



Refrigerant
R410A
INVERTER

AIR CONDITIONER

Duct type

DESIGN & TECHNICAL MANUAL

INDOOR



ARU42RGLX
ARU48RGLX

OUTDOOR



AOU42RGLX
AOU48RGLX

FUJITSU GENERAL LIMITED

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Notices:

- Product specifications and design are subject to change without notice for future improvement.
- For further details, please check with our authorized dealer.

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Part 1. INDOOR UNIT

DUCT TYPE:

ARU42RGLX

ARU48RGLX

1. Specifications

Type			Duct	
			Inverter, Heat pump	
Model name			ARU42RGLX	ARU48RGLX
Power supply			208/230 V~ 60 Hz	
Power supply intake			Outdoor unit	
Available voltage range			187—253 V	
Capacity	Cooling	Rated	kW	12.31
			Btu/h	42,000
		Min.—Max.	kW	5.01—13.19
			Btu/h	17,100—45,000
	Heating	Rated	kW	13.77
			Btu/h	47,000
		Min.—Max.	kW	5.28—14.95
			Btu/h	18,000—51,000
	17°FDB (Outdoor temp.) ^{*1}	Rated	kW	8.67
			Btu/h	29,600
		Max.	kW	12.07
			Btu/h	41,200
	5°FDB (Outdoor temp.) ^{*2}	Rated	kW	10.32
			Btu/h	35,200
		Max.	kW	10.56
			Btu/h	36,020
Input power	Cooling	Rated		3.93
		Min.—Max.		0.75—4.47
			kW	0.75—5.01
				3.76
	Heating	Rated		0.67—4.57
		Min.—Max.		0.67—4.77
			kW	3.17
				3.57
	Fan	Rated		4.56
		Max.		4.52
			kW	4.57
				229
Current	Cooling	HIGH		248
		MED		146
	Heating	LOW		87
		QUIET		66
	Fan			17.2
			A	16.5
	EER2	Cooling	kW/kW	3.14
			Btu/hW	10.7
COP2	Heating		kW/kW	3.66
			Btu/hW	12.49
	SEER2	Cooling		17.3
		Heating	Btu/hW	9.8
	HSPF2	Cooling		99.3
		Heating		99.1
	Power factor	Cooling	pints/h (L/h)	99.2
		Heating		5.5 (2.6)
	Moisture removal			8.2 (3.9)
			A	19.7
Maximum operating current *3	Cooling			22.2
		Heating		19.7
	Fan			20.7
				1,501 (2,550)
		Cooling		1,201 (2,040)
		HIGH		971 (1,650)
		MED		842 (1,430)
		LOW		1,501 (2,550)
		QUIET		1,201 (2,040)
				971 (1,650)
				842 (1,430)
Sound pressure level *4	Airflow rate	Type x Qty		Sirocco fan × 3
		Motor output		375
				0.12 to 0.72 (30 to 180)
				40
				35
				33
				29
				40
	Heating	HIGH		35
		MED		33
Heat exchanger type	Dimensions (H × W × D)			29
		Fin pitch		40
	Rows × Stages			35
		Pipe type		33
	Fin type			29
		Material		Copper
		Color		Aluminum
				Hydrophilic coating
				Steel
				—
Dimensions (H × W × D)	Net			11-13/16 × 55-1/8 × 27-9/16 (300 × 1,400 × 700)
	Gross			15-3/4 × 64-1/2 × 34-7/16 (400 × 1,638 × 875)
Weight	Net			121 (55)
	Gross			141 (64)
Connection pipe	Size	Liquid		Ø3/8 (Ø9.52)
		Gas		Ø5/8 (Ø15.88)
Drain hose	Method			Flare
	Material			PVC
Operation range	Tip diameter			Ø13/16 (20.7) (I.D.), Ø1-1/16 (26.6) (O.D.)
	Cooling	°F (°C)		64.4 to 89.6 (18 to 32)
		%RH		80 or less
	Heating	°F (°C)		60.8 to 86.0 (16 to 30)

Type	Duct
Model name	Inverter, Heat pump
NOTES:	
<ul style="list-style-type: none"> Specifications are based on the following conditions: <ul style="list-style-type: none"> Cooling: Indoor temperature of 80°FDB/67°FWB (26.67°CDB/19.44°CWB), and outdoor temperature of 95°FDB/75°FWB (35°CDB/23.9°CWB). Heating: Indoor temperature of 70°FDB/60°FWB (21.11°CDB/15.56°CWB), and outdoor temperature of 47°FDB/43°FWB (8.33°CDB/6.11°CWB). *1: Heating (17°F): Indoor temperature of 70°FDB/60°FWB (21.11°CDB/15.56°CWB), and outdoor temperature of 17°FDB/15°FWB (-8.33°CDB/-9.44°CWB). *2: Heating (5°F): Indoor temperature of 70°FDB/60°FWB (21.11°CDB/15.56°CWB), and outdoor temperature of 5°FDB/4°FWB (-15.0°CDB/-15.56°CWB). Test conditions are based on AHRI 210/240 2023. Pipe length: 24 ft 7 in (7.5 m), Height difference: 0 ft (0 m). (Between outdoor unit and indoor unit.) Standard static pressure: 0.23 inWG (57 Pa): 42 model, 0.28 inWG (70 Pa): 48 model Protective function might work when using it outside the operation range. *3: Maximum current: <ul style="list-style-type: none"> The maximum value when operated within the operation range. The total current of indoor unit and outdoor unit. *4: Sound pressure level: <ul style="list-style-type: none"> Measured values in manufacturer's anechoic chamber. Because of the surrounding sound environment, the sound levels measured in actual installation conditions might be higher than the specified values here. 	

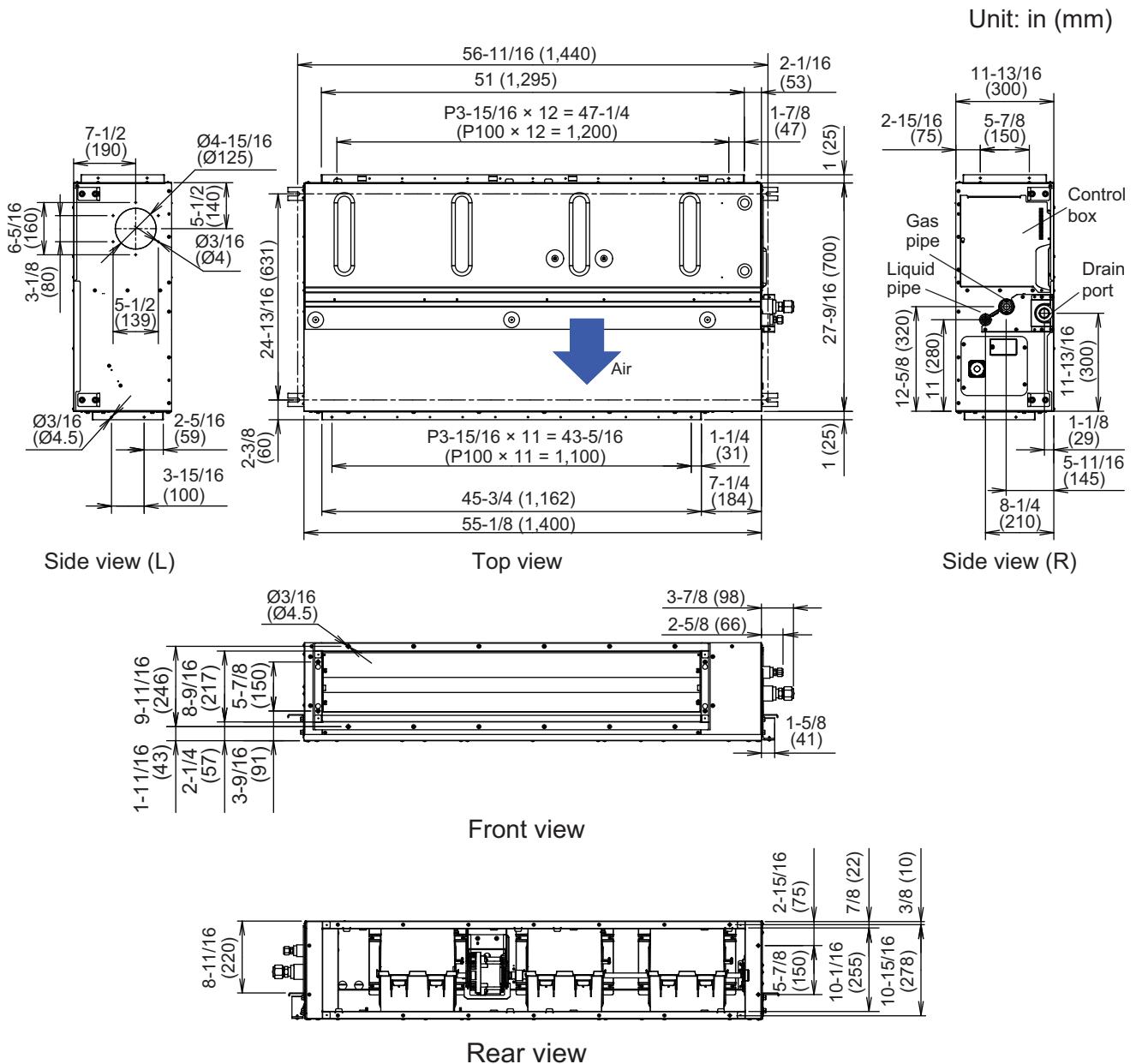
M condition						
Model name				ARU42RGLX	ARU48RGLX	
Capacity	Cooling	Rated	kW	12.31	14.07	
			Btu/h	42,000	48,000	
		Min.—Max.	kW	5.01—13.19	5.01—14.65	
			Btu/h	17,100—45,000	17,100—50,000	
	Heating	47°FDB (Outdoor temp.)	Rated	13.77	15.50	
			Btu/h	47,000	53,000	
			Min.—Max.	5.28—14.95	5.28—16.12	
		17°FDB (Outdoor temp.)*	Btu/h	18,000—51,000	18,000—55,000	
			Rated	8.67	9.20	
			Btu/h	29,600	31,400	
Input power	Cooling	Rated	kW	12.07	12.48	
			Btu/h	41,200	42,600	
		47°FDB (Outdoor temp.)	3.65	4.75		
			Min.—Max.	0.75—4.47	0.75—5.01	
			3.67	4.45		
	Heating	Rated	0.67—4.57	0.67—4.77		
			Min.—Max.	3.17	3.57	
		17°FDB (Outdoor temp.)*	Max.	4.56	4.86	
			HIGH	229	248	
			MED	132	146	
Current	Fan	LOW	W	80	87	
			QUIET	62	66	
		Rated	A	16.0	20.9	
				16.1	19.5	
EER	Cooling		kW/kW	3.37	2.96	
	Heating		Btu/hW	11.5	10.1	
COP	Heating		kW/kW	3.75	3.49	
			Btu/hW	12.8	11.9	
SEER	Cooling		Btu/hW	17.8	16.6	
	Heating			10.5	10.3	
Power factor	Cooling		%	99.2	98.8	
	Heating			99.1	99.2	

NOTES:
Specifications are based on the following conditions:

- Cooling: Indoor temperature of 80°FDB/67°FWB (26.67°CDB/19.44°CWB), and outdoor temperature of 95°FDB/75°FWB (35°CDB/23.9°CWB).
- Heating: Indoor temperature of 70°FDB/60°FWB (21.11°CDB/15.56°CWB), and outdoor temperature of 47°FDB/43°FWB (8.33°CDB/6.11°CWB).
- *: Heating (17°F): Indoor temperature of 70°FDB/60°FWB (21.11°CDB/15.56°CWB), and outdoor temperature of 17°FDB/15°FWB (-8.33°CDB/-9.44°CWB).
- Test conditions are based on AHRI 210/240 2017.
- Pipe length: 24 ft 7 in (7.5 m), Height difference: 0 ft (0 m). (Between outdoor unit and indoor unit.)
- Standard static pressure: 0.23 inWG (57 Pa): 42 model, 0.28 inWG (70 Pa): 48 model

2. Dimensions

2-1. Models: ARU42RGLX and ARU48RGLX



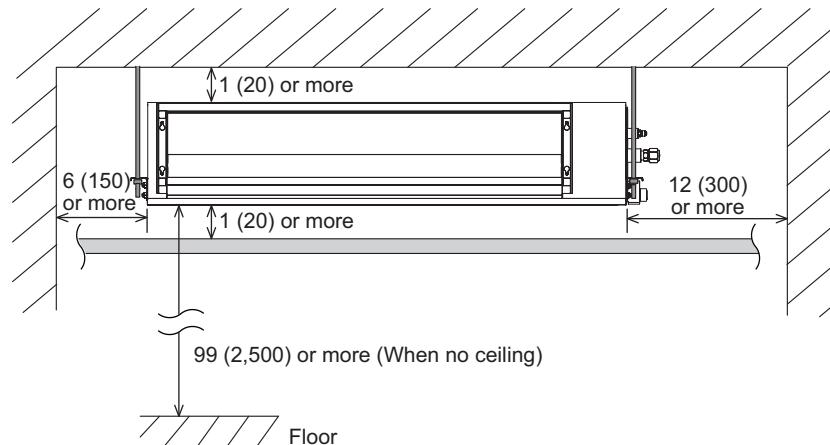
2-2. Installation space requirement

Provide sufficient installation space for product safety.

NOTE: The detailed component shape depends on the model.

■ Models: ARU42RGLX and ARU48RGLX

Unit: in (mm)



2-3. Maintenance space requirement

For future maintenance and maintenance access, provide sufficient maintenance space.

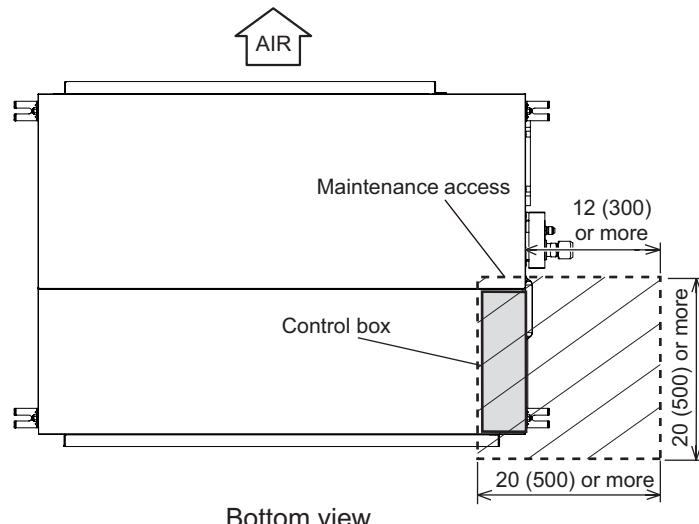
NOTES:

- Do not place any wiring or illumination in the maintenance space, as they will impede service.
- The detailed component shape depends on the model.

■ Models: ARU42RGLX and ARU48RGLX

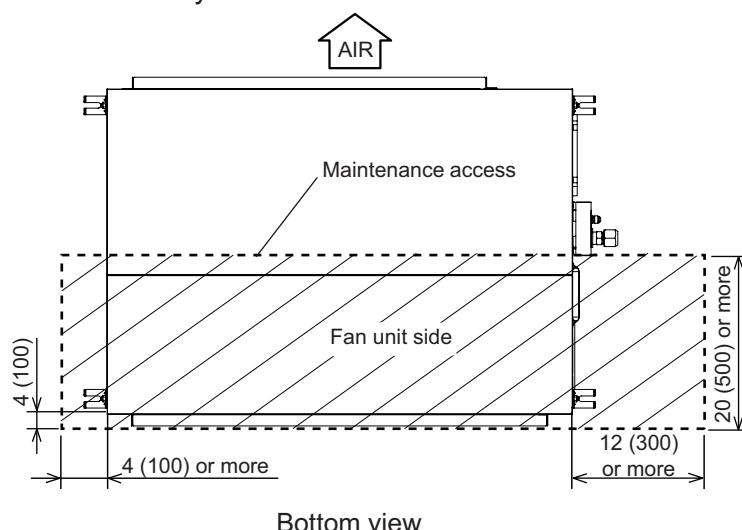
Unit: in (mm)

- Provide a maintenance access for maintenance purposes.



Bottom view

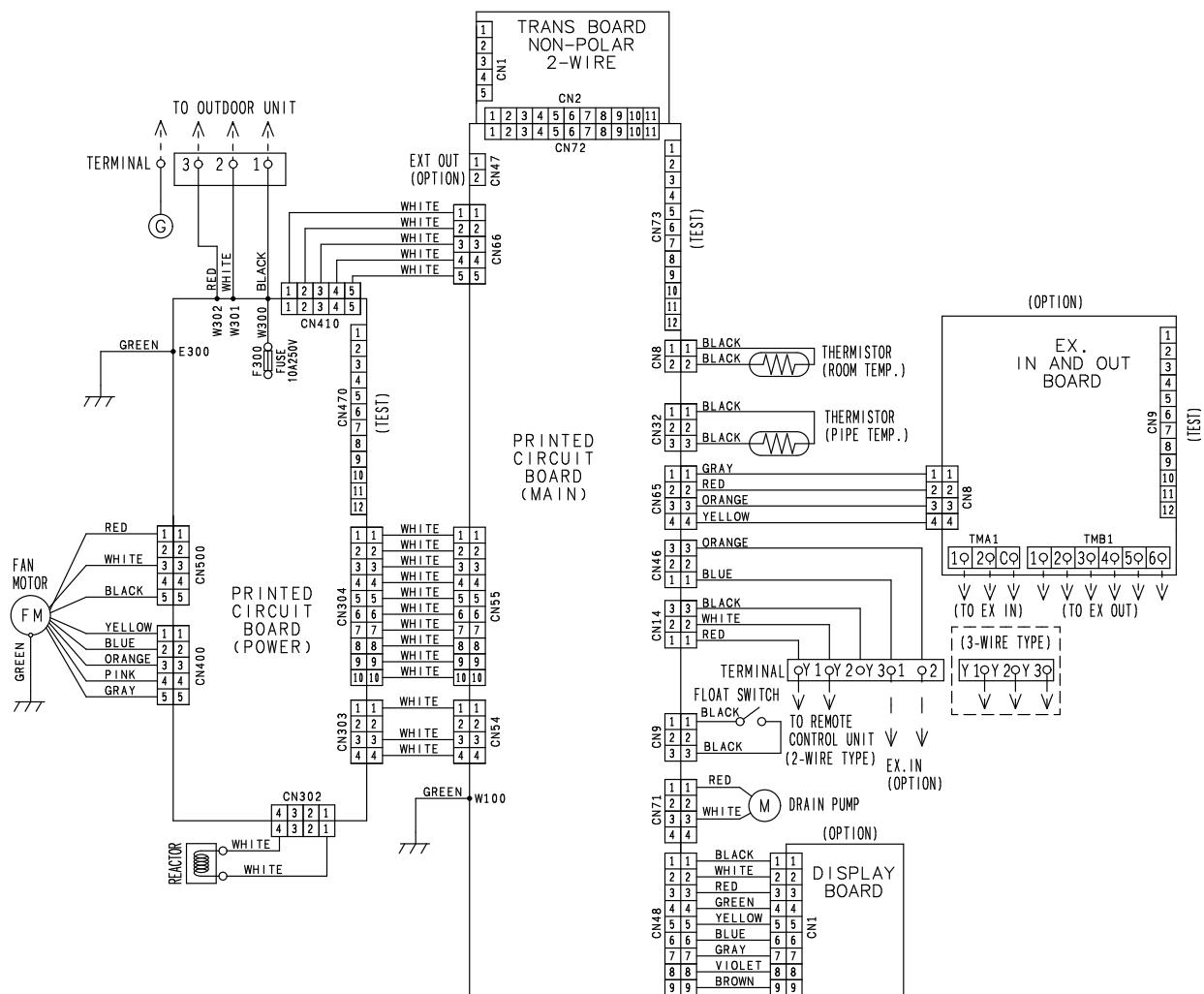
- The maintenance access necessary for fan units and filter maintenance.



Bottom view

3. Wiring diagrams

3-1. Models: ARU42RGLX and ARU48RGLX



4. Capacity table

Capacity tables show each of following values calculated based on the outdoor temperature and the indoor temperature, under given Airflow Rate (AFR):

For cooling capacity: Total Capacity (TC), Sensible Heat Capacity (SHC), and Input Power (IP)

For heating capacity: Total Capacity (TC) and Input Power (IP)

4-1. Cooling capacity

■ Model: ARU42RGLX

AFR	CFM	1,501
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Outdoor temperature	Indoor temperature																	
	64			70			75			80			85			90		
	°FDB	TC	SHC	IP	TC	SHC												
		kBtu/h	kW		kBtu/h	kW		kBtu/h	kW		kBtu/h	kW		kBtu/h	kW		kBtu/h	kW
-5	32.16	27.57	1.10	35.83	27.71	1.11	38.26	30.19	1.12	40.70	32.63	1.13	43.15	32.52	1.15	45.61	34.63	1.16
5	31.86	27.46	1.17	35.49	27.61	1.18	37.91	30.07	1.20	40.32	32.51	1.21	42.75	32.40	1.22	45.18	34.50	1.24
14	31.53	27.36	1.21	35.13	27.53	1.22	37.53	29.97	1.24	39.93	32.40	1.24	42.33	32.29	1.26	44.73	34.39	1.27
32	31.26	26.93	1.27	34.80	27.07	1.29	37.19	29.51	1.30	39.57	31.90	1.32	41.94	31.76	1.33	44.31	33.86	1.35
41	30.84	26.86	1.35	34.35	27.04	1.37	36.69	29.43	1.39	39.03	31.83	1.40	41.37	31.69	1.41	43.71	33.79	1.42
50	30.51	26.97	1.43	33.99	27.14	1.45	36.32	29.54	1.47	38.64	31.94	1.48	40.95	31.83	1.50	43.26	33.89	1.51
59	30.30	27.21	1.55	33.78	27.39	1.57	36.08	29.83	1.59	38.37	32.26	1.61	40.68	32.12	1.62	42.99	34.21	1.64
67	31.14	26.50	1.79	34.68	26.68	1.81	37.07	29.04	1.83	39.42	31.41	1.85	41.79	31.30	1.87	44.16	33.33	1.88
77	32.28	27.61	2.13	35.97	27.75	2.16	38.42	30.23	2.19	40.86	32.69	2.20	43.32	32.58	2.23	45.78	34.71	2.25
86	33.90	27.82	3.20	37.77	27.96	3.25	40.35	30.47	3.28	42.93	32.93	3.31	45.51	32.83	3.34	48.06	34.96	3.38
95	33.18	27.61	3.52	36.96	27.78	3.58	39.48	30.25	3.61	42.00	32.72	3.65	44.52	32.58	3.68	47.04	34.71	3.72
104	30.48	26.04	3.63	33.96	26.22	3.68	36.27	28.55	3.72	38.58	30.87	3.75	40.89	30.73	3.79	43.20	32.76	3.83
115	24.78	22.88	3.11	27.60	23.02	3.16	29.48	25.08	3.19	31.35	27.11	3.22	33.24	27.00	3.26	35.13	28.78	3.29

AFR	m ³ /h	2,550
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Outdoor temperature	Indoor temperature																		
	17.8			21.1			23.9			26.7			29.4			32.2			
	°CDB	TC	SHC	IP	TC	SHC	IP												
		kW			kW			kW			kW			kW			kW		
-20.6	9.43	8.08	1.10	10.50	8.12	1.11	11.21	8.85	1.12	11.93	9.56	1.13	12.65	9.53	1.15	13.37	10.15	1.16	
-15	9.34	8.05	1.17	10.40	8.09	1.18	11.11	8.81	1.20	11.82	9.53	1.21	12.53	9.50	1.22	13.24	10.11	1.24	
-10	9.24	8.02	1.21	10.30	8.07	1.22	11.00	8.78	1.24	11.70	9.50	1.24	12.41	9.47	1.26	13.11	10.08	1.27	
0	9.16	7.89	1.27	10.20	7.93	1.29	10.90	8.65	1.30	11.60	9.35	1.32	12.29	9.31	1.33	12.99	9.92	1.35	
5	9.04	7.87	1.35	10.07	7.92	1.37	10.75	8.63	1.39	11.44	9.33	1.40	12.13	9.29	1.41	12.81	9.90	1.42	
10	8.94	7.90	1.43	9.96	7.96	1.45	10.64	8.66	1.47	11.33	9.36	1.48	12.00	9.33	1.50	12.68	9.93	1.51	
15	8.88	7.98	1.55	9.90	8.03	1.57	10.57	8.74	1.59	11.25	9.45	1.61	11.92	9.41	1.62	12.60	10.03	1.64	
19.4	9.13	7.77	1.79	10.16	7.82	1.81	10.86	8.51	1.83	11.55	9.20	1.85	12.25	9.17	1.87	12.94	9.77	1.88	
25	9.46	8.09	2.13	10.54	8.13	2.16	11.26	8.86	2.19	11.98	9.58	2.20	12.70	9.55	2.23	13.42	10.17	2.25	
30	9.94	8.15	3.20	11.07	8.19	3.25	11.83	8.93	3.28	12.58	9.65	3.31	13.34	9.62	3.34	14.09	10.25	3.38	
35	9.72	8.09	3.52	10.83	8.14	3.58	11.57	8.87	3.61	12.31	9.59	3.65	13.05	9.55	3.68	13.79	10.17	3.72	
40	8.93	7.63	3.63	9.95	7.68	3.68	10.63	8.37	3.72	11.31	9.05	3.75	11.98	9.01	3.79	12.66	9.60	3.83	
46.1	7.26	6.71	3.11	8.09	6.75	3.16	8.64	7.35	3.19	9.19	7.94	3.22	9.74	7.91	3.26	10.30	8.43	3.29	

■ Model: ARU48RGLX

AFR	CFM	1,501
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Outdoor temperature	Indoor temperature																		
	64			70			75			80			85			90			
	°FDB	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP
		kBtu/h		kW		kBtu/h		kW		kBtu/h		kW		kBtu/h		kW		kBtu/h	
-5	35.72	29.99	1.77	39.81	30.16	1.80	42.52	32.86	1.82	45.23	35.53	1.83	47.94	35.40	1.85	50.66	37.72	1.87	
5	35.59	29.88	1.80	39.67	30.05	1.84	42.37	32.74	1.85	45.07	35.40	1.87	47.77	35.27	1.89	50.47	37.58	1.90	
14	35.23	28.13	1.89	39.25	28.30	1.93	41.93	30.79	1.95	44.59	33.32	1.96	47.29	33.19	1.99	49.96	35.37	2.01	
32	35.04	27.70	1.95	39.04	27.87	1.99	41.69	30.33	2.01	44.35	32.79	2.03	47.02	32.66	2.05	49.66	34.81	2.06	
41	34.74	27.77	2.00	38.71	27.93	2.03	41.33	30.41	2.05	43.96	32.89	2.07	46.60	32.76	2.09	49.24	34.91	2.12	
50	34.41	27.90	2.06	38.35	28.06	2.09	40.94	30.53	2.12	43.57	33.02	2.13	46.18	32.89	2.16	48.79	35.04	2.18	
59	34.47	27.87	2.15	38.41	28.03	2.18	41.03	30.53	2.21	43.66	33.02	2.23	46.27	32.89	2.25	48.88	35.04	2.27	
67	35.71	28.00	2.52	39.79	28.16	2.56	42.49	30.66	2.58	45.19	33.19	2.61	47.92	33.06	2.63	50.62	35.20	2.66	
77	37.18	29.22	3.00	41.44	29.39	3.04	44.26	32.00	3.08	47.08	34.61	3.10	49.90	34.48	3.14	52.72	36.72	3.17	
86	38.32	29.39	4.19	42.70	29.55	4.26	45.59	32.18	4.30	48.52	34.81	4.34	51.43	34.68	4.38	54.34	36.96	4.43	
95	37.93	29.52	4.59	42.25	29.68	4.66	45.13	32.35	4.71	48.00	34.97	4.75	50.89	34.84	4.80	53.77	37.12	4.85	
104	34.86	27.87	4.71	38.83	28.03	4.78	41.47	30.53	4.83	44.11	33.02	4.88	46.78	32.89	4.93	49.42	35.04	4.98	
115	26.64	23.70	3.58	29.67	23.83	3.64	31.71	25.97	3.67	33.72	28.06	3.70	35.77	27.97	3.75	37.78	29.78	3.78	

AFR	m³/h	2,550
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Outdoor temperature	Indoor temperature																		
	17.8			21.1			23.9			26.7			29.4			32.2			
	°CDB	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP
		KW		KW		KW		KW		KW		KW		KW		KW		KW	
-20.6	10.47	8.79	1.77	11.67	8.84	1.80	12.46	9.63	1.82	13.26	10.41	1.83	14.05	10.38	1.85	14.85	11.06	1.87	
-15	10.43	8.76	1.80	11.63	8.81	1.84	12.42	9.60	1.85	13.21	10.38	1.87	14.00	10.34	1.89	14.79	11.02	1.90	
-10	10.32	8.24	1.89	11.50	8.29	1.93	12.29	9.02	1.95	13.07	9.77	1.96	13.86	9.73	1.99	14.64	10.37	2.01	
0	10.27	8.12	1.95	11.44	8.17	1.99	12.22	8.89	2.01	13.00	9.61	2.03	13.78	9.57	2.05	14.55	10.20	2.06	
5	10.18	8.14	2.00	11.34	8.19	2.03	12.11	8.91	2.05	12.88	9.64	2.07	13.66	9.60	2.09	14.43	10.23	2.12	
10	10.09	8.18	2.06	11.24	8.23	2.09	12.00	8.95	2.12	12.77	9.68	2.13	13.53	9.64	2.16	14.30	10.27	2.18	
15	10.10	8.17	2.15	11.26	8.22	2.18	12.03	8.95	2.21	12.79	9.68	2.23	13.56	9.64	2.25	14.33	10.27	2.27	
19.4	10.46	8.21	2.52	11.66	8.25	2.56	12.45	8.99	2.58	13.24	9.73	2.61	14.04	9.69	2.63	14.84	10.32	2.66	
25	10.90	8.56	3.00	12.14	8.61	3.04	12.97	9.38	3.08	13.80	10.14	3.10	14.62	10.10	3.14	15.45	10.76	3.17	
30	11.23	8.61	4.19	12.51	8.66	4.26	13.36	9.43	4.30	14.22	10.20	4.34	15.07	10.16	4.38	15.93	10.83	4.43	
35	11.12	8.65	4.59	12.38	8.70	4.66	13.23	9.48	4.71	14.07	10.25	4.75	14.91	10.21	4.80	15.76	10.88	4.85	
40	10.22	8.17	4.71	11.38	8.22	4.78	12.15	8.95	4.83	12.93	9.68	4.88	13.71	9.64	4.93	14.48	10.27	4.98	
46.1	7.81	6.95	3.58	8.70	6.99	3.64	9.29	7.61	3.67	9.88	8.23	3.70	10.48	8.20	3.75	11.07	8.73	3.78	

4-2. Heating capacity

NOTE: Values mentioned in the table are calculated based on the maximum capacity.

■ Model: ARU42RGLX

AFR	CFM	1,501
-----	-----	-------

		Indoor temperature									
Outdoor temperature	°FDB	60		65		70		72		75	
		TC	IP	TC	IP	TC	IP	TC	IP	TC	IP
		kBtu/h	kW	kBtu/h	kW	kBtu/h	kW	kBtu/h	kW	kBtu/h	kW
-5	-7	34.90	4.38	34.05	4.47	33.24	4.57	32.40	4.65	31.58	4.75
5	3	37.82	4.39	36.90	4.47	36.02	4.57	35.11	4.66	34.23	4.75
14	12	42.38	4.39	41.37	4.47	40.37	4.56	39.36	4.66	38.35	4.74
17	21	43.23	4.39	42.20	4.47	41.17	4.56	40.14	4.66	39.12	4.74
23	19	45.56	4.38	44.49	4.47	43.39	4.56	42.32	4.65	41.25	4.74
32	28	48.90	4.38	47.73	4.47	46.57	4.56	45.40	4.65	44.24	4.74
41	37	52.05	4.39	50.82	4.47	49.56	4.56	48.33	4.66	47.10	4.74
47	43	53.56	4.39	52.30	4.47	51.00	4.57	49.75	4.66	48.46	4.74
50	47	54.85	4.37	53.53	4.46	52.24	4.55	50.91	4.64	49.62	4.74
59	50	55.92	4.34	54.60	4.44	53.24	4.53	51.92	4.61	50.60	4.68

AFR	m ³ /h	2,550
-----	-------------------	-------

		Indoor temperature									
Outdoor temperature	°CDB	15.6		18.3		21.1		22.2		23.9	
		TC	IP	TC	IP	TC	IP	TC	IP	TC	IP
		kW	kW	kW	kW	kW	kW	kW	kW	kW	kW
-20.6	-21.7	10.23	4.38	9.98	4.47	9.74	4.57	9.50	4.65	9.26	4.75
-15	-16.1	11.08	4.39	10.82	4.47	10.56	4.57	10.29	4.66	10.03	4.75
-10	-11.1	12.42	4.39	12.13	4.47	11.83	4.56	11.54	4.66	11.24	4.74
-8.3	-6.1	12.67	4.39	12.37	4.47	12.07	4.56	11.77	4.66	11.46	4.74
-5	-7.2	13.35	4.38	13.04	4.47	12.72	4.56	12.40	4.65	12.09	4.74
0	-2.2	14.33	4.38	13.99	4.47	13.65	4.56	13.31	4.65	12.97	4.74
5	2.8	15.25	4.39	14.89	4.47	14.53	4.56	14.17	4.66	13.81	4.74
8.3	6.1	15.70	4.39	15.33	4.47	14.95	4.57	14.58	4.66	14.20	4.74
10	8.3	16.08	4.37	15.69	4.46	15.31	4.55	14.92	4.64	14.54	4.74
15	10	16.39	4.34	16.00	4.44	15.61	4.53	15.22	4.61	14.83	4.68

■ Model: ARU48RGLX

AFR	CFM	1,501
-----	-----	-------

		Indoor temperature									
Outdoor temperature	°FDB	60		65		70		72		75	
		TC	IP	TC	IP	TC	IP	TC	IP	TC	IP
		kBtu/h	kW	kBtu/h	kW	kBtu/h	kW	kBtu/h	kW	kBtu/h	kW
-5	-7	35.10	4.57	34.25	4.66	33.43	4.76	32.58	4.85	31.76	4.95
5	3	37.89	4.57	36.97	4.66	36.09	4.76	35.17	4.85	34.28	4.95
14	12	42.84	4.57	41.83	4.66	40.82	4.76	39.78	4.86	38.78	4.95
17	21	44.68	4.57	43.63	4.66	42.58	4.76	41.50	4.86	40.44	4.95
23	19	48.22	4.57	47.06	4.66	45.90	4.76	44.77	4.85	43.60	4.95
32	28	51.85	4.57	50.63	4.66	49.41	4.76	48.16	4.86	46.93	4.95
41	37	55.98	4.58	54.63	4.67	53.29	4.77	51.98	4.87	50.63	4.97
47	43	57.75	4.58	56.38	4.68	55.00	4.77	53.63	4.87	52.25	4.97
50	47	59.22	4.57	57.81	4.66	56.41	4.75	54.97	4.85	53.57	4.95
59	50	60.62	4.53	59.16	4.62	57.72	4.71	56.28	4.81	54.85	4.88

AFR	m ³ /h	2,550
-----	-------------------	-------

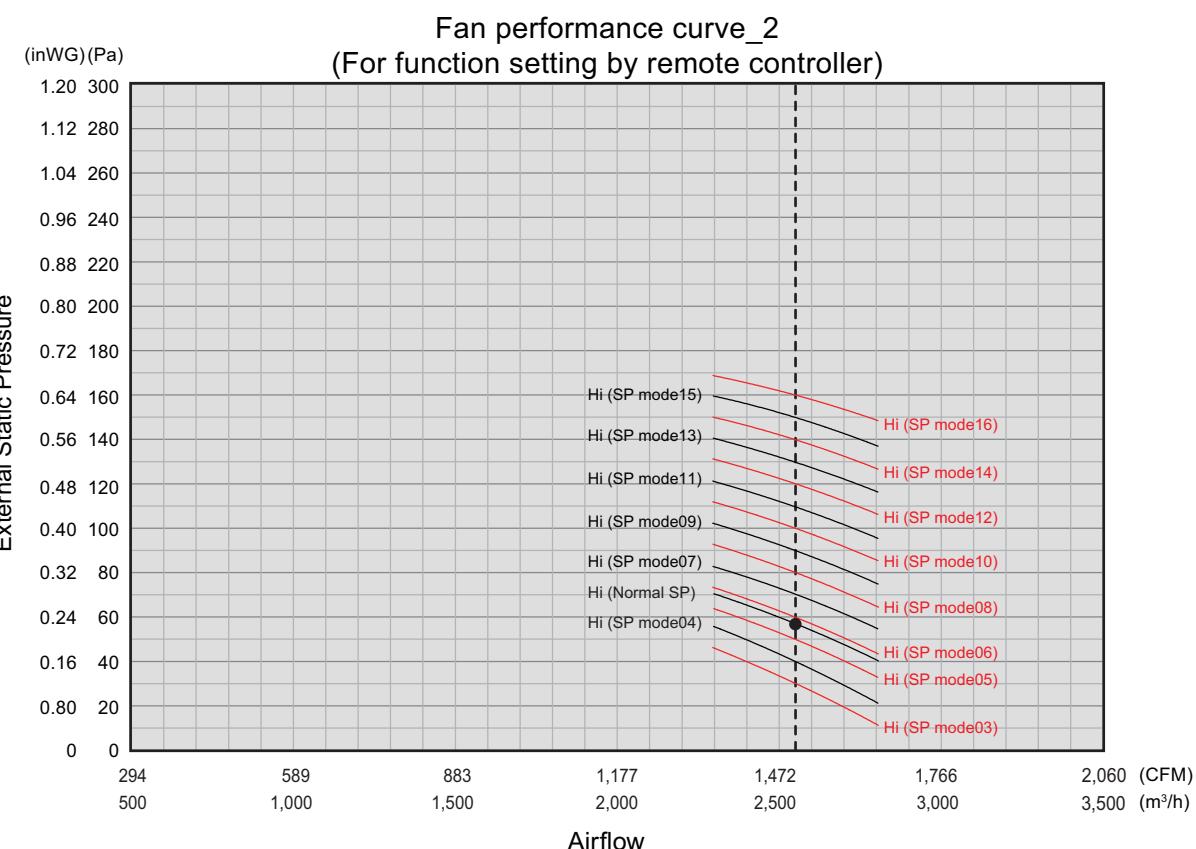
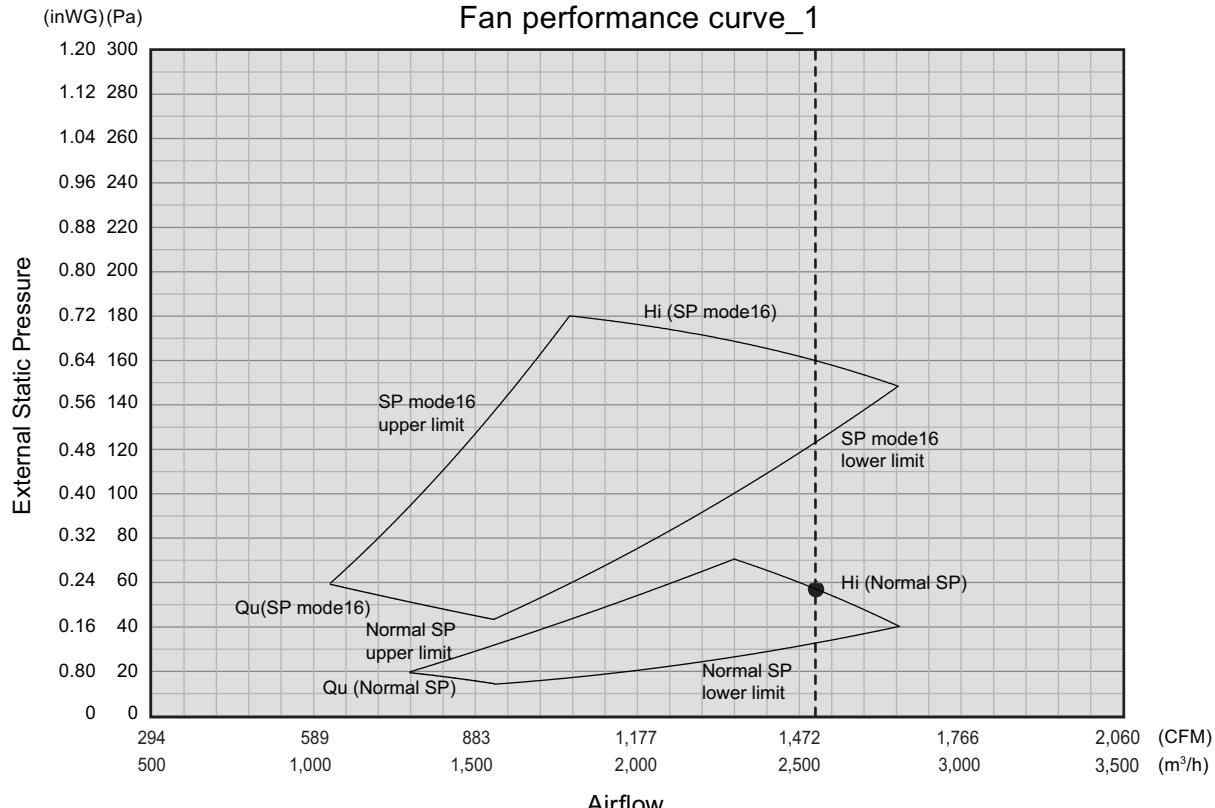
		Indoor temperature									
Outdoor temperature	°CDB	15.6		18.3		21.1		22.2		23.9	
		TC	IP	TC	IP	TC	IP	TC	IP	TC	IP
		kW		kW		kW		kW		kW	
-20.6	-21.7	10.29	4.57	10.04	4.66	9.80	4.76	9.55	4.85	9.31	4.95
-15	-16.1	11.10	4.57	10.84	4.66	10.58	4.76	10.31	4.85	10.05	4.95
-10	-11.1	12.56	4.57	12.26	4.66	11.96	4.76	11.66	4.86	11.36	4.95
-8.3	-6.1	13.10	4.57	12.79	4.66	12.48	4.76	12.16	4.86	11.85	4.95
-5	-7.2	14.13	4.57	13.79	4.66	13.45	4.76	13.12	4.85	12.78	4.95
0	-2.2	15.20	4.57	14.84	4.66	14.48	4.76	14.11	4.86	13.76	4.95
5	2.8	16.41	4.58	16.01	4.67	15.62	4.77	15.23	4.87	14.84	4.97
8.3	6.1	16.93	4.58	16.52	4.68	16.12	4.77	15.72	4.87	15.31	4.97
10	8.3	17.36	4.57	16.94	4.66	16.53	4.75	16.11	4.85	15.70	4.95
15	10	17.77	4.53	17.34	4.62	16.92	4.71	16.50	4.81	16.08	4.88

5. Fan performance

NOTE: Airflow and capacity/outlet temperature curve data are measured based on the same conditions mentioned in "Specifications".

5-1. Fan performance curve

■ Model: ARU42RGLX

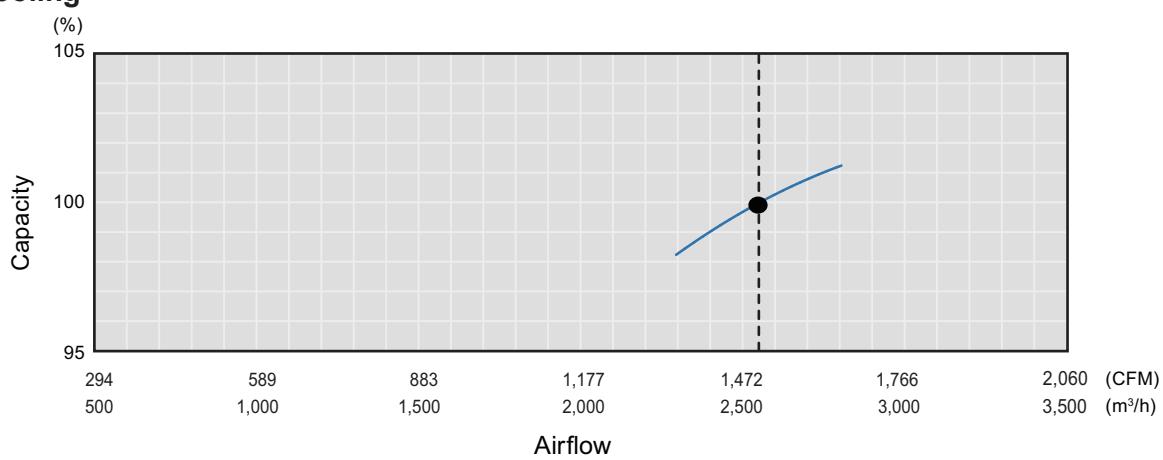


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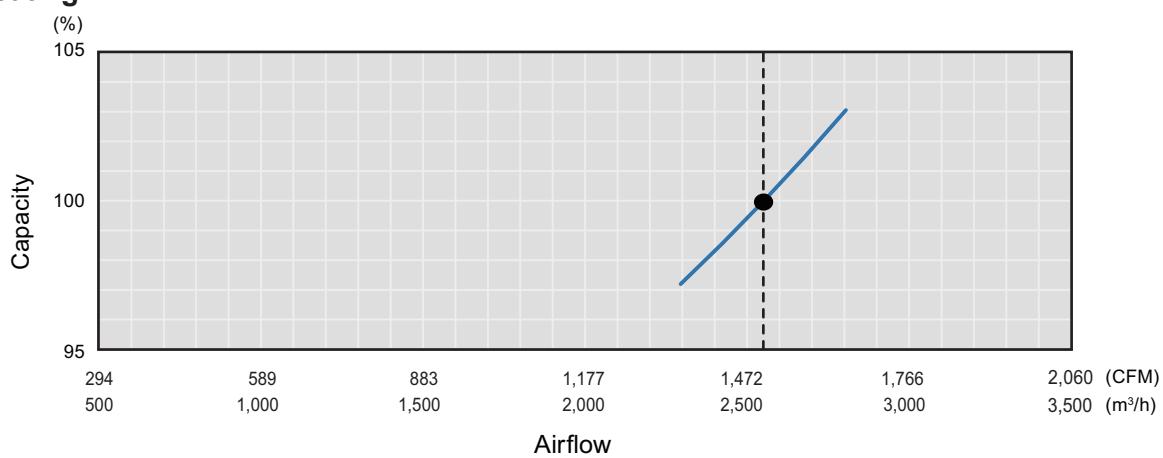
- Setting of the external static pressure is switchable into modes by using the remote controller.
- According to the resistance of the connecting duct, perform the setting of the external static pressure with referring "Fan performance curve_2" above.
- The default setting is set at "Normal SP".

● Characteristics of air volume and capacity

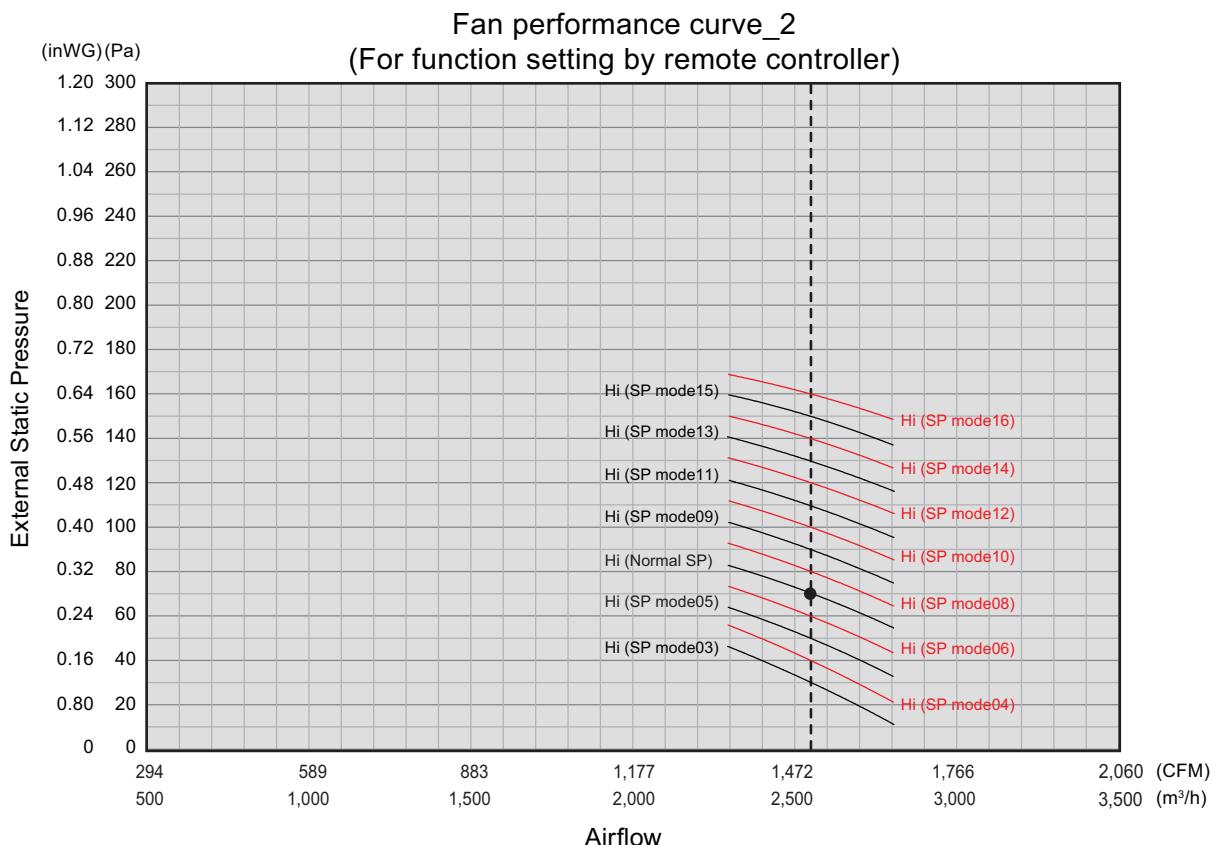
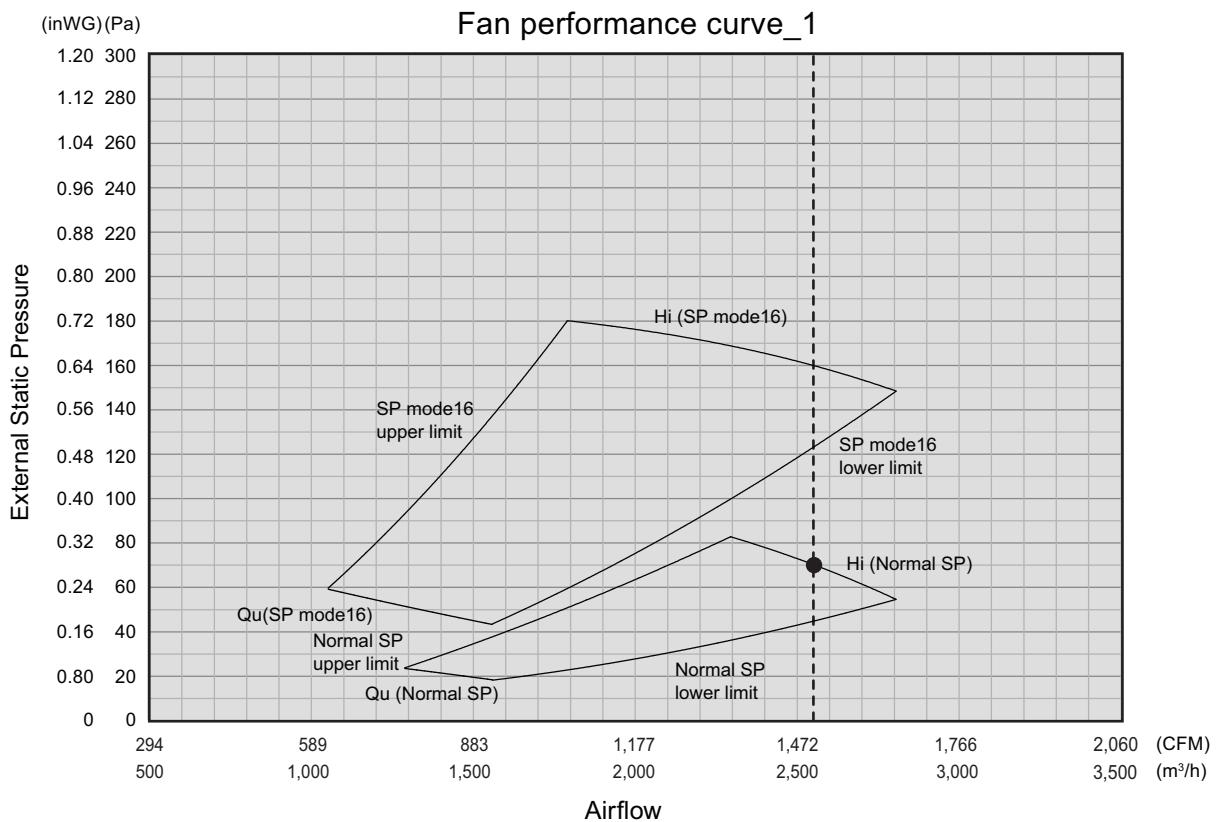
- Cooling



- Heating



■ Model: ARU48RGLX

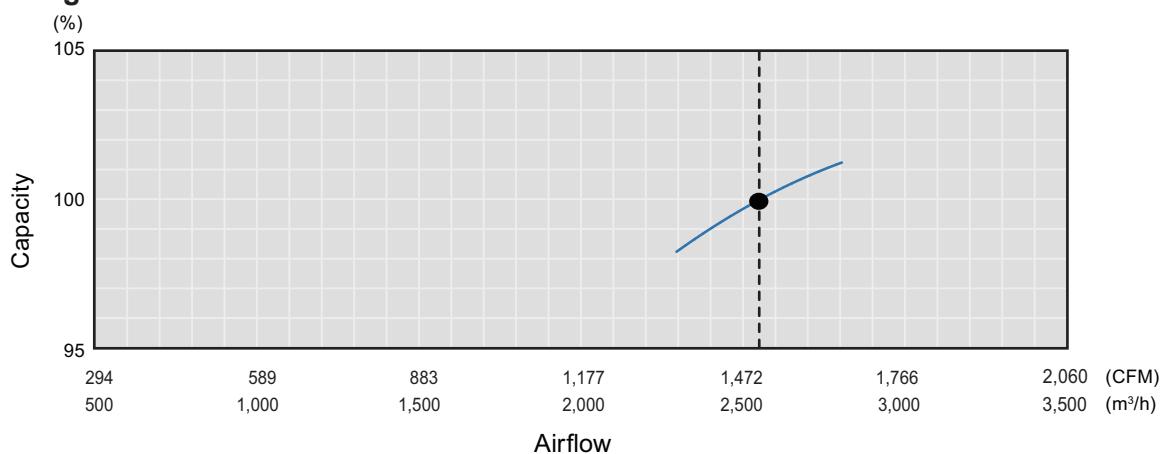


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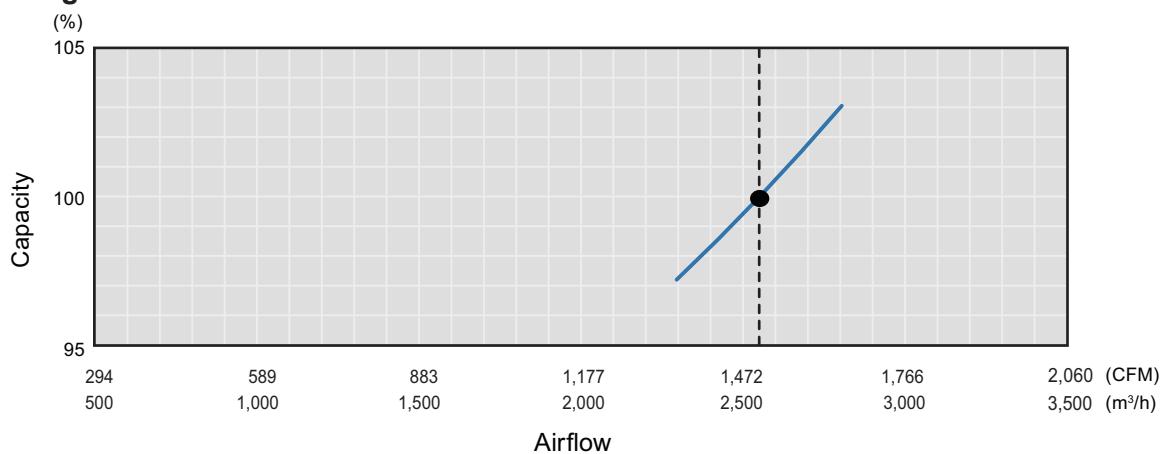
- Setting of the external static pressure is switchable into modes by using the remote controller.
- According to the resistance of the connecting duct, perform the setting of the external static pressure with referring "Fan performance curve_2" above.
- The default setting is set at "Normal SP".

● Characteristics of air volume and capacity

- Cooling



- Heating



■ Automatic airflow adjustment procedures

1. To start the auto setting, use setting value 32 in function number 26.
2. Run the air conditioner on fan mode (High).
 - * For instructions on how to operate the air conditioner, refer to the operation manual of the remote controller.

During automatic airflow adjustment, the mode will be fixed at fan (High).

When this function is active, do not operate the outdoor unit.
3. The air conditioner will run for about 1 to 8 min then stop automatically.
 - * Do not change the throttles of the inlet and outlet ports during operation.

When used in a group control system, the setting will take about 10 min.
4. Turn the air conditioner off and on again.
5. Check the setting value of function number 26.
 - * If the setting value has not changed, repeat the procedure from step 2.

⚠ CAUTION

When the duct or outlet installations are changed after the Automatic airflow adjustment is completed, repeat the procedure from step 1.

5-2. Airflow

■ Model: ARU42RGLX

● Cooling

Fan speed	Airflow	
HIGH	m^3/h	2,550
	l/s	708
	CFM	1,501
MED	m^3/h	2,040
	l/s	567
	CFM	1,201
LOW	m^3/h	1,650
	l/s	458
	CFM	971
QUIET	m^3/h	1,430
	l/s	397
	CFM	842

● Heating

Fan speed	Airflow	
HIGH	m^3/h	2,550
	l/s	708
	CFM	1,501
MED	m^3/h	2,040
	l/s	567
	CFM	1,201
LOW	m^3/h	1,650
	l/s	458
	CFM	971
QUIET	m^3/h	1,430
	l/s	397
	CFM	842

■ Model: ARU48RGLX**● Cooling**

Fan speed	Airflow	
HIGH	m ³ /h	2,550
	l/s	708
	CFM	1,501
MED	m ³ /h	2,040
	l/s	567
	CFM	1,201
LOW	m ³ /h	1,650
	l/s	458
	CFM	971
QUIET	m ³ /h	1,430
	l/s	397
	CFM	842

● Heating

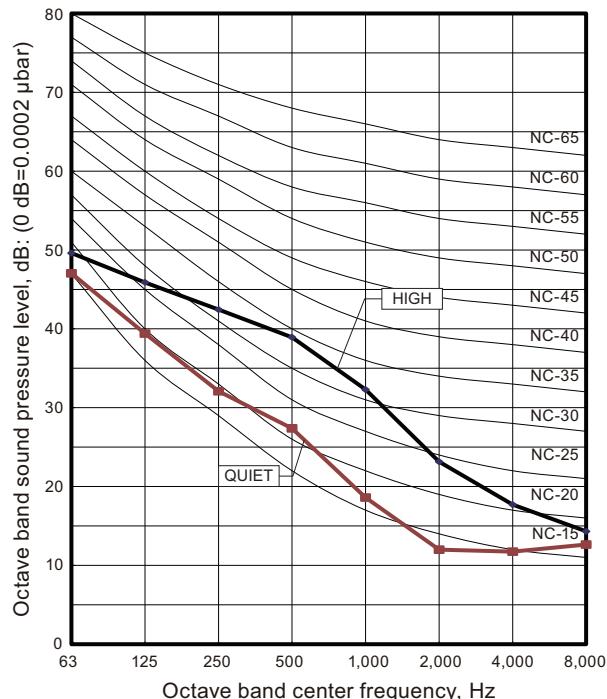
Fan speed	Airflow	
HIGH	m ³ /h	2,550
	l/s	708
	CFM	1,501
MED	m ³ /h	2,040
	l/s	567
	CFM	1,201
LOW	m ³ /h	1,650
	l/s	458
	CFM	971
QUIET	m ³ /h	1,430
	l/s	397
	CFM	842

6. Operation noise (sound pressure)

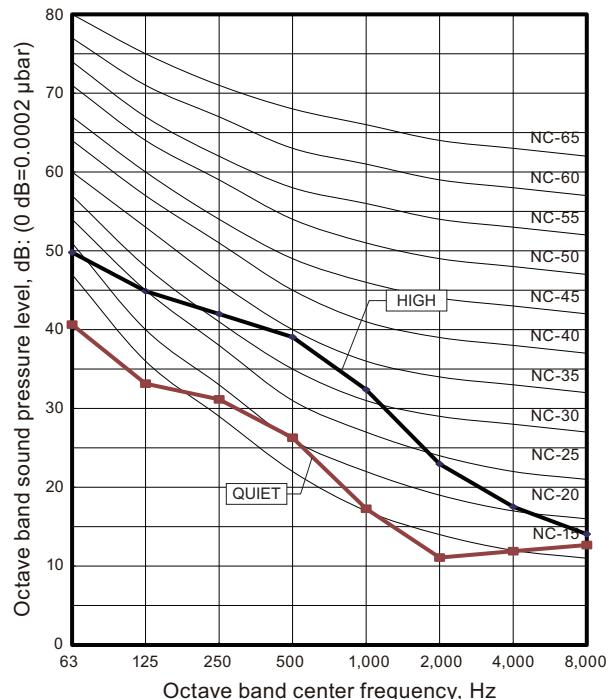
6-1. Noise level curve

■ Model: ARU42RGLX

● Cooling

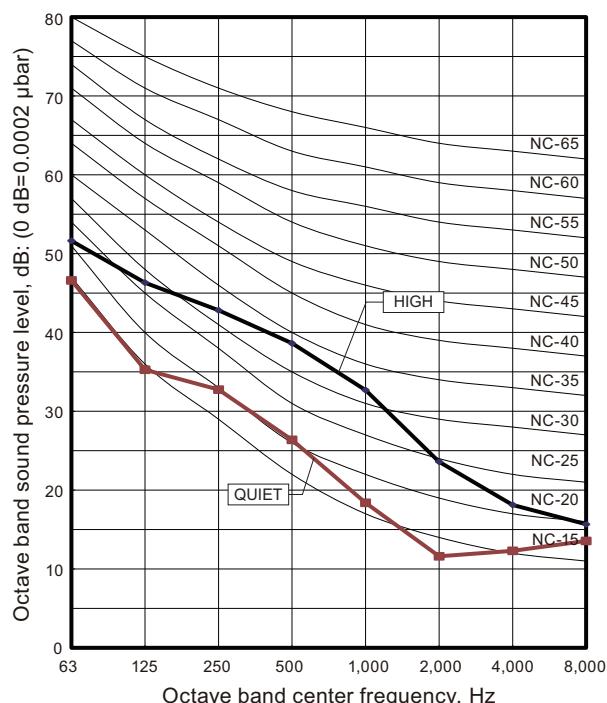


● Heating

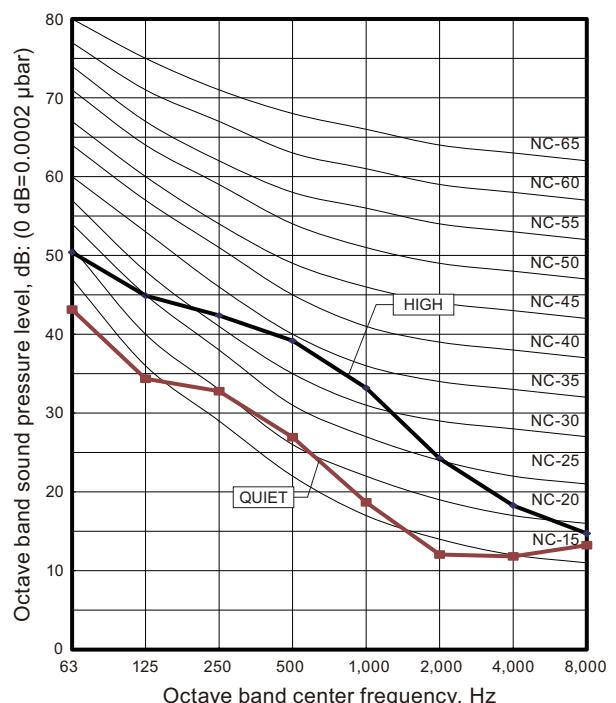


■ Model: ARU48RGLX

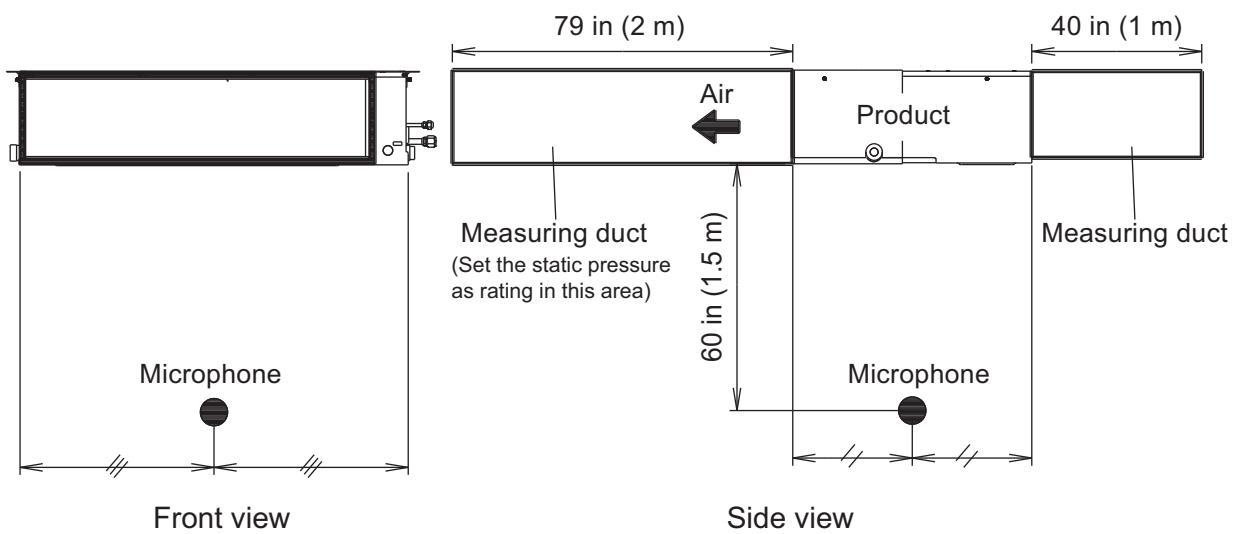
● Cooling



● Heating



6-2. Sound level check point



7. Safety devices

Type of protection	Protection form	Model
		ARU42RGLX
Circuit protection	Current fuse (PCB*)	250 V, 10 A
Fan motor protection	Thermal protection program	Activate 212 ±41°F (100 ±5°C) Fan motor stop
		Reset 158 ±59°F (70 ±15°C) Fan motor restart
	Current protection	Activate 8.89 A

*: Printed Circuit Board

8. External input and output

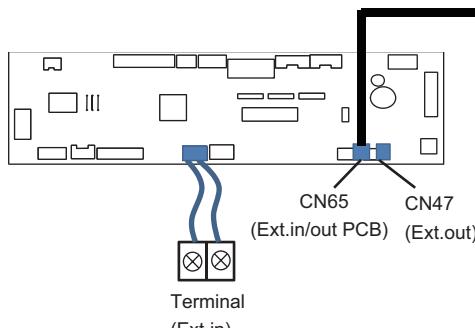


Fig. Indoor unit PCB

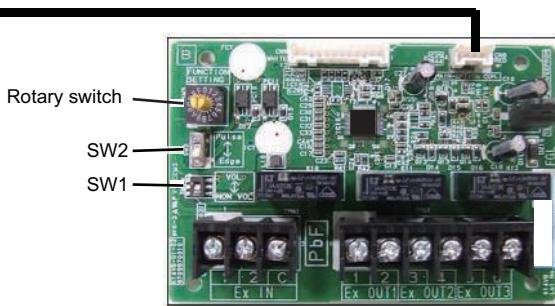


Fig. External input and output PCB

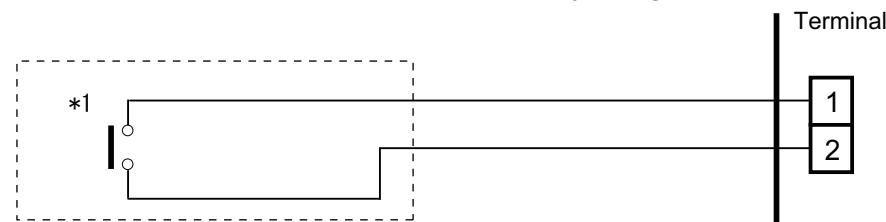
PCB	External input	External output	Connector	Input select	Input signal	External connect kit (Optional parts)	
Indoor unit	Operation/Stop Forced stop	—	Terminal CN47	Dry contact	Edge	—	
	Operation status	—		—	—	UTY-XWZXZG	
	Error status						
	Indoor unit fan operation status						
	External heater output						
External input and output (UTY-XCSX)	Operation/Stop	—	Input 1/ Input 2	Dry contact/ Apply voltage	Edge/ Pulse	—	
	Forced thermostat off				Edge		
	Operation status	—	Output 1 Output 2 Output 3	—	—	—	
	Error status						
	Indoor unit fan operation status						
	External heater output						

8-1. External input

- “Operation/Stop” mode or “Forced stop” mode can be selected with function setting of indoor unit.
- A twisted pair cable (22AWG) should be used. Maximum length of cable is 492 ft (150 m).
- The wire connection should be separate from the power cable line.

■ Indoor unit

Indoor unit functions such as Operation/Stop can be done by using indoor unit terminals.



*1: The switch can be used on the following condition: DC 12 V to 24 V, 1 mA to 15 mA.

■ External input and output PCB

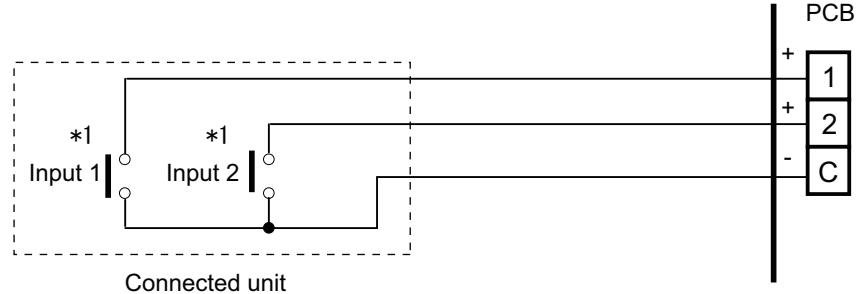
The indoor unit Operation/Stop can be set by using the input terminal on the PCB.

● Input select

Use either one of these types of terminals according to the application. (Both types of terminals cannot be used simultaneously.)

- Dry contact

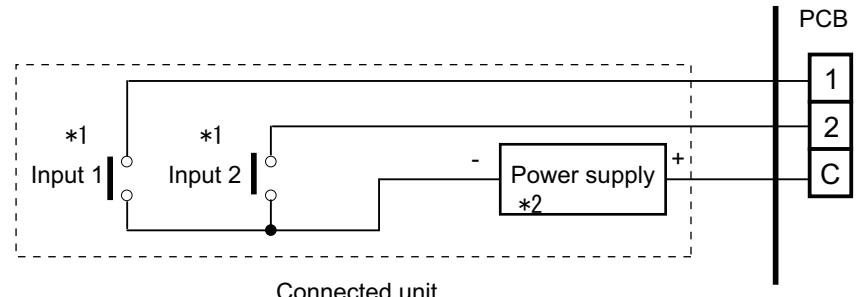
In case of internal power supply, set the slide switch of SW1 to "NON VOL" side.



*1: The switches can be used on the following condition: DC 12 V to 24 V, 1 mA to 15 mA.

- Apply voltage

In case of external power supply, set the slide switch of SW1 to "VOL" side.



*1: The switches can be used on the following condition: DC 12 V to 24 V, 1 mA to 15 mA.

*2: Make the power supply DC 12 V to 24 V 10 mA or more.

8-2. External output

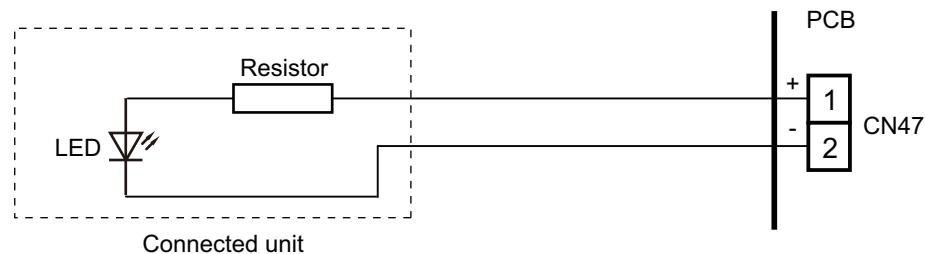
Use an external output cable with appropriate external dimension, depending on the number of cables to be installed.

■ Indoor unit

- A twisted pair cable (22AWG) should be used. Maximum length of cable is 82 ft (25 m).
- Output voltage: High DC 12 V ± 2 V, Low 0 V.
- Permissible current: 50 mA
- For details, refer to Chapter 8-3. "[Combination of external input and output](#)" on page 25.

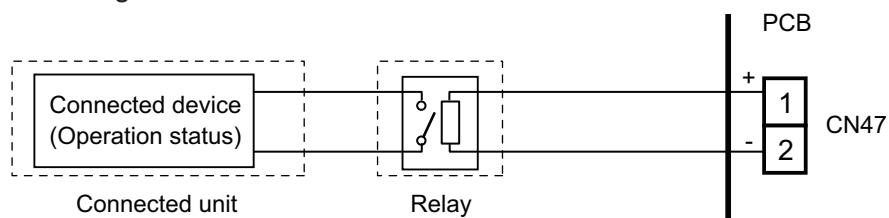
● When indicator, etc. are connected directly

Example: Function setting 60 is set to "00"



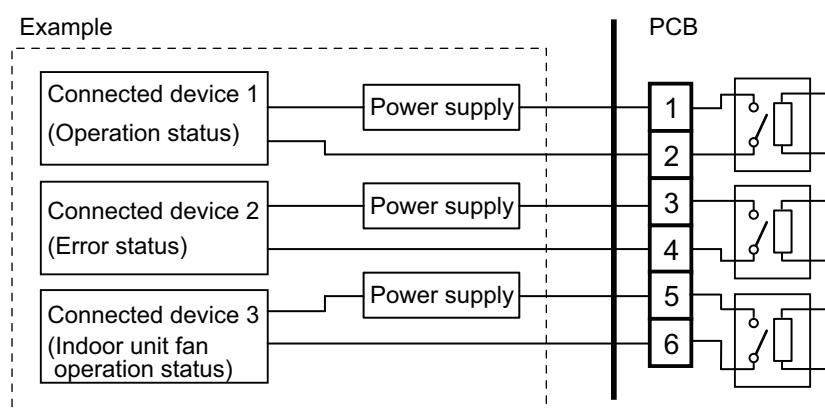
● When connecting with a device equipped with a power supply

Example: Function setting 60 is set to "00"



■ External input and output PCB

- A twisted pair cable (22AWG) should be used.
- Permissible voltage and current: DC 5 V to 30 V / 3 A, AC 30 V to 250 V / 3 A
- For details, refer to Chapter 8-3. "[Combination of external input and output](#)" on page 25.



8-3. Combination of external input and output

By combining the function setting of the indoor unit and rotary switch setting of the External input and output PCB, you can select various combinations of functions.

Combination examples of external input and output are as follows:

Mode	Function setting	External input and output PCB (Rotary SW)	External input		
			Indoor unit Input	External input and output PCB	
			Terminal	Input 1	Input 2
0-1	60-00	1	Operation/Stop (Function setting 46-00) or Forced stop (Function setting 46-02)	Operation/Stop	Not available
				Operation	Stop
0-2	60-00	2		Forced Thermostat OFF	
1	60-01	3		Mechanical cooling Off	
2	60-02	4		Forced thermostat Off	
3	60-03	5		Mechanical cooling On	
4	60-04	6		Mechanical cooling On	
5	60-05	7		Forced thermostat Off	
6	60-06	8		Forced thermostat Off	
7	60-07	9		Mechanical cooling Off	
8	60-08	A		Forced thermostat Off	
9	60-09	B		Forced Thermostat OFF	
10	60-10	C		Forced Thermostat OFF	
11	60-11	D		Forced Thermostat OFF	
12	60-12	D		Forced Thermostat OFF	

Mode	Function setting	External input and output PCB (Rotary SW)	External output			
			Indoor unit Output	External input and output PCB		
			CN47	Output 1	Output 2	Output 3
0-1	60-00	1	Operation/Stop	Operation/Stop	Error status	Indoor unit fan operation status
0-2	60-00	2	Operation/Stop	Error status	Indoor unit fan operation status	External heater output
1	60-01	3	Cooling thermostat On	Error status	Indoor unit fan operation status	External heater output
2	60-02	4	Cooling thermostat On	Error status	Remote controller output	External heater output
3	60-03	5	Cooling thermostat On	Cooling high/low output	Remote controller output	External heater output
4	60-04	6	Cooling thermostat On	Error status	Remote controller output	Cooling high/low output
5	60-05	7	Heating thermostat On	Error status	Indoor unit fan operation status	External heater output
6	60-06	8	Operation/Stop	Error status	Indoor unit fan operation status	Heating thermostat On
7	60-07	9	Cooling thermostat On	Error status	Heating thermostat On	External heater output
8	60-08	A	Cooling thermostat On	Heating thermostat On	Remote controller output	External heater output
9	60-09	B	Error status	Operation/Stop	Indoor unit fan operation status	External heater output
10	60-10	C	Indoor unit fan operation status	Operation/Stop	Error status	External heater output
11	60-11	D	External heater output	Operation/Stop	Indoor unit fan operation status	Error status
12	60-12	D	Setpoint Attainment status	Operation/Stop	Indoor unit fan operation status	Error status

NOTE: Input of Operation/Stop depends on the setting of function setting 46.

00: Operation/Stop mode 1 (Remote controller enabled)

01: (Setting prohibited)

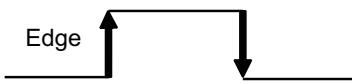
02: Forced stop

03: Operation/Stop mode 2 (Remote controller disabled)

■ Input signal type

- Indoor unit

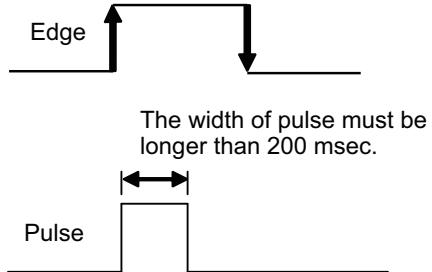
Input signal type is only "Edge".



- External input and output PCB

The input signal type can be selected.

Signal type (edge or pulse) can be switched by the DIP switch 2 (SW2) on the External input and output PCB.



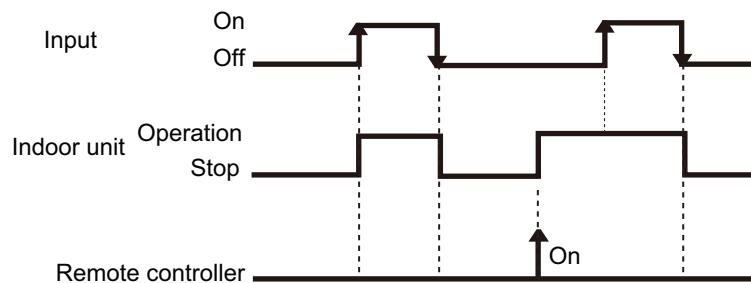
8-4. Details of function

■ Control input function

● When function setting is "Operation/Stop" mode 1

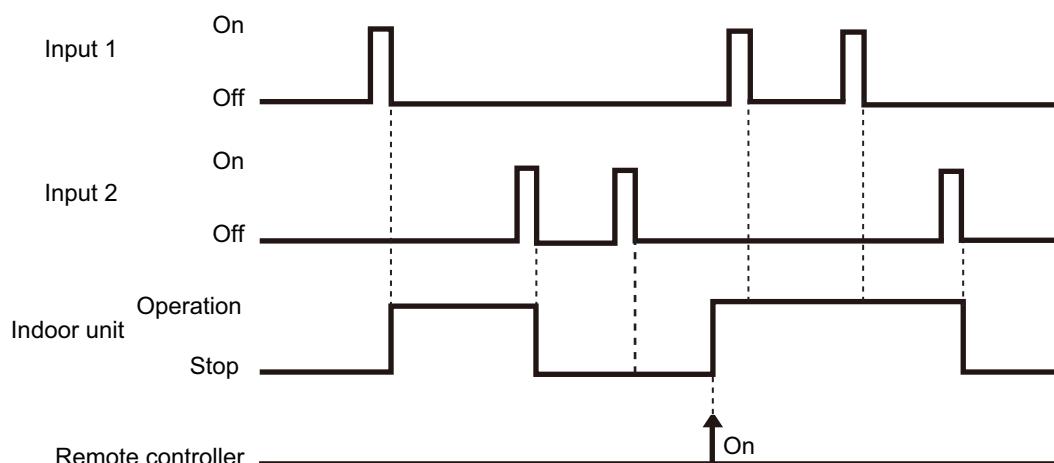
- In the case of "Edge" input

Function setting /	Rotary SW of External input and output PCB	External input		Input signal	Command
46-00	-	Input of indoor unit	Terminal	Off → On	Operation
	60-00 / 1	External input and output PCB	Input 1	On → Off	Stop
	60-00 / 1	External input and output PCB	Input 1	Off → On	Operation
				On → Off	Stop



- In the case of "Pulse" input

Function setting /	Rotary SW of External input and output PCB	External input		Input signal	Command
46-00	60-00 / 1	External input and output PCB	Input 1	Pulse	Operation
			Input 2	Pulse	Stop



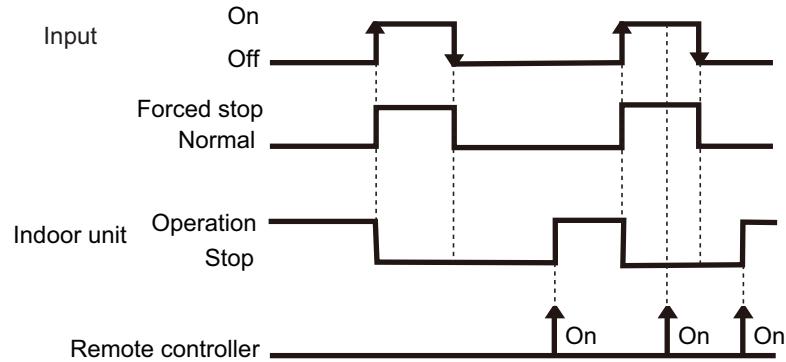
NOTES:

- The last command has priority.
- The indoor units within the same remote controller group operate in the same mode.

● When function setting is "Forced stop" mode

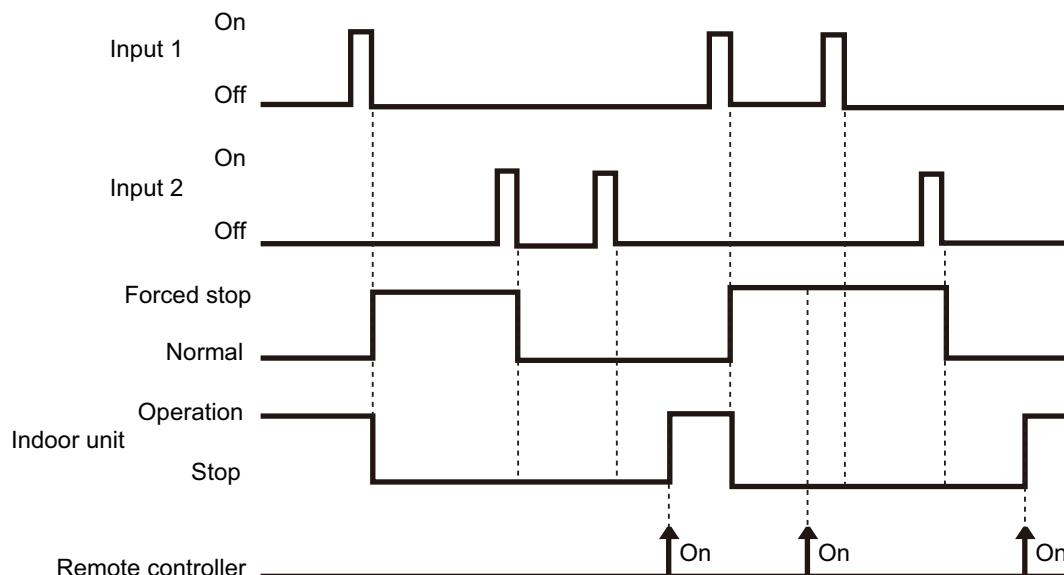
- In the case of "Edge" input

Function setting /	Rotary SW of External input and output PCB	External input		Input signal	Command
46-02	-	Input of indoor unit	Terminal	Off → On	Forced stop
	60-00 / 1	External input and output PCB	Input 1	On → Off	Normal



- In the case of "Pulse" input

Function setting /	Rotary SW of External input and output PCB	External input		Input signal	Command
46-02	60-00 / 1	External input and output PCB	Input 1	Pulse	Forced stop
			Input 2	Pulse	Normal



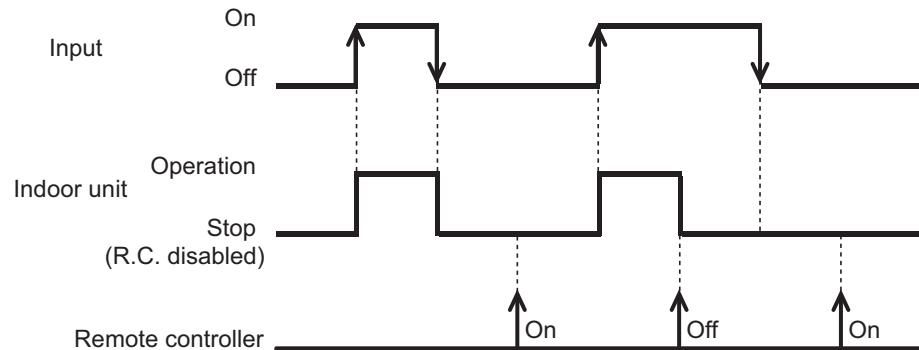
NOTES:

- When the forced stop is triggered, indoor unit stops and Operation/Stop operation by the remote controller is restricted.
- When forced stop function is used with forming a remote controller group, connect the same equipment to each indoor unit within the group.

● When function setting is "Operation/Stop" mode 2

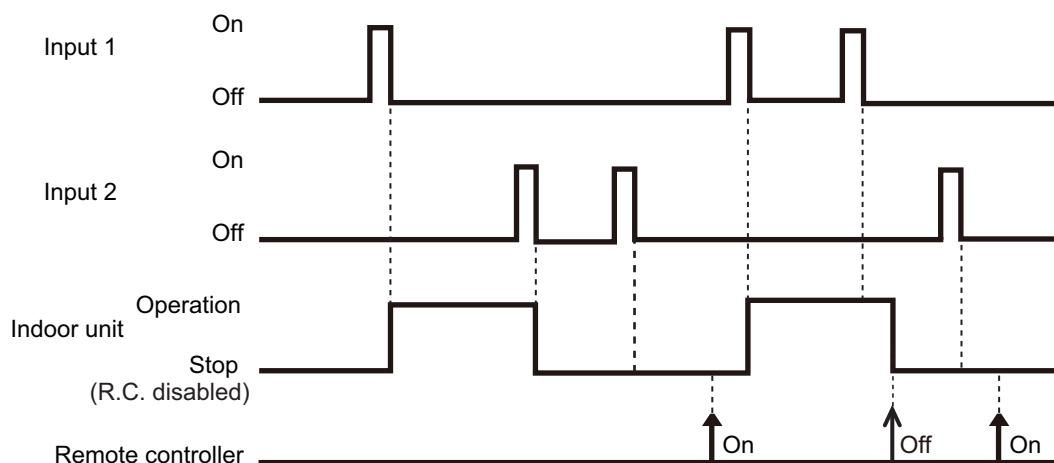
- In the case of "Edge" input

Function setting /	Rotary SW of External input and output PCB	External input		Input signal	Command
46-03	-	Input of indoor unit	Terminal	Off → On	Operation
				On → Off	Stop (Remote controller disabled)
	60-00 / 1	External input and output PCB	Input 1	Off → On	Operation
				On → Off	Stop (Remote controller disabled)



- In the case of "Pulse" input

Function setting /	Rotary SW of External input and output PCB	External input		Input signal	Command
46-03	60-00 / 1	External input and output PCB	Input 1	Pulse	Operation
			Input 2	Pulse	Stop (Remote controller disabled)

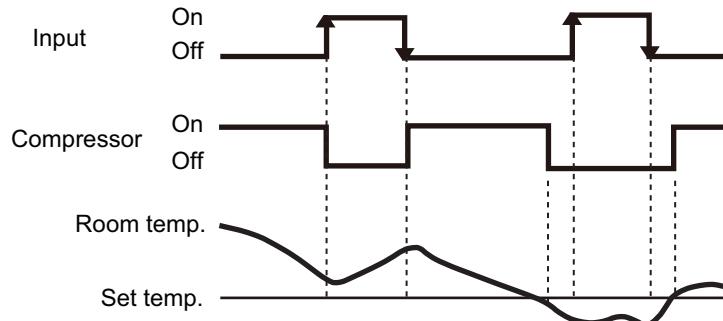


NOTES:

- When "Operation/Stop" mode 2 function is used with forming a remote controller group, connect the same equipment to each indoor unit within the group.

■ Forced thermostat off function

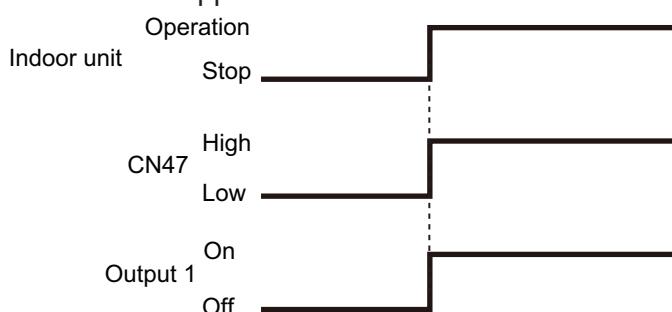
Function setting /	Rotary SW of External input and output PCB	External input	Input signal	Command
60-00 / 2 60-02 / 4 60-05 / 7 60-06 / 8 60-08 / A 60-09 / B 60-10 / C 60-11 / D	External input and output PCB	Input 1	Off → On	Thermostat off
			On → Off	Normal operation



■ Control output function

Function setting /	Rotary SW of External input and output PCB	External output	Output signal	Command
60-00 / 1, 2 60-06 / 8	Output of indoor unit	CN47	Low → High	Operation
			High → Low	Stop
60-00 / 1 60-09 / B 60-10 / C 60-11 / D	External input and output PCB	Output 1	Off → On	Operation
			On → Off	Stop

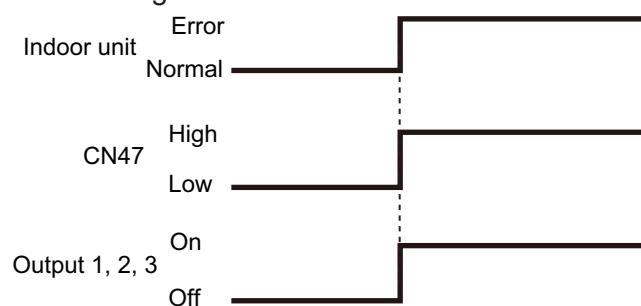
The output is low when the unit is stopped.



■ Error status

Function setting /	Rotary SW of External input and output PCB	External output		Output signal	Command
60-09 / B		Output of indoor unit	CN47	Low → High	Error
				High → Low	Normal
60-00 / 2 60-01 / 3 60-02 / 4 60-04 / 6 60-05 / 7 60-06 / 8 60-07 / 9		External input and output PCB	Output 1	Off → On	Error
				On → Off	Normal
				Off → On	Error
			Output 2	On → Off	Normal
				Off → On	Error
			Output 3	On → Off	Normal
				Off → On	Error

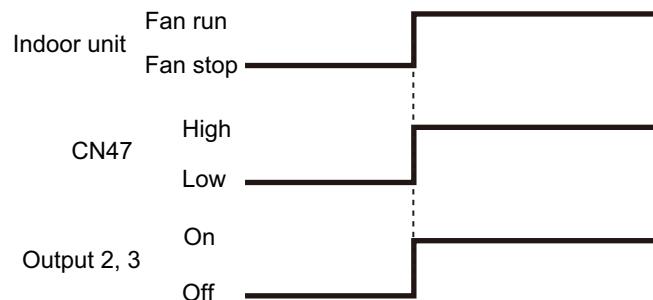
The output is ON when an error is generated for the indoor unit.



■ Indoor unit fan operation status

Function setting /	Rotary SW of External input and output PCB	External output		Output signal	Command
60-10 / C		Output of indoor unit	CN47	Low → High	Fan run
60-00 / 2				High → Low	Fan stop
60-01 / 3				Off → On	Fan run
60-05 / 7					
60-06 / 8		External input and output PCB	Output 2		
60-09 / B				On → Off	Fan stop
60-11 / D					
60-00 / 1			Output 3	Off → On	Fan run
				On → Off	Fan stop

Output signal	Condition
On Low → High	The indoor unit fan is operating.
Off High → Low	The fan is stopped or during cold air prevention. During thermostat off when in dry mode operation.



■ External heater output

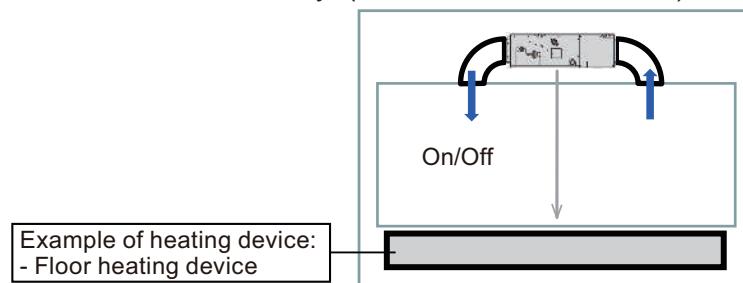
Control	Primary heater	Auxiliary heater	Function setting	
			Indoor unit	Wired R. C.
			Control switching external heaters No. 61	Sensor activation*2
Auxiliary heater control 1	Heat pump	External device*1	61-00	—
Auxiliary heater control 2	Heat pump	External device	61-01	—
Heat pump prohibition control	External device	None	61-02	On (Enabled)
Auxiliary heater control by outdoor temperature 1	Heat pump	External device	61-03	On (Enabled)
Auxiliary heater control by outdoor temperature 2	Heat Pump	External device	61-04	On (Enabled)
Auxiliary heater control by outdoor temperature 3	Heat Pump	External device	61-05	On (Enabled)
Auxiliary heat pump control	External device	Heat pump	61-06	On (Enabled)
Auxiliary heat pump control by outdoor temperature 1	External device	Heat pump	61-07	On (Enabled)
Auxiliary heat pump control by outdoor temperature 2	External device	Heat pump	61-08	On (Enabled)
Auxiliary heat pump control by outdoor temperature 3	External device	Heat pump	61-09	On (Enabled)

NOTES:

- After turning off the heater, 3 minutes of standby time is required by next power-on of the heater.
- For items marked “—” in the table, any of validate or invalidate of the setting are acceptable.
- *1: External device means Hot water, Electrical heater, etc.
- *2: Sensor activation:
 - Setting change from the factory setting is required.
 - Indoor unit fan setting will be on for safety reason without sensor activation of wired remote controller.

● Installation configuration of individual connection

External heating device is installed individually. (No use of indoor unit fan)

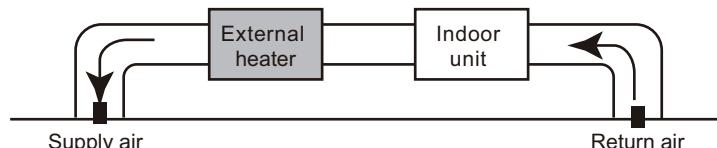


⚠ WARNING

- DIP Switch 101-3 must be in the ON position when ducted electric heat application is being used.**

Operation			Condition
Heater off	DIP-SW101-3 Indoor unit fan setting for external heater	On Enabled	<ul style="list-style-type: none"> • Heater is off as shown in following diagram of heating temperature. • Other than heating mode • Error occurred • Forced thermostat off • Fan stop protection
	DIP-SW101-3 Indoor unit fan setting for external heater	Off Disabled	<ul style="list-style-type: none"> • Heater is off as shown in following diagram of heating temperature. • Other than heating mode • Error occurred • Forced thermostat off

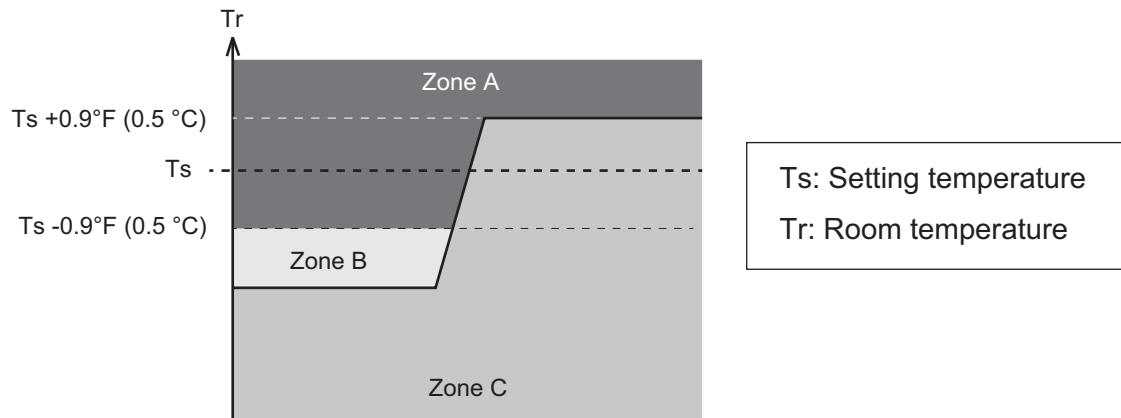
- Design and install external heater appropriately with considering its protection.



- Inappropriate designing and installation of external heater may cause a fire by emitted heat from the external heater.
- Fujitsu General Ltd. is not responsible for inappropriate designing or installation of external heating device.

● Auxiliary equipment control by room temperature

Auxiliary equipment control is switchable by room temperature. Auxiliary equipment switching is performed for each room temperature divided to following 3 zones.



Zone	Application	When temperature dropping		When temperature rising	
		Primary	Auxiliary	Primary	Auxiliary
A	Both of primary and auxiliary equipment is unnecessary.	Off	Off	Off	Off
B	Primary heater only. When room temperature stays in zone B for a long time, auxiliary equipment also operates.	On	Off ^{*1}	—	—
C	Auxiliary equipment also operates.	On	On ^{*2}	On	On ^{*2}

*1: For standby time for auxiliary equipment operation, refer to indoor unit function number 71 "Contents of function setting" on page 55.

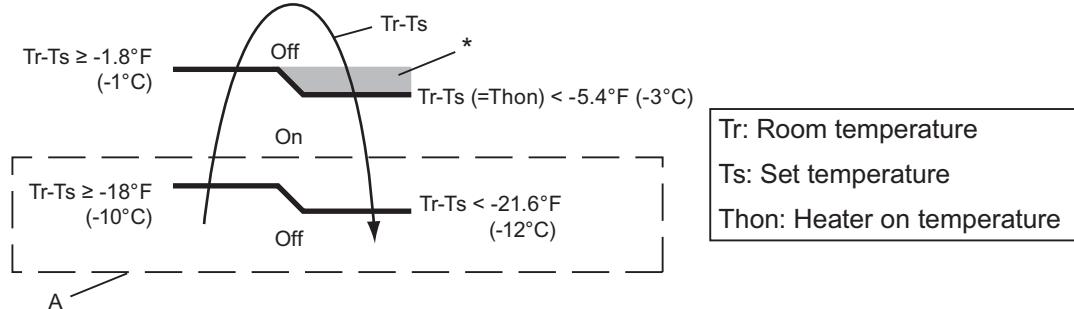
*2: When indoor unit function number 61 is set to "00", auxiliary equipment operates according to the following conditions.

- $Ts - Tr > 21.6^{\circ}\text{F} (-12.0^{\circ}\text{C})$: Auxiliary equipment turn off.
- $Ts - Tr > 18.0^{\circ}\text{F} (-10.0^{\circ}\text{C})$: Auxiliary equipment turn on.

● Auxiliary heater control 1

Operation	Condition
Heater on	Heater is on as shown in following diagram of heating temperature.
Heater off	<ul style="list-style-type: none"> Heater is off as shown in following diagram of heating temperature. Other than heating mode Error occurred Forced thermostat off Fan stop protection

- Temperature of heater on (Thon): Adjustable by function number 62 (Operating temperature switching of external heaters).
- All control temperatures will shift by adjusting "Thon".



*: When room temperature stays in this zone for a specific time, auxiliary heater is turned on. For details, refer to function number 71.

Example: When set temperature (Ts) is 72°F (22°C) (Factory setting),

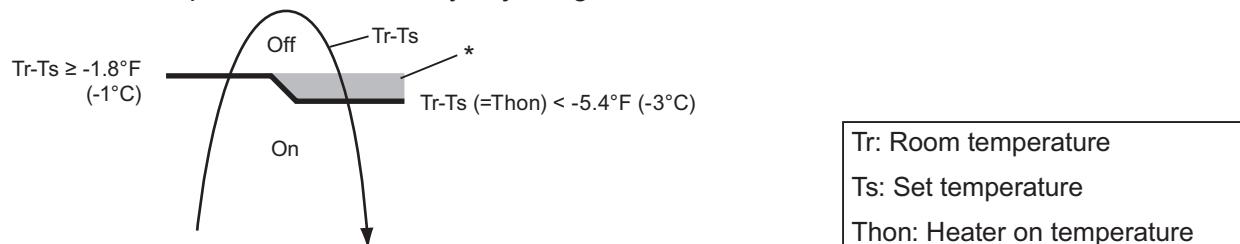
- and room temperature (Tr) increases above 53.6°F (12°C), signal output is on.
- and room temperature (Tr) increases above 69.8°F (21°C), signal output is off.
- and room temperature (Tr) decreases below 66.2°F (19°C), signal output is on.
- and room temperature (Tr) decreases below 50°F (10°C), signal output is off.

● Auxiliary heater control 2

Control that excludes "A" from "Auxiliary heater control 1" on page 37.

Operation	Condition
Heater on	Heater is on as shown in following diagram of heating temperature.
Heater off	<ul style="list-style-type: none"> Heater is off as shown in following diagram of heating temperature. Other than heating mode Error occurred Forced thermostat off Fan stop protection

- Temperature of heater on (Thon): Adjustable by function number 62 (Operating temperature switching of external heaters).
- All control temperatures will shift by adjusting "Thon".



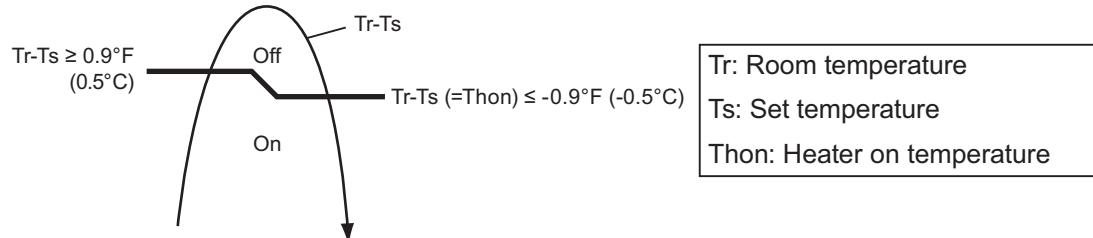
*: When room temperature stays in this zone for a specific time, auxiliary heater is turned on. For details, refer to function number 71.

● Heat pump prohibition control

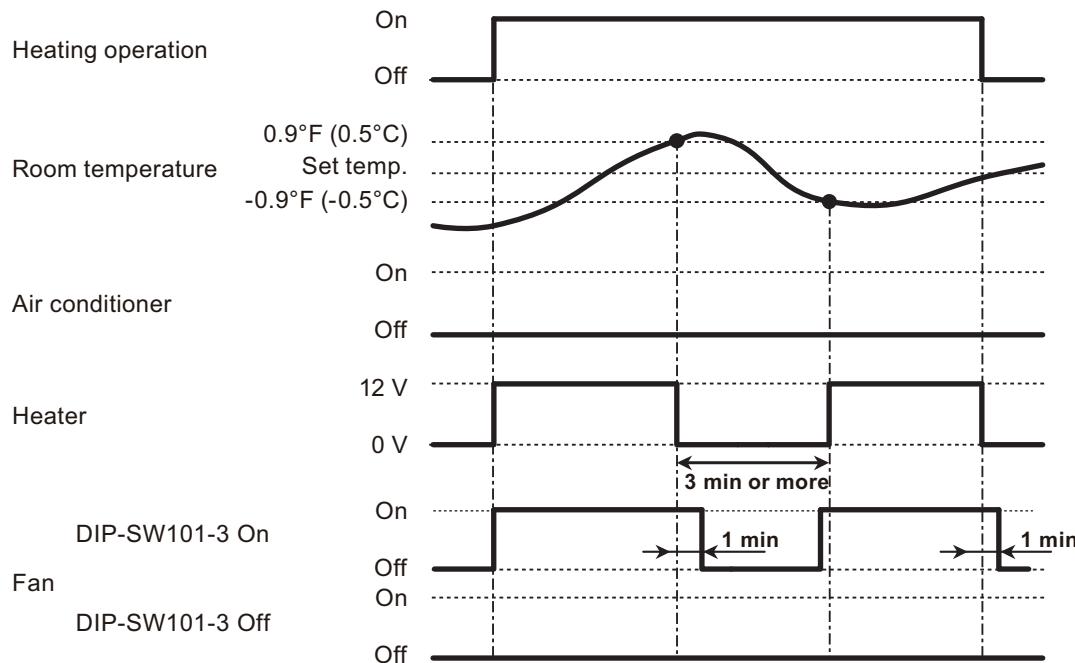
Perform heating by external heater only. Indoor unit is continuous thermostat off.

Operation			Condition
Heater on			Heater is on as shown in following diagram of heating temperature.
Heater off	DIP-SW101-3 Indoor unit fan setting for external heater	On Enabled	<ul style="list-style-type: none"> Heater is off as shown in following diagram of heating temperature. Other than heating mode Error occurred Forced thermostat off Fan stop protection
	DIP-SW101-3 Indoor unit fan setting for external heater	Off Disabled	<ul style="list-style-type: none"> Heater is off as shown in following diagram of heating temperature. Other than heating mode Error occurred Forced thermostat off

- Temperature of heater on (Thon): Adjustable by function number 62 (Operating temperature switching of external heaters).
- All control temperatures will shift by adjusting "Thon".



• Operation status



NOTE: In following operations, compressor will be on.

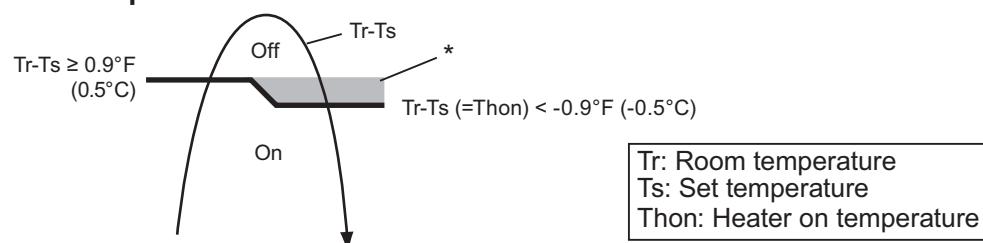
- Other than heating
- Test run

● Auxiliary heater control by outdoor temperature 1

This control selects heat pump or external heater according to the outdoor temperature. When outdoor temperature is high, the heating is performed by using heat pump only.

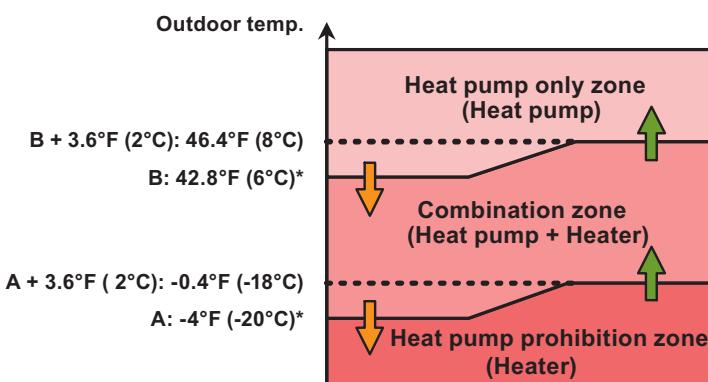
Operation			Condition
Heater on			Heater is on as shown in following diagram of heating temperature.
Heater off	DIP-SW101-3 Indoor unit fan setting for external heater	On Enabled	<ul style="list-style-type: none"> Heater is off as shown in following diagram of heating temperature. Other than heating mode Error occurred Forced thermostat off Heat pump only zone Fan stop protection
	DIP-SW101-3 Indoor unit fan setting for external heater	Off Disabled	<ul style="list-style-type: none"> Heater is off as shown in following diagram of heating temperature. Other than heating mode Error occurred Forced thermostat off Heat pump only zone

- Temperature of heater on (Thon): Adjustable by function number 62 (Operating temperature switching of external heaters).
- All control temperatures will shift by adjusting “Thon”.
- Outdoor temperature zone boundary A and B: Adjustable individually by function setting number 66 and 67.
- External heater output**



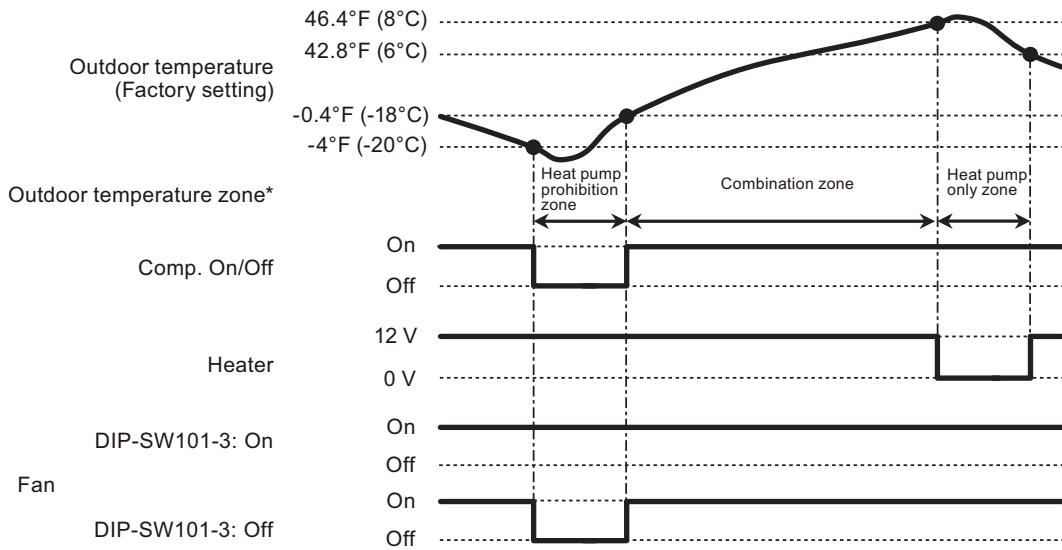
*: When room temperature stays in this zone for a specific time, auxiliary heater is turned on. For details, refer to function number 71.

- Outdoor temperature zone**



*: Adjustable by function setting 66 and 67

- Operation status



*: The outdoor temperature zone transition from one to another will stay in that zone for minimum of 30 min.

NOTE: In following operations, compressor will be on in heat pump prohibition zone.

- Other than heating
- Test run

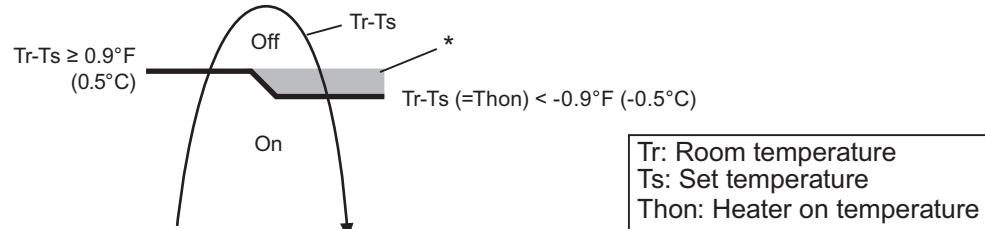
● Auxiliary heater control by outdoor temperature 2

This control selects heat pump or external heater according to the outdoor temperature. Even when outdoor temperature is high, the heating is performed by using both of heat pump and external heater.

Operation			Condition
Heater on			Heater is on as shown in following diagram of heating temperature.
Heater off	DIP-SW101-3 Indoor unit fan setting for external heater	On Enabled	<ul style="list-style-type: none"> Heater is off as shown in following diagram of heating temperature. Other than heating mode Error occurred Forced thermostat off Fan stop protection
	DIP-SW101-3 Indoor unit fan setting for external heater	Off Disabled	<ul style="list-style-type: none"> Heater is off as shown in following diagram of heating temperature. Other than heating mode Error occurred Forced thermostat off

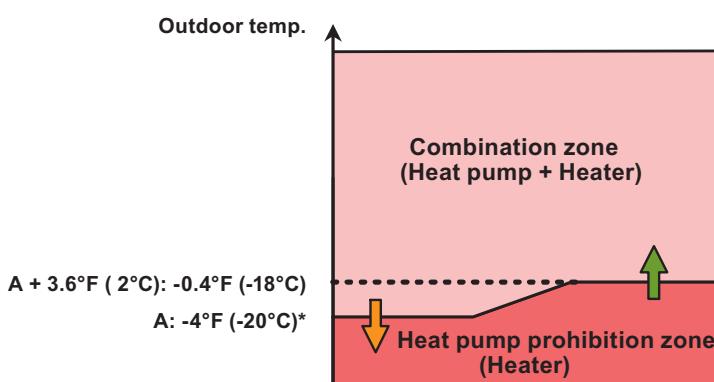
- Temperature of heater on (Thon): Adjustable by function number 62 (Operating temperature switching of external heaters).
- All control temperatures will shift by adjusting “Thon”.
- Outdoor temperature zone boundary A: Adjustable by function setting number 66.

• External heater output



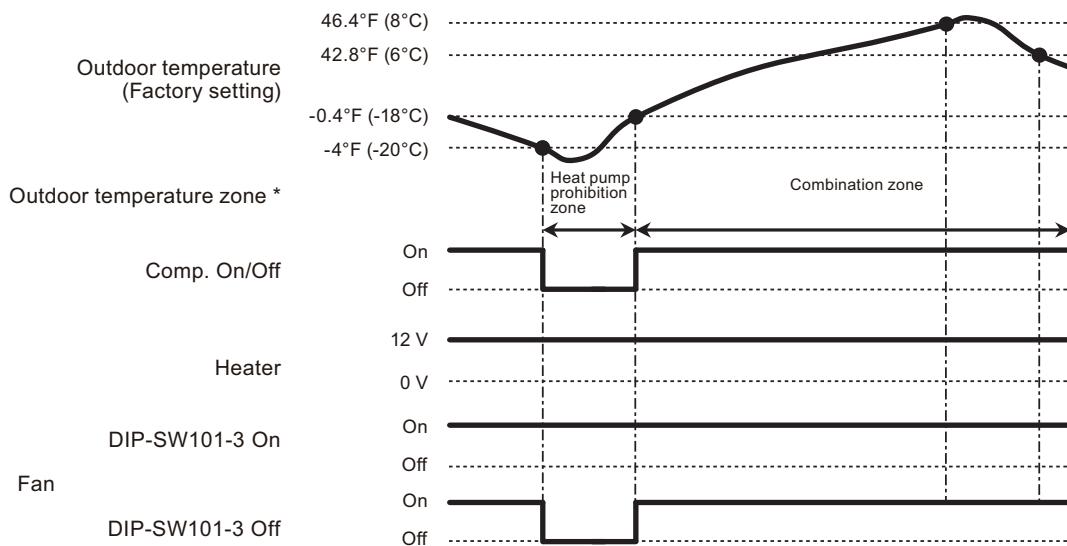
*: When room temperature stays in this zone for a specific time, auxiliary heater is turned on. For details, refer to function number 71.

• Outdoor temperature zone



*: Adjustable by function setting 66

- Operation status



* The outdoor temperature zone transition from one to another will stay in that zone for minimum of 30 min.

NOTE: In following operations, compressor will be on in heat pump prohibition zone.

- Other than heating
- Test run

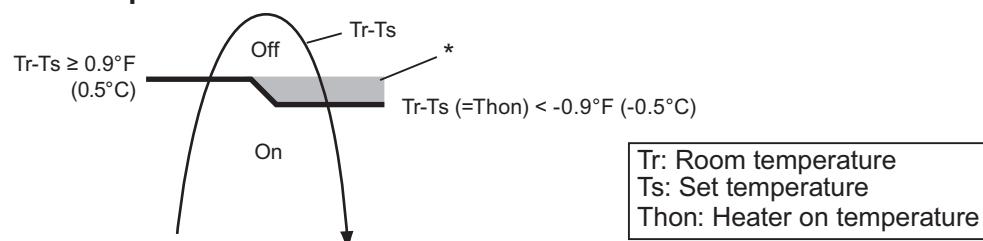
● Auxiliary heater control by outdoor temperature 3

This control selects heat pump or external heater according to the outdoor temperature. Even when outdoor temperature is high, the heating is performed by using both of heat pump and external heater.

Operation			Condition
Heater on			Heater is on as shown in following diagram of heating temperature.
Heater off	DIP-SW101-3 Indoor unit fan setting for external heater	On Enabled	<ul style="list-style-type: none"> Heater is off as shown in following diagram of heating temperature. Other than heating mode Error occurred Forced thermostat off Fan stop protection
	DIP-SW101-3 Indoor unit fan setting for external heater	Off Disabled	<ul style="list-style-type: none"> Heater is off as shown in following diagram of heating temperature. Other than heating mode Error occurred Forced thermostat off

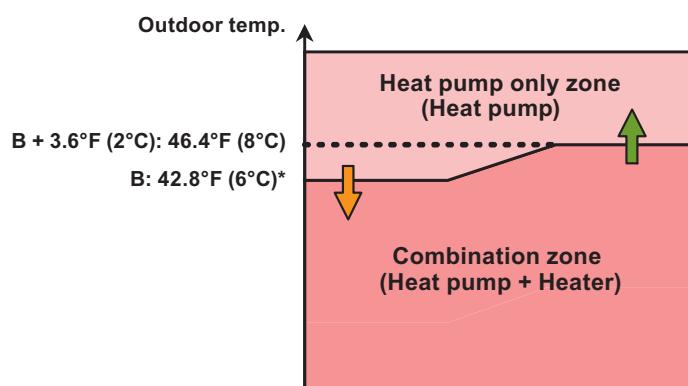
- Temperature of heater on (Thon): Adjustable by function number 62 (Operating temperature switching of external heaters).
- All control temperatures will shift by adjusting “Thon”.
- Outdoor temperature zone boundary B: Adjustable by function setting number 67.

• External heater output



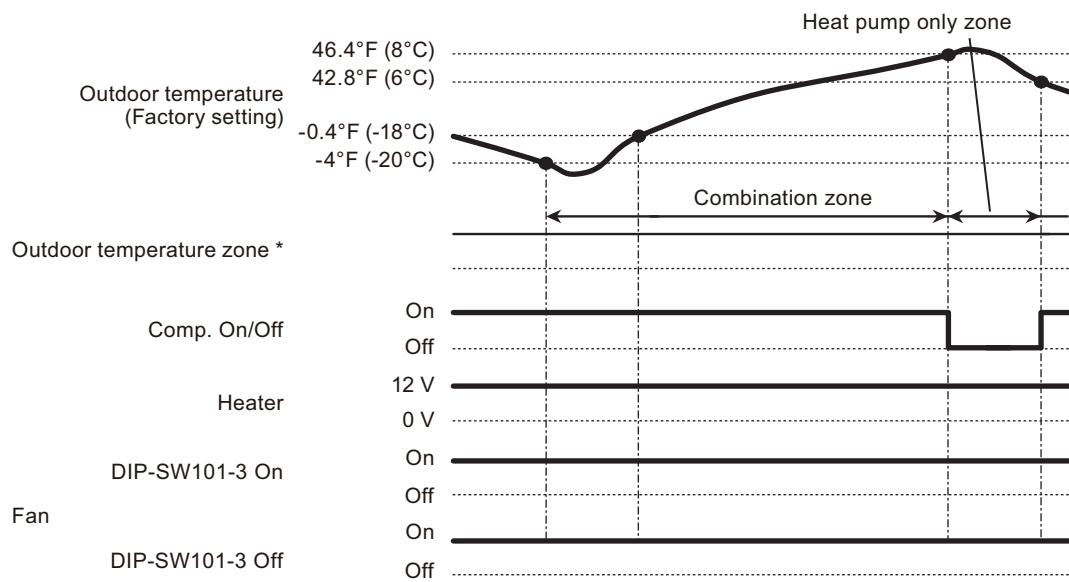
*: When room temperature stays in this zone for a specific time, auxiliary heater is turned on. For details, refer to function number 71.

• Outdoor temperature zone



*: Adjustable by function setting 67

- Operation status



*: The outdoor temperature zone transition from one to another will stay in that zone for minimum of 30 min.

NOTE: In following operations, compressor will be on in heat pump prohibition zone.

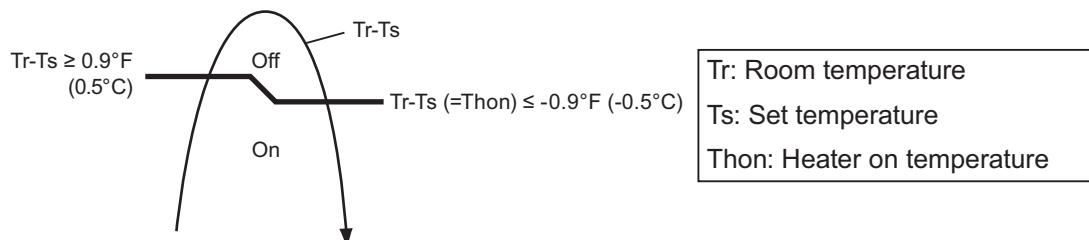
- Other than heating
- Test run

● Auxiliary heat pump control

- External heater output

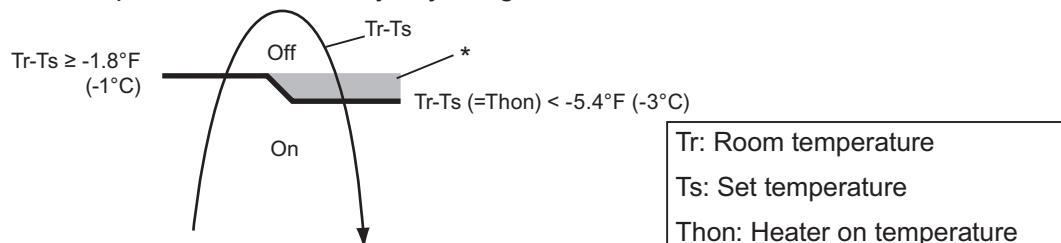
Operation			Condition
Heater on			Heater is on as shown in following diagram of heating temperature.
Heater off	DIP-SW101-3 Indoor unit fan setting for external heater	On Enabled	<ul style="list-style-type: none"> Heater is off as shown in following diagram of heating temperature. Other than heating mode Error occurred Forced thermostat off Fan stop protection
	DIP-SW101-3 Indoor unit fan setting for external heater	Off Disabled	<ul style="list-style-type: none"> Heater is off as shown in following diagram of heating temperature. Other than heating mode Error occurred Forced thermostat off

- Temperature of heater on (Thon): Set temperature (Ts) - 0.9 °F (- 0.5 °C)
- Temperature of heater off: Set temperature (Ts) + 0.9 °F (+ 0.5 °C)



- Auxiliary heat pump On/Off

- Temperature of heater on (Thon): Adjustable by function number 62 (Operating temperature switching of heat pump).
- All control temperatures will shift by adjusting "Thon".



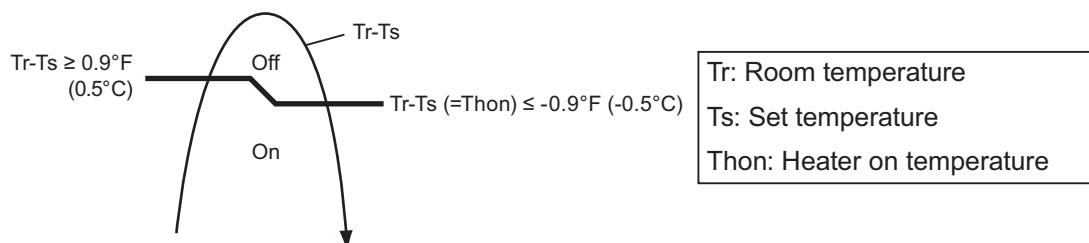
*: When room temperature stays in this zone for a specific time, auxiliary heater is turned on. For details, refer to function number 71.

● Auxiliary heat pump control by outdoor temperature 1

- External heater output

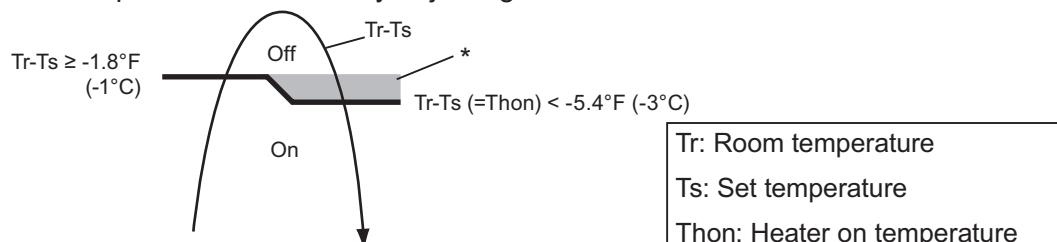
Operation			Condition
Heater on			Heater is on as shown in following diagram of heating temperature.
Heater off	DIP-SW101-3 Indoor unit fan setting for external heater	On Enabled	<ul style="list-style-type: none"> Heater is off as shown in following diagram of heating temperature. Other than heating mode Error occurred Forced thermostat off Fan stop protection
	DIP-SW101-3 Indoor unit fan setting for external heater	Off Disable d	<ul style="list-style-type: none"> Heater is off as shown in following diagram of heating temperature. Other than heating mode Error occurred Forced thermostat off

- Temperature of heater on (Thon): Set temperature (Ts) - 0.9 °F (- 0.5 °C)
- Temperature of heater off: Set temperature (Ts) + 0.9 °F (+ 0.5 °C)



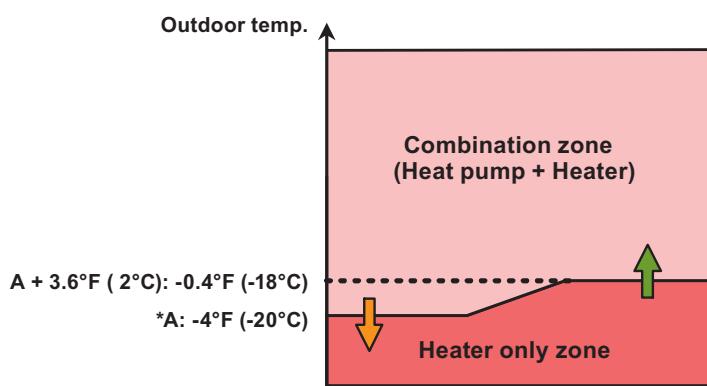
• Auxiliary heat pump On/Off

- Temperature of heater on (Thon): Adjustable by function number 62 (Operating temperature switching of heat pump).
- All control temperatures will shift by adjusting “Thon”.



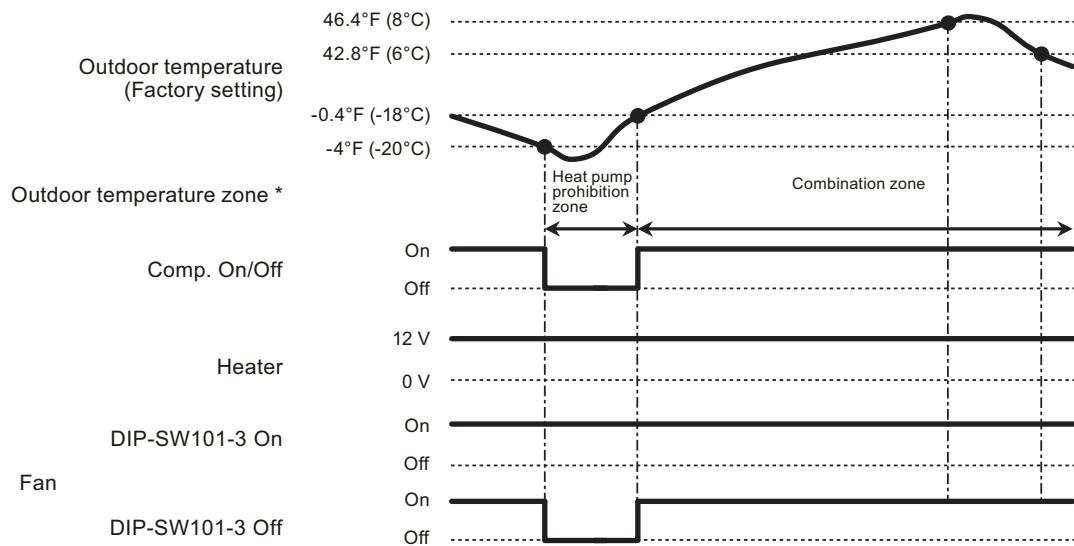
*: When room temperature stays in this zone for a specific time, auxiliary heater is turned on. For details, refer to function number 71.

- Outdoor temperature zone



*: Adjustable by function setting 67

- Operation status



* The outdoor temperature zone transition from one to another will stay in that zone for minimum of 30 min.

NOTE: In following operations, compressor will be on in heat pump prohibition zone.

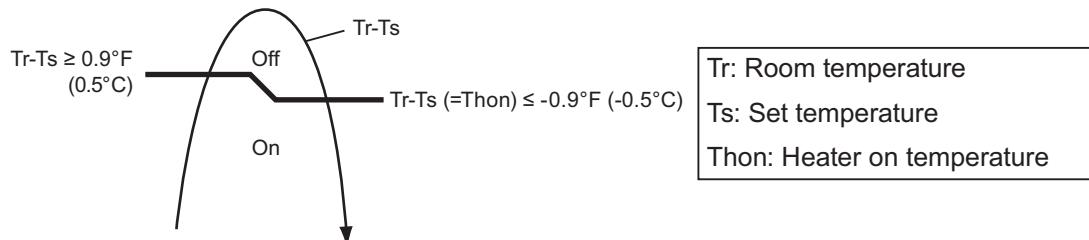
- Other than heating
- Test run

● Auxiliary heat pump control by outdoor temperature 2

- External heater output

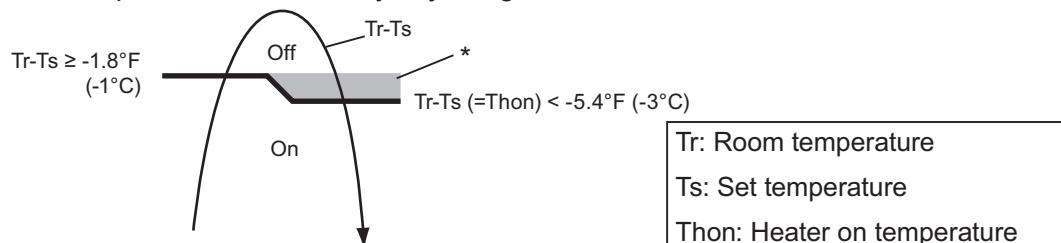
Operation			Condition
Heater on			Heater is on as shown in following diagram of heating temperature.
Heater off	DIP-SW101-3 Indoor unit fan setting for external heater	On Enabled	<ul style="list-style-type: none"> Heater is off as shown in following diagram of heating temperature. Other than heating mode Error occurred Forced thermostat off Fan stop protection
	DIP-SW101-3 Indoor unit fan setting for external heater	Off Disabled	<ul style="list-style-type: none"> Heater is off as shown in following diagram of heating temperature. Other than heating mode Error occurred Forced thermostat off

- Temperature of heater on (Thon): Set temperature (Ts) - 0.9 °F (- 0.5 °C)
- Temperature of heater off: Set temperature (Ts) + 0.9 °F (+ 0.5 °C)



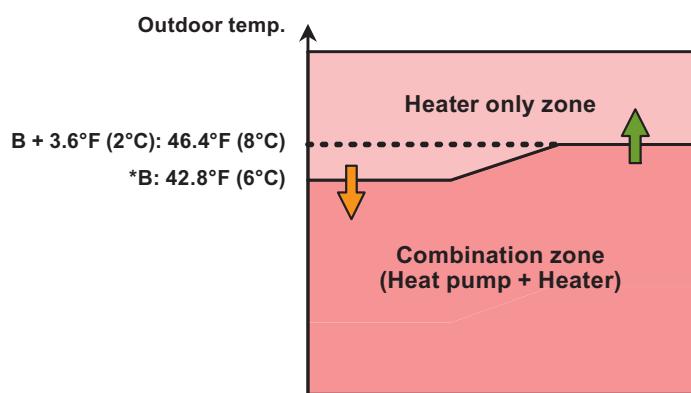
• Auxiliary heat pump On/Off

- Temperature of heater on (Thon): Adjustable by function number 62 (Operating temperature switching of heat pump).
- All control temperatures will shift by adjusting “Thon”.



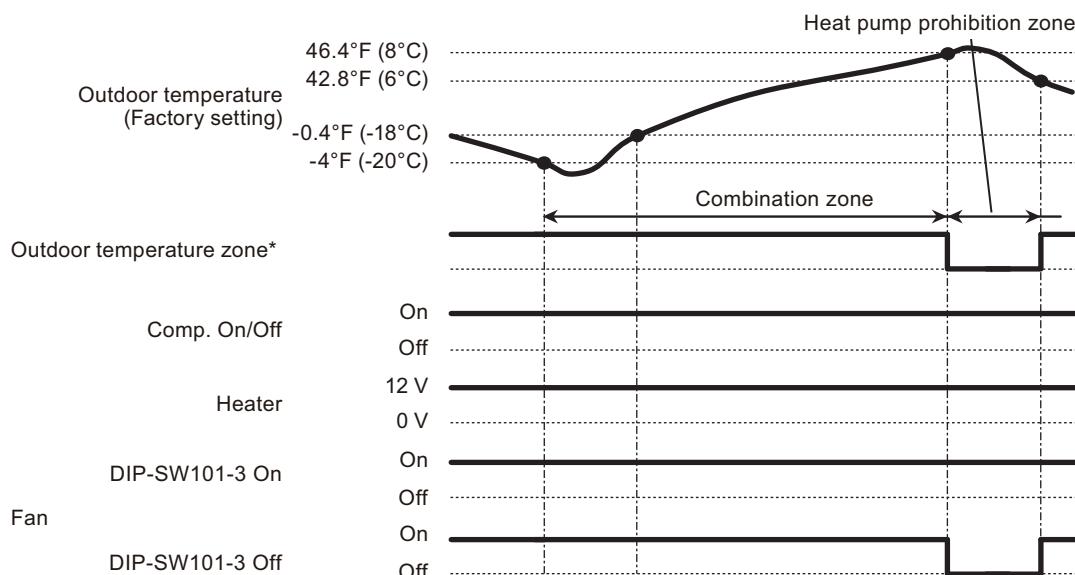
*: When room temperature stays in this zone for a specific time, auxiliary heater is turned on. For details, refer to function number 71.

- Outdoor temperature zone



*: Adjustable by function setting 67

- Operation status



*: The outdoor temperature zone transition from one to another will stay in that zone for minimum of 30 min.

NOTE: In following operations, compressor will be on in heat pump prohibition zone.

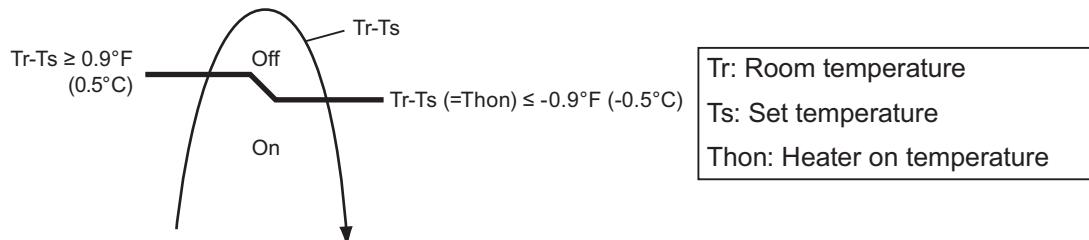
- Other than heating
- Test run

● Auxiliary heat pump control by outdoor temperature 3

- External heater output

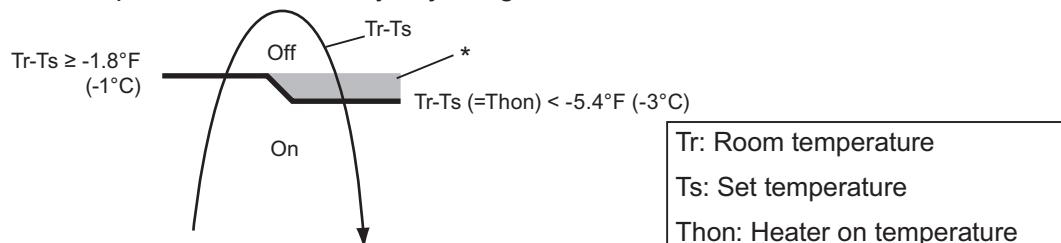
Operation			Condition
Heater on			Heater is on as shown in following diagram of heating temperature.
Heater off	DIP-SW101-3 Indoor unit fan setting for external heater	On Enabled	<ul style="list-style-type: none"> Heater is off as shown in following diagram of heating temperature. Other than heating mode Error occurred Forced thermostat off Fan stop protection
	DIP-SW101-3 Indoor unit fan setting for external heater	Off Disabled	<ul style="list-style-type: none"> Heater is off as shown in following diagram of heating temperature. Other than heating mode Error occurred Forced thermostat off

- Temperature of heater on (Thon): Set temperature (Ts) - 0.9 °F (- 0.5 °C)
- Temperature of heater off: Set temperature (Ts) + 0.9 °F (+ 0.5 °C)



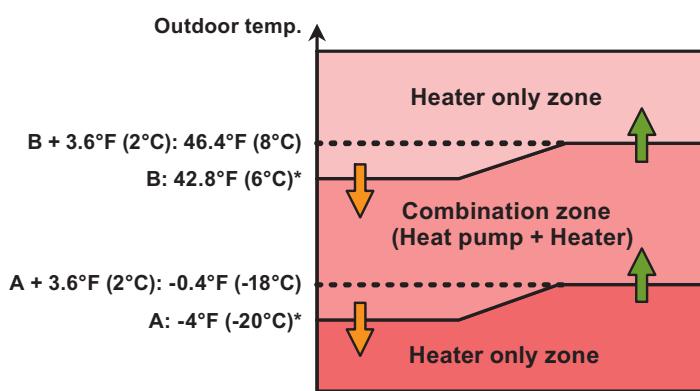
• Auxiliary heat pump On/Off

- Temperature of heater on (Thon): Adjustable by function number 62 (Operating temperature switching of heat pump).
- All control temperatures will shift by adjusting “Thon”.



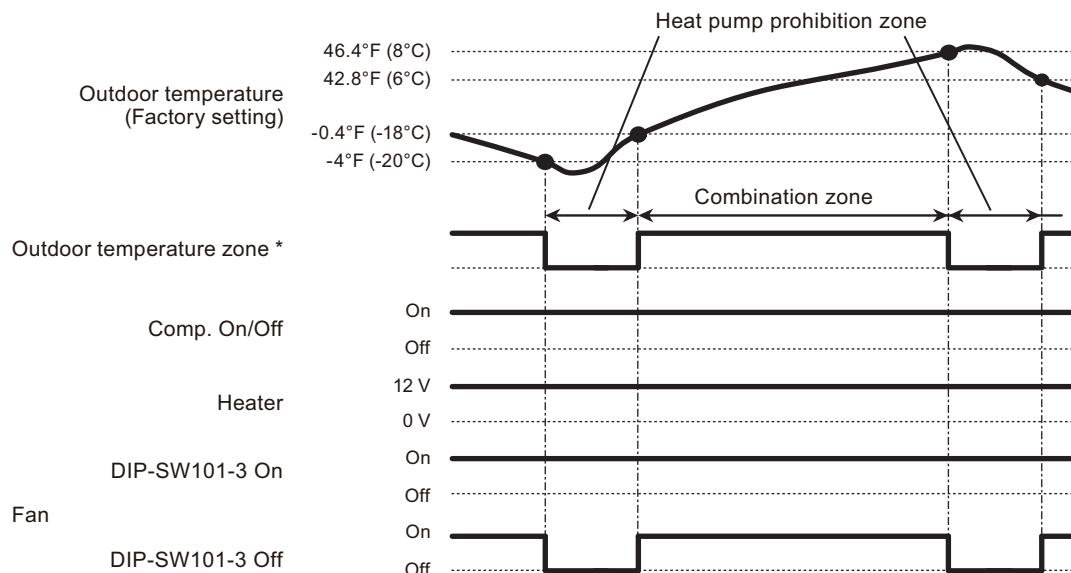
*: When room temperature stays in this zone for a specific time, auxiliary heater is turned on. For details, refer to function number 71.

- Outdoor temperature zone



*: Adjustable by function setting 66 and 67

- Operation status



* The outdoor temperature zone transition from one to another will stay in that zone for minimum of 30 min.

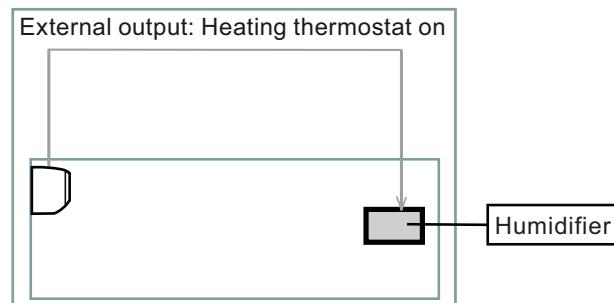
NOTE: In following operations, compressor will be on in heat pump prohibition zone.

- Other than heating
- Test run

■ Heating thermostat on for humidifier

Situation	Indoor unit				
	Mode	Function setting	Rotary SW	External output	
		Heating thermostat on no. 60		Heating thermostat on	Indoor unit fan operation status
Example of individual connection	5	60-05	7	CN47	Not used
	6	60-06	8	Output3	
	7	60-07	9	Output2	
	8	60-08	A	Output1	

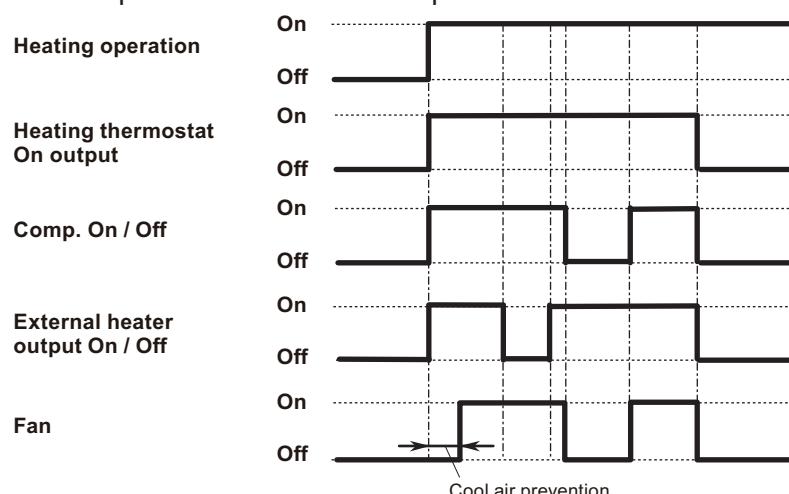
- Example of individual connection



- Operation status

The heating thermostat output for CN47, Output1, Output2, and Output3 will be on when comp on or external heater on.

The heating thermostat output will be off when comp off and external heater off.



9. Function settings

To adjust the functions of this product according to the installation environment, various types of function settings are available.

NOTE: Incorrect settings can cause a product malfunction.

9-1. Function settings on indoor unit

■ Models: ARU42RGLX and ARU48RGLX

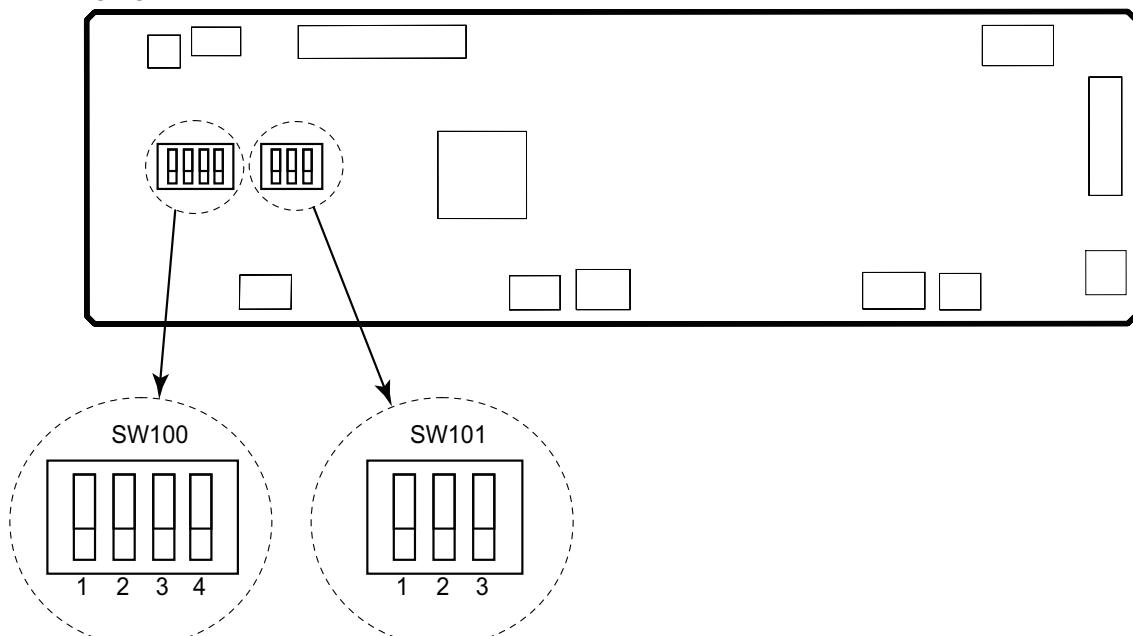
By using some components on the PCB, you can change the function settings.

Related components on the PCB and the applicable settings

Component		Setting content
DIP switch100	1	Remote controller address setting
	2	
	3	
	4	
DIP switch101	1	Setting change prohibited
	2	Setting change prohibited
	3	Fan delay setting

● Component location

Components on the indoor unit main PCB used for the function settings are located as shown in the following figure.



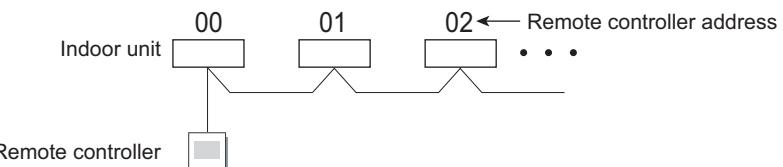
● DIP switch setting

- **Remote controller address setting (SW100)**

When operating a number of indoor units by using a wired remote controller, DIP switch setting for assigning unit number to each indoor unit is required.

DIP switches are normally set to make the unit number 00.

Remote controller address	DIP switch number				Factory setting
	1	2	3	4	
00	OFF	OFF	OFF	OFF	♦
01	ON	OFF	OFF	OFF	
02	OFF	ON	OFF	OFF	
03	ON	ON	OFF	OFF	
04	OFF	OFF	ON	OFF	
05	ON	OFF	ON	OFF	
06	OFF	ON	ON	OFF	
07	ON	ON	ON	OFF	
08	OFF	OFF	OFF	ON	
09	ON	OFF	OFF	ON	
10	OFF	ON	OFF	ON	
11	ON	ON	OFF	ON	
12	OFF	OFF	ON	ON	
13	ON	OFF	ON	ON	
14	OFF	ON	ON	ON	
15	ON	ON	ON	ON	



- **Switch 1: Setting change prohibited (SW101)**
- **Switch 2: Setting change prohibited (SW101)**
- **Switch 3: Fan delay setting (SW101)**

When the indoor unit is stopped while operating in conjunction with auxiliary heater, the indoor unit fan operation will continue for 1 minute.

Switch 3	Fan delay	Factory setting
ON	Enabled	
OFF	Disabled	♦

9-2. Function settings by using remote controller

Some function settings can be changed on the remote controller. After confirming the setting procedure and the content of each function setting, select appropriate functions for your installation environment.

■ Setting procedure by using remote controller

Remote controller is not attached for this product. For details of the installing remote controller, refer to following information.

- Overview information: Operating manual of the remote controller
- Setting procedure: Installation manual of the remote controller

■ Contents of function setting

Each function setting listed in this section is adjustable in accordance with the installation environment.

NOTE: Setting will not be changed if invalid numbers or setting values are selected.

● Function setting list

	Function no.	Functions
1)	11	Filter sign
2)	26	Static pressure
3)	30/31	Room temperature control for indoor unit sensor
4)	35/36	Room temperature control for wired remote controller sensor
5)	40	Auto restart
6)	42	Room temperature sensor switching
7)	43	Cold air prevention
8)	44	Remote controller custom code
9)	46	External input control
10)	48	Room temperature sensor switching (Aux.)
11)	49	Indoor unit fan control for energy saving for cooling
12)	60	Switching functions for external output terminal
13)	61	Control switching of external heaters
14)	62	Operating temperature switching of external heaters
15)	66	Outdoor temperature zone boundary temperature A
16)	67	Outdoor temperature zone boundary temperature B
17)	71	Standby time for auxiliary equipment operation
18)	73	Emergency heat for external output terminal
19)	74	Fan delay time
20)	75	External heater use in defrosting

1) Filter sign

Select appropriate intervals for displaying the filter sign on the indoor unit according to the estimated amount of dust in the air of the room.

If the indication is not required, select "No indication" (03).

Function number	Setting value	Setting description	Factory setting
11	00	Standard (2,500 hours)	
	01	Long interval (4,400 hours)	
	02	Short interval (1,250 hours)	
	03	No indication	♦

2) Static pressure

Select the appropriate static pressure according to the installation conditions.

Function number	Setting value	Setting description	Factory setting
26	03	0.12 inWG (30 Pa)	
	04	0.16 inWG (40 Pa)	
	05	0.20 inWG (50 Pa)	
	06	0.24 inWG (60 Pa)	
	07	0.28 inWG (70 Pa)	
	08	0.32 inWG (80 Pa)	
	09	0.36 inWG (90 Pa)	
	10	0.40 inWG (100 Pa)	
	11	0.44 inWG (110 Pa)	
	12	0.48 inWG (120 Pa)	
	13	0.52 inWG (130 Pa)	
	14	0.56 inWG (140 Pa)	
	15	0.60 inWG (150 Pa)	
	16	0.64 inWG (160 Pa)	
	17	0.68 inWG (170 Pa)	
	18	0.72 inWG (180 Pa)	
	19	0.76 inWG (190 Pa)	
	20	0.80 inWG (200 Pa)	
	31	Standard 42 model: 0.23 inWG (57 Pa) 48 model: 0.28 inWG (70 Pa)	◆
	32	Automatic airflow adjustment	

NOTE: Range of static pressure is different by model.

Model name	Range of static pressure
42/48 model	0.12 to 0.72 inWG (30 to 180 Pa)

3) Room temperature control for indoor unit sensor

NOTE: If the remote sensor unit option is selected, perform this setting.

Depending on the installed environment, correction of the room temperature sensor may be required. Select the appropriate control setting according to the installed environment.

The temperature of the room temperature sensor is corrected as follows:

Corrected temp. = Temp. of the room temp. sensor - Correction temp. value

Example of correction:

When the temperature of the room temp. sensor is 78°F and the setting value is “03” (-2°F), the corrected temp. will be 80°F (78°F - [-2°F]).

The temperature correction values show the difference from the Standard setting “00” (manufacturer's recommended value).

Function number	Setting value	Setting description	Factory setting
30 (For cooling)	31 (For heating)	00	Standard setting
		01	No correction 0.0 °F (0.0 °C)
		02	-1 °F (-0.5 °C)
		03	-2 °F (-1.0 °C)
		04	-3 °F (-1.5 °C)
		05	-4 °F (-2.0 °C)
		06	-5 °F (-2.5 °C)
		07	-6 °F (-3.0 °C)
		08	-7 °F (-3.5 °C)
		09	-8 °F (-4.0 °C)
		10	+1 °F (+0.5 °C)
		11	+2 °F (+1.0 °C)
		12	+3 °F (+1.5 °C)
		13	+4 °F (+2.0 °C)
		14	+5 °F (+2.5 °C)
		15	+6 °F (+3.0 °C)
		16	+7 °F (+3.5 °C)
		17	+8 °F (+4.0 °C)

4) Room temperature control for wired remote controller sensor

Depending on the installed environment, correction of the wire remote temperature sensor may be required. Select the appropriate control setting according to the installed environment.

To change this setting, set Function 42 to “Both” (01).

Ensure that the Thermo Sensor icon is displayed on the remote controller screen.

Function number	Setting value	Setting description	Factory setting
35 (For cooling)	36 (For heating)	00	Standard setting
		01	No correction 0.0 °F (0.0 °C)
		02	-1 °F (-0.5 °C)
		03	-2 °F (-1.0 °C)
		04	-3 °F (-1.5 °C)
		05	-4 °F (-2.0 °C)
		06	-5 °F (-2.5 °C)
		07	-6 °F (-3.0 °C)
		08	-7 °F (-3.5 °C)
		09	-8 °F (-4.0 °C)
		10	+1 °F (+0.5 °C)
		11	+2 °F (+1.0 °C)
		12	+3 °F (+1.5 °C)
		13	+4 °F (+2.0 °C)
		14	+5 °F (+2.5 °C)
		15	+6 °F (+3.0 °C)
		16	+7 °F (+3.5 °C)
		17	+8 °F (+4.0 °C)

5) Auto restart

Enables or disables automatic restart after a power interruption.

Function number	Setting value	Setting description	Factory setting
40	00	Enable	◆
	01	Disable	

NOTE: Auto restart is an emergency function such as for power outage etc. Do not attempt to use this function in normal operation. Be sure to operate the unit by remote controller or external device.

6) Room temperature sensor switching

(Only for wired remote controller)

When using the wired remote controller temperature sensor, change the setting to "Both" (01).

Function number	Setting value	Setting description	Factory setting
42	00	Indoor unit	♦
	01	Both	

00: Sensor on the indoor unit is active.

01: Sensors on both indoor unit and wired remote controller are active.

NOTE: Remote controller sensor must be turned on by using the remote controller.

7) Cold air prevention

This setting is to disable the cold air prevention function during heating operation. When disabled, the fan setting will always follow the setting on the remote controller. (Excluding defrost mode)

Function number	Setting value	Setting description	Factory setting
43	00	Enable	◆
	01	Disable	

8) Remote controller custom code

(Only for wireless remote controller)

The indoor unit custom code can be changed. Select the appropriate custom code.

Function number	Setting value	Setting description	Factory setting
44	00	A	◆
	01	B	
	02	C	
	03	D	

9) External input control

"Operation/Stop" mode or "Forced stop" mode can be selected.

Function number	Setting value	Setting description	Factory setting
46	00	Operation/Stop mode 1	◆
	01	(Setting prohibited)	
	02	Forced stop mode	
	03	Operation/Stop mode 2	

10) Room temperature sensor switching (Aux.)

To use the temperature sensor on the wired remote controller only, change the setting to "Wired remote controller" (01).

This function will only work if the function setting 42 is set at "Both" (01).

When the setting value is set to "Both" (00), more suitable control of the room temperature is possible by setting function setting 30 and 31 too.

Function number	Setting value	Setting description	Factory setting
48	00	Both	◆
	01	Wired remote controller	

11) Indoor unit fan control for energy saving for cooling

Enables or disables the power-saving function by controlling the indoor unit fan rotation when the outdoor unit is stopped during cooling operation.

Function number	Setting value	Setting description	Factory setting
49	00	Disable	
	01	Enable	
	02	Remote controller	◆

00: When the outdoor unit is stopped, the indoor unit fan operates continuously following the setting on the remote controller.

01: When the outdoor unit is stopped, the indoor unit fan operates intermittently at a very low speed.

02: Enable or disable this function by remote controller setting.

NOTES:

- As the factory setting, this setting is initially invalidated.
- Set to "00" or "01" when connecting a remote controller that cannot set the Fan control for energy saving function or connecting a network converter.
To confirm if the remote controller has this setting, refer to the operating manual of each remote controller.

12) Switching functions for external output terminal

Functions of the external output terminal can be switched. For details, refer to "External input and output".

Function number	Setting value	Setting description	Factory setting
60	00	Operation status	◆
	01—04	Cooling thermostat On	
	05	Heating operation	
	06	Operation/Stop	
	07—08	Cooling thermostat On	
	09	Error status	
	10	Indoor unit fan operation status	
	11	External heater	

13) Control switching of external heaters

Sets the control method for external heater to be used.

For details, refer to "External heater output" in Chapter 8-4. "[Details of function](#)" on page 28.

Function number	Setting value	Setting description	Factory setting
61	00	Auxiliary heater control 1	◆
	01	Auxiliary heater control 2	
	02	Heat pump prohibition control	
	03	Auxiliary heater control by outdoor temperature 1	
	04	Auxiliary heater control by outdoor temperature 2	
	05	Auxiliary heater control by outdoor temperature 3	
	06	Auxiliary heat pump control	
	07	Auxiliary heat pump control by outdoor temperature 1	
	08	Auxiliary heat pump control by outdoor temperature 2	
	09	Auxiliary heat pump control by outdoor temperature 3	

14) Operating temperature switching of external heaters

Sets the temperature conditions when the external heater is ON.

For details, refer to "External heater output" in Chapter 8-4. "[Details of function](#)" on page 28.

Function number	Setting value	Setting description				Factory setting	
		Setting value of function 61:					
		00		01 to 09			
62	Heater: On	Heater: Off	Heater: On	Heater: Off	Heater: On	Heater: Off	
	00	-5.4 °F (-3 °C)	-1.8 °F (-1 °C)	-0.9 °F (-0.5 °C)	0.9 °F (0.5 °C)	◆	
	01	-3.6 °F (-2 °C)	-1.8 °F (-1 °C)	-1.8 °F (-1 °C)	0.9 °F (0.5 °C)		
	02	-3.6 °F (-2 °C)	-1.8 °F (-1 °C)	-3.6 °F (-2 °C)	0.9 °F (0.5 °C)		
	03	-5.4 °F (-3 °C)	-1.8 °F (-1 °C)	-5.4 °F (-3 °C)	0.9 °F (0.5 °C)		
	04	-7.2 °F (-4 °C)	-1.8 °F (-1 °C)	-7.2 °F (-4 °C)	0.9 °F (0.5 °C)		
	05	-9.0 °F (-5 °C)	-1.8 °F (-1 °C)	-9.0 °F (-5 °C)	0.9 °F (0.5 °C)		
	06	-5.4 °F (-3 °C)	-0.9 °F (-0.5 °C)	-0.9 °F (-0.5 °C)	0 °F (0 °C)		
	07	-3.6 °F (-2 °C)	-0.9 °F (-0.5 °C)	-1.8 °F (-1 °C)	0 °F (0 °C)		
	08	-3.6 °F (-2 °C)	-0.9 °F (-0.5 °C)	-3.6 °F (-2 °C)	0 °F (0 °C)		
	09	-5.4 °F (-3 °C)	-0.9 °F (-0.5 °C)	-5.4 °F (-3 °C)	0 °F (0 °C)		
	10	-7.2 °F (-4 °C)	-0.9 °F (-0.5 °C)	-7.2 °F (-4 °C)	0 °F (0 °C)		
	11	-9.0 °F (-5 °C)	-0.9 °F (-0.5 °C)	-9.0 °F (-5 °C)	0 °F (0 °C)		
	12	-5.4 °F (-3 °C)	0 °F (0 °C)	-0.9 °F (-0.5 °C)	-0.9 °F (-0.5 °C)		
	13	-3.6 °F (-2 °C)	0 °F (0 °C)	-1.8 °F (-1 °C)	-0.9 °F (-0.5 °C)		
	14	-3.6 °F (-2 °C)	0 °F (0 °C)	-3.6 °F (-2 °C)	-0.9 °F (-0.5 °C)		
	15	-5.4 °F (-3 °C)	0 °F (0 °C)	-5.4 °F (-3 °C)	-0.9 °F (-0.5 °C)		
	16	-7.2 °F (-4 °C)	0 °F (0 °C)	-7.2 °F (-4 °C)	-0.9 °F (-0.5 °C)		
	17	-9.0 °F (-5 °C)	0 °F (0 °C)	-9.0 °F (-5 °C)	-0.9 °F (-0.5 °C)		

15) Outdoor temperature zone boundary temperature A

Setting required if changing of the outdoor temperature setting for heat pump prohibition zone is required when auxiliary heater control by outdoor temperature 1 and 2 are performed on the indoor unit. For details, refer to "External heater output" in Chapter 8-4. "[Details of function](#)" on page 28.

Function number	Setting value	Setting description	Factory setting
66	00	-4.0 °F (-20 °C)	◆
	01	-0.4 °F (-18 °C)	
	02	3.2 °F (-16 °C)	
	03	6.8 °F (-14 °C)	
	04	10.4 °F (-12 °C)	
	05	14.0 °F (-10 °C)	
	06	17.6 °F (-8 °C)	
	07	21.2 °F (-6 °C)	
	08	24.8 °F (-4 °C)	

16) Outdoor temperature zone boundary temperature B

Setting required if changing of the outdoor temperature setting for heat pump only zone is required when auxiliary heater control by outdoor temperature 1 is performed on the indoor unit. For details, refer to "External heater output" in Chapter 8-4. "[Details of function](#)" on page 28.

Function number	Setting value	Setting description	Factory setting
67	00	42.8 °F (6 °C)	◆
	01	14.0 °F (-10 °C)	
	02	17.6 °F (-8 °C)	
	03	21.2 °F (-6 °C)	
	04	24.8 °F (-4 °C)	
	05	28.4°F (-2 °C)	
	06	32.0 °F (0 °C)	
	07	35.6 °F (2 °C)	
	08	39.2 °F (4 °C)	
	09	42.8 °F (6 °C)	
	10	46.4 °F (8 °C)	
	11	50.0 °F (10 °C)	
	12	53.6 °F (12 °C)	
	13	57.2 °F (14 °C)	
	14	60.8 °F (16 °C)	
	15	64.4 °F (18 °C)	

17) Standby time for auxiliary equipment operation

Sets the standby time until the auxiliary equipment operation starts during primary equipment operation.

For details, refer to Chapter 8-4. "[Details of function](#)" on page 28.

Function number	Setting value	Setting description	Factory setting
71	00	Disable	◆
	01	1 minute	
	02	2 minutes	
	•	•	
	•	•	
	•	•	
	98	98 minutes	
	99	99 minutes	

18) Emergency heat for external output terminal

Enables or disables emergency heat input.

Function number	Setting value	Setting description	Factory setting
73	00	Disable	◆
	01	Enable	

NOTE: When this function is used, IR Receiver Unit is necessary.

19) Fan delay time

Sets the fan delay time when the heater is turned off.

Function number	Setting value	Setting description	Factory setting
74	00	1 minute	◆
	01	50 seconds	
	02	40 seconds	
	03	30 seconds	

20) External heater use in defrosting

Enables or disables external heater use in defrosting.

NOTE: Inappropriate heater selection may cause cold air in defrosting.

Function number	Setting value	Setting description	Factory setting
75	00	Disable	◆
	01	Enable	

10. Accessories

Part name	Exterior	Qty	Part name	Exterior	Qty
Operation manual		1	Cable tie (large)		4
Installation manual (indoor unit)		1	Cable tie (medium)		1
Special nut A (large flange)		4	Cable tie (small)		1
Special nut B (small flange)		4	Drain hose insulation		1
Washer		8	Drain hose		1
Coupler heat insulation (large)		1	Hose band		1
Coupler heat insulation (small)		1			

11. Optional parts

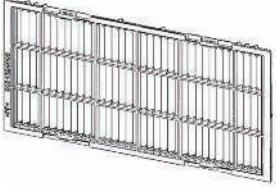
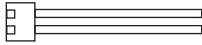
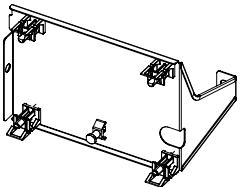
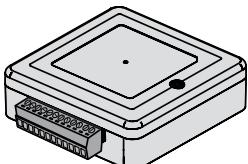
11-1. Controllers

Exterior	Part name	Model name	Summary
	Wired Remote Controller	UTY-RNRUZ*	Easy finger touch operation with LCD panel. Backlit LCD enables easy operation in a dark room. Wire type: Non-polar 2-wire
	Simple Remote Controller	UTY-RSRY	Compact remote controller concentrates on the basic functions such as Start/Stop, fan control, temperature setting, and operation mode. Wire type: Non-polar 2-wire
	Simple Remote Controller	UTY-RHRY	Compact remote controller concentrates on the basic functions such as Start/Stop, fan control, and temperature setting. Wire type: Non-polar 2-wire
	IR Receiver Kit with Wireless Remote Controller	UTY-LBTUM	Unit control is performed by Wireless Remote Controller

NOTES:

- Available functions may differ by the remote controller. For details, refer to the operation manual.
- When using the group controlling system of the Wired Remote Controller, using WLAN Adapter is prohibited.

11-2. Others

Exterior	Part name	Model name	Summary
	Remote Sensor Unit	UTY-XSZX	Thermo-sensor for sensing the temperature of arbitrary place in the room.
	Long-life Filter	UTD-LFNA	Long-life Filter can be mounted to the indoor unit.
	External Connect Kit	UTY-XWXZG	Use to connect with various peripheral devices and air conditioner PCB. For control output port.
	External Input and Output PCB	UTY-XCSX	Use to connect with external devices and air conditioner PCB.
	External Input and Output PCB Bracket	UTZ-GXNA	For installing the External input and output PCB.
	WLAN Adapter	UTY-TFSXZ2	Remotely manage an air conditioning system using mobile devices such as smartphones and tablets. For connection indoor unit with UART interface. Appropriate application for each region is required to use this option. For details, contact FGL sales company.
	Modbus Converter	UTY-VMSX	For connection between indoor unit with UART interface and a Modbus open network.
	Thermostat Converter	UTY-TTRX	This converter can control Fujitsu General products using a third-party thermostat controller.
	Network Converter	UTY-VTGX	This converter is required when connecting single split system to VRF network system.

Exterior	Part name	Model name	Summary
	Network Converter (AC power supply)	UTY-VTGXV	This converter is required when connecting single split system to VRF network system.

NOTE: Combined use of following optional parts and WLAN Adapter (UTY-TFSXZ2) is not allowed.

- External Input and Output PCB
- Modbus Converter
- Thermostat Converter
- Network Converter
- Network Converter (AC power supply)

Part 2. OUTDOOR UNIT

SINGLE TYPE:

AOU42RGLX

AOU48RGLX

1. Specifications

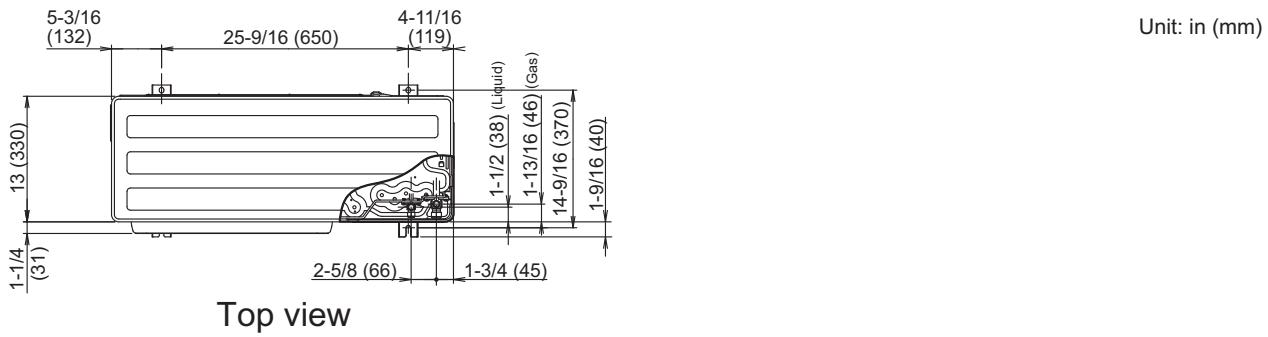
Type	Inverter, Heat pump			
Model name	AOU42RGLX		AOU48RGLX	
Power supply			208/230 V ~ 60 Hz	
Power supply intake			Outdoor unit	
Available voltage range			187–253 V	
Starting current	A		16.8 20.9	
Fan	Airflow rate	Cooling	3,973 (6,750)	
		Heating	3,649 (6,200)	
Type × Q'ty		Propeller × 2		
Motor output		100		
Sound pressure level *		Cooling	55	
		Heating	57	
		dB (A)	57 59	
Dimensions (H × W × D)		in (mm)	Main 1: 49-8/5 × 35-7/16 × 1-7/16 (1,260 × 900 × 36.4) Main 2: 49-8/5 × 35-7/16 × 1-7/16 (1,260 × 900 × 36.4)	
Heat exchanger type		Fin pitch	FPI	
		Main 1: 20 Main 2: 20		
Rows × Stages		Main 1: 2 × 22 Main 2: 2 × 38		
Pipe type		Copper		
Fin		Type (Material)	Aluminum	
		Surface treatment	PC fin	
Compressor	Type	DC twin rotary		
	Motor output	W	3,750	
Refrigerant		Type	R410A	
Refrigerant oil	Charge	lb oz	7 lb 10.1 oz	
		g	3,450	
Type		POE (VG74)		
Amount		in³ (cm³)	94.6 (1,550)	
Material		Steel		
Enclosure		Color	Beige Approximate color of Munsell 10YR 7.5/1.0	
(H × W × D)	Net	in (mm)	50-13/16 × 35-7/16 × 13 (1,290 × 900 × 330)	
	Gross	in (mm)	57-1/2 × 41-5/16 × 17-1/2 (1,460 × 1,050 × 445)	
Weight	Net	lb (kg)	209 (95)	
	Gross		231 (105)	
Connection pipe	Size	Liquid	Ø3/8 (9.52)	
			Ø5/8 (15.88)	
	Gas			
	Method	Flare		
Pre-charge length		ft (m)	98 (30)	
Max. length			246 (75)	
Max. height difference			98 (30)	
Operation range		Cooling	-5 to 115 (-21 to 46)	
		Heating	-5 to 75 (-21 to 24)	
Drain hose		Material	LDPE	
Tip diameter		in (mm)	Ø1/2 (13.0) (I.D.), Ø5/8 to Ø11/16 (Ø16.0 to Ø16.7) (O.D.)	

NOTES:

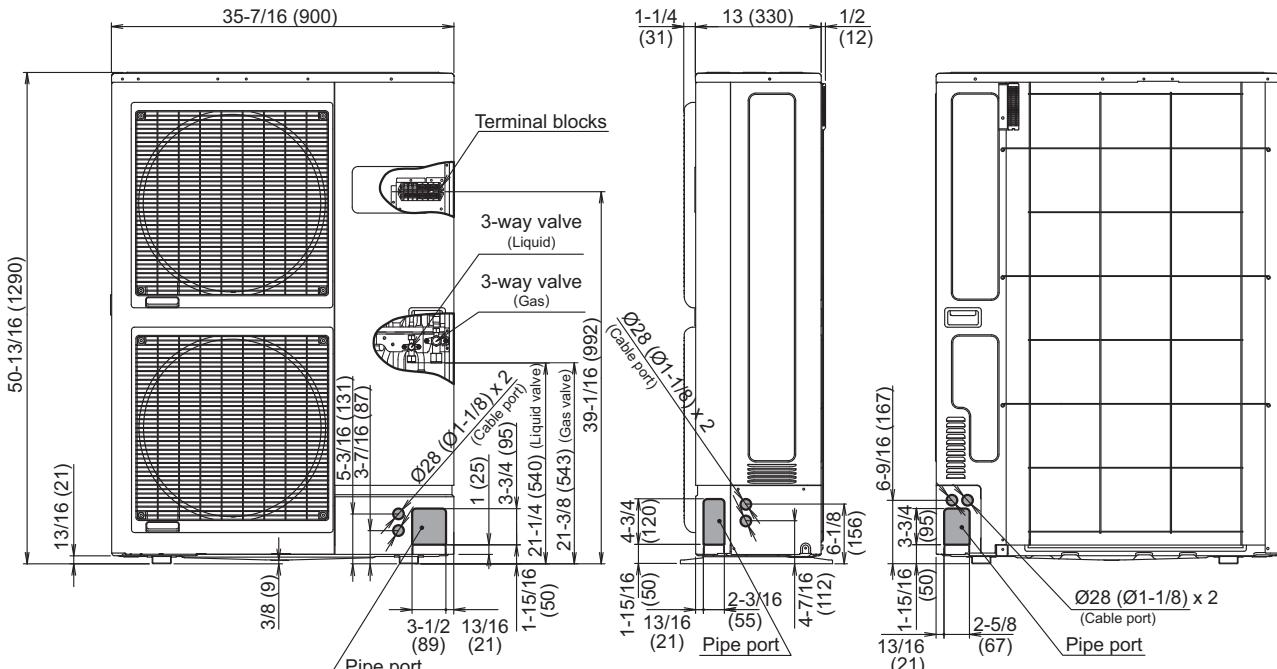
- Specifications are based on the following conditions:
 - Cooling: Indoor temperature of 80°FDB (26.67°CDB)/67°FWB (19.44°CWB), and outdoor temperature of 95°FDB (35°CDB)/75°FWB (23.9°CWB).
 - Heating: Indoor temperature of 70°FDB (21.11°CDB)/59°FWB (15°CWB), and outdoor temperature of 47°FDB (8.33°CDB)/43°FWB (6.11°CWB).
 - Pipe length: 24 ft 6 in (7.5 m), Height difference: 0 ft (0 m). (Between outdoor unit and indoor unit.)
- Protective function might work when using it outside the operation range.
- *: Sound pressure level
 - Measured values in manufacturer's anechoic chamber.
 - Because of the surrounding sound environment, the sound levels measured in actual installation conditions might be higher than the specified values here.

2. Dimensions

2-1. Models: AOU42RGLX and AOU48RGLX



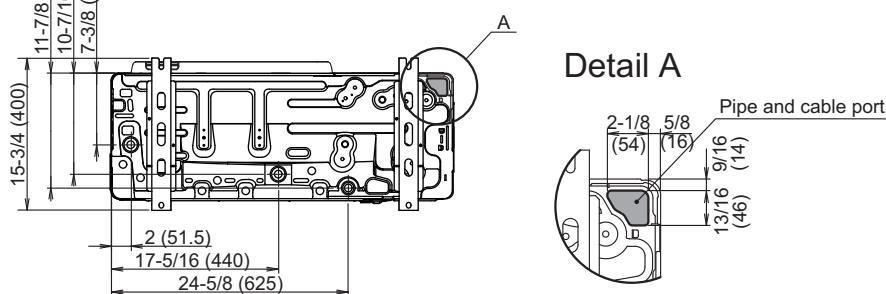
Top view



Front view

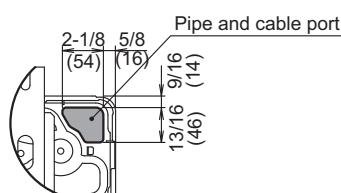
Side view

Rear view



Bottom view

Detail A



3. Installation space

3-1. Models: AOU42RGLX and AOU48RGLX

■ Space requirement

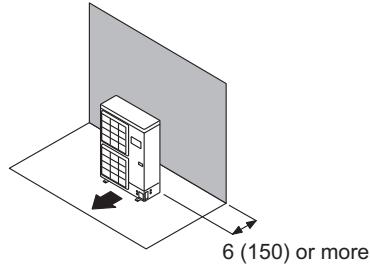
Provide sufficient installation space for product safety.

● Single outdoor unit installation

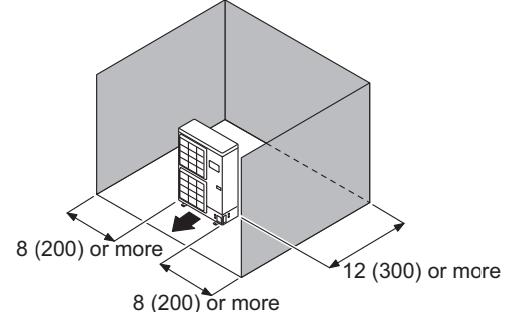
- When the upper space is open:

Unit: in (mm)

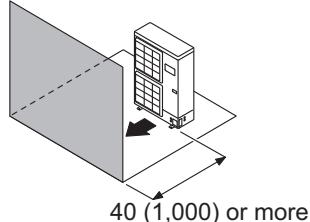
When there are obstacles at the rear only.



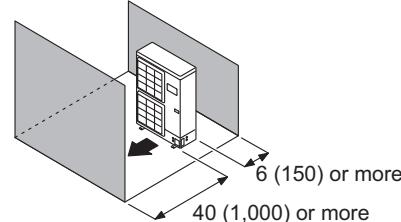
When there are obstacles at the rear and sides.



When there are obstacles at the front only.



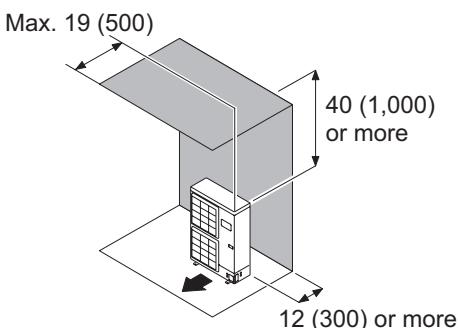
When there are obstacles at the front and rear.



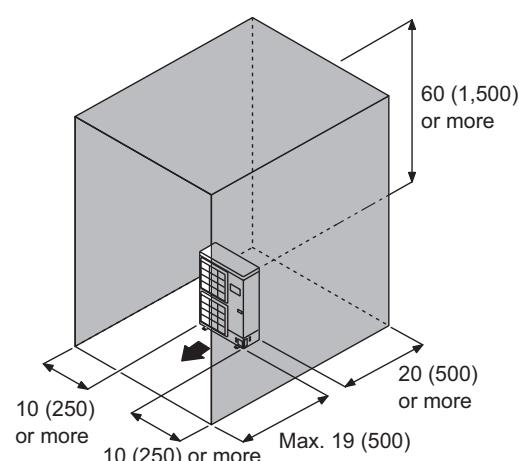
- When there is an obstruction in the upper space:

Unit: in (mm)

When there are obstacles at the rear and above.



When there are obstacles at the rear, sides, and above.

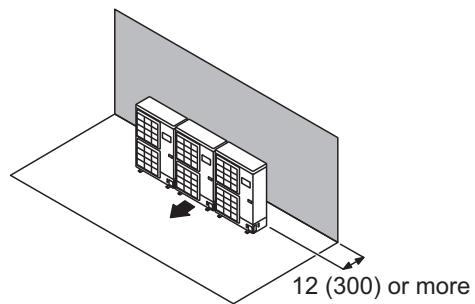


● Multiple outdoor unit installation

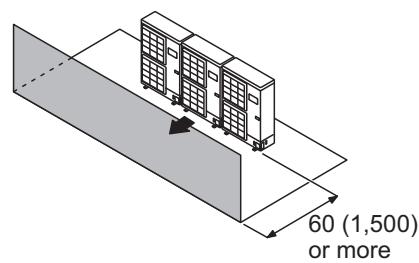
- When the upper space is open:

Unit: in (mm)

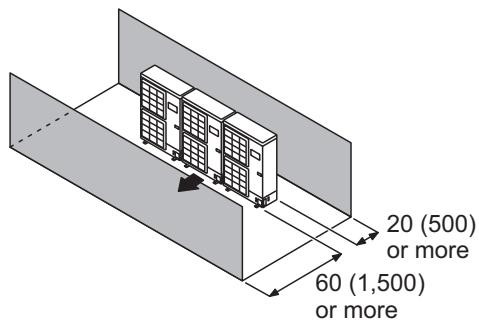
When there are obstacles at the rear only.



When there are obstacles at the front only.



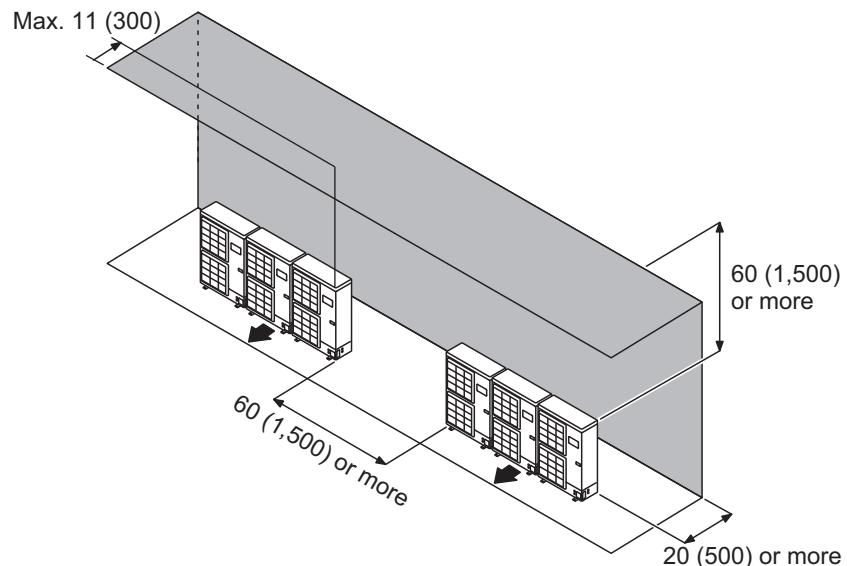
When there are obstacles at the front and rear.



- When there is an obstruction in the upper space:

Unit: in (mm)

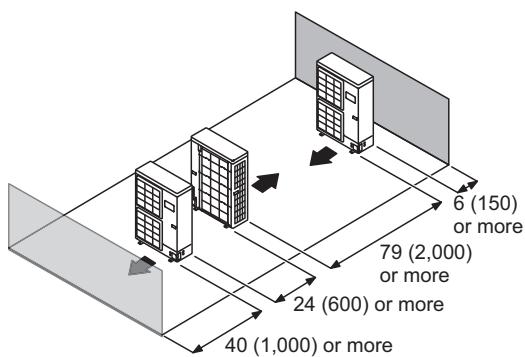
When there are obstacles at the rear and above.



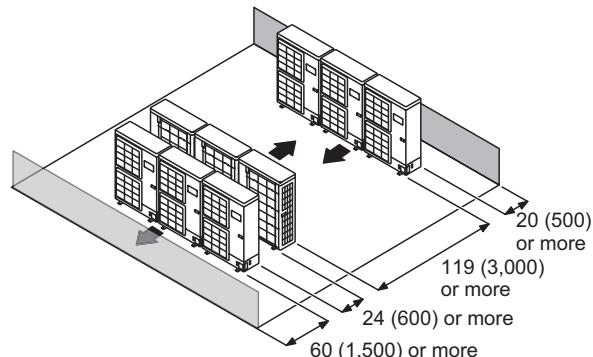
● Outdoor unit installation in multi-row

Unit: in (mm)

Single parallel unit arrangement



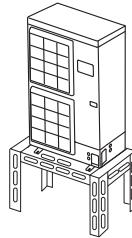
Multiple parallel unit arrangement

**NOTES:**

- If the space is larger than stated above, the condition will be the same as when there is no obstacle.
- Height above the floor level should be 2 in (50 mm) or more.
- When installing the outdoor unit, be sure to open the front and left side to obtain better operation efficiency.

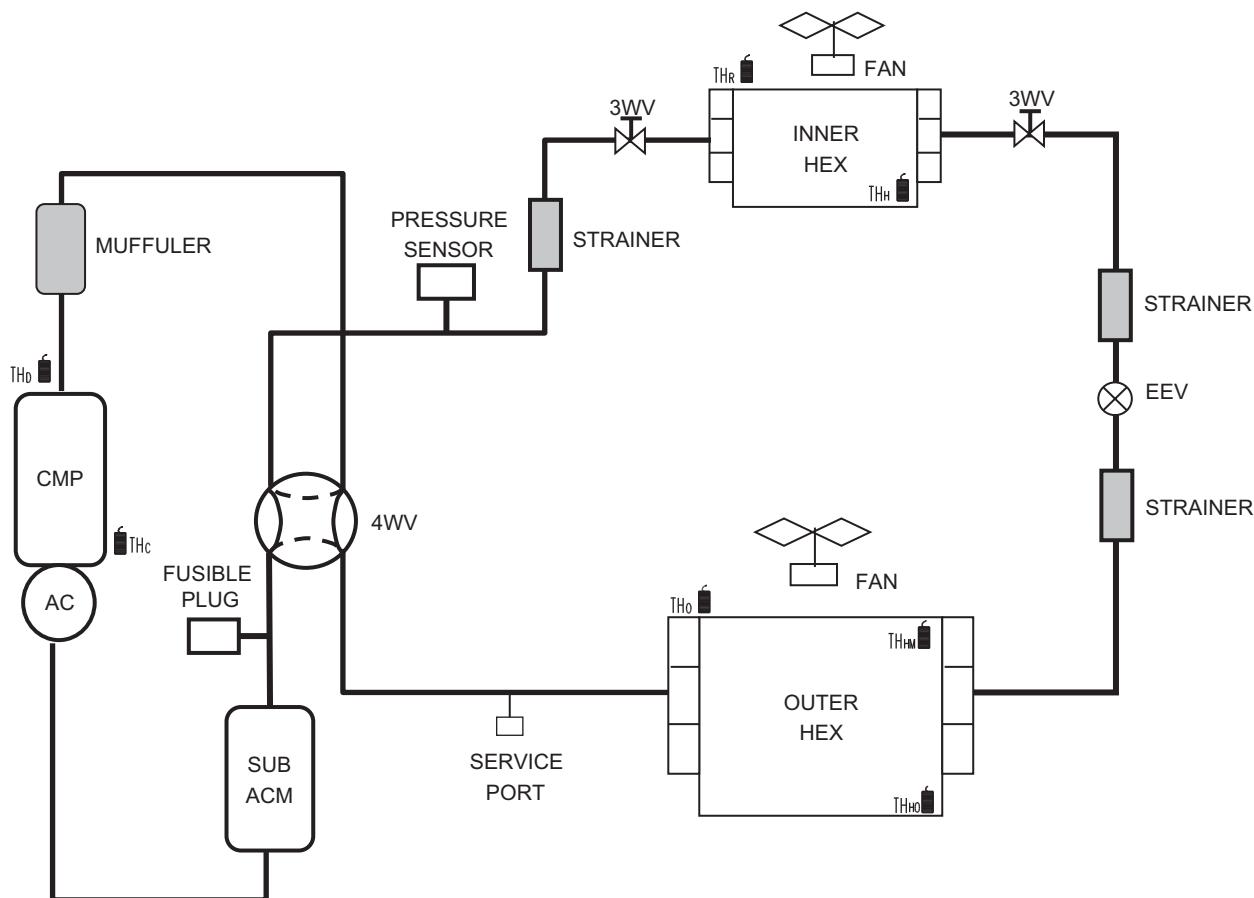
⚠ CAUTION

- When the outdoor temperature is 32 °F (0 °C) or less, do not use the accessory drain pipe and drain cap. If the drain pipe and drain cap are used, the drain water in the pipe may freeze in extremely cold climate. (For reverse cycle model only.)
- In area with heavy snowfall, if the inlet and outlet of the outdoor unit is blocked with snow, it might become difficult to get warm, and it is likely to cause product malfunction. Construct a canopy and a pedestal, or place the unit on a high stand that is locally installed.



4. Refrigerant circuit

4-1. Models: AOU42RGLX and AOU48RGLX



TH_c : Thermistor (Compressor temperature)

TH_d : Thermistor (Discharge temperature)

TH_{HM} : Thermistor (Heat exchanger Med temperature)

TH_{HO} : Thermistor (Heat exchanger Out temperature)

TH_o : Thermistor (Outdoor temperature)

TH_R : Thermistor (Room temperature)

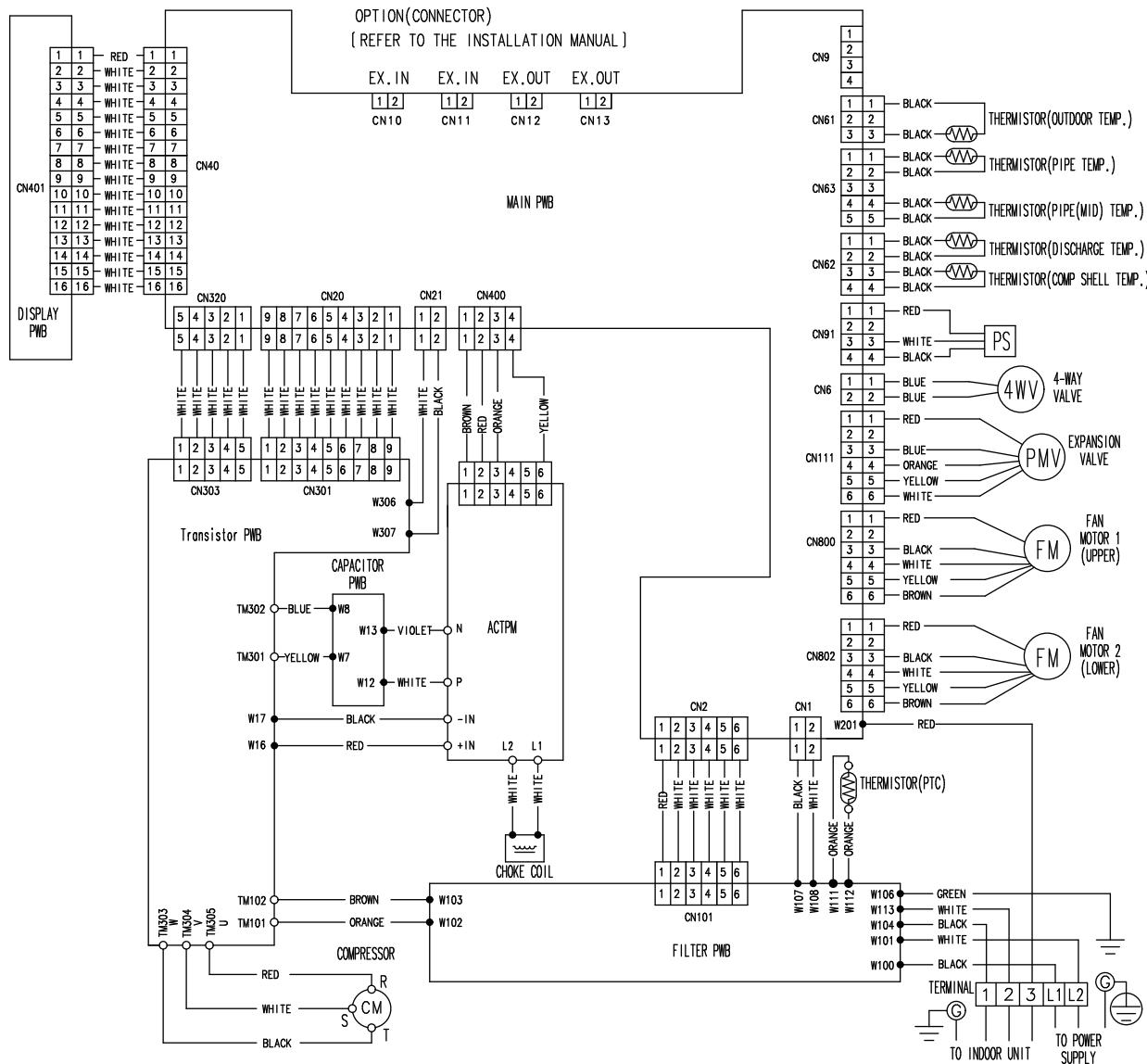
TH_H : Thermistor (Heat exchanger temperature)

5. Wiring diagrams

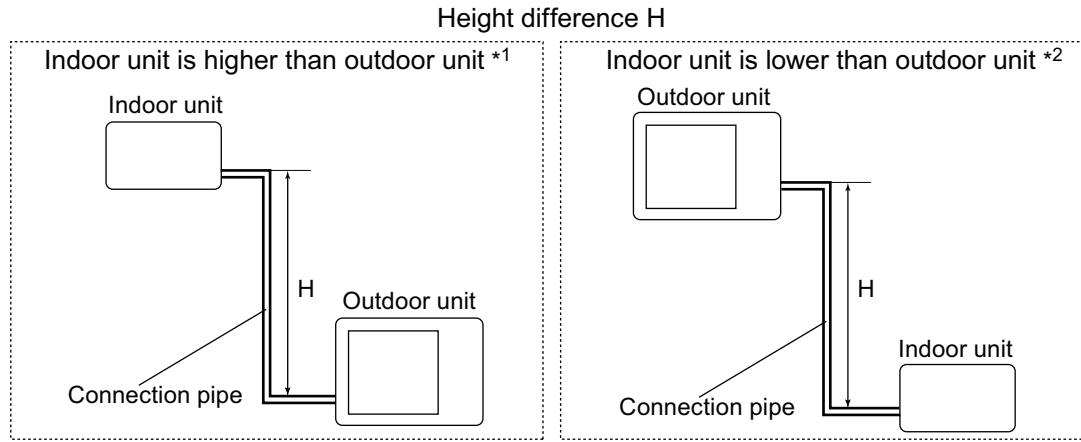
5-1. Models: AOU42RGLX and AOU48RGLX

OUTDOOR UNIT
AOU42-48RGLX

OUTDOOR UNIT
AOU42-48RGLX



6. Capacity compensation rate for pipe length and height difference

OUTDOOR UNIT
AOU42-48RGLXOUTDOOR UNIT
AOU42-48RGLX

6-1. Models: AOU42RGLX and AOU48RGLX

NOTE: Values mentioned in the table are calculated based on the maximum capacity.

COOLING		Pipe length									
		m	5	7.5	10	20	30	40	50	60	75
Height difference H	Indoor unit is higher than outdoor unit * ¹	30	98	—	—	—	0.879	0.847	0.814	0.782	0.743
		20	65	—	—	—	0.927	0.894	0.861	0.828	0.795
		10	32	—	—	0.975	0.942	0.909	0.875	0.842	0.808
		7.5	24	—	0.988	0.979	0.946	0.912	0.879	0.845	0.811
		5	16	0.992	0.992	0.983	0.950	0.916	0.882	0.848	0.815
	Indoor unit is lower than outdoor unit * ²	0	0	1.000	1.000	0.991	0.957	0.923	0.889	0.855	0.821
		-5	-16	1.000	1.000	0.991	0.957	0.923	0.889	0.855	0.821
		-7.5	-24	—	1.000	0.991	0.957	0.923	0.889	0.855	0.821
		-10	-32	—	—	0.991	0.957	0.923	0.889	0.855	0.821
		-20	-65	—	—	—	0.957	0.923	0.889	0.855	0.821
		-30	-98	—	—	—	—	0.923	0.889	0.855	0.821

HEATING		Pipe length									
		m	5	7.5	10	20	30	40	50	60	75
Height difference H	Indoor unit is higher than outdoor unit * ¹	30	98	—	—	—	0.978	0.968	0.958	0.948	0.935
		20	65	—	—	—	0.988	0.978	0.968	0.958	0.948
		10	32	—	—	0.998	0.988	0.978	0.968	0.958	0.948
		7.5	24	—	1.000	0.998	0.988	0.978	0.968	0.958	0.935
		5	16	1.000	1.000	0.998	0.988	0.978	0.968	0.958	0.935
	Indoor unit is lower than outdoor unit * ²	0	0	1.000	1.000	0.998	0.988	0.978	0.968	0.958	0.935
		-5	-16	0.995	0.995	0.993	0.983	0.973	0.963	0.953	0.943
		-7.5	-24	—	0.993	0.990	0.980	0.970	0.960	0.950	0.940
		-10	-32	—	—	0.988	0.978	0.968	0.958	0.948	0.938
		-20	-65	—	—	—	0.968	0.958	0.948	0.938	0.929
		-30	-98	—	—	—	—	0.948	0.939	0.929	0.919

7. Additional charge calculation

7-1. Models: AOU42RGLX and AOU48RGLX

Refrigerant type		R410A				
Factory charge amount	lb oz	7 lb 10.1 oz				
	g	3,450				

■ Refrigerant charge

Total pipe length	ft	98 or less	131	164	196	246 (Max.)	0.43 oz/ft (40 g/m)
	m	30 or less	40	50	60	75 (Max.)	
Additional charge amount	oz	0	14.1	28.2	42.3	63.5	
	g	0	400	800	1,200	1,800	

8. Airflow

8-1. Model: AOU42RGLX

● Cooling

m ³ /h	6,750
l/s	1,875
CFM	3,973

● Heating

m ³ /h	6,200
l/s	1,722
CFM	3,649

8-2. Model: AOU48RGLX

● Cooling

m ³ /h	6,900
l/s	1,917
CFM	4,061

● Heating

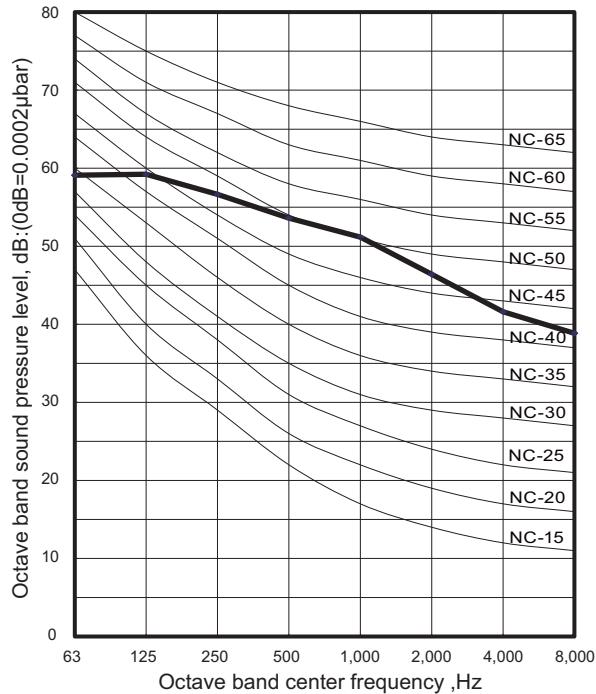
m ³ /h	6,950
l/s	1,931
CFM	4,091

9. Operation noise (sound pressure)

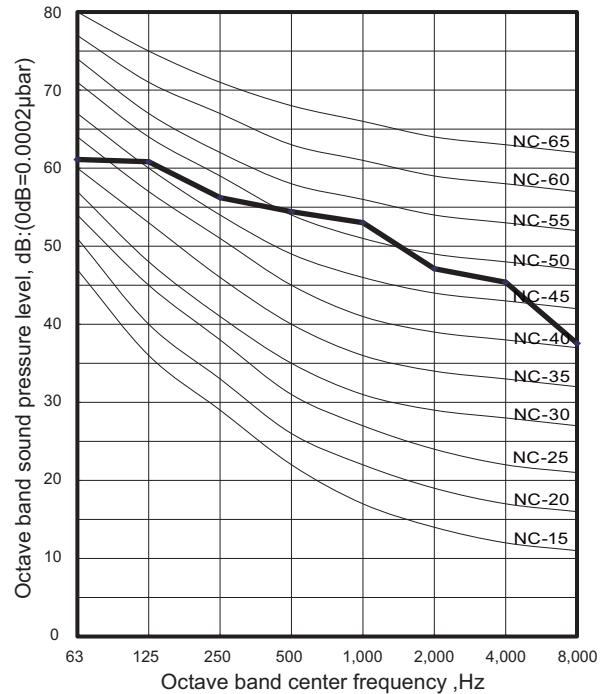
9-1. Noise level curve

■ Model: AOU42RGLX

● Cooling

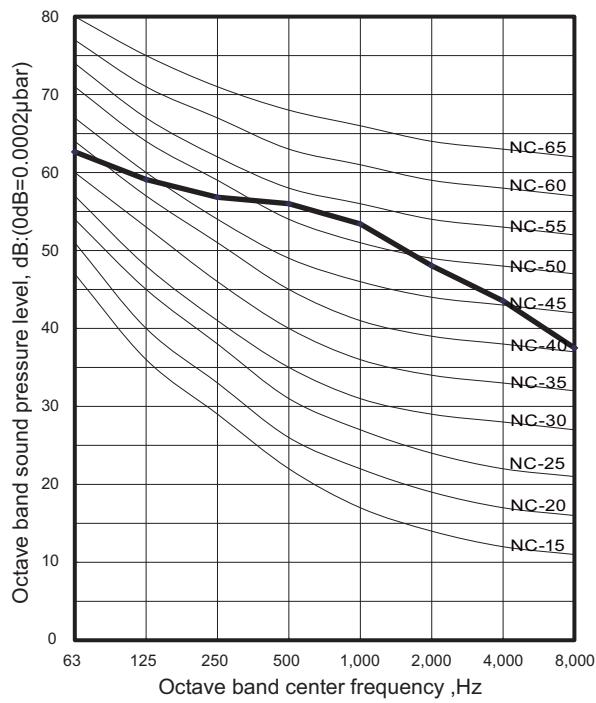


● Heating

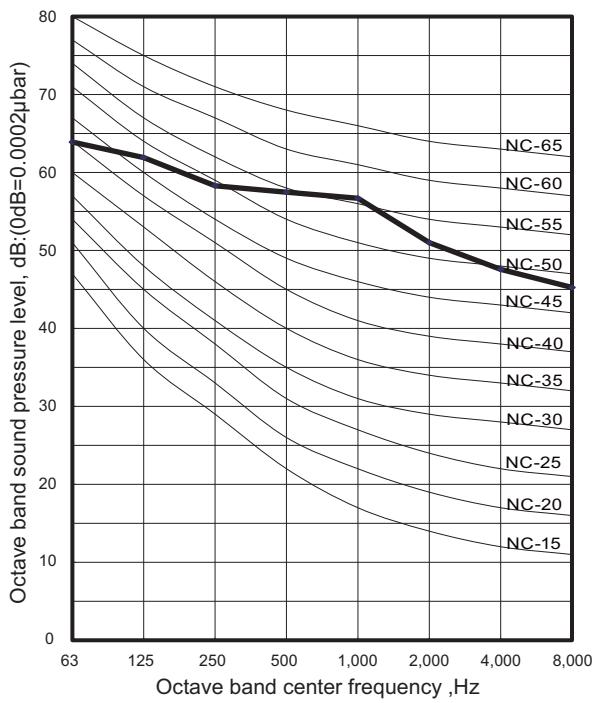


■ Model: AOU48RGLX

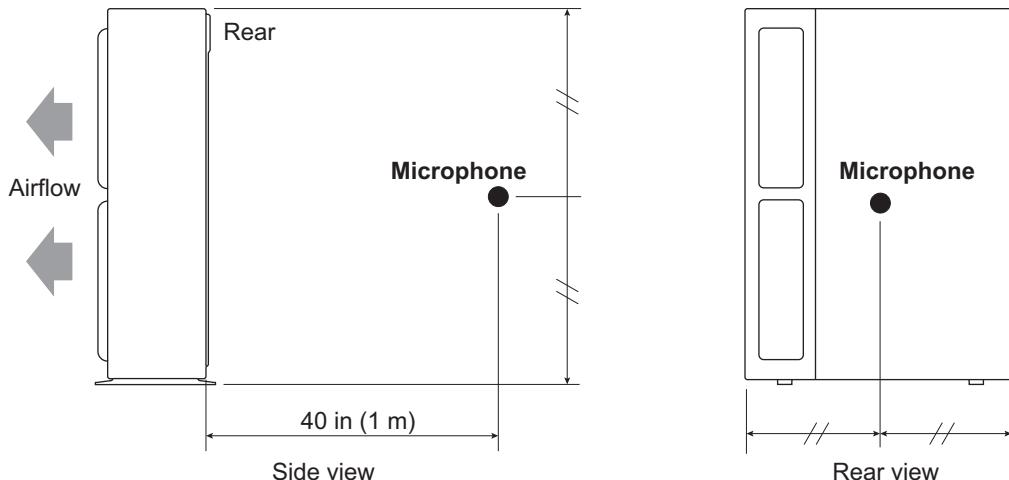
● Cooling



● Heating



9-2. Sound level check point



NOTE: Detailed shape of the actual outdoor unit might be slightly different from the one illustrated above.

10. Electrical characteristics

Item		Unit	Model name	
			AOU42RGLX	AOU48RGLX
Power supply	Voltage	V	208/230~	
	Frequency	Hz		60
MCA *1		A	25.2	28.3
Starting current		A	16.8	20.9
Wiring spec. *2	MAX. CKT. BKR *3	A	30	
	Power cable	AWG	14—10	
	Connection cable *4	Size	18—16	
		Limited wiring length	ft (m)	250 (76)

*1: Minimum Circuit Ampacity (Calculation based on UL1995)

*2: Selected sample based on Japan Electrotechnical Standards and Codes Committee E0005. As the regulations of wire size and circuit breaker differ in each country or region, select appropriate devices complied to the regional standard.

*3: Maximum Circuit Breaker

*4: Limit voltage drop to less than 2%. If voltage drop is 2% or more, increase cable conductor size.

11. Safety devices

Type of protection	Protection form	Model	
		AOU42RGLX	AOU48RGLX
Circuit protection	Current fuse (Filter PCB)		250 V, 30 A 250 V, 10 A × 2 250 V, 5 A
	Current fuse (Main PCB)		250 V, 3.15 A
Fan motor protection	Thermal protection	Activate	252 ±16°F (122 ±9°C) Fan motor stop
		Reset	241 ±16°F (116 ±9°C) Fan motor restart
Compressor protection	Terminal protection program (Compressor temp.)	Activate	226°F (108°C) Compressor stop
		Reset	After 40 minutes Compressor restart
	Thermal protection program (Discharge temp.)	Activate	110°C Compressor stop
		Reset	After 7 minutes Compressor restart
	Thermal protection program (Outdoor temp.)	Activate	—
		Reset	—
High pressure protection	Thermal protection program (Heat exchanger temp.)	Cooling	Activate 154°F (68°C) Compressor stop
			Reset 145°F (63°C) Compressor restart
	Pressure sensor	Heating	Activate 594.5 psi (4.1 MPa) Compressor stop
			Reset After 3 minutes Compressor restart
Low pressure protection	Pressure sensor	Cooling	Activate 17.4 psi (0.12 MPa) or less (for 5 minutes) Compressor stop
			Reset After 7 minutes Compressor restart

12. External input and output

With using external input and output functions, this product can be operated inter-connectedly with an external device.

Connector	Input	Output	Remarks
CN10	Low noise mode	—	See external input/output settings for details.
CN11	Peak cut mode	—	
CN12	—	Error status	
CN13	—	Compressor status	

12-1. External input

With using external input function, on/off status of "Low noise mode" and "Peak cut mode" can be specified by the external signal.

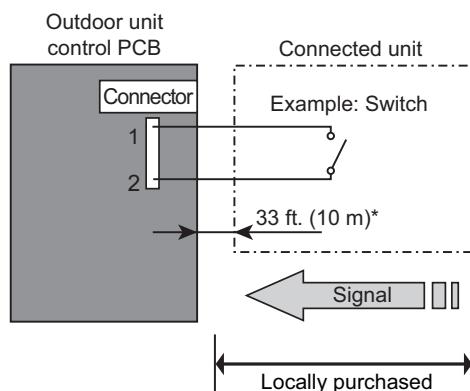
■ Low noise mode

In following condition, the operating noise of the outdoor unit reduces comparing from the one in normal operating condition:

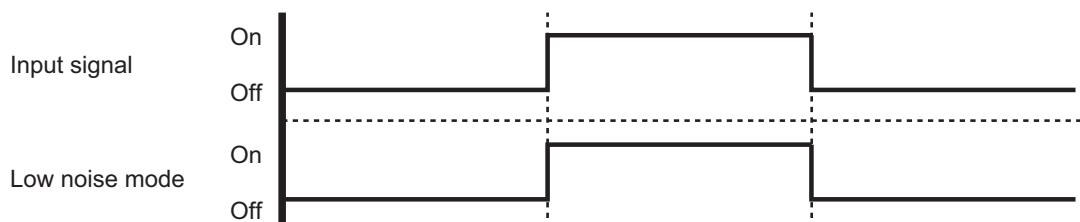
The air conditioner is set to the "Low noise mode" when closing the contact input of a commercial timer or on/off switch to a connector on the control PCB of the outdoor unit.

NOTE: Product performance may drop depending on some conditions such as the outdoor temperature.

- **Circuit diagram example**



- Contact capacity: DC 24 V or more, 10 mA or more.
- *: Make the distance from the PCB to the connected unit within 33 ft (10 m).
- Construct a circuit as shown in this figure with using optional parts mentioned below.
- Input signal: On in "Low noise mode"
- Input signal: Off in normal operation
- To set the level of "Low noise mode", refer to "["Low noise mode"](#)" on page 90.



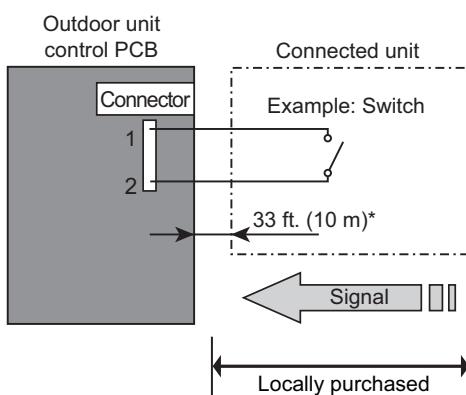
- **Optional part**

Part name	Model name	Exterior
External Connect Kit	UTY-XWZXZ3	External input wire

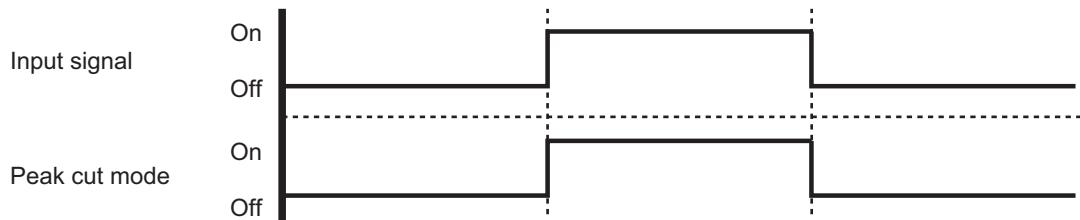
■ Peak cut mode

By performing following on-site work, operation that suppresses the current value can be enabled:
The air conditioner is set to the “Peak cut mode” when closing the contact input of a commercial timer or on/off switch to a connector on the control PCB of the outdoor unit.

- **Circuit diagram example**



- Contact capacity: DC 24 V or more, 10 mA or more.
- *: Make the distance from the PCB to the connected unit within 33 ft (10 m).
- Construct a circuit as shown in this figure with using optional parts mentioned below.
- Input signal: On in “Peak cut mode”
- Input signal: Off in normal operation
- To set the level of “Peak cut mode”, refer to "[Peak cut mode](#)" on page 91.



- **Optional part**

Part name	Model name	Exterior
External Connect Kit	UTY-XWZXZ3	External input wire

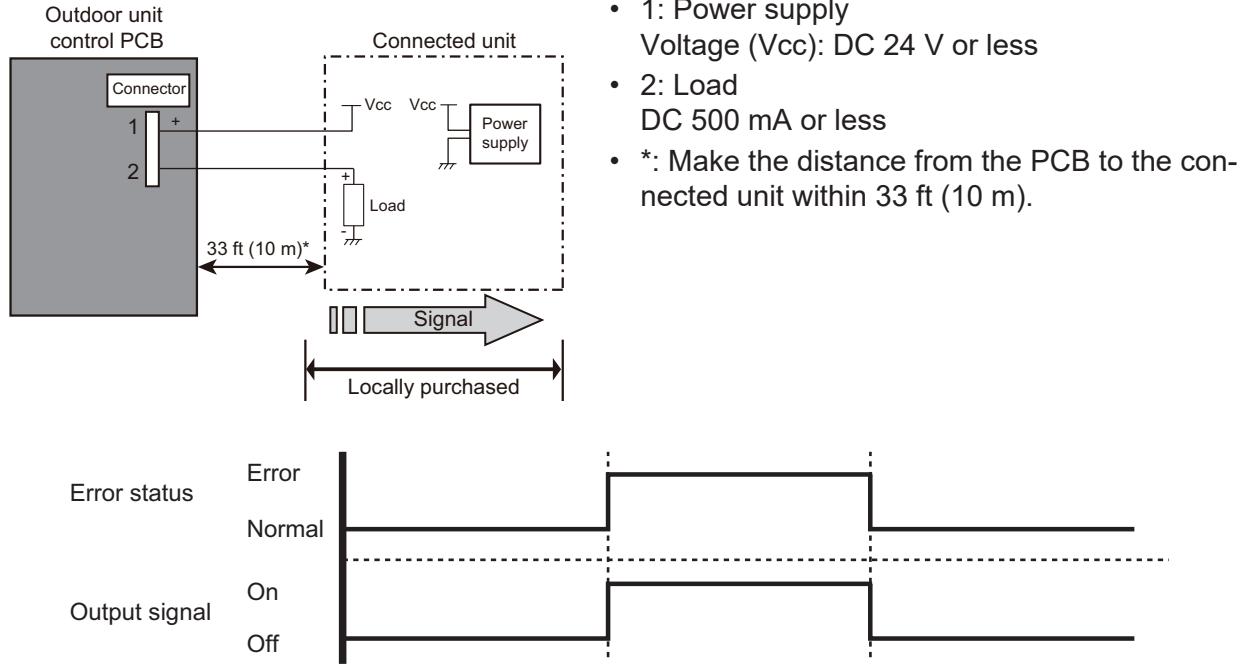
12-2. External output

With using external output function, some status signals are transmitted to the control PCB, and the related LED lamp indicates the status of this product.

■ Error status output

Signal on air conditioner error status is generated when a malfunction occurs.

- **Circuit diagram example**



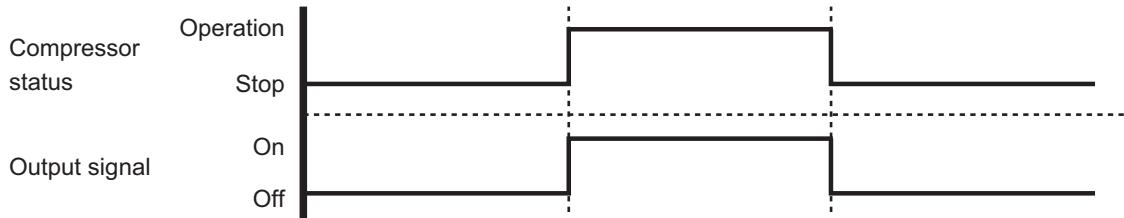
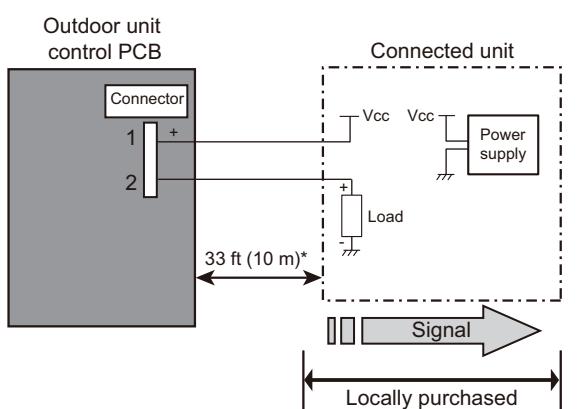
- **Optional part**

Part name	Model name	Exterior
External Connect Kit	UTY-XWZXZ3	External output wire

■ Compressor status output

Signal on compressor operation status is generated when the compressor is running.

- **Circuit diagram example**



- **Optional part**

Part name	Model name	Exterior
External Connect Kit	UTY-XWZXZ3	External output wire

13. Function settings

Perform appropriate function setting locally according to the installation environment.

NOTE: Incorrect settings can cause a product malfunction.

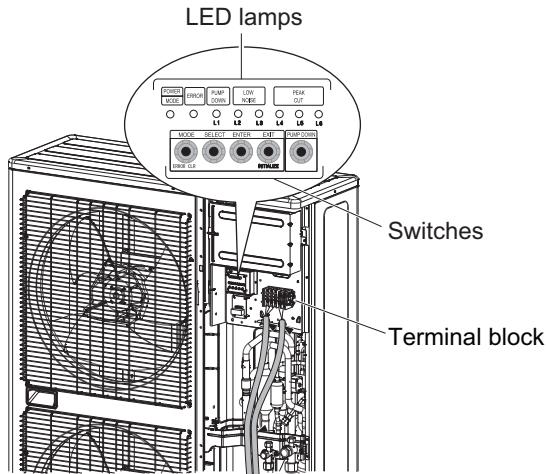
⚠ CAUTION

- Before setting up the switch buttons, discharge the static electricity from your body.
- Never touch the terminals or the patterns on the parts that are mounted on the PCB.

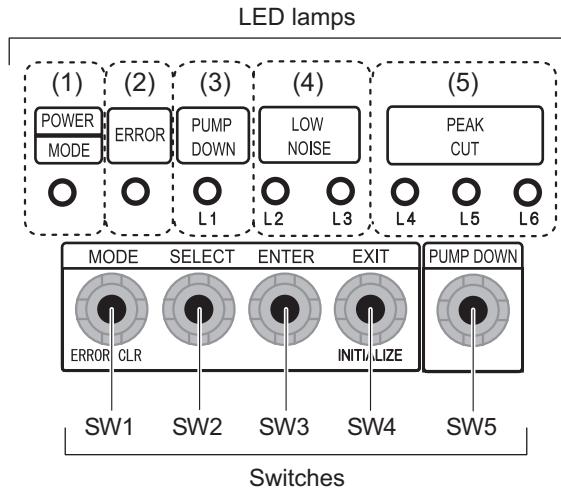
13-1. Local setting switch buttons

■ Control PCB and switch location

Control PCB of the outdoor unit is located as shown in the following figure.



■ Switches and the functions



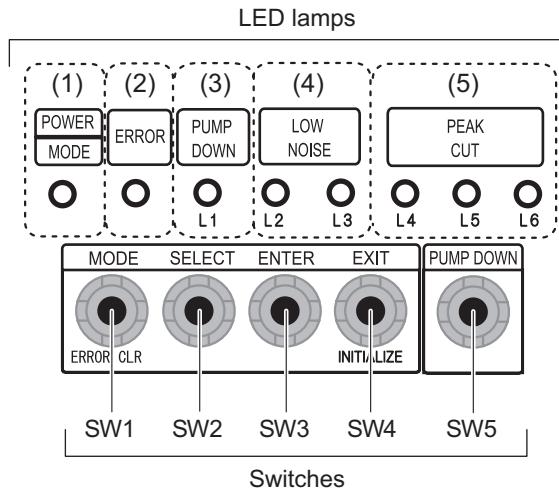
LED lamp			Function or operation method
(1)	POWER/MODE	Green	Lights on while power on. Blinks to show the local setting on the outdoor unit or the error code.
(2)	ERROR	Red	Blinks during error operation.
(3)	PUMP DOWN (L1)	Orange	Lights on during pump down operation.
(4)	LOW NOISE MODE (L2 and L3)	Orange	Lights on during "Low noise mode" when local setting is activated. (Light pattern of L2 and L3 indicates the low noise level.)
(5)	PEAK CUT MODE (L4, L5, and L6)	Orange	Lights on during "Peak cut mode" when local setting is activated. (Light pattern of L4, L5, and L6 indicates the peak cut level.)

Switch		Function or operation method
SW1	MODE	Switches between "Local setting" and "Error code display".
SW2	SELECT	Switches between the individual "Local settings" and the "Error code displays".
SW3	ENTER	Switches between the individual "Local settings" and the "Error code displays".
SW4	EXIT	Returns to "Operation status display".
SW5	PUMP DOWN	Starts the pump down operation.

13-2. Local setting procedure

NOTE: Before performing the function setting, be sure to stop the operation of the air conditioner.

■ Low noise mode

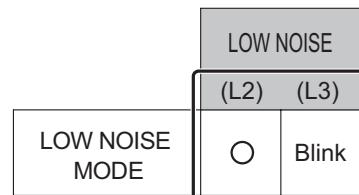


1. Press the MODE switch button (SW1) for 3 seconds or more to switch to "Local setting mode".
2. After confirming the LED lamp of POWER/MODE blinks 9 times, press the ENTER switch button (SW3).

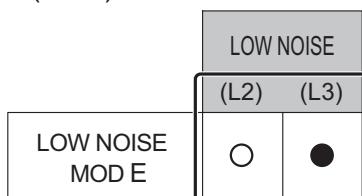
POWER	ERROR	PUMP DOWN (L1)	LOW NOISE (L2) (L3)		PEAK CUT (L4) (L5) (L6)		
MODE							
Blinks (9 times)	○	○	○	○	○	○	○

Sign “○”: Lights off

3. Press the SELECT switch button (SW2), and adjust the LED lamp as shown below. Then the LED lamp indicates the current setting.

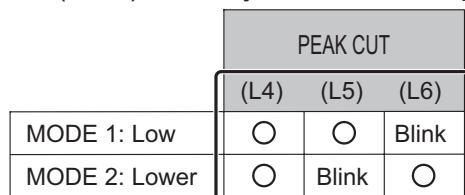


4. Press the ENTER switch button (SW3).



Sign “●”: Lights on

5. Press the SELECT switch button (SW2), and adjust the LED lamps as shown below.



6. Press the ENTER switch button (SW3) and fix it.

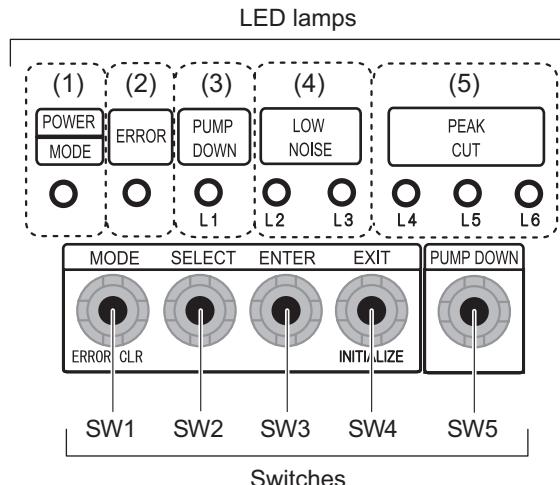
PEAK CUT		
(L4)	(L5)	(L6)
○	○	●
○	●	○

7. To return to "Operating status display (Normal operation)", press the EXIT switch button (SW4).

In case of missing how many times you pressed the SELECT and ENTER switch buttons:

1. To return to "Operation status display (Normal operation)", press the EXIT switch button once.
2. Restart from the beginning of setting procedure.

■ Peak cut mode



1. Press the MODE switch button (SW1) for 3 seconds or more to switch to "Local setting mode".
2. After confirming the LED lamp of POWER/MODE blinks 9 times, press the ENTER switch button (SW3).

POWER MODE	ERROR	PUMP DOWN (L1)	LOW NOISE		PEAK CUT		
			(L2)	(L3)	(L4)	(L5)	(L6)
Blinks (9 times)	○	○	○	○	○	○	○

Sign "○": Lights off

3. Press the SELECT switch button (SW2), and adjust the LED lamp as shown below. Then the LED lamp indicates the current setting.

LOW NOISE	
(L2) (L3)	
PEAK CUT MODE	Blink
	○

4. Press the ENTER switch button (SW3).

LOW NOISE	
(L2) (L3)	
PEAK CUT MODE	●
	○

Sign "●": Lights on

5. Press the SELECT switch button (SW2), and adjust the LED lamps as shown below.

PEAK CUT		
(L4)	(L5)	(L6)
0 % of rated input ratio	<input type="radio"/>	<input type="radio"/>
50 % of rated input ratio	<input type="radio"/>	Blink
75 % of rated input ratio	<input type="radio"/>	Blink
100 % of rated input ratio	Blink	<input type="radio"/>

6. Press the ENTER switch button (SW3) and fix it.

PEAK CUT		
(L4)	(L5)	(L6)
<input type="radio"/>	<input type="radio"/>	<input checked="" type="radio"/>
<input type="radio"/>	<input checked="" type="radio"/>	<input type="radio"/>
<input type="radio"/>	<input checked="" type="radio"/>	<input checked="" type="radio"/>
<input checked="" type="radio"/>	<input type="radio"/>	<input type="radio"/>

7. To return to "Operating status display (Normal operation)", press the EXIT switch button (SW4).

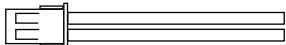
NOTE: When pressed number is lost during setting, you must redo the setting procedure. Return to "Operation status display (Normal operation)" by pressing the EXIT switch button once, and restart from the beginning of the setting procedure.

14. Accessories

14-1. Models: AOU42RGLX and AOU48RGLX

Part name	Exterior	Qty	Part name	Exterior	Qty
Installation manual		1	Drain cap		5
Drain pipe		1	Conduit plate		1

15. Optional parts

Exterior	Part name	Model name	Summary
	External Connect Kit	UTY-XWZXZ3	Use to operate the external input and output functions of outdoor unit.