. DO NOT pull the lead wires.



12-2. Self-check function

- Refer to the installation manual that comes with each remote controller for details.
- RF thermostat is not established.

[Output pattern A] Errors detected by indoor unit

| IR wireless remote controller | Wired remote controller RF thermostat | Symptom | Remark |
|--|--|---|--------|
| Beeper sounds/OPERATION INDICATOR lamp flashes (Number of times) | Check code | | |
| 1 | P1 | Intake sensor error | |
| 2 | P2, P9 | Pipe (Liquid or 2-phase pipe) sensor error | |
| 3 | E6, E7 | Indoor/outdoor unit communication error | |
| 4 | P4 | Drain sensor error | |
| 5 | P5 | Drain pump error | |
| 6 | P6 | Freezing/Overheating safeguard operation | |
| 7 | EE | Communication error between indoor and outdoor units | |
| 8 | P8 | Pipe temperature error | |
| 9 | E4 | Remote controller signal receiving error | |
| 10 | — | — | |
| 11 | PB | Fan motor error | |
| 12 | Fb | Indoor unit control system error (memory error, etc.) | |
| No sound | — | No corresponding | |

[Output pattern B] Errors detected by unit other than indoor unit (outdoor unit, etc.)

| IR wireless remote controller | Wired remote controller RF thermostat | Symptom | Remark |
|---|--|---|---|
| Beeper sounds/ OPERATION INDICATOR lamp flashes (Number of times) | Check code | | |
| 1 | E9 | Indoor/outdoor unit communication error (Transmitting error) (Outdoor unit) | For details, check the LED display of the outdoor controller board. |
| 2 | UP | Compressor overcurrent interruption | |
| 3 | U3, U4 | Open/short of outdoor unit thermistors | |
| 4 | UF | Compressor overcurrent interruption (When compressor locked) | |
| 5 | U2 | Abnormal high discharging temperature/49C worked/ insufficient refrigerant | |
| 6 | U1, Ud | Abnormal high pressure (63H worked)/ Overheating safeguard operation | |
| 7 | U5 | Abnormal temperature of heat sink | |
| 8 | U8 | Outdoor unit fan protection stop | |
| 9 | U6 | Compressor overcurrent interruption/Abnormal of power module | |
| 10 | U7 | Abnormality of super heat due to low discharge temperature | |

| IR wireless remote controller | Wired remote controller RF thermostat | Symptom | Remark |
|---|--|---|--------|
| Beeper sounds/ OPERATION INDICATOR lamp flashes (Number of times) | Check code | | |
| 11 | U9, UH | Abnormality such as overvoltage or voltage shortage and abnormal asynchronous signal to main circuit/Current sensor error | |
| 12 | - | - | |
| 13 | - | - | |
| 14 | Others | Other errors (Refer to the technical manual for the outdoor unit.) | |

*1 If the beeper does not sound again after the initial two beeps to confirm the self-check start signal was received and the OPERATION INDICATOR lamp does not come on, there are no error records.

*2 If the beeper sounds three times continuously “beep, beep, beep (0.4 + 0.4 + 0.4 sec.)” after the initial two beeps to confirm the self-check start signal was received, the specified refrigerant address is incorrect.

- On IR wireless remote controller
The continuous buzzer sounds from receiving section of indoor unit.
Blink of operation lamp
- On wired remote controller
Check code displayed on the LCD.
- If the unit cannot be operated properly after the above test run has been performed, refer to the following table to remove the cause.

| Symptom | | Cause | |
|--|--|--|---|
| Wired remote controller | LED 1, 2 (PCB in outdoor unit) | | |
| PLEASE WAIT | For about 2 minutes following power-on | After LED 1, 2 are lighted, LED 2 is turned off, then only LED 1 is lighted. (Correct operation) | • For about 2 minutes after power-on, operation of the remote controller is not possible due to system start-up. (Correct operation) |
| PLEASE WAIT → Error code | After about 2 minutes has expired following power-on | Only LED 1 is lighted. → LED 1, 2 blink. | • Connector for the outdoor unit's protection device is not connected. • Reverse or open phase wiring for the outdoor unit's power terminal block (L1, L2, L3) |
| Display messages do not appear even when operation switch is turned ON (operation lamp does not light up). | | Only LED 1 is lighted. → LED 1, 2 blinks twice, LED 2 blinks once. | • Incorrect wiring between indoor and outdoor units (incorrect polarity of S1, S2, S3) • Remote controller wire short |

On the IR wireless remote controller with conditions above, following phenomena takes place.

- No signals from the remote controller are accepted.
- OPE lamp is blinking.
- The buzzer makes a short ping sound.



NOTE

Operation is not possible for about 30 seconds after cancellation of function selection. (Correct operation)

For description of each LED (LED1, 2, 3) provided on the indoor controller, refer to the following table.

| | |
|--|---|
| LED 1 (power for microcomputer) | Indicates whether control power is supplied. Make sure that this LED is always lit. |
| LED 2 (power for remote controller) | Indicates whether power is supplied to the remote controller. This LED lights only in the case of the indoor unit which is connected to the outdoor unit refrigerant address "0". |
| LED 3 (communication between indoor and outdoor units) | Indicates state of communication between the indoor and outdoor units. Make sure that this LED is always blinking. |

AUTO RESTART FUNCTION

Indoor controller board

This model is equipped with the AUTO RESTART FUNCTION.

When the indoor unit is controlled with the remote controller, the operation mode, set temperature, and the fan speed are memorized by the indoor controller board.

The auto restart function sets to work the moment the power has restored after power failure, then, the unit will restart automatically.

Set the AUTO RESTART FUNCTION using the wireless remote controller. (Mode no.1).

12-3. Self-diagnosis action table

| Error Code | Abnormal point and detection method | Cause | Countermeasure |
|------------|---|--|---|
| P1 | <p>Room temperature thermistor (TH1)</p> <ol style="list-style-type: none"> The unit is in three-minute resume prevention mode if short/open of thermistor is detected. Abnormal if the unit does not reset normally after three minutes. (The unit returns to normal operation, if it has normally reset.) Constantly detected during cooling, drying and heating operation Short: 90°C[194°F] or more Open: -40°C[-40°F] or less | <ol style="list-style-type: none"> Defective thermistor characteristics Contact failure of connector (CN20) on the indoor controller board (Insert failure) Breaking of wire or contact failure of thermistor wiring Defective indoor controller board | <ol style="list-style-type: none"> 1-3. Check resistance value of thermistor. 0°C[32°F].....15.0kΩ 10°C[50°F].....9.6kΩ 20°C[68°F].....6.3kΩ 30°C[86°F].....4.3kΩ 40°C[104°F]...3.0kΩ If you put force on (draw or bend) the lead wire with measuring resistance value of thermistor breaking of wire or contact failure can be detected. 2. Check contact failure of connector (CN20) on the indoor controller board. Refer to 12-5. Turn the power on again and check restart after inserting connector again. 4. Check room temperature display on remote controller. Replace indoor controller board if there is abnormal difference with actual room temperature. <p>Turn the power off, and on again to operate after check.</p> |

| Error Code | Abnormal point and detection method | Cause | Countermeasure |
|------------|---|--|---|
| P2 | <p>Pipe temperature thermistor/Liquid (TH2)</p> <ol style="list-style-type: none"> The unit is in three-minute resume prevention mode if short/open of thermistor is detected. Abnormal if the unit does not reset normally after three minutes. (The unit returns to normal operation, if it has normally reset.) Constantly detected during cooling, drying, and heating (except defrosting) operation. Short: 90°C[194°F] or more Open: -40°C[-40°F] or less | <ol style="list-style-type: none"> Defective thermistor characteristics Contact failure of connector (CN44) on the indoor controller board (Insert failure) Breaking of wire or contact failure of thermistor wiring Defective refrigerant circuit is causing thermistor temperature of 90°C[194°F] or more or -40°C[-40°F] or less. 5 Defective indoor controller board | <ol style="list-style-type: none"> 1-3. Check resistance value of thermistor. For characteristics, refer to (P1) above. Check contact failure of connector (CN44) on the indoor controller board. Refer to 12-5. Turn the power on again and check restart after inserting connector again. Check pipe <liquid> temperature with remote controller in test run mode. If pipe<liquid> temperature is extremely low (in cooling mode) or high (in heating mode), refrigerant circuit may have defective. Check pipe <liquid> temperature with remote controller in test run mode. If there is extreme difference with actual pipe <liquid> temperature, replace indoor controller board. Turn the power off, and on again to operate after check. |
| P4 (5701) | <p>Contact failure of drain float switch (CN4F)</p> <ol style="list-style-type: none"> Extract when the connector of drain float switch is disconnected. (3 and 4 of connector CN4F is not short-circuited.) Constantly detected during operation. | <ol style="list-style-type: none"> Contact failure of connector (Insert failure) Defective indoor controller board | <ol style="list-style-type: none"> Check contact failure of float switch connector. Turn the power on again and check after inserting connector again. Operate with connector (CN4F) short-circuited. Refer to 12-5. Replace indoor controller board if abnormality reappears. |
| P6 | <p>Freezing/overheating protection is working</p> <ol style="list-style-type: none"> Freezing protection (Cooling mode) The unit is in six-minute resume prevention mode if pipe <liquid or condenser/evaporator> temperature stays under -15°C[5°F] for three minutes after the compressor started. Abnormal if it stays under -15°C[5°F] for three minutes again within 16 minutes after six-minute resume prevention mode. Overheating protection (Heating mode) The units is in six-minute resume prevention mode if pipe <Liquid or condenser / evaporator>temperature is detected as over 70°C[158°F] after the compressor started. Abnormal if the temperature of over 70°C[158°F] is detected again within 10 minutes after six-minute resume prevention mode. | <p>(Cooling or drying mode)</p> <ol style="list-style-type: none"> Clogged filter (reduced airflow) Short cycle of air path Low-load (low temperature) operation beyond the tolerance range 4 Defective indoor fan motor <ul style="list-style-type: none"> Fan motor is defective. Indoor controller board is defective. Defective outdoor fan control Overcharge of refrigerant Defective refrigerant circuit (clogs) <p>(Heating mode)</p> <ol style="list-style-type: none"> Clogged filter (reduced airflow) Short cycle of air path Over-load (high temperature) operation beyond the tolerance range Defective indoor fan motor <ul style="list-style-type: none"> Fan motor is defective. Indoor controller board is defective. Defective outdoor fan control Overcharge of refrigerant 7 Defective refrigerant circuit (clogs) Bypass circuit of outdoor unit is defective | <p>(Cooling or drying mode)</p> <ol style="list-style-type: none"> Check clogging of the filter Remove shields 4. Refer to 12-8. DC Fan motor (FAN MOTOR/ INDOOR CONTROLLER BOARD) Check outdoor fan motor 6~7. Check operating condition of refrigerant circuit. <p>(Heating mode)</p> <ol style="list-style-type: none"> Check clogs of the filter Remove shields 4. Refer to 12-8. DC Fan motor (FAN MOTOR/ INDOOR CONTROLLER BOARD) Check outdoor fan motor 6~8. Check operating condition of refrigerant circuit |

| Error Code | Abnormal point and detection method | Cause | Countermeasure |
|------------|--|--|---|
| <p>P8</p> | <p>Pipe temperature <Cooling mode> Detected as abnormal when the pipe temperature is not in the cooling range 3 minutes after compressor start and 6 minutes after the liquid or condenser/evaporator pipe is out of cooling range.</p> <div data-bbox="203 472 716 651" style="border: 1px solid gray; padding: 5px;">  <p>NOTE 1) It takes at least 9 minutes. to detect. 2) Abnormality P8 is not detected in drying mode.</p> </div> <p>Cooling range : -3°C(-5.4°F)] (TH-TH1) TH: Lower temperature between: liquid pipe temperature (TH2) and condenser/evaporator temperature (TH5) TH1: Intake temperature <Heating mode> When 10 seconds have passed after the compressor starts operation and the hot adjustment mode has finished, the unit is detected as abnormal when condenser/evaporator pipe temperature is not in heating range within 20 minutes.</p> <div data-bbox="203 1033 716 1266" style="border: 1px solid gray; padding: 5px;">  <p>NOTE 3) It takes at least 27 minutes to detect abnormality. 4) It excludes the period of defrosting (Detection restarts when defrosting mode is over)</p> </div> <p>Heating range : 3°C(5.4°F) [(TH5-TH1)</p> | <ol style="list-style-type: none"> 1. Slight temperature difference between indoor room temperature and pipe <liquid or condenser / evaporator> temperature thermistor <ul style="list-style-type: none"> • Shortage of refrigerant • Disconnected holder of pipe <liquid or condenser / evaporator> thermistor • Defective refrigerant circuit 2. Converse connection of extension pipe (on plural units connection) 3. Converse wiring of indoor/ outdoor unit connecting wire (on plural units connection) 4. Defective detection of indoor room temperature and pipe <condenser / evaporator> temperature thermistor 5. Stop valve is not opened completely | <p>1~4. Check pipe <liquid or condenser / evaporator> temperature with room temperature display on remote controller and outdoor controller circuit board.</p> <div data-bbox="1110 365 1511 485" style="border: 1px solid black; padding: 5px;"> <p>Conduct temperature check with outdoor controller circuit board after connecting 'A-Control Service Tool(PAC-SK52ST)'.</p> </div> <p>2~3. Check converse connection of extension pipe or converse wiring of indoor/outdoor unit connecting wire.</p> |
| <p>P9</p> | <p>Abnormality of pipe temperature thermistor / Condenser-Evaporator (TH5)</p> <ol style="list-style-type: none"> 1. The unit is in three-minute resume protection mode if short/open of thermistor is detected. Abnormal if the unit does not get back to normal within three minutes. (The unit returns to normal operation, if it has normally reset.) 2. 2 Constantly detected during cooling, drying, and heating operation (except defrosting) Short: 90°C[194°F] or more Open: -40°C[-40°F] or less | <ol style="list-style-type: none"> 1. Defective thermistor characteristics 2. Contact failure of connector (CN44) on the indoor controller board (Insert failure) 3. Breaking of wire or contact failure of thermistor wiring 4. Temperature of thermistor is 90: [194°F] or more or -40°C[-40°F] or less caused by defective refrigerant circuit 5. Defective indoor controller board | <ol style="list-style-type: none"> 1~3. Check resistance value of thermistor. For characteristics, refer to (P1) above. 2. Check contact failure of connector (CN44) on the indoor controller board. Refer to 12-5. Turn the power on and check restart after inserting connector again. 4. Operate in test run mode and check pipe <condenser / evaporator>temperature. If pipe <condenser / evaporator> temperature is extremely low (in cooling mode) or high (in heating mode), refrigerant circuit may have defect. 5. When no problems are found in 1~4 above, replace the indoor unit control board. |

| Error Code | Abnormal point and detection method | Cause | Countermeasure |
|------------|---|---|---|
| E0 or E4 | <p>Remote controller transmission error(E0)/signal receiving error(E4)</p> <ol style="list-style-type: none"> Abnormal if main or sub remote controller can not receive normally any transmission from indoor unit of refrigerant address "0" for three minutes. (Error code : E0) Abnormal if sub remote controller could not receive for any signal for two minutes. (Error code: E0) <ol style="list-style-type: none"> Abnormal if indoor controller board can not receive normally any data from remote controller board or from other indoor controller board for three minutes. (Error code: E4) Indoor controller board cannot receive any signal from remote controller for two minutes. (Error code: E4) | <ol style="list-style-type: none"> Contact failure at transmission wire of remote controller All remote controllers are set as "sub" remote controller. In this case, E0 is displayed on remote controller, and E4 is displayed at LED (LED1, LED2) on the outdoor controller circuit board. Mis-wiring of remote controller Defective transmitting receiving circuit of remote controller Defective transmitting receiving circuit of indoor controller board of refrigerant address "0" Noise has entered into the transmission wire of remote controller | <ol style="list-style-type: none"> Check disconnection or looseness of indoor unit or transmission wire of remote controller. Set one of the remote controllers "main". If there is no problem with the action above. Check wiring of remote controller. • Total wiring length: max.500m (Do not use cable 5 3 or more) • The number of connecting indoor units: max.16units • The number of connecting remote controller: max.2units When it is not the above-mentioned problem of 1~3 Diagnose remote controllers. a) When "RC OK" is displayed, Remote controllers have no problem. Turn the power off, and on again to check. If abnormality generates again, replace indoor controller board. b) When "RC NG" is displayed, Replace remote controller. c) When "RC E3" is displayed, d) When "ERC 00-06" is displayed, [c),d)→Noise may be causing abnormality.] * If the unit is not normal after replacing indoor controller board in group control, indoor controller board of address "0" may be abnormal. |
| E3 or E5 | <p>Remote controller transmission error(E3)/signal receiving error(E5)</p> <ol style="list-style-type: none"> Abnormal if remote controller could not find blank of transmission path for six seconds and could not transmit. (Error code: E3) Remote controller receives transmitted data at the same time, compares the data, and when detecting it, judges different data to be abnormal 30 continuous times. (Error code: E3) <ol style="list-style-type: none"> Abnormal if indoor controller board could not find blank of transmission path. (Error code: E5) 2 Indoor controller board receives transmitted data at the same time, compares the data, and when detecting it, judges different data to be abnormal 30 continuous times. (Error code: E5) | <ol style="list-style-type: none"> Two remote controller are set as "main." (In case of 2 remote controllers) Remote controller is connected with two indoor units or more Repetition of refrigerant address 4 Defective transmitting receiving circuit of remote controller Defective transmitting receiving circuit of indoor controller board Noise has entered into transmission wire of remote controller. | <ol style="list-style-type: none"> Set a remote controller to main, and the other to sub Remote controller is connected with only one indoor unit The address changes to a separate setting 4~6. Diagnose remote controller a) When "RC OK" is displayed, remote controllers have no problem. Turn the power off, and on again to check. When becoming abnormal again, replace indoor controller board. b) When "RC NG" is displayed, replace remote controller. c) When "RC E3" or "ERC 00-66" is displayed, noise may be causing abnormality. |
| E6 | <p>Indoor/outdoor unit communication error (Signal receiving error)</p> <ol style="list-style-type: none"> Abnormal if indoor controller board cannot receive any signal normally for six minutes after turning the power on. Abnormal if indoor controller board cannot receive any signal normally for three minutes. Consider the unit as abnormal under the following condition: When two or more indoor units are connected to an outdoor unit, indoor controller board cannot receive a signal for three minutes from outdoor controller circuit board, a signal which allows outdoor controller circuit board to transmit signals. | <ol style="list-style-type: none"> Contact failure, short circuit or, mis-wiring (converse wiring) of indoor/outdoor unit connecting wire Defective transmitting receiving circuit of indoor controller board Defective transmitting receiving circuit of indoor controller board Noise has entered into indoor/outdoor unit connecting wire | <p>* Check LED display on the outdoor control circuit board. (Connect A-control service tool, PAC-SK52ST.) Refer to EA-EC item if LED displays EA-EC.</p> <ol style="list-style-type: none"> Check disconnection or looseness of indoor/outdoor unit connecting wire of indoor unit or outdoor unit. Check all the units in case of twin triple indoor unit system. 2~4. Turn the power off, and on again to check. If abnormality generates again, replace indoor controller board or outdoor controller circuit board. <p>* Other indoor controller board may have defect in case of twin triple indoor unit system.</p> |
| E7 | <p>Indoor/outdoor unit communication error (Transmitting error) Abnormal if "1" receiving is detected 30 times continuously though indoor controller board has transmitted "0".</p> | <ol style="list-style-type: none"> Defective transmitting receiving circuit of indoor controller board Noise has entered into power supply Noise has entered into outdoor control wire | <ol style="list-style-type: none"> 1~3. Turn the power off, and on again to check. If abnormality generates again, replace indoor controller board. |
| Fb | <p>Indoor controller board Abnormal if data cannot be read normally from the nonvolatile memory of the indoor controller board.</p> | <ol style="list-style-type: none"> Defective indoor controller board | <ol style="list-style-type: none"> Replace indoor controller board. |

| Error Code | Abnormal point and detection method | Cause | Countermeasure |
|----------------|--|--|---|
| E1 or E2 | Remote controller control board 1. Abnormal if data cannot be read normally from the nonvolatile memory of the remote controller control board. (Error code: E1) 2. Abnormal if the clock function of remote controller cannot be operated normally. (Error code: E2) | 1. Defective remote controller | 1. Replace indoor controller board. |
| PB | Fan motor error Abnormal if a) or b) is detected during fan motor operation. a) When the number of rotations is detected to be below the lower limit for 30 seconds. b) When the number of rotations is detected to be above the upper limit for 30 seconds. | 1. Motor or fan cannot rotate because of foreign object, etc. 2. Motor wire disconnection or connector disconnection or looseness 3. Motor failure | 1. Remove the foreign object causing the problem. 2. Check disconnection of the motor wiring or connector disconnection. 3. Replace the failed motor. |

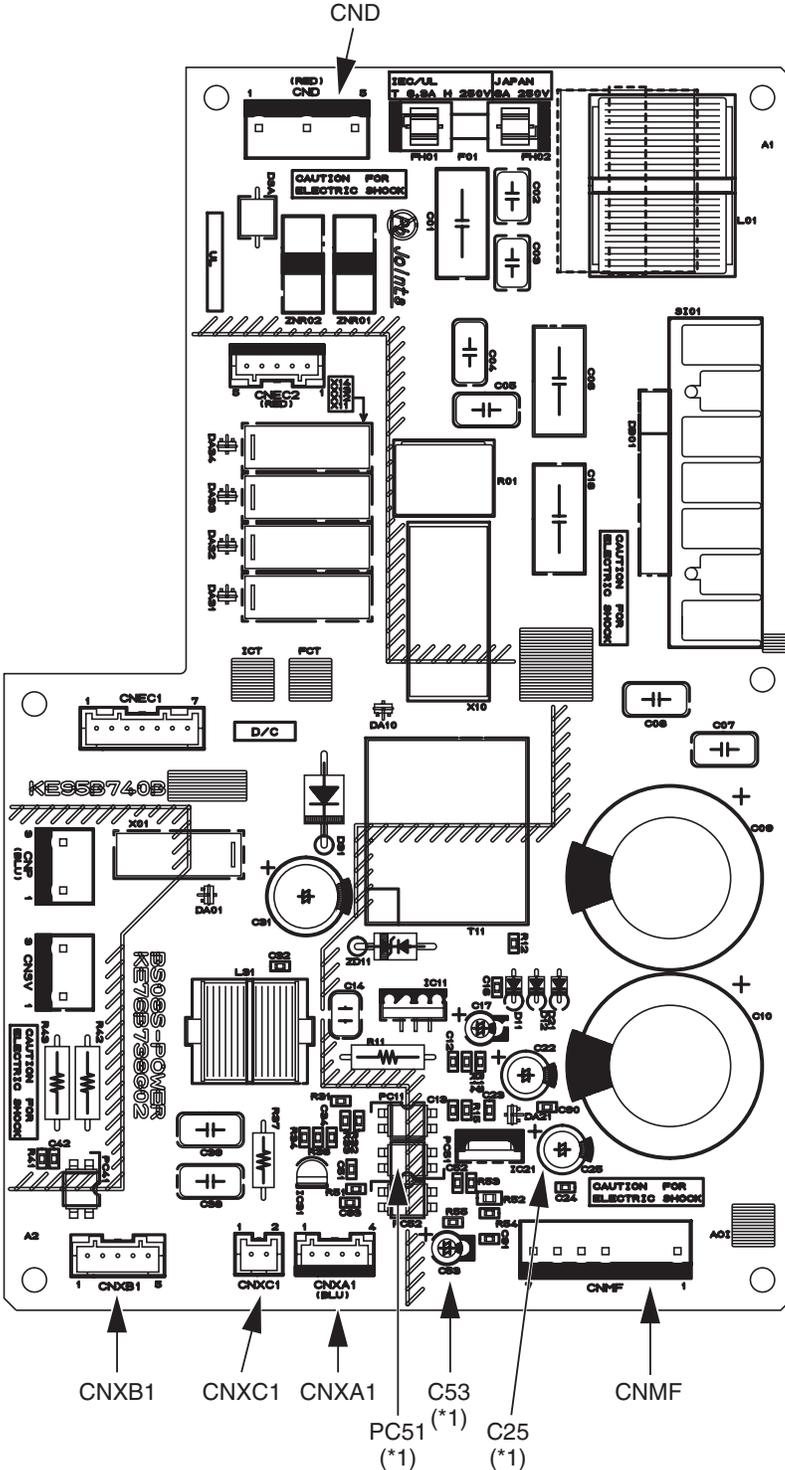
12-4. Troubleshooting by inferior phenomena

| Phenomena | Cause | Countermeasure |
|---|--|--|
| (1) LED2 on indoor controller board is off. | <ul style="list-style-type: none"> • When LED1 on indoor controller board is also off. <ol style="list-style-type: none"> 1. Power supply of rated voltage is not supplied to outdoor unit 2. Defective outdoor controller circuit board 3. Power supply of 208~230V is not supplied to indoor unit 4. Defective indoor controller board | <ol style="list-style-type: none"> 1. Check the voltage of outdoor power supply terminal block (L, N) or (L3, N). <ul style="list-style-type: none"> • When AC 208~230V is not detected. Check the power wiring to outdoor unit and the breaker. • When AC 208~230V is detected. <ul style="list-style-type: none"> – Check 2 (below) 2. Check the voltage between outdoor terminal block S1 and S2. <ul style="list-style-type: none"> • When AC 208~230V is not detected. Check the fuse on outdoor controller circuit board. Check the wiring connection. • When AC 208~230V is detected. <ul style="list-style-type: none"> – Check 3 (below) 3. Check the voltage between indoor terminal block S1 and S2. <ul style="list-style-type: none"> • When AC 208~230V is not detected. Check indoor/outdoor unit connecting wire for mis-wiring. • When AC 208~230V is detected. <ul style="list-style-type: none"> – Check 4 (below) 4. Check the fuse on indoor controller board. Check the wiring connection. If no problem are found, indoor controller board is defective. |
| (2) LED2 on indoor controller board is blinking. | <ul style="list-style-type: none"> • When LED1 on indoor controller board is also blinking. Connection failure of indoor/outdoor unit connecting wire. • When LED1 is lit. <ol style="list-style-type: none"> 1. Mis-wiring of remote controller wires Under twin triple indoor unit system, 2 or more indoor units are wired together. 2. Refrigerant address for outdoor unit is wrong or not set. Under grouping control system, there are some units whose refrigerant address is 0. 3. Short-cut of remote controller wires 4 Defective remote controller. | <p>Check indoor/outdoor unit connecting wire for connection failure.</p> <ol style="list-style-type: none"> 1. Check the connection of remote controller wires in case of twin triple indoor unit system. When 2 or more indoor units are wired in one refrigerant system, connect remote controller wires to one of those units. 2. Check the setting of refrigerant address in case of grouping control system. If there are some units whose refrigerant addresses are 0 in one group, set one of the units to 0 using SW1 (3-6) on outdoor controller circuit board. 3~4. Remove remote controller wires and check LED2 on indoor controller board. • When LED2 is blinking, check the short-cut of remote controller wires. • When LED2 is lit, connect remote controller wires again and: if LED2 is blinking, remote controller is defective; if LED2 is lit, connection failure of remote controller terminal block etc. has returned to normal. |

12-5. Test point diagram

12-5-1. Power supply board

SVZ-KP12, 18, 24, 30, 36



CND Power supply voltage (208 - 230VAC)

CNMF Fan motor output
 1 - 4: 310 - 340 VDC
 5 - 4: 15 VDC
 6 - 4: 0 - 6.5 VDC
 7 - 4: Stop 0 or 15 VDC
 Run 7.5 VDC
 (0 - 15 pulse)

CNXA1 Connect to the indoor controller board

CNXB1 Connect to the indoor controller board

CNXC1 Connect to the indoor controller board

CNXA2 Connect to the indoor power board

CNXB2 Connect to the indoor power board

CNXC2 Connect to the indoor power board

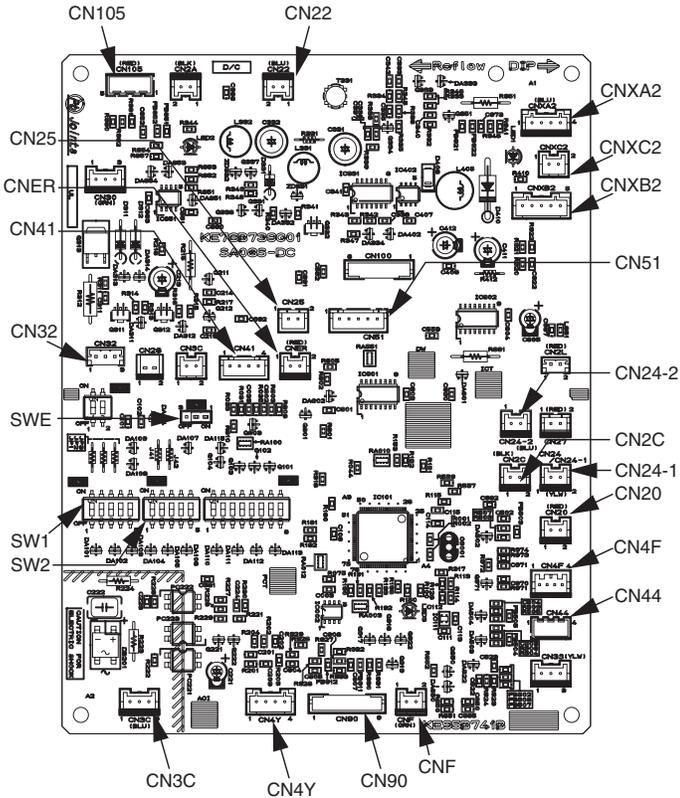
(*1)

V_{FG} Voltage on the (-) side of PC51 and C25
 (Same with the voltage between 7 (+) and 4 (-) of CNMF)

V_{CC} Voltage between the C25 pins 15 VDC
 (Same with the voltage between 5 (+) and 4 (-) of CNMF)

V_{sp} Voltage between the C53 pins
 0VDC (with the fan stopped)
 1 - 6.5VDC (with the fan in operation)
 (Same with the voltage between 6 (+) and 4 (-) of CNMF)

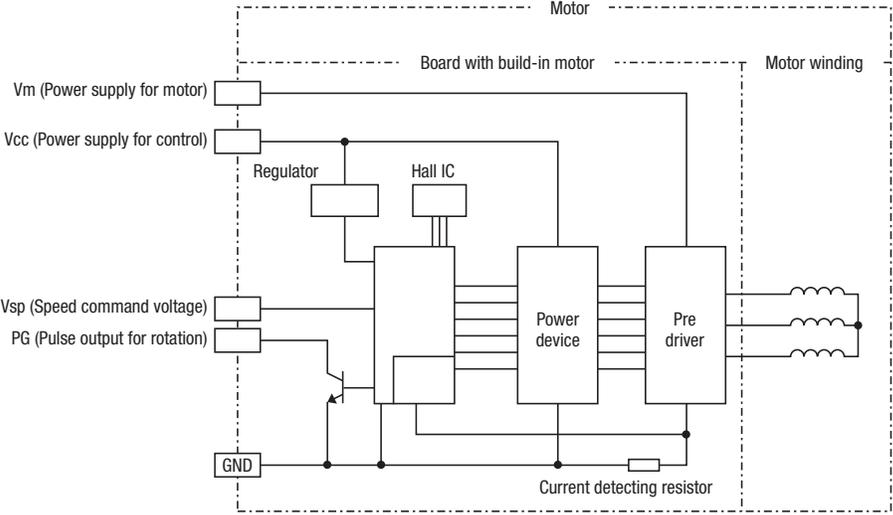
12-5-2. Indoor controller board
SVZ-KP12, 18, 24, 30, 36



- SWE Emergency operation
- SW1 Model selection
- SW2 Capacity setting
- CN105 Radio frequency interface
- CN32 Remote start/stop adapter
- CN22 For MA remote controller cable connection (10 - 13 VDC)
- CN51 Centralized control
- CN41 JAMA standard HA terminal A
- CN44 Thermistor (liquid/condenser/evaporator temperature)
- CN4F Float sensor
- CN20 Thermistor (Inlet temperature)
- CN24-1 1st Heater control (12VDC)
- CN24-2 2nd Heater control
- CN4Y For fan control
- CN3C Indoor-outdoor transmission (0 - 24VDC)
- CN90 Wireless remote controller
- CNXA2 Connect to the indoor controller board
- CNXB2 Connect to the indoor controller board
- CNXC2 Connect to the indoor controller board
- CNXA1 Connect to the indoor power board
- CNXB1 Connect to the indoor power board
- CNXC1 Connect to the indoor power board
- CNER ERV controll
- CN2C ERV input
- CN25 Humidity control
- CNF Humidity input

12-6. Trouble criterion of main parts

SVZ-KP12, 18, 24, 30, 36

| Part name | Check method and criterion | | | | | |
|---|---|---|--------|----------|-----------|---------------------------|
| Room temperature thermistor (TH1) | Measure the resistance with a tester. (Part temperature 10C (50F) ~ 30C (86F)) | | | | | |
| Pipe temperature thermistor/liquid (TH2) | | <table border="1" data-bbox="435 579 959 667"> <thead> <tr> <th data-bbox="435 579 605 621">Normal</th> <th data-bbox="605 579 959 621">Abnormal</th> </tr> </thead> <tbody> <tr> <td data-bbox="435 621 605 667">4.3k~9.6k</td> <td data-bbox="605 621 959 667">Opened or short-circuited</td> </tr> </tbody> </table> | Normal | Abnormal | 4.3k~9.6k | Opened or short-circuited |
| Normal | | Abnormal | | | | |
| 4.3k~9.6k | Opened or short-circuited | | | | | |
| Condenser/evaporator temperature thermistor (TH5) | | | | | | |
| Wiring diagram |  <p>The diagram shows a control board for a motor. On the left, there are terminals for Vm (Power supply for motor), Vcc (Power supply for control), Vsp (Speed command voltage), PG (Pulse output for rotation), and GND. The Vm line goes through a Regulator to a Hall IC. The Vcc line goes through a Regulator to a Hall IC. The Vsp line goes to a Power device. The PG line goes to a Pre driver. The GND line goes to a Current detecting resistor. The Power device and Pre driver are connected to the Motor winding. The Motor winding is shown as a coil with two terminals.</p> | | | | | |

12-7. Thermistor

<Thermistor Characteristic graph>

Thermistor for lower temperature

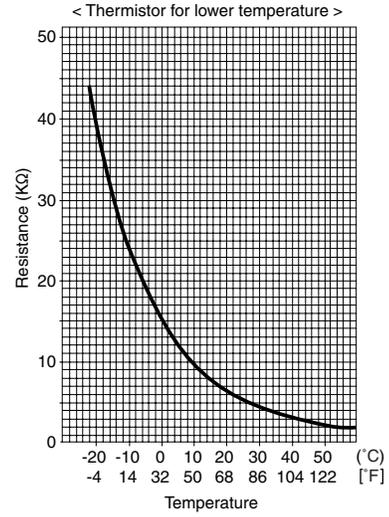
Room temperature thermistor (TH1)
 Pipe temperature thermistor (TH2)
 Condenser/evaporator temperature thermistor (TH5)

Thermistor $R_0 = 15 \text{ k}\Omega \pm 3\%$

Fixed number of $B = 3480 \text{ k}\Omega \pm 2\%$

$$R_t = 15 \exp \left\{ 3480 \left(\frac{1}{273+t} - \frac{1}{273} \right) \right\}$$

| | |
|--------------|--------|
| 0°C (32°F) | 15 kΩ |
| 10°C (50°F) | 9.6 kΩ |
| 20°C (68°F) | 6.3 kΩ |
| 25°C (77°F) | 5.2 kΩ |
| 30°C (86°F) | 4.3 kΩ |
| 40°C (104°F) | 3.0 kΩ |



12-8. DC Fan motor (FAN MOTOR/INDOOR CONTROLLER BOARD)

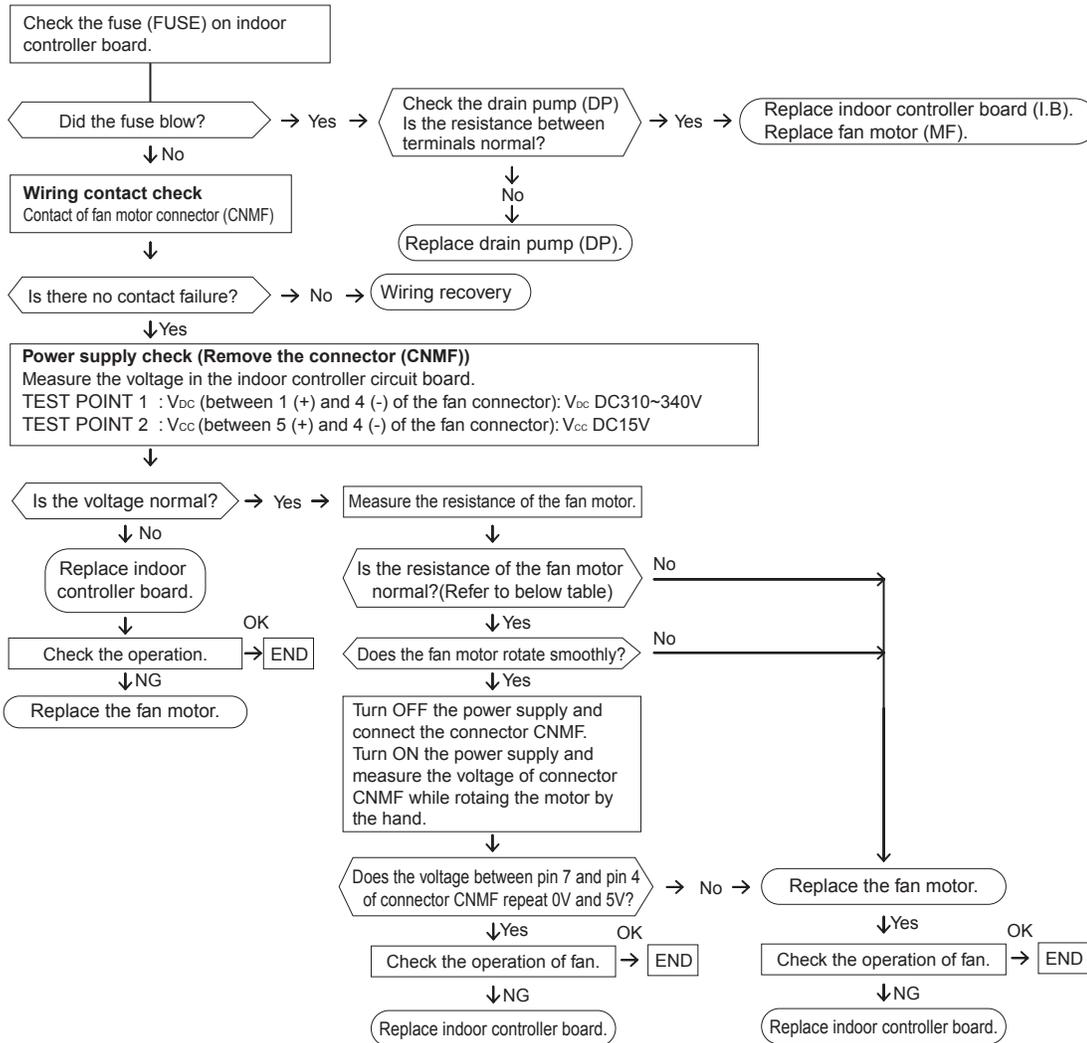
Check method of DC fan motor (fan motor/indoor controller circuit board)

1 Notes

- High voltage is applied to the connector (CNMF) for the fan motor. Give attention to the service.
- Do not pull out the connector (CNMF) for the motor with the power supply on.
(It causes trouble of the indoor controller circuit board and fan motor.)

2 Self check

Symptom : The indoor fan cannot turn around.



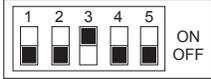
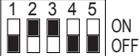
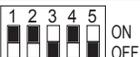
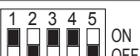
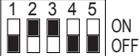
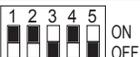
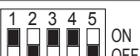
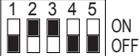
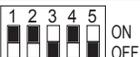
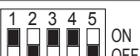
| SVZ-KP-NA | |
|------------------|------------|
| Measuring points | Resistance |
| pin 1 - pin 4 | O.L. |
| pin 5 - pin 4 | 50kΩ |
| pin 6 - pin 4 | 150kΩ |
| pin 7 - pin 4 | O.L. |

*To measure the resistance, connect the negative (-) end of the tester to pin 4.

12-9. Functions of DIP switch and jumper wire

Each function is controlled by the dip switch and the jumper wire on control p.c. board. SW1 and SW2 are equipped only for service parts.

Model setting and capacity setting are memorized in the nonvolatile memory of the control p.c. board of the unit.

| Jumper wire | Functions | Setting by the dip switch and jumper wire | Remarks | | | | | | | | | | | | | | | | | |
|------------------------------------|--|--|------------------------------------|---------------------|------------------|--|---------------|--|---|--|------------|--|------------|--|---|---|-----|---|---|---|
| SW1 | Model settings | For service board  | | | | | | | | | | | | | | | | | | |
| SW2 | Capacity settings | <table border="1"> <thead> <tr> <th>MODELS</th> <th>Service board</th> </tr> </thead> <tbody> <tr> <td>SVZ-KP12NA</td> <td> ON OFF</td> </tr> <tr> <td>SVZ-KP18NA</td> <td> ON OFF</td> </tr> <tr> <td>SVZ-KP24NA</td> <td> ON OFF</td> </tr> <tr> <td>SVZ-KP30NA</td> <td> ON OFF</td> </tr> <tr> <td>SVZ-KP36NA</td> <td> ON OFF</td> </tr> </tbody> </table> | MODELS | Service board | SVZ-KP12NA |  ON OFF | SVZ-KP18NA |  ON OFF | SVZ-KP24NA |  ON OFF | SVZ-KP30NA |  ON OFF | SVZ-KP36NA |  ON OFF | | | | | | |
| MODELS | Service board | | | | | | | | | | | | | | | | | | | |
| SVZ-KP12NA |  ON OFF | | | | | | | | | | | | | | | | | | | |
| SVZ-KP18NA |  ON OFF | | | | | | | | | | | | | | | | | | | |
| SVZ-KP24NA |  ON OFF | | | | | | | | | | | | | | | | | | | |
| SVZ-KP30NA |  ON OFF | | | | | | | | | | | | | | | | | | | |
| SVZ-KP36NA |  ON OFF | | | | | | | | | | | | | | | | | | | |
| J41 J42 | Pair number setting with wireless remote controller | <table border="1"> <thead> <tr> <th rowspan="2">Wireless remote controller setting</th> <th colspan="2">Control PCB setting</th> </tr> <tr> <th>J41</th> <th>J42</th> </tr> </thead> <tbody> <tr> <td>0</td> <td>○</td> <td>○</td> </tr> <tr> <td>1</td> <td>X</td> <td>○</td> </tr> <tr> <td>2</td> <td>○</td> <td>X</td> </tr> <tr> <td>3~9</td> <td>X</td> <td>X</td> </tr> </tbody> </table> | Wireless remote controller setting | Control PCB setting | | J41 | J42 | 0 | ○ | ○ | 1 | X | ○ | 2 | ○ | X | 3~9 | X | X | <p>< Settings at time of factory shipment > Wireless remote controller: 0 Control PCB: ○ (for both J41 and J42) Four pair number settings are supported. The pair number settings of the wireless remote controller and indoor control PCB (J41/J42) are given in the table on the left. (' ' in the table indicates the jumper line is disconnected.)</p> |
| Wireless remote controller setting | Control PCB setting | | | | | | | | | | | | | | | | | | | |
| | J41 | J42 | | | | | | | | | | | | | | | | | | |
| 0 | ○ | ○ | | | | | | | | | | | | | | | | | | |
| 1 | X | ○ | | | | | | | | | | | | | | | | | | |
| 2 | ○ | X | | | | | | | | | | | | | | | | | | |
| 3~9 | X | X | | | | | | | | | | | | | | | | | | |
| JP1 | Unit type setting | <table border="1"> <thead> <tr> <th>Model</th> <th>JP1</th> </tr> </thead> <tbody> <tr> <td>Without TH5</td> <td>○</td> </tr> <tr> <td>With TH5</td> <td>X</td> </tr> </tbody> </table> | Model | JP1 | Without TH5 | ○ | With TH5 | X | There is no jumper (JP1) because these models have the cond./eva. temperature thermistor (TH5). | | | | | | | | | | | |
| Model | JP1 | | | | | | | | | | | | | | | | | | | |
| Without TH5 | ○ | | | | | | | | | | | | | | | | | | | |
| With TH5 | X | | | | | | | | | | | | | | | | | | | |
| JP3 | Indoor controller board type setting | <table border="1"> <thead> <tr> <th>Indoor controller board type</th> <th>JP3</th> </tr> </thead> <tbody> <tr> <td>Factory shipment</td> <td>○</td> </tr> <tr> <td>Service parts</td> <td>○</td> </tr> </tbody> </table> | Indoor controller board type | JP3 | Factory shipment | ○ | Service parts | ○ | | | | | | | | | | | | |
| Indoor controller board type | JP3 | | | | | | | | | | | | | | | | | | | |
| Factory shipment | ○ | | | | | | | | | | | | | | | | | | | |
| Service parts | ○ | | | | | | | | | | | | | | | | | | | |

13. DISASSEMBLY PROCEDURE

13-1. Control box



CAUTION

Exercise caution when removing heavy parts.

1. Remove blower panel.

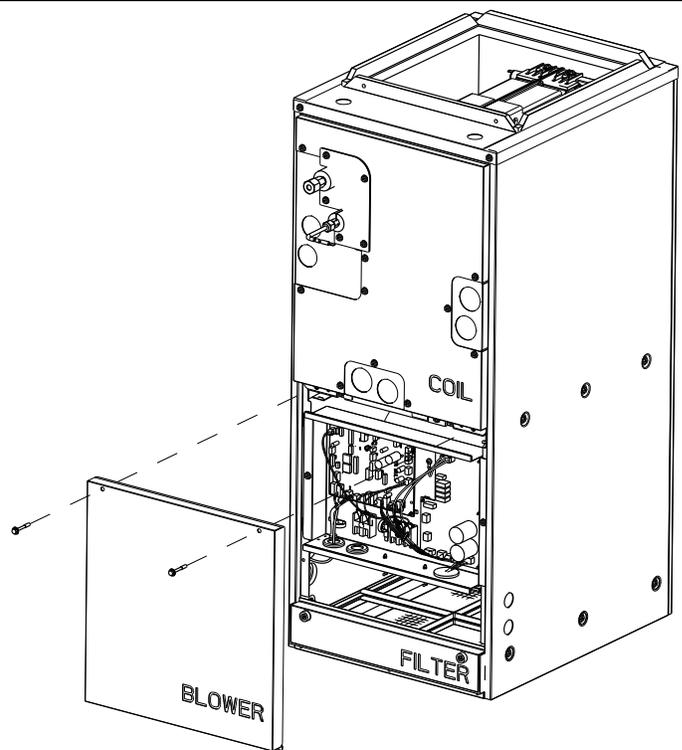


Fig. 1

13-2. Thermistor (Return Air)



CAUTION

Exercise caution when removing heavy parts.

1. Remove the Filter panel

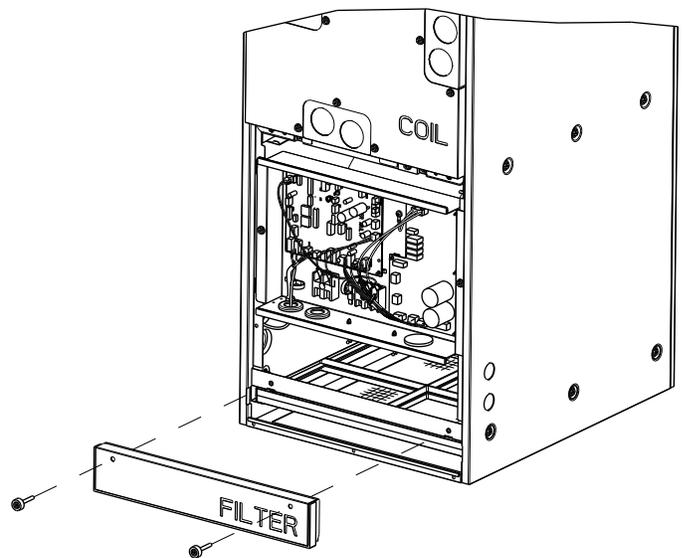


Fig. 2

3. Return air thermistor is located as shown in the image inside the control box and is connected to the control board on CN20.

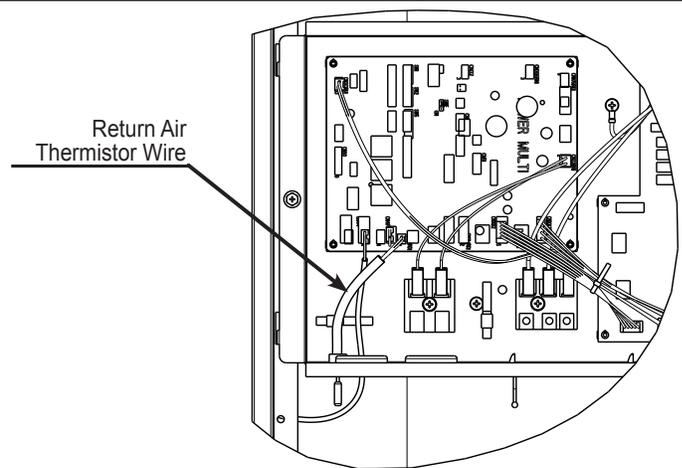


Fig. 3

13-3. Coil Assembly



CAUTION

Exercise caution when removing heavy parts.

1. Remove the Blower and Filter panel indicated in sections 1 and 2.
2. Remove the Coil panel by removing all of the screws securing it to the (3) smaller panels for refrigerant and drain lines.

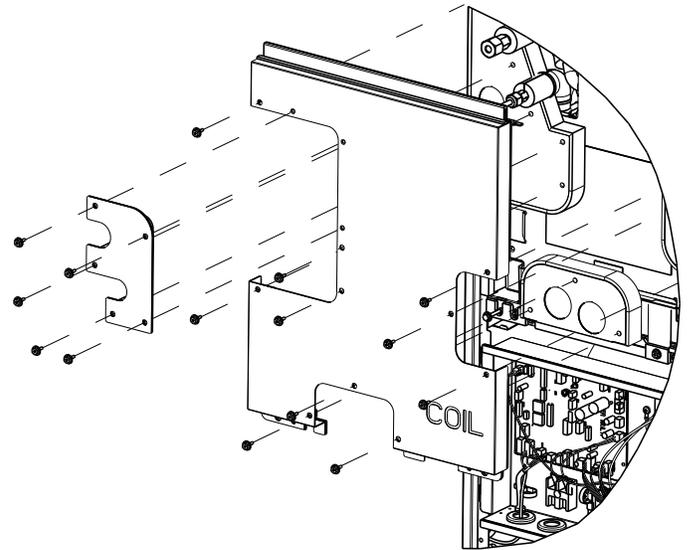


Fig. 4

3. Slide the smaller panels in the directions indicated and remove.

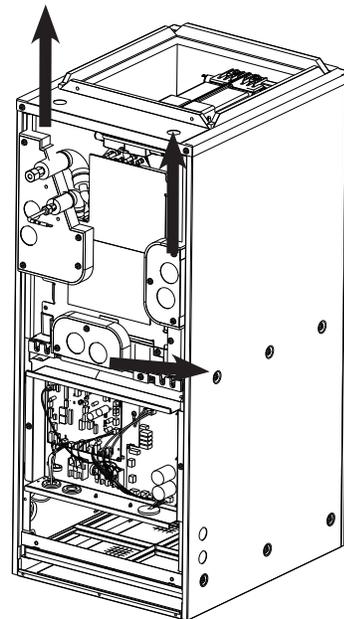


Fig. 5

4. Remove the (1 or 2) brackets that secure the coil, unplug the thermistors by separating the water proof connector in the coil area. Next, slide the coil from the frame.

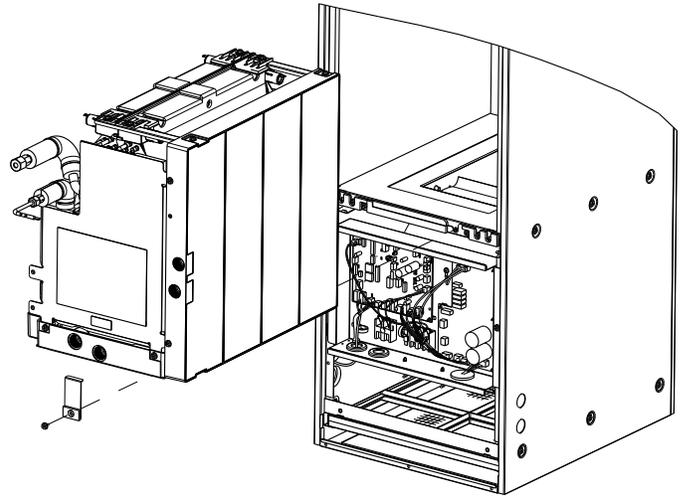


Fig. 6

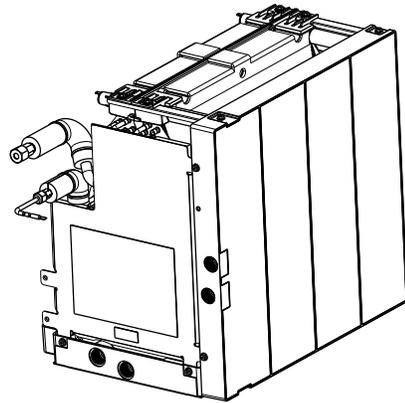


Fig. 7

5. Remove the plate covering the coil assembly to access the thermistors.

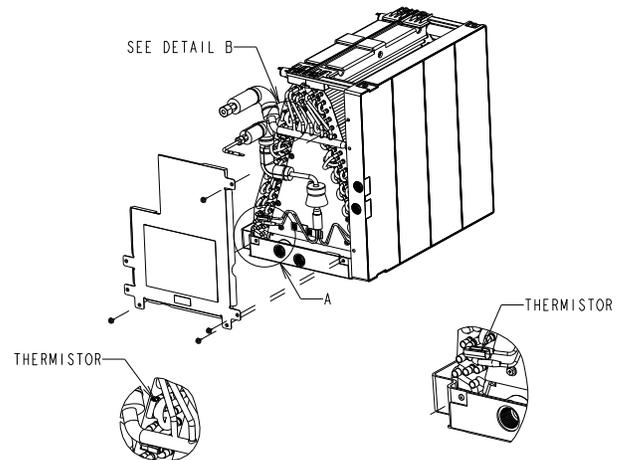


Fig. 8

6. Remove lower and side drain pan.

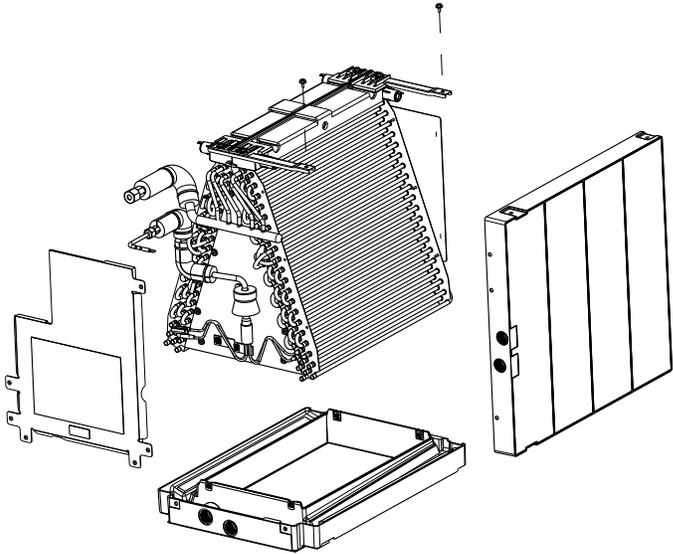


Fig. 9

13-4. Blower/Fan Assembly



CAUTION

Exercise caution when removing heavy parts.

1. Remove the Blower and Filter panel (along with filter if installed) indicated in section 2.
2. Remove the (1 or 2) brackets that secure the coil assembly.

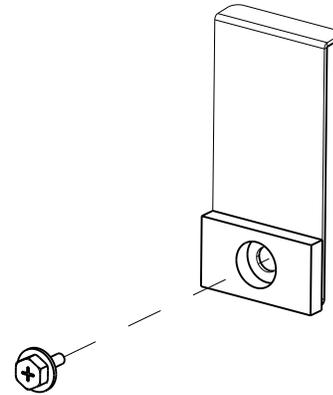


Fig. 10

3. Unplug CN44 and motor plug (CNMF) from control box.
4. Remove the (2) screws that secure the control box and then remove the control box.

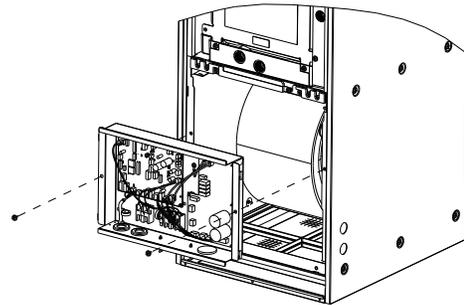


Fig. 11

5. Remove coil panel and smaller drain panel.
6. Remove the (2) screws that secure the fan assembly and slide out.

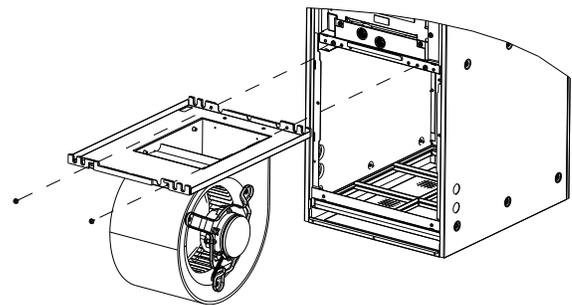


Fig. 12

This product is designed and intended for use in the residential, commercial and light-industrial environment.

Please be sure to put the contact address/telephone number on this manual before handing it to the customer.

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