

AIR CONDITIONER

Duct type

DESIGN & TECHNICAL MANUAL

INDOOR



ARUH12LUAS

OUTDOOR



AOUH12LUAS1

FUJITSU GENERAL LIMITED

Notices:

- Product specifications and design are subject to change without notice for future improvement.
- For further details, please check with our authorized dealer.

Trademarks

FGLair™ is trademark of Fujitsu General Limited in the United States, other countries or both.

Google Play™ is trademark of Google LLC.

App Store® is a service mark of Apple Inc., registered in the U.S. and other countries.

CONTENTS

Part 1. INDOOR UNIT.....	1
<hr/>	
1. Specifications.....	2
2. Dimensions.....	4
2-1. Model: ARUH12LUAS.....	4
2-2. Installation space requirement.....	5
2-3. Maintenance space requirement.....	6
3. Wiring diagrams.....	7
3-1. Model: ARUH12LUAS.....	7
4. Capacity table.....	8
4-1. Cooling capacity.....	8
4-2. Heating capacity.....	9
5. Fan performance.....	10
5-1. Fan performance curve.....	10
5-2. Airflow.....	12
6. Operation noise (sound pressure).....	13
6-1. Noise level curve.....	13
6-2. Sound level check point.....	13
7. Safety devices.....	14
8. External input and output.....	15
8-1. External input.....	15
8-2. External output.....	17
8-3. Combination of external input and output.....	19
8-4. Details of function.....	22
9. Function settings.....	47
9-1. Function settings on indoor unit.....	47
9-2. Function settings by using remote controller.....	49
10. Accessories.....	58
11. Optional parts.....	59
11-1. Controllers.....	59
11-2. Others.....	60

CONTENTS (continued)

Part 2. OUTDOOR UNIT63

1. Specifications	64
2. Dimensions	65
2-1. Model: AOUH12LUAS1	65
3. Installation space	66
3-1. Model: AOUH12LUAS1	66
4. Refrigerant circuit	69
4-1. Model: AOUH12LUAS1	69
5. Wiring diagrams	70
5-1. Model: AOUH12LUAS1	70
6. Capacity compensation rate for pipe length and height difference.....	71
6-1. Model: AOUH12LUAS1	71
7. Additional charge calculation	72
7-1. Model: AOUH12LUAS1	72
8. Airflow	73
8-1. Model: AOUH12LUAS1	73
9. Operation noise (sound pressure).....	74
9-1. Noise level curve.....	74
9-2. Sound level check point	74
10. Electrical characteristics	75
11. Safety devices	76
12. Accessories	77
12-1. Model: AOUH12LUAS1	77

Part 1. INDOOR UNIT

DUCT TYPE:
ARUH12LUAS

1. Specifications

Type				Duct			
				Inverter, Heat pump			
Model name				ARUH12LUAS			
Power supply				208/230 V~ 60 Hz			
Power supply intake				Outdoor unit			
Available voltage range				187—253 V			
Capacity	Cooling		Rated	kW	3.52		
				Btu/h	12,000		
			Min.—Max.	kW	0.9—4.0		
				Btu/h	3,100—13,600		
	Heating	47°FDB (Outdoor temp.)	Rated	kW	4.69		
				Btu/h	16,000		
			Min.—Max.	kW	0.99—5.70		
				Btu/h	3,400—19,400		
		17°FDB (Outdoor temp.)*1	Rated	kW	3.08		
				Btu/h	10,500		
			Max.	kW	5.18		
				Btu/h	17,600		
			5°FDB (Outdoor temp.)*2	Rated	kW	4.54	
					Btu/h	15,500	
				Max.	kW	4.69	
					Btu/h	16,000	
Input power	Cooling		Rated	kW	0.96		
			Min.—Max.		0.12—1.45		
			Rated		1.25		
			Min.—Max.		0.18—1.84		
	Heating	47°FDB (Outdoor temp.)	Rated		1.02		
			Max.		1.97		
			17°FDB (Outdoor temp.)*1		Rated	2.25	
					Max.	2.25	
		5°FDB (Outdoor temp.)*2			HIGH	61	
					MED	34	
			LOW		24		
			QUIET		16		
	Fan				W	4.3	
						5.5	
						3.66	
						12.5	
COP2	Heating		kW/kW	3.76			
			Btu/hW	12.8			
			SEER2	Cooling		Btu/hW	19.1
							10.5
HSPF2	Heating						97.1
							98.8
Power factor	Cooling		%				
			Heating				
Moisture removal			pints/h (L/h)		1.5 (0.7)		
Maximum operating current*3			Cooling	A	9.8		
			Heating		11.3		
Fan	Airflow rate	Cooling	HIGH	CFM (m³/h)	500 (850)		
			MED		400 (680)		
			LOW		347 (590)		
			QUIET		300 (510)		
		Heating	HIGH		500 (850)		
			MED		400 (680)		
			LOW		347 (590)		
			QUIET		300 (510)		
	Type × Qty				Sirocco fan × 1		
	Motor output		W		154		
	Static pressure range				inWG (Pa)	0.12 to 0.80 (30 to 200)	
	Sound pressure level*4	Cooling			HIGH	dB (A)	35
MED				30			
LOW				27			
QUIET				24			
Heating			HIGH	35			
			MED	30			
			LOW	27			
			QUIET	24			
Heat exchanger type	Dimensions (H × W × D)		in (mm)	16-9/16 × 18-1/16 × 1-9/16 (420 × 458 × 39.9)			
	Fin pitch		FPI	18			
	Rows × Stages			3 × 20			
	Pipe type			Copper			
	Fin type			Aluminum Hydrophilic coating			
Enclosure	Material			Steel			
	Color			—			
Dimensions (H × W × D)	Net		in (mm)	11-13/16 × 27-9/16 × 27-9/16 (300 × 700 × 700)			
Gross	15-3/4 × 36-15/16 × 34-7/16 (400 × 938 × 875)						
Weight	Net		lb (kg)	66 (30)			
	Gross			82 (37)			
Connection pipe	Size	Liquid	in (mm)	Ø1/4 (Ø6.35)			
		Gas		Ø3/8 (Ø9.52)			
Drain hose	Method			Flare			
	Material			PVC			
Operation range	Cooling		in (mm)	Ø13/16 (20.7) (I.D.), Ø1-1/16 (26.6) (O.D.)			
			°F (°C)	64 to 90 (18 to 32)			
Operation range	Heating		%RH	80 or less			
			°F (°C)	60 to 86 (16 to 30)			

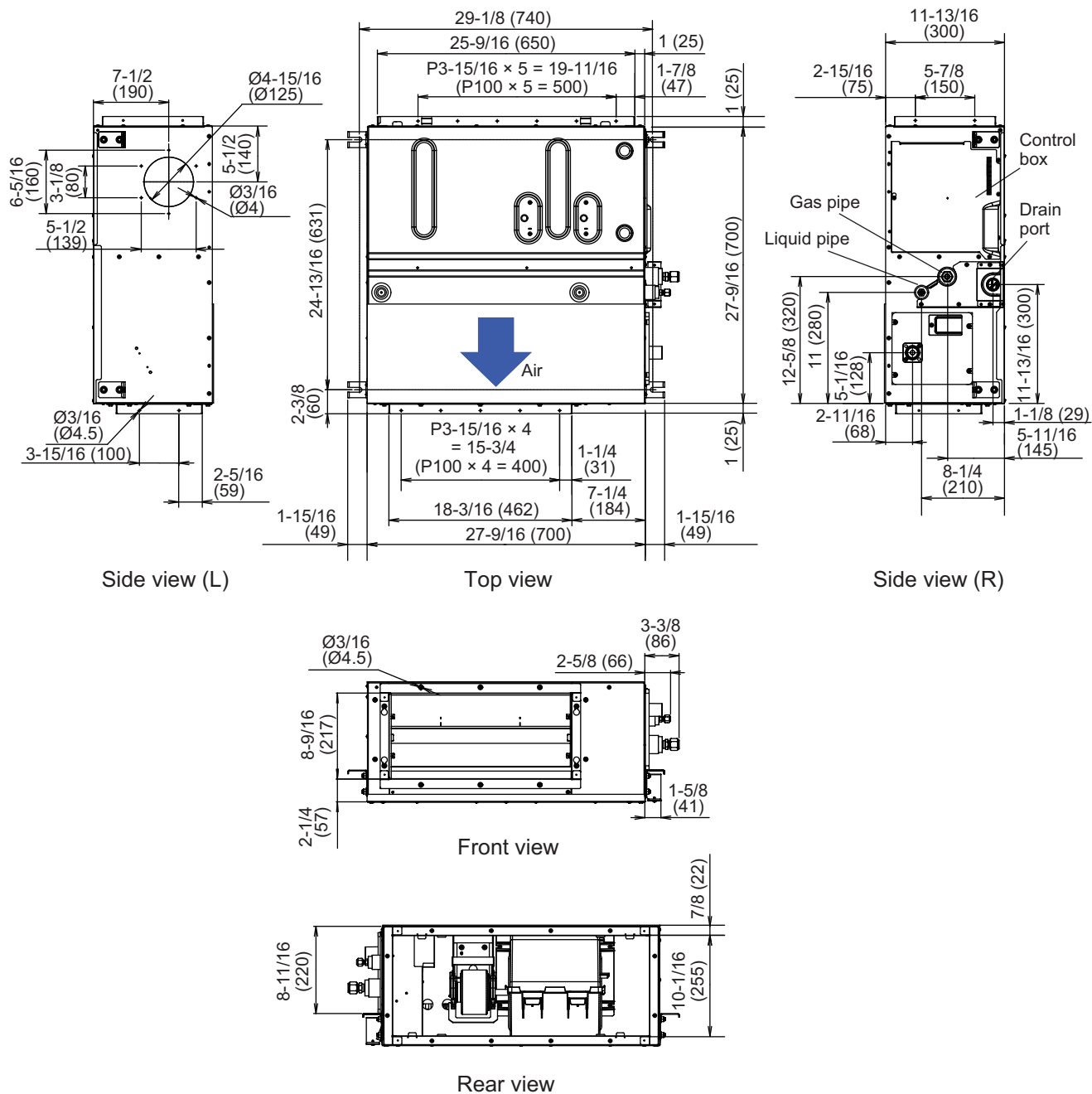
Type	Duct
	Inverter, Heat pump
Model name	ARUH12LUAS
NOTES: <ul style="list-style-type: none">Specifications are based on the following conditions:<ul style="list-style-type: none">Cooling: Indoor temperature of 80°FDB/67°FWB (26.67°CDB/19.44°CWB), and outdoor temperature of 95°FDB/75°FWB (35°CDB/23.9°CWB).Heating: Indoor temperature of 70°FDB/60°FWB (21.11°CDB/15.56°CWB), and outdoor temperature of 47°FDB/43°FWB (8.33°CDB/6.11°CWB).*1: Heating (17°F): Indoor temperature of 70°FDB/60°FWB (21.11°CDB/15.56°CWB), and outdoor temperature of 17°FDB/15°FWB (-8.33°CDB/-9.44°CWB).*2: Heating (5°F): Indoor temperature of 70°FDB/60°FWB (21.11°CDB/15.56°CWB), and outdoor temperature of 5°FDB/4°FWB (-15.0°CDB/-15.56°CWB).Test conditions are based on AHRI 210/240 2023.Pipe length: 24 ft 7 in (7.5 m), Height difference: 0 ft (0 m). (Between outdoor unit and indoor unit.)Standard static pressure: 0.18 inWG (45 Pa)Protective function might work when using it outside the operation range.*3: Maximum current:<ul style="list-style-type: none">The maximum value when operated within the operation range.The total current of indoor unit and outdoor unit.*4: Sound pressure level:<ul style="list-style-type: none">Measured values in manufacturer's anechoic chamber.Because of the surrounding sound environment, the sound levels measured in actual installation conditions might be higher than the specified values here.	

M condition						
Model name				ARUH12LUAS		
Capacity	Cooling		Rated	kW	3.52	
				Btu/h	12,000	
		Min.—Max.		kW	0.9—4.0	
				Btu/h	3,100—13,600	
	Heating	47°FDB (Outdoor temp.)	Rated	kW	4.69	
				Btu/h	16,000	
			Min.—Max.		kW	0.99—5.70
					Btu/h	3,400—19,400
		17°FDB (Outdoor temp.)*	Rated	kW	3.08	
				Btu/h	10,500	
			Max.		kW	5.18
					Btu/h	17,600
Input power	Cooling		Rated	kW	0.89	
			Min.—Max.		0.12—1.45	
		Heating	47°FDB (Outdoor temp.)		Rated	1.20
					Min.—Max.	0.18—1.84
	17°FDB (Outdoor temp.)*		Rated		1.02	
			Max.		1.97	
		Fan	HIGH		W	61
			MED			34
	LOW		24			
	QUIET		16			
	Current		Cooling	Rated	A	4.0
			Heating			5.3
EER		Cooling	kW/kW	3.93		
			Btu/hW	13.4		
COP		Heating	kW/kW	3.90		
			Btu/hW	13.3		
SEER		Cooling	Btu/hW	21.3		
HSPF		Heating		11.7		
Power factor		Cooling	%	96.7		
		Heating		98.4		
NOTES: Specifications are based on the following conditions: <ul style="list-style-type: none">Cooling: Indoor temperature of 80°FDB/67°FWB (26.67°CDB/19.44°CWB), and outdoor temperature of 95°FDB/75°FWB (35°CDB/23.9°CWB).Heating: Indoor temperature of 70°FDB/60°FWB (21.11°CDB/15.56°CWB), and outdoor temperature of 47°FDB/43°FWB (8.33°CDB/6.11°CWB).*: Heating (17°F): Indoor temperature of 70°FDB/60°FWB (21.11°CDB/15.56°CWB), and outdoor temperature of 17°FDB/15°FWB (-8.33°CDB/-9.44°CWB).Test conditions are based on AHRI 210/240 2017.Pipe length: 24 ft 7 in (7.5 m), Height difference: 0 ft (0 m). (Between outdoor unit and indoor unit.)Standard static pressure: 0.18 inWG (45 Pa)						

2. Dimensions

2-1. Model: ARUH12LUAS

Unit: in (mm)



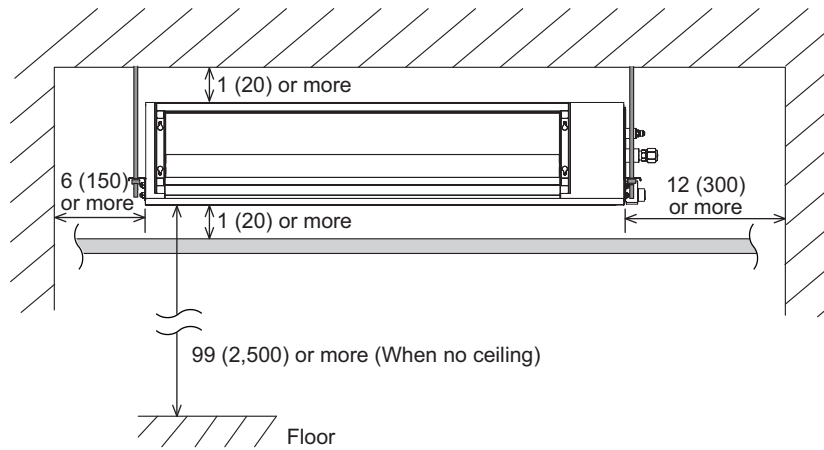
2-2. Installation space requirement

Provide sufficient installation space for product safety.

NOTE: The detailed component shape depends on the model.

■ Model: ARUH12LUAS

Unit: in (mm)



2-3. Maintenance space requirement

For future maintenance and maintenance access, provide sufficient maintenance space.

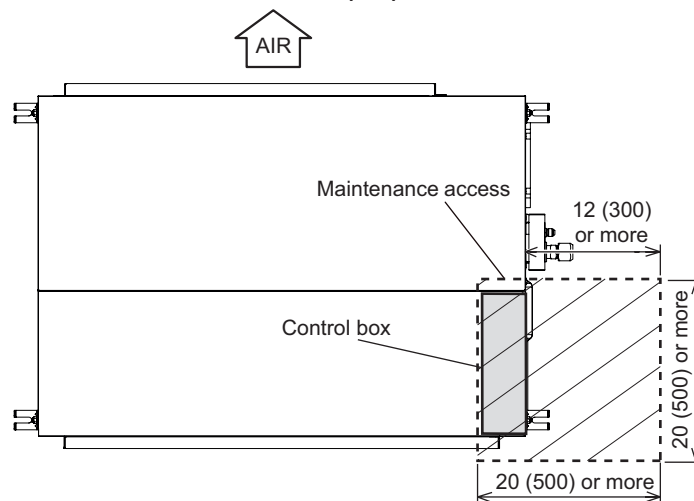
NOTES:

- Do not place any wiring or illumination in the maintenance space, as they will impede service.
- The detailed component shape depends on the model.

■ Model: ARUH12LUAS

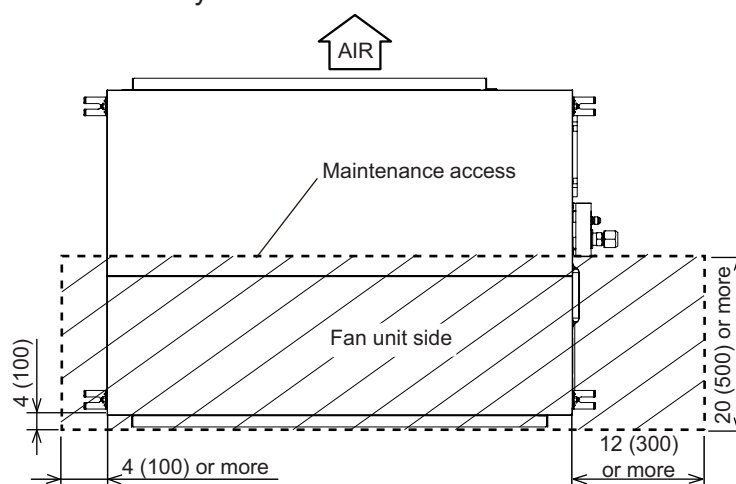
Unit: in (mm)

- Provide a maintenance access for maintenance purposes.



Bottom view

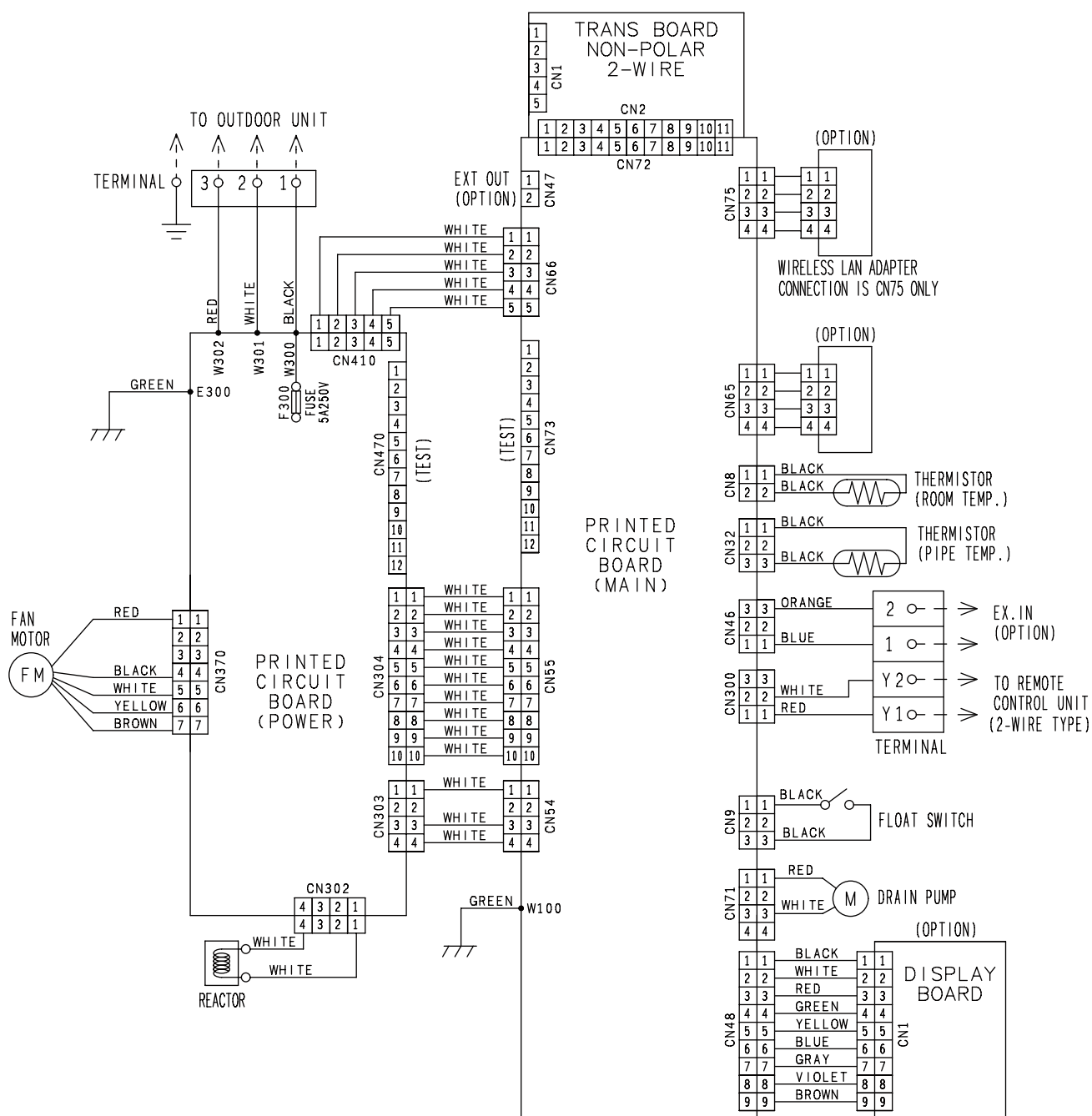
- The maintenance access necessary for fan units and filter maintenance.



Bottom view

3. Wiring diagrams

3-1. Model: ARUH12LUAS



4. Capacity table

Capacity tables show each of following values calculated based on the outdoor temperature and the indoor temperature, under given Airflow Rate (AFR):

For cooling capacity: Total Capacity (TC), Sensible Heat Capacity (SHC), and Input Power (IP)

For heating capacity: Total Capacity (TC) and Input Power (IP)

4-1. Cooling capacity

■ Model: ARUH12LUAS

AFR	CFM	500
-----	-----	-----

		Indoor temperature																	
		°FDB 64			70			75			80			85			90		
		°FWB 54			60			63			67			71			73		
Outdoor temperature	°FDB	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP
		kBtu/h		kW	kBtu/h		kW	kBtu/h		kW	kBtu/h		kW	kBtu/h		kW	kBtu/h		kW
	14	10.36	9.17	0.31	11.54	10.38	0.31	11.93	10.93	0.31	13.11	11.71	0.32	13.90	12.49	0.32	14.68	12.92	0.32
	23	10.28	9.13	0.36	11.45	10.34	0.36	11.84	10.89	0.37	13.01	11.67	0.37	13.79	12.45	0.38	14.57	12.84	0.38
	32	10.20	9.02	0.39	11.36	10.19	0.39	11.75	10.77	0.40	12.91	11.52	0.40	13.68	12.30	0.41	14.46	12.69	0.41
	41	10.12	8.86	0.42	11.27	10.03	0.42	11.66	10.58	0.43	12.81	11.32	0.43	13.58	12.06	0.44	14.35	12.45	0.44
	50	10.04	8.63	0.43	11.18	9.76	0.43	11.57	10.31	0.44	12.71	11.05	0.44	13.47	11.79	0.45	14.24	12.18	0.45
	59	9.96	7.96	0.44	11.10	8.98	0.45	11.48	9.49	0.45	12.61	10.15	0.45	13.37	10.81	0.45	14.12	11.20	0.45
	67	11.23	8.76	0.61	12.51	9.72	0.62	12.94	10.70	0.62	14.22	11.24	0.63	15.97	11.48	0.63	15.93	12.76	0.64
	77	10.69	8.46	0.69	11.91	9.37	0.71	12.31	10.34	0.71	13.53	10.85	0.72	14.34	11.09	0.73	15.15	12.34	0.74
	87	10.10	8.12	0.78	11.25	9.02	0.79	11.63	9.92	0.79	12.78	10.42	0.80	13.55	10.66	0.80	14.31	11.87	0.81
	95	9.48	7.82	0.86	10.56	8.67	0.87	10.92	9.56	0.88	12.00	10.03	0.89	12.72	10.27	0.90	13.44	11.40	0.91
104	8.00	7.21	0.73	8.91	8.00	0.74	9.22	8.82	0.75	10.13	9.25	0.76	10.74	9.49	0.77	11.35	10.54	0.78	
115	7.38	6.71	0.73	8.22	7.42	0.74	8.50	8.20	0.75	9.34	8.59	0.76	9.90	8.78	0.77	10.46	9.76	0.78	

AFR	m ³ /h	850
-----	-------------------	-----

Outdoor temperature	Indoor temperature																		
	°CDB	17.8			21.1			23.9			26.7			29.4			32.2		
	°CWB	12.2			15.6			17.2			19.4			21.7			22.8		
	°CDB	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP
		kW			kW			kW			kW			kW			kW		
	-10	3.04	2.69	0.31	3.38	3.04	0.31	3.50	3.20	0.31	3.84	3.43	0.32	4.09	3.66	0.32	4.30	3.79	0.32
	-5	3.01	2.68	0.36	3.36	3.03	0.36	3.47	3.19	0.37	3.81	3.42	0.37	4.04	3.65	0.38	4.27	3.76	0.38
	0	2.99	2.64	0.39	3.33	2.99	0.39	3.44	3.16	0.40	3.78	3.38	0.40	4.01	3.60	0.41	4.24	3.72	0.41
	5	2.97	2.60	0.42	3.30	2.94	0.42	3.42	3.10	0.43	3.76	3.32	0.43	3.98	3.54	0.44	4.21	3.65	0.44
	10	2.94	2.53	0.43	3.28	2.86	0.43	3.39	3.02	0.44	3.73	3.24	0.44	3.95	3.46	0.45	4.17	3.57	0.45
15	2.92	2.33	0.44	3.25	2.63	0.45	3.36	2.78	0.45	3.70	2.97	0.45	3.92	3.17	0.45	4.14	3.28	0.45	
19.4	3.29	2.57	0.61	3.67	2.85	0.62	3.79	3.13	0.62	4.17	3.29	0.63	4.42	3.36	0.63	4.67	3.74	0.64	
25	3.13	2.48	0.69	3.49	2.75	0.71	3.61	3.03	0.71	3.97	3.18	0.72	4.20	3.25	0.73	4.44	3.62	0.74	
30.6	2.96	2.38	0.78	3.30	2.64	0.79	3.41	2.91	0.79	3.75	3.05	0.80	3.97	3.12	0.80	4.20	3.48	0.81	
35	2.78	2.29	0.86	3.10	2.54	0.87	3.20	2.80	0.88	3.52	2.94	0.89	3.73	3.01	0.90	3.90	3.34	0.91	
40	2.35	2.11	0.73	2.61	2.35	0.74	2.70	2.59	0.75	2.97	2.71	0.76	3.15	2.78	0.77	3.33	3.09	0.78	
46	2.16	1.97	0.73	2.41	2.17	0.74	2.49	2.40	0.75	2.74	2.52	0.76	2.90	2.57	0.77	3.07	2.96	0.78	

4-2. Heating capacity

NOTE: Values mentioned in the table are calculated based on the maximum capacity.

■ Model: ARUH12LUAS

AFR	CFM	500
-----	-----	-----

			Indoor temperature							
		°FDB	60		65		70		75	
Outdoor temperature	°FDB	°FWB	TC kBtu/h	IP kW	TC kBtu/h	IP kW	TC kBtu/h	IP kW	TC kBtu/h	IP kW
	-5	-7	15.76	2.11	15.39	2.16	15.00	2.20	14.26	2.29
	5	3	16.79	2.16	16.41	2.21	16.00	2.25	15.18	2.34
	14	12	18.29	2.10	17.88	2.14	17.43	2.18	16.54	2.26
	23	19	19.14	1.92	18.70	1.96	18.22	2.00	17.33	2.09
	32	28	19.45	1.87	19.00	1.91	18.53	1.95	17.60	2.04
	41	37	19.79	1.82	19.31	1.86	18.83	1.89	17.88	1.97
	47	43	20.41	1.77	19.93	1.80	19.40	1.84	18.46	1.91
	50	47	22.52	1.76	21.98	1.80	21.43	1.83	20.37	1.89
	59	50	23.34	1.55	22.80	1.59	22.25	1.62	21.12	1.68
	68	59	22.18	1.24	21.77	1.27	21.12	1.30	20.06	1.35
	75	64	22.66	1.27	22.22	1.31	21.57	1.33	20.51	2.03

AFR	m ³ /h	850
-----	-------------------	-----

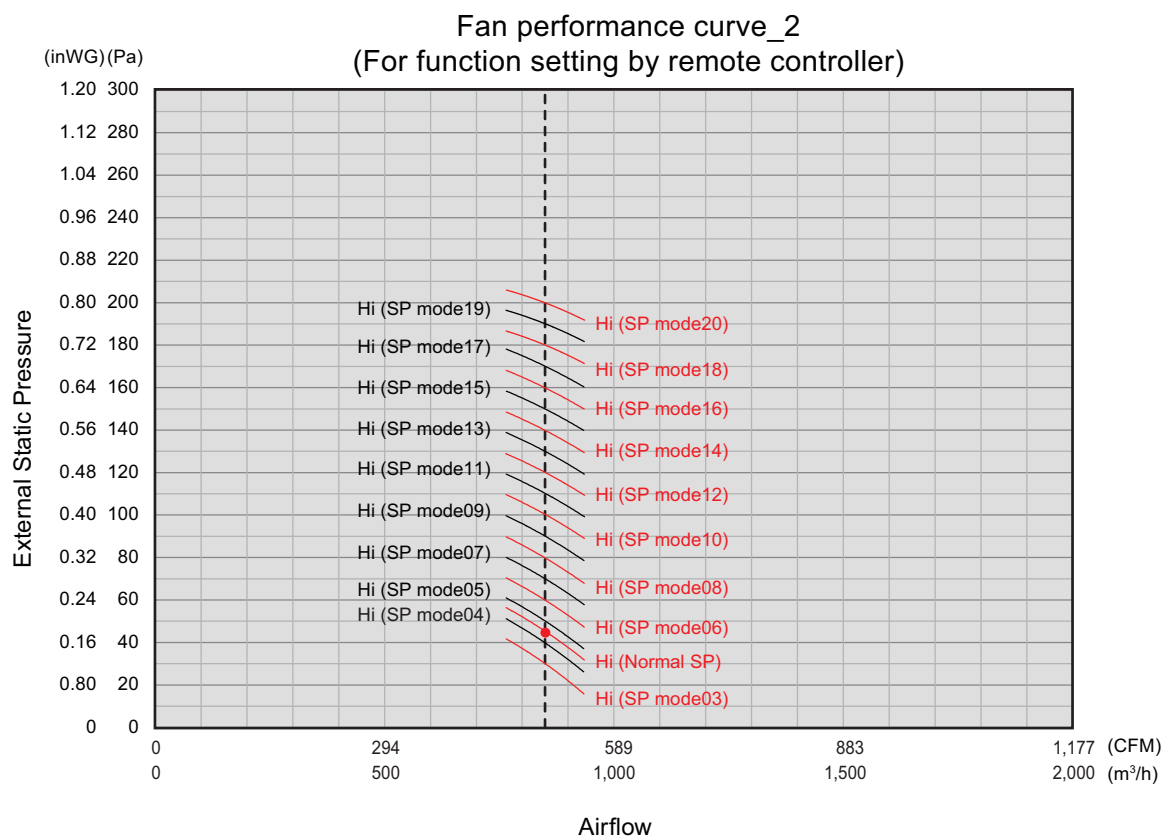
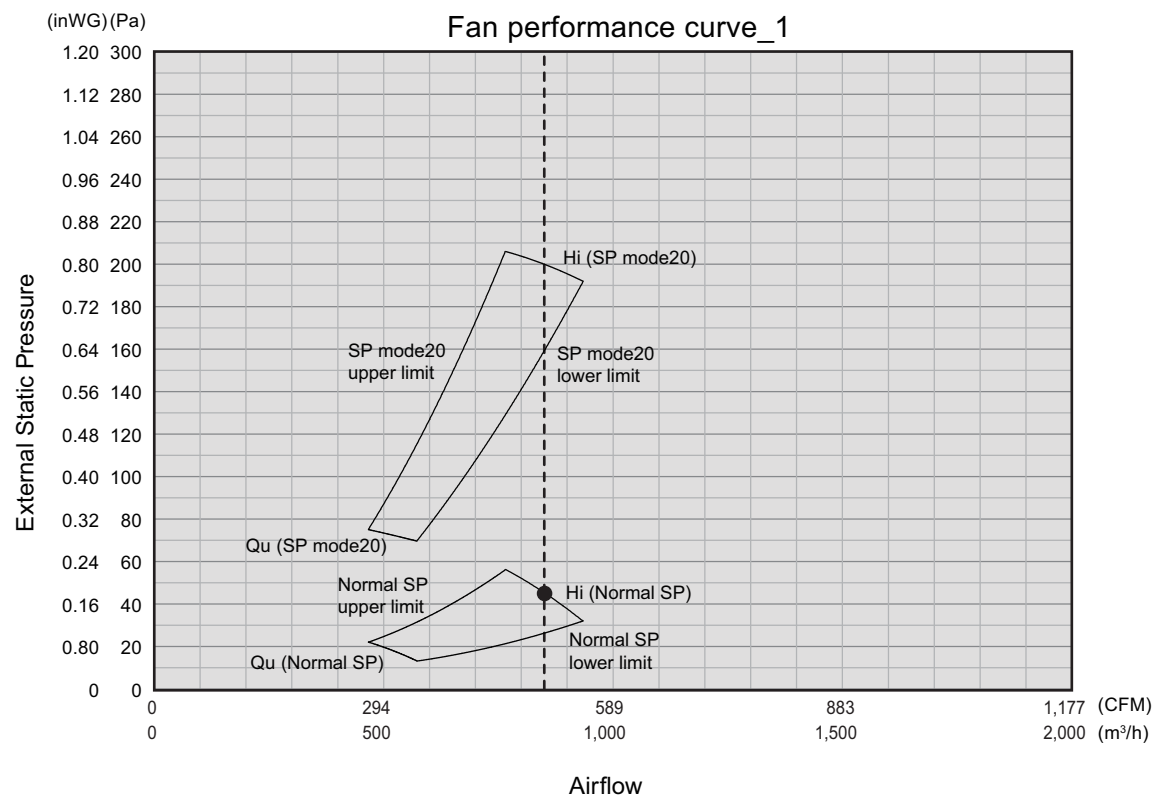
			Indoor temperature							
		°CDB	15.6		18.3		21.1		23.9	
Outdoor temperature	°CDB	°CWB	TC	IP	TC	IP	TC	IP	TC	IP
			kW		kW		kW		kW	
	-20.6	-21.7	4.62	2.11	4.51	2.16	4.40	2.20	4.18	2.29
	-15.0	-16.1	4.92	2.16	4.81	2.21	4.69	2.25	4.45	2.34
	-10.0	-11.1	5.36	2.10	5.24	2.14	5.11	2.18	4.85	2.26
	-5.0	-7.2	5.61	1.92	5.48	1.96	5.34	2.00	5.08	2.09
	0.0	-2.2	5.70	1.87	5.57	1.91	5.43	1.95	5.16	2.04
	5.0	2.8	5.80	1.82	5.66	1.86	5.52	1.89	5.24	1.97
	8.3	6.1	5.98	1.77	5.84	1.80	5.70	1.84	5.41	1.91
	10.0	8.3	6.60	1.76	6.44	1.80	6.28	1.83	5.97	1.89
15.0	10.0	6.84	1.55	6.68	1.59	6.52	1.62	6.19	1.68	
20.0	15.0	6.50	1.24	6.38	1.27	6.19	1.30	5.88	1.35	
24.0	18.0	6.64	1.27	6.51	1.31	6.32	1.33	6.01	2.03	

5. Fan performance

NOTE: Airflow and capacity/outlet temperature curve data are measured based on the same conditions mentioned in "Specifications".

5-1. Fan performance curve

■ Model: ARUH12LUAS

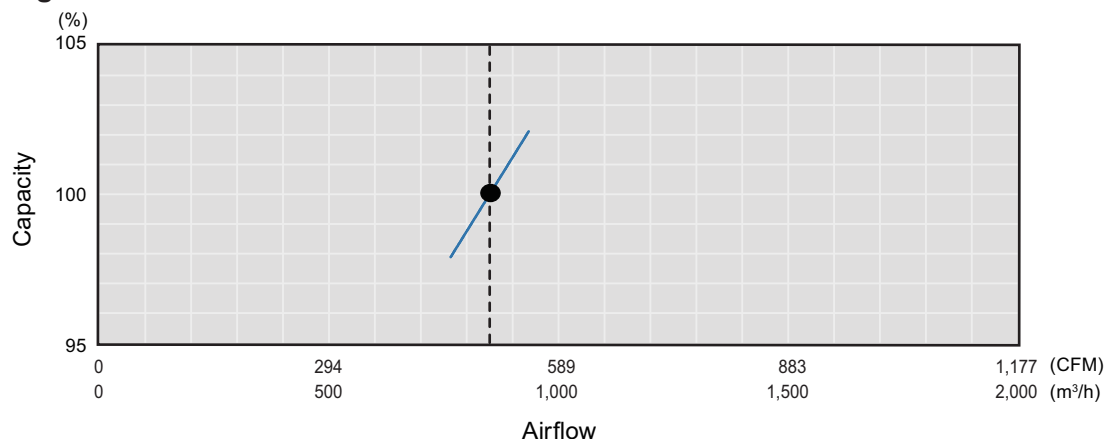


NOTES:

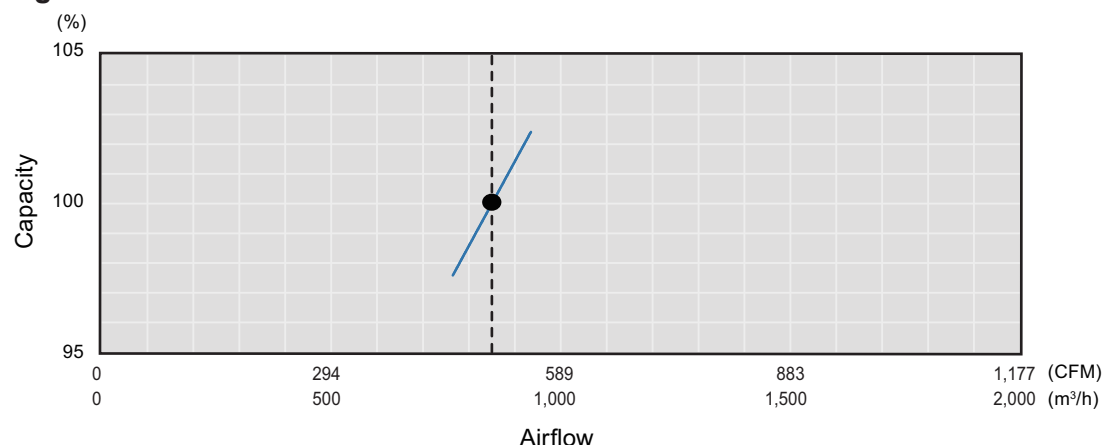
- Setting of the external static pressure is switchable into modes by using the remote controller.
- According to the resistance of the connecting duct, perform the setting of the external static pressure with referring "Fan performance curve_2" above.
- The default setting is set at "Normal SP".

● Characteristics of air volume and capacity

• Cooling



• Heating



■ Automatic airflow adjustment procedures

1. To start the auto setting, use setting value 32 in function number 26.
2. Run the air conditioner on fan mode (High).
 - * For instructions on how to operate the air conditioner, refer to the operation manual of the remote controller.
 - During automatic airflow adjustment, the mode will be fixed at fan (High).
 - When this function is active, do not operate the outdoor unit.
3. The air conditioner will run for about 1 to 8 min then stop automatically.
 - * Do not change the throttles of the inlet and outlet ports during operation.
 - When used in a group control system, the setting will take about 10 min.
4. Turn the air conditioner off and on again.
5. Check the setting value of function number 26.
 - * If the setting value has not changed, repeat the procedure from step 2.

⚠ CAUTION

When the duct or outlet installations are changed after the Automatic airflow adjustment is completed, repeat the procedure from step 1.

5-2. Airflow

■ Model: ARUH12LUAS

● Cooling

Fan speed	Airflow	
HIGH	m ³ /h	850
	l/s	236
	CFM	500
MED	m ³ /h	680
	l/s	189
	CFM	400
LOW	m ³ /h	590
	l/s	164
	CFM	347
QUIET	m ³ /h	510
	l/s	142
	CFM	300

● Heating

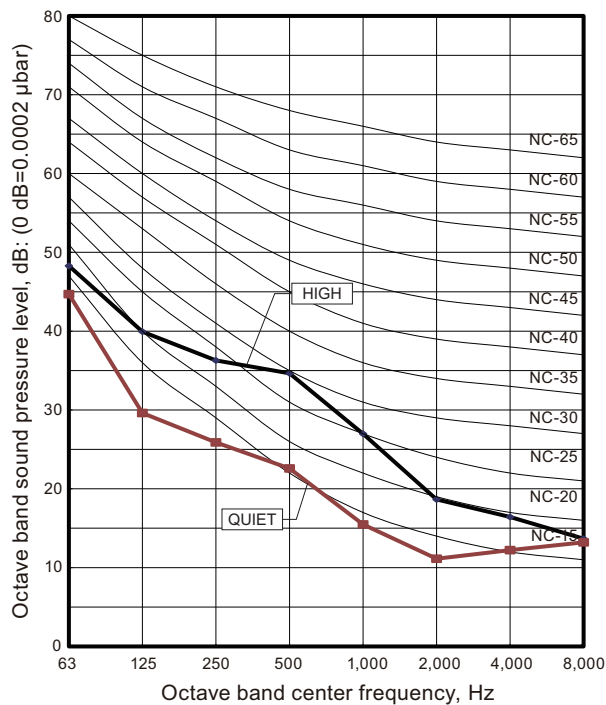
Fan speed	Airflow	
HIGH	m ³ /h	850
	l/s	236
	CFM	500
MED	m ³ /h	680
	l/s	189
	CFM	400
LOW	m ³ /h	590
	l/s	164
	CFM	347
QUIET	m ³ /h	510
	l/s	142
	CFM	300

6. Operation noise (sound pressure)

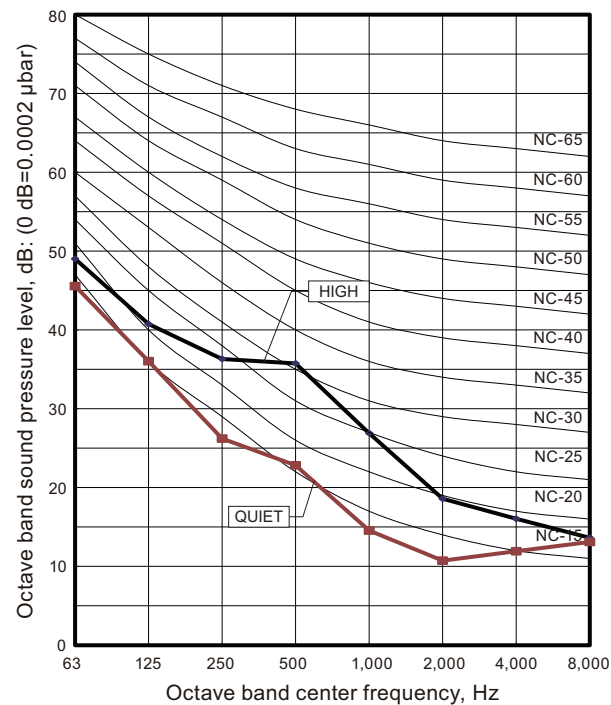
6-1. Noise level curve

■ Model: ARUH12LUAS

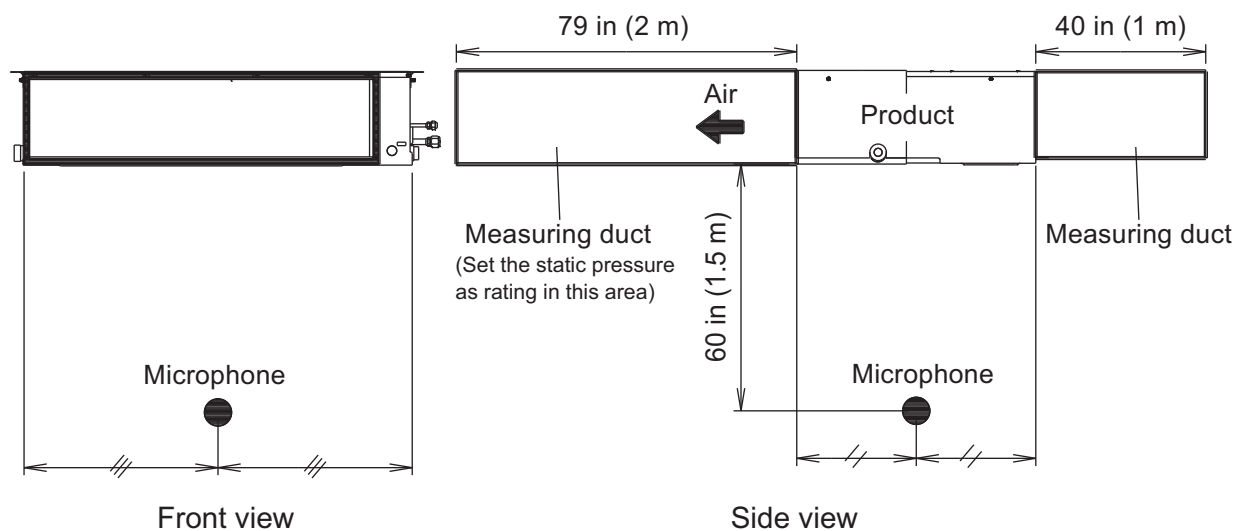
● Cooling



● Heating



6-2. Sound level check point

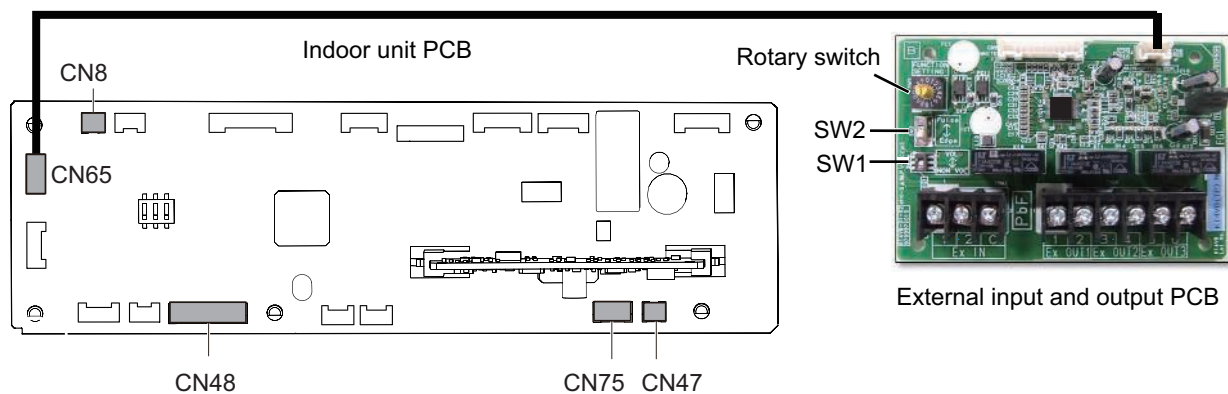


7. Safety devices

Type of protection	Protection form		Model
			ARUH12LUAS
Circuit protection	Current fuse (PCB*)		250 V, 5 A
Fan motor protection	Thermal protection program	Activate	239 ±59°F (115 ±15°C) Fan motor stop
		Reset	158°F (70°C) Fan motor restart
	Current protection	Activate	1.64 A

*: Printed Circuit Board

8. External input and output

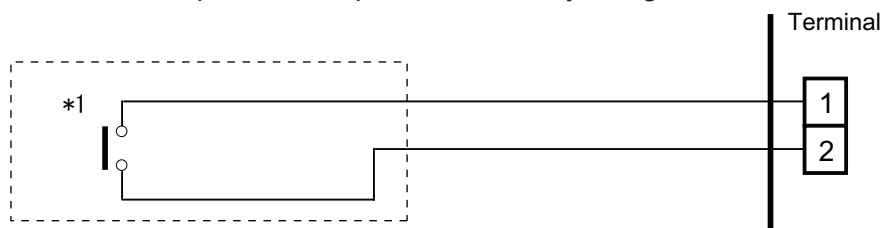


PCB	External input	External output	Connector	Input select	Input signal	External connect kit (Optional parts)
Indoor unit	Operation/Stop Forced stop	—	Terminal	Dry contact	Edge	—
	—	Operation status	CN47	—	—	UTY-XWZXZG
		Error status				
		Indoor unit fan operation status	CN47			
External input and output (UTY-XCSX)	Operation/Stop	—	Input 1/ Input 2	Dry contact/ Apply voltage	Edge/ Pulse	—
	Forced thermostat off		Input 1		Edge	
	—	Operation status	Output 1 Output 2 Output 3	—	—	—
		Error status				
		Indoor unit fan operation status				
		External heater output				

8-1. External input

- "Operation/Stop" mode or "Forced stop" mode can be selected with function setting of indoor unit.
- A twisted pair cable (22AWG) should be used. Maximum length of cable is 492 ft (150 m).
- The wire connection should be separate from the power cable line.

Indoor unit functions such as Operation/Stop can be done by using indoor unit terminals.



*1: The switch can be used on the following condition: DC 12 V to 24 V, 1 mA to 15 mA.

External input and output PCB

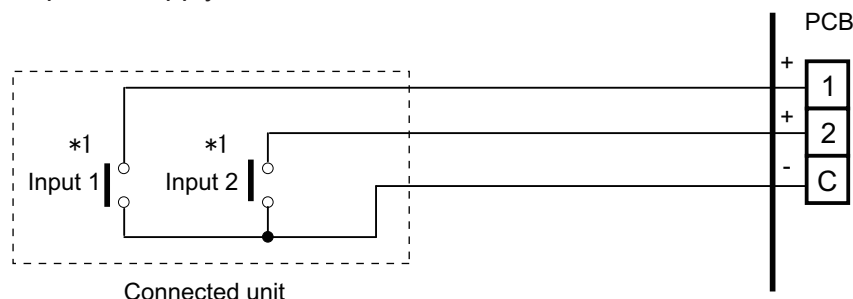
The indoor unit Operation/Stop can be set by using the input terminal on the PCB.

Input select

Use either one of these types of terminals according to the application. (Both types of terminals cannot be used simultaneously.)

- Dry contact

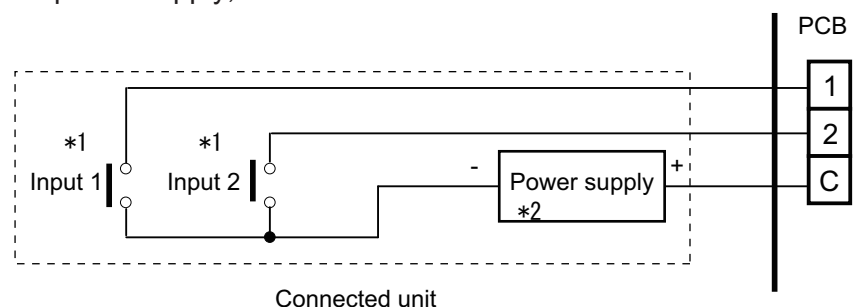
In case of internal power supply, set the slide switch of SW1 to "NON VOL" side.



*1: The switches can be used on the following condition: DC 12 V to 24 V, 1 mA to 15 mA.

- Apply voltage

In case of external power supply, set the slide switch of SW1 to "VOL" side.



*1: The switches can be used on the following condition: DC 12 V to 24 V, 1 mA to 15 mA.

*2: Make the power supply DC 12 V to 24 V 10 mA or more.

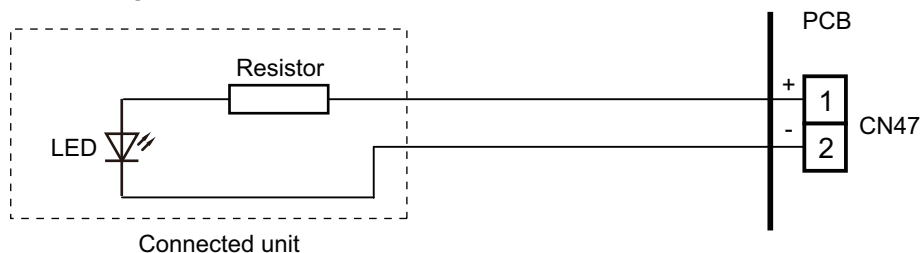
8-2. External output

Use an external output cable with appropriate external dimension, depending on the number of cables to be installed.

- A twisted pair cable (22AWG) should be used. Maximum length of cable is 82 ft (25 m).
- Output voltage: High DC 12 V \pm 2 V, Low 0 V.
- Permissible current: 50 mA
- For details, refer to ["Combination of external input and output"](#) on page 19.

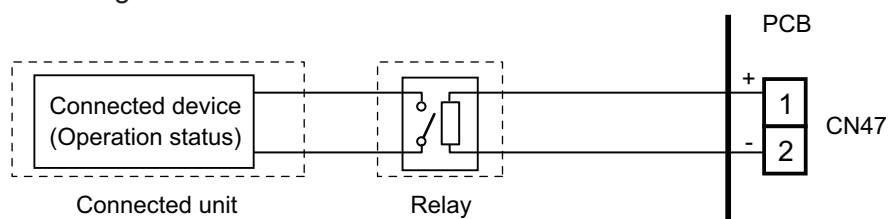
● When indicator, etc. are connected directly

Example: Function setting 60 is set to "00"



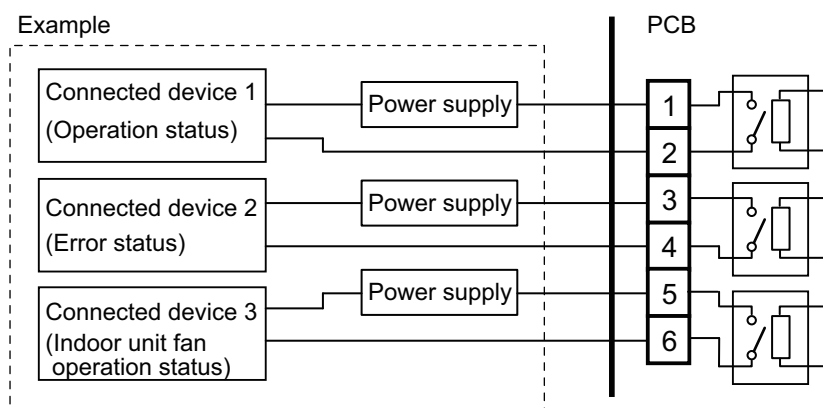
● When connecting with a device equipped with a power supply

Example: Function setting 60 is set to "00"



■ External input and output PCB

- A twisted pair cable (22AWG) should be used.
- Permissible voltage and current: DC 5 V to 30 V / 3 A, AC 30 V to 250 V / 3 A
- For details, refer to Chapter 8-3. "[Combination of external input and output](#)" on page 19.



8-3. Combination of external input and output

By combining the function setting of the indoor unit and rotary switch setting of the External input and output PCB, you can select various combinations of functions.

Combination examples of external input and output are as follows:

Mode	Function setting	External input and output PCB (Rotary SW)	External input			
			Indoor unit Input	External input and output PCB		
				Input 1	Input 2	Signal type
0-1	60-00	1	Operation/Stop (Function setting 46-00) or Forced stop (Function setting 46-02)	Operation/Stop	Not available	Edge
				Operation	Stop	Pulse
0-2	60-00	2		Forced Thermostat OFF	Not available	Edge
1	60-01	3		Mechanical cooling Off		
2	60-02	4		Forced thermostat Off		
3	60-03	5		Mechanical cooling On		
4	60-04	6		Mechanical cooling On		
5	60-05	7		Forced thermostat Off		
6	60-06	8		Forced thermostat Off		
7	60-07	9		Mechanical cooling Off		
8	60-08	A		Forced thermostat Off		
9	60-09	B		Forced Thermostat OFF		
10	60-10	C		Forced Thermostat OFF		
11	60-11	D		Forced Thermostat OFF		
12	60-12	D		Forced Thermostat OFF		

Mode	Function setting	External input and output PCB (Rotary SW)	External output			
			Indoor unit Output	External input and output PCB		
				Output 1	Output 2	Output 3
0-1	60-00	1	Operation/Stop	Operation/Stop	Error status	Indoor unit fan operation status
0-2	60-00	2	Operation/Stop	Error status	Indoor unit fan operation status	External heater output
1	60-01	3	Cooling thermostat On	Error status	Indoor unit fan operation status	External heater output
2	60-02	4	Cooling thermostat On	Error status	Remote controller output	External heater output
3	60-03	5	Cooling thermostat On	Cooling high/low output	Remote controller output	External heater output
4	60-04	6	Cooling thermostat On	Error status	Remote controller output	Cooling high/low output
5	60-05	7	Heating thermostat On	Error status	Indoor unit fan operation status	External heater output
6	60-06	8	Operation/Stop	Error status	Indoor unit fan operation status	Heating thermostat On
7	60-07	9	Cooling thermostat On	Error status	Heating thermostat On	External heater output
8	60-08	A	Cooling thermostat On	Heating thermostat On	Remote controller output	External heater output
9	60-09	B	Error status	Operation/Stop	Indoor unit fan operation status	External heater output
10	60-10	C	Indoor unit fan operation status	Operation/Stop	Error status	External heater output
11	60-11	D	External heater output	Operation/Stop	Indoor unit fan operation status	Error status
12	60-12	D	Setpoint Attainment status	Operation/Stop	Indoor unit fan operation status	Error status

NOTE: Input of Operation/Stop depends on the setting of function setting 46.

00: Operation/Stop mode 1 (Remote controller enabled)

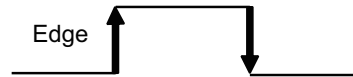
01: (Setting prohibited)

02: Forced stop

03: Operation/Stop mode 2 (Remote controller disabled)

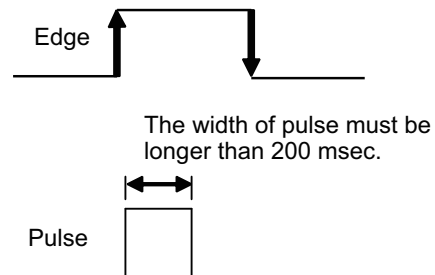
■ Input signal type

- Indoor unit
Input signal type is only "Edge".



- External input and output PCB
The input signal type can be selected.

Signal type (edge or pulse) can be switched by the DIP switch 2 (SW2) on the External input and output PCB.



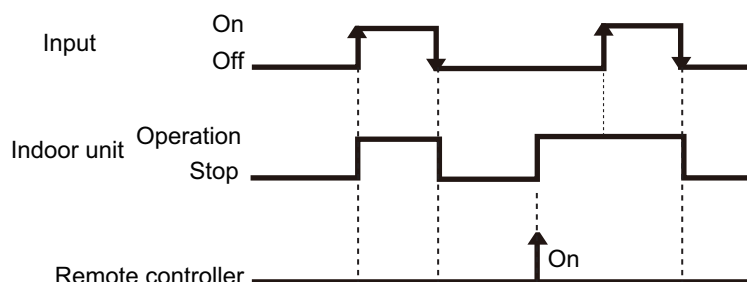
8-4. Details of function

■ Control input function

● When function setting is "Operation/Stop" mode 1

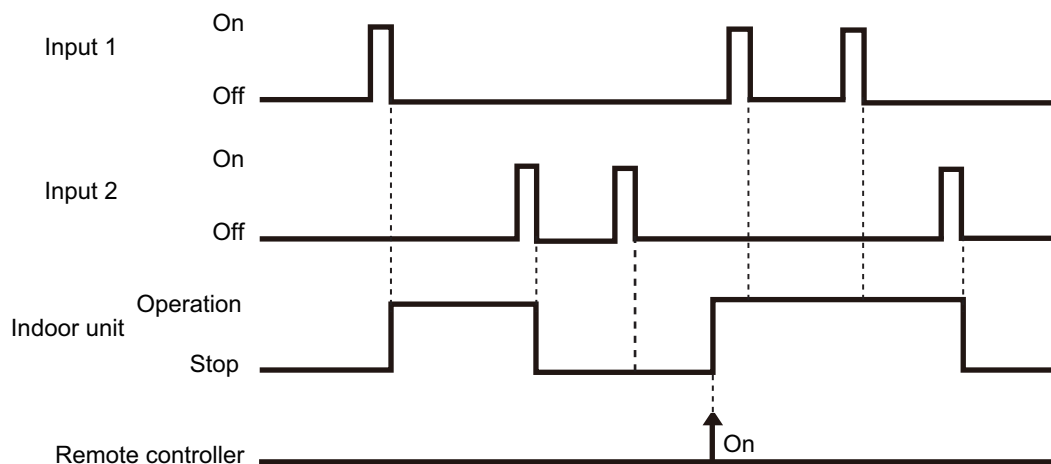
- In the case of "Edge" input

Function setting /	Rotary SW of External input and output PCB	External input		Input signal	Command
46-00	-	Input of indoor unit	Terminal	Off → On	Operation
				On → Off	Stop
	60-00 / 1	External input and output PCB	Input 1	Off → On	Operation
				On → Off	Stop



- In the case of "Pulse" input

Function setting /	Rotary SW of External input and output PCB	External input		Input signal	Command
46-00	60-00 / 1	External input and output PCB	Input 1	Pulse	Operation
			Input 2	Pulse	Stop



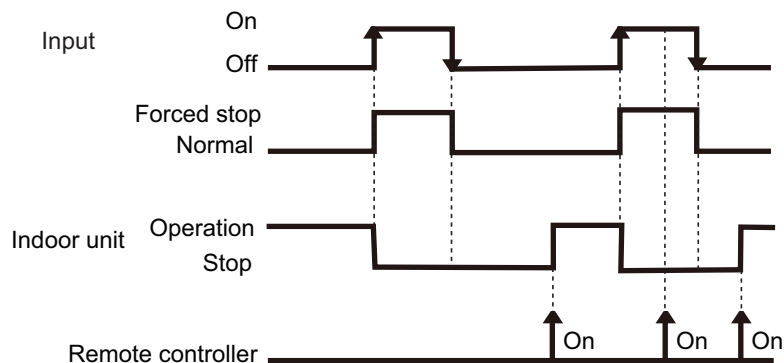
NOTES:

- The last command has priority.
- The indoor units within the same remote controller group operates in the same mode.

● When function setting is "Forced stop" mode

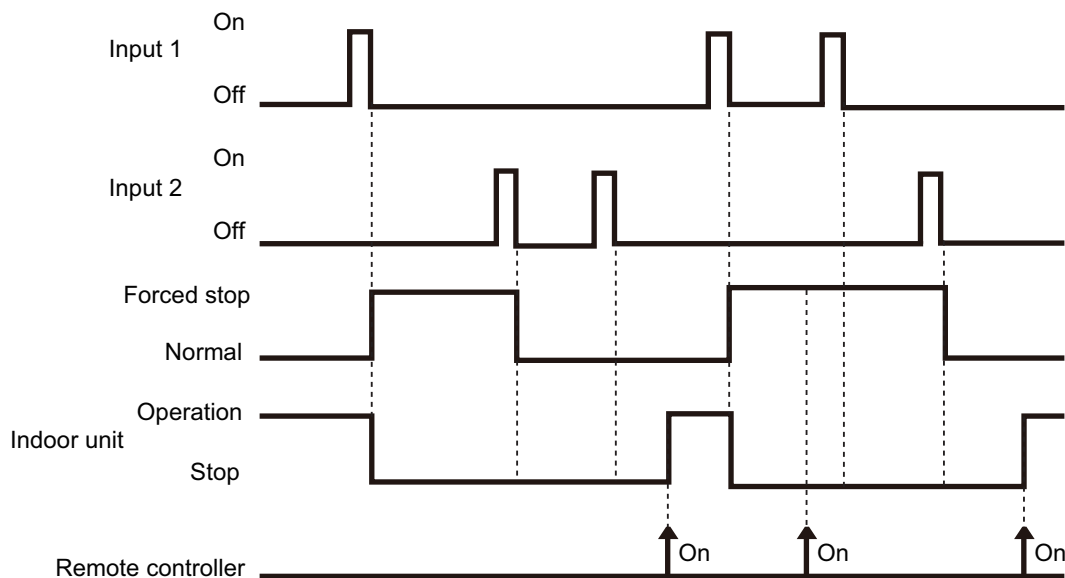
- In the case of "Edge" input

Function setting /	Rotary SW of External input and output PCB	External input		Input signal	Command
46-02	-	Input of indoor unit	Terminal	Off → On	Forced stop
				On → Off	Normal
	60-00 / 1	External input and output PCB	Input 1	Off → On	Forced stop
				On → Off	Normal



- In the case of "Pulse" input

Function setting /	Rotary SW of External input and output PCB	External input		Input signal	Command
46-02	60-00 / 1	External input and output PCB	Input 1	Pulse	Forced stop
			Input 2	Pulse	Normal



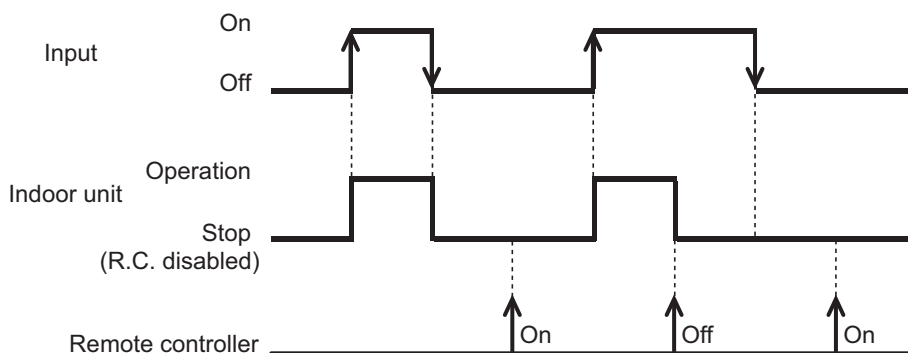
NOTES:

- When the forced stop is triggered, indoor unit stops and Operation/Stop operation by the remote controller is restricted.
- When forced stop function is used with forming a remote controller group, connect the same equipment to each indoor unit within the group.

● When function setting is "Operation/Stop" mode 2

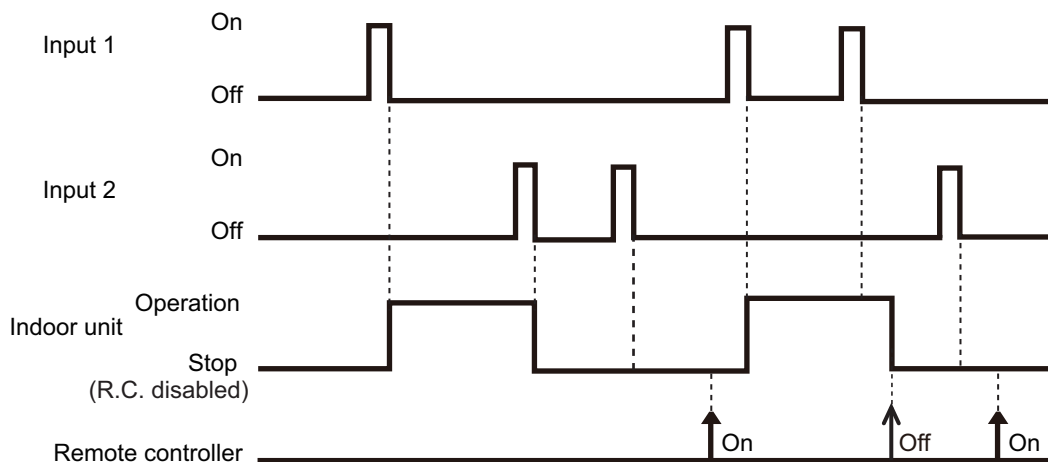
- In the case of "Edge" input

Function setting /	Rotary SW of External input and output PCB	External input		Input signal	Command
46-03	-	Input of indoor unit	Terminal	Off → On	Operation
				On → Off	Stop (Remote controller disabled)
	60-00 / 1	External input and output PCB	Input 1	Off → On	Operation
				On → Off	Stop (Remote controller disabled)



- In the case of "Pulse" input

Function setting /	Rotary SW of External input and output PCB	External input		Input signal	Command
46-03	60-00 / 1	External input and output PCB	Input 1	Pulse	Operation
			Input 2	Pulse	Stop (Remote controller disabled)

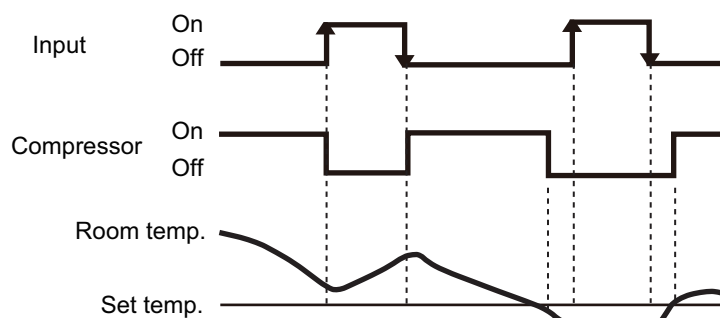


NOTES:

- When "Operation/Stop" mode 2 function is used with forming a remote controller group, connect the same equipment to each indoor unit within the group.

■ Forced thermostat off function

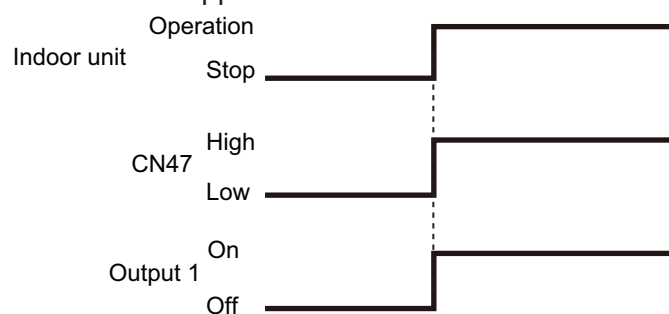
Function setting /	Rotary SW of External input and output PCB	External input		Input signal	Command
60-00 / 2 60-02 / 4 60-05 / 7 60-06 / 8 60-08 / A 60-09 / B 60-10 / C 60-11 / D		External input and output PCB	Input 1	Off → On	Thermostat off
				On → Off	Normal operation



■ Control output function

Function setting /	Rotary SW of External input and output PCB	External output		Output signal	Command
60-00 / 1, 2 60-06 / 8		Output of indoor unit	CN47	Low → High	Operation
				High → Low	Stop
60-00 / 1 60-09 / B 60-10 / C 60-11 / D		External input and output PCB	Output 1	Off → On	Operation
				On → Off	Stop

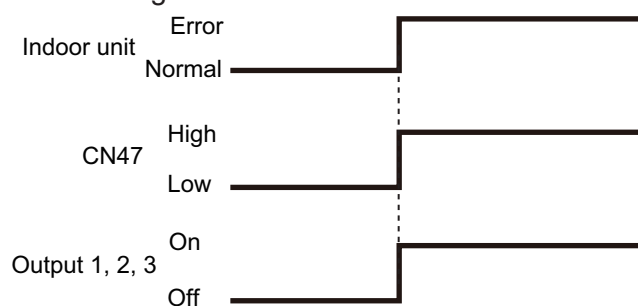
The output is low when the unit is stopped.



■ Error status

Function setting /	Rotary SW of External input and output PCB	External output		Output signal	Command
60-09 / B		Output of indoor unit	CN47	Low → High	Error
				High → Low	Normal
60-00 / 2 60-01 / 3 60-02 / 4 60-04 / 6 60-05 / 7 60-06 / 8 60-07 / 9	External input and output PCB	Output 1	Off → On	Error	
			On → Off	Normal	
60-00 / 1 60-10 / C		Output 2	Off → On	Error	
			On → Off	Normal	
60-11 / D		Output 3	Off → On	Error	
			On → Off	Normal	

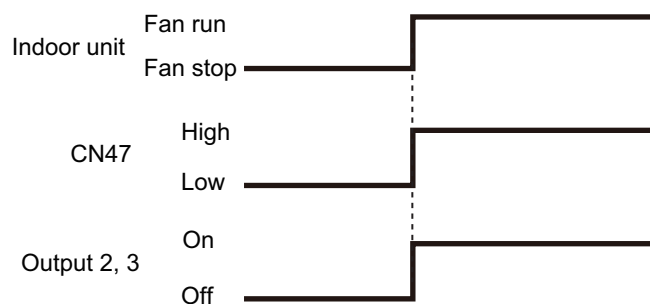
The output is ON when an error is generated for the indoor unit.



Indoor unit fan operation status

Function setting /	Rotary SW of External input and output PCB	External output		Output signal	Command
60-10 / C		Output of indoor unit	CN47	Low → High	Fan run
				High → Low	Fan stop
60-00 / 2 60-01 / 3 60-05 / 7 60-06 / 8 60-09 / B 60-11 / D	External input and output PCB	Output 2		Off → On	Fan run
				On → Off	Fan stop
60-00 / 1		Output 3		Off → On	Fan run
				On → Off	Fan stop

Output signal	Condition
On Low → High	The indoor unit fan is operating.
Off High → Low	The fan is stopped or during cold air prevention. During thermostat off when in dry mode operation.



■ External heater output

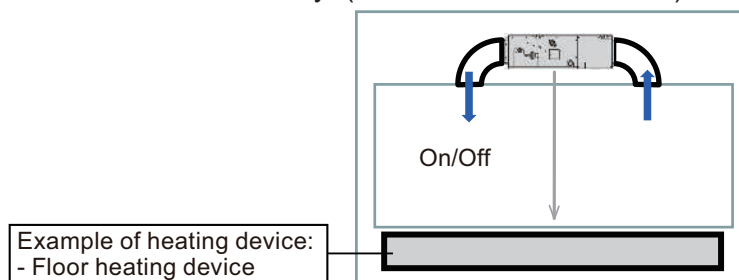
Control	Primary heater	Auxiliary heater	Function setting
			Indoor unit
			Control switching external heaters No. 61
Auxiliary heater control 1	Heat pump	External device* ¹	61-00
Auxiliary heater control 2	Heat pump	External device	61-01
Heat pump prohibition control	External device	None	61-02
Auxiliary heater control by outdoor temperature 1	Heat pump	External device	61-03
Auxiliary heater control by outdoor temperature 2	Heat Pump	External device	61-04
Auxiliary heater control by outdoor temperature 3	Heat Pump	External device	61-05
Auxiliary heat pump control	External device	Heat pump	61-06
Auxiliary heat pump control by outdoor temperature 1	External device	Heat pump	61-07
Auxiliary heat pump control by outdoor temperature 2	External device	Heat pump	61-08
Auxiliary heat pump control by outdoor temperature 3	External device	Heat pump	61-09

NOTES:

- After turning off the heater, 3 minutes of standby time is required by next power-on of the heater.
- For items marked “—” in the table, any of validate or invalidate of the setting are acceptable.
- *1: External device means Hot water, Electrical heater, etc.

● Installation configuration of individual connection

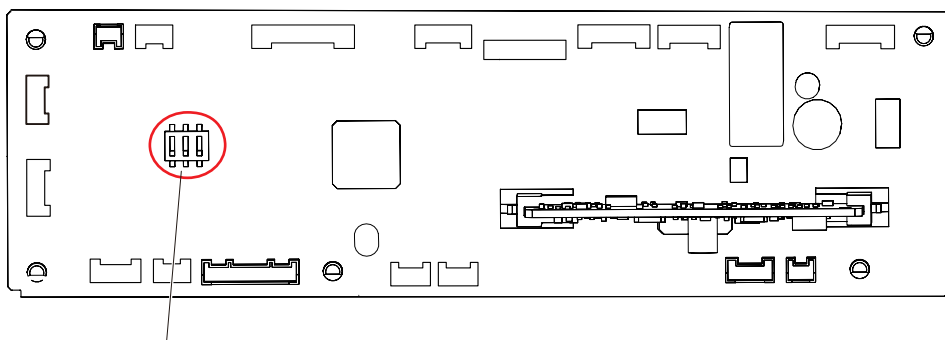
External heating device is installed individually. (No use of indoor unit fan)



⚠ WARNING

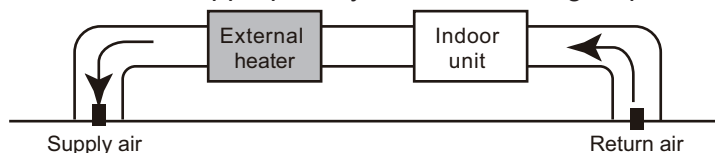
DIP switch 101-3 must be in the ON position when ducted electric heat application is being used. DIP switch 101-3 is set in the ON position by default from the factory. When DIP switch 101-3 is in the ON position and ducted electric heat application is not being used, cold draft occurs due to fan delay off operation.

Operation			Condition
Heater off	DIP-SW101-3 Indoor unit fan setting for external heater	On Enabled	<ul style="list-style-type: none"> • Heater is off as shown in following diagram of heating temperature. • Other than heating mode • Error occurred • Forced thermostat off • Fan stop protection
	DIP-SW101-3 Indoor unit fan setting for external heater	Off Disabled	<ul style="list-style-type: none"> • Heater is off as shown in following diagram of heating temperature. • Other than heating mode • Error occurred • Forced thermostat off



DIP switch 101

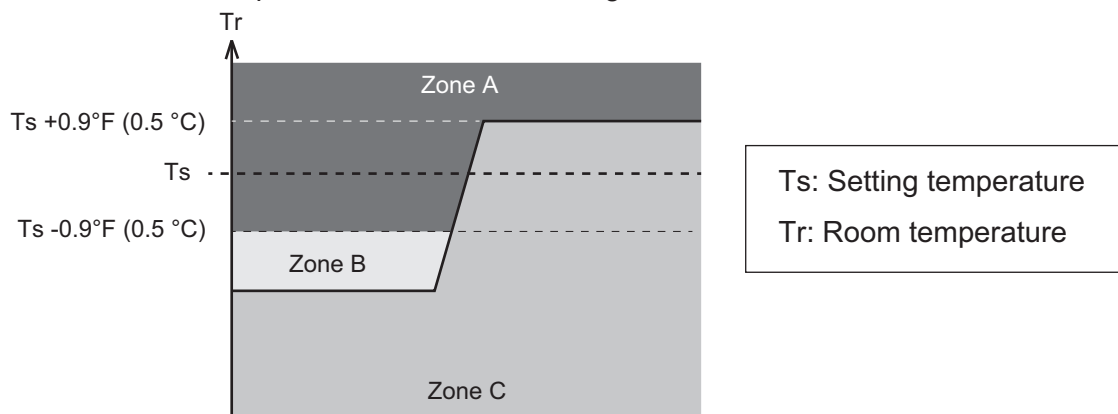
- Design and install external heater appropriately with considering its protection.



- Inappropriate designing and installation of external heater may cause a fire by emitted heat from the external heater.
- Fujitsu General Ltd. is not responsible for inappropriate designing or installation of external heating device.

● Auxiliary equipment control by room temperature

Auxiliary equipment control is switchable by room temperature. Auxiliary equipment switching is performed for each room temperature divided to following 3 zones.



Zone	Application	When temperature dropping		When temperature rising	
		Primary	Auxiliary	Primary	Auxiliary
A	Both of primary and auxiliary equipment is unnecessary.	Off	Off	Off	Off
B	Primary heater only. When room temperature stays in zone B for a long time, auxiliary equipment also operates.	On	Off* ¹	—	—
C	Auxiliary equipment also operates.	On	On* ²	On	On* ²

*1: For standby time for auxiliary equipment operation, refer to indoor unit function number 71 "[Contents of function setting](#)" on page 49.

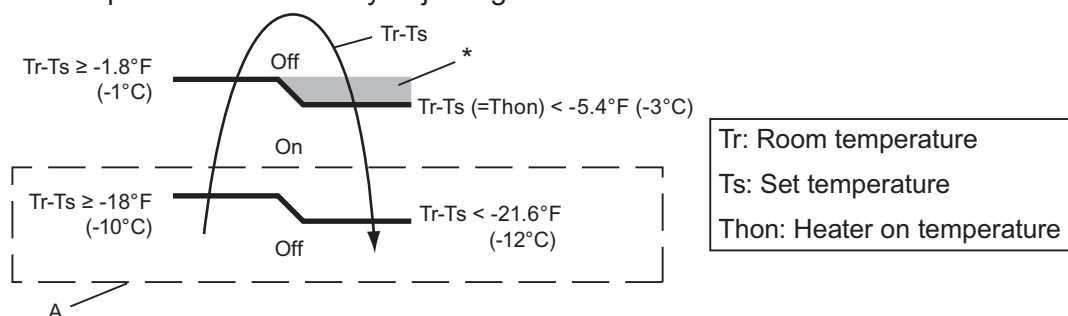
*2: When indoor unit function number 61 is set to "00", auxiliary equipment operates according to the following conditions.

- Ts - Tr > 21.6 °F (-12.0 °C): Auxiliary equipment turn off.
- Ts - Tr > 18.0 °F (-10.0 °C): Auxiliary equipment turn on.

● Auxiliary heater control 1

Operation	Condition
Heater on	Heater is on as shown in following diagram of heating temperature.
Heater off	<ul style="list-style-type: none"> Heater is off as shown in following diagram of heating temperature. Other than heating mode Error occurred Forced thermostat off Fan stop protection

- Temperature of heater on (Thon): Adjustable by function number 62 (Operating temperature switching of external heaters).
- All control temperatures will shift by adjusting "Thon".



*: When room temperature stays in this zone for a specific time, auxiliary heater is turned on. For details, refer to function number 71.

Example: When set temperature (Ts) is 72°F (22°C) (Factory setting),

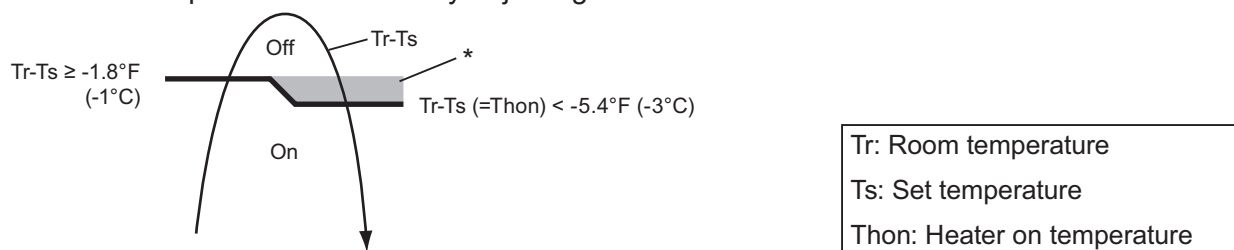
- and room temperature (Tr) increases above 53.6°F (12°C), signal output is on.
- and room temperature (Tr) increases above 69.8°F (21°C), signal output is off.
- and room temperature (Tr) decreases below 66.2°F (19°C), signal output is on.
- and room temperature (Tr) decreases below 50°F (10°C), signal output is off.

● Auxiliary heater control 2

Control that excludes "A" from "Auxiliary heater control 1" on page 31.

Operation	Condition
Heater on	Heater is on as shown in following diagram of heating temperature.
Heater off	<ul style="list-style-type: none"> Heater is off as shown in following diagram of heating temperature. Other than heating mode Error occurred Forced thermostat off Fan stop protection

- Temperature of heater on (Thon): Adjustable by function number 62 (Operating temperature switching of external heaters).
- All control temperatures will shift by adjusting "Thon".



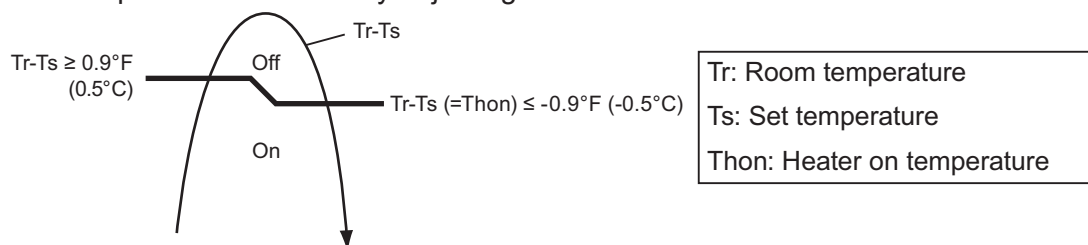
*: When room temperature stays in this zone for a specific time, auxiliary heater is turned on. For details, refer to function number 71.

● Heat pump prohibition control

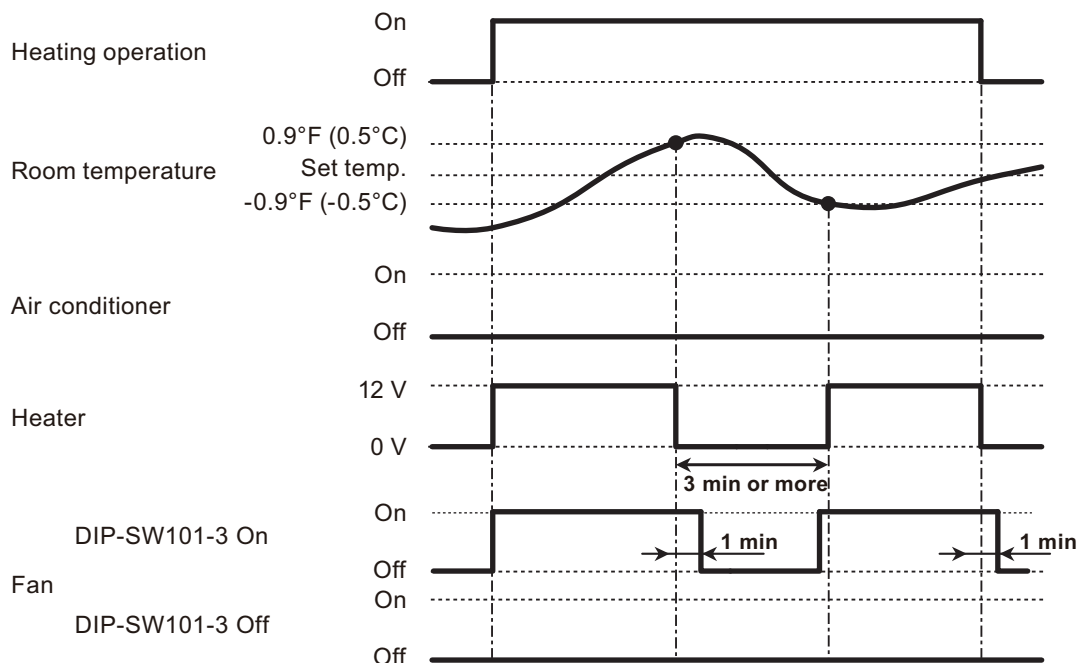
Perform heating by external heater only. Indoor unit is continuous thermostat off.

Operation			Condition
Heater on			Heater is on as shown in following diagram of heating temperature.
Heater off	DIP-SW101-3 On Indoor unit fan setting for external heater	On Enabled	<ul style="list-style-type: none"> Heater is off as shown in following diagram of heating temperature. Other than heating mode Error occurred Forced thermostat off Fan stop protection
	DIP-SW101-3 Off Indoor unit fan setting for external heater	Off Disabled	<ul style="list-style-type: none"> Heater is off as shown in following diagram of heating temperature. Other than heating mode Error occurred Forced thermostat off

- Temperature of heater on (Thon): Adjustable by function number 62 (Operating temperature switching of external heaters).
- All control temperatures will shift by adjusting "Thon".



• Operation status



NOTE: In following operations, compressor will be on.

- Other than heating
- Test run

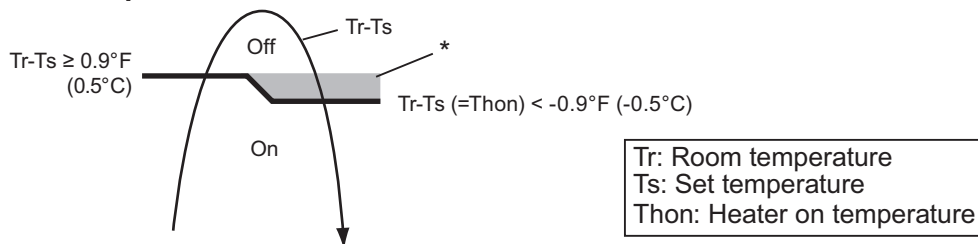
● Auxiliary heater control by outdoor temperature 1

This control selects heat pump or external heater according to the outdoor temperature. When outdoor temperature is high, the heating is performed by using heat pump only.

Operation			Condition
Heater on			Heater is on as shown in following diagram of heating temperature.
Heater off	DIP-SW101-3	On	<ul style="list-style-type: none"> Heater is off as shown in following diagram of heating temperature.
	Indoor unit fan setting for external heater	Enabled	<ul style="list-style-type: none"> Other than heating mode Error occurred Forced thermostat off Heat pump only zone Fan stop protection
	DIP-SW101-3	Off	<ul style="list-style-type: none"> Heater is off as shown in following diagram of heating temperature.
	Indoor unit fan setting for external heater	Disabled	<ul style="list-style-type: none"> Other than heating mode Error occurred Forced thermostat off Heat pump only zone

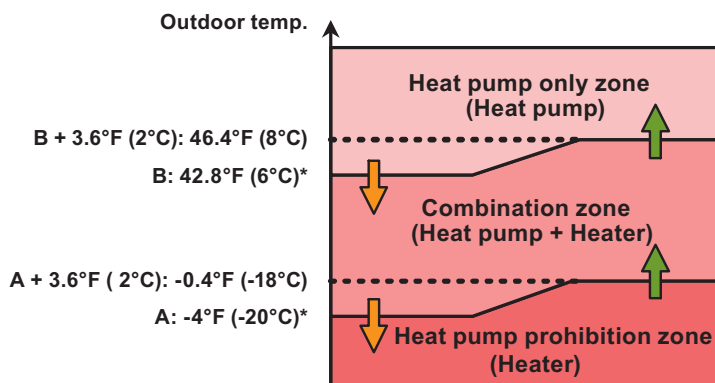
- Temperature of heater on (Thon): Adjustable by function number 62 (Operating temperature switching of external heaters).
- All control temperatures will shift by adjusting "Thon".
- Outdoor temperature zone boundary A and B: Adjustable individually by function setting number 66 and 67.

• External heater output



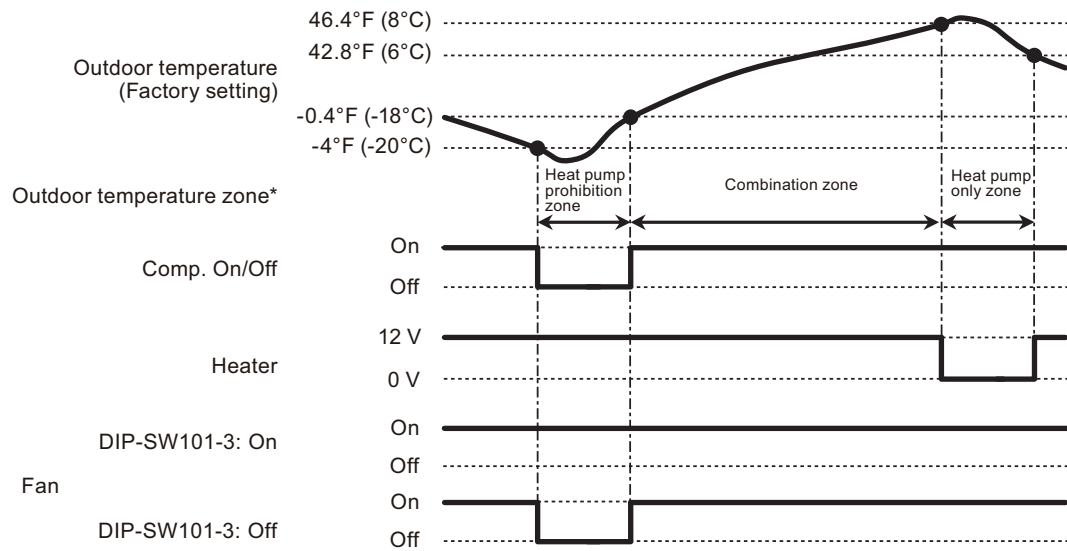
*: When room temperature stays in this zone for a specific time, auxiliary heater is turned on. For details, refer to function number 71.

• Outdoor temperature zone



*: Adjustable by function setting 66 and 67

• Operation status



*: The outdoor temperature zone transition from one to another will stay in that zone for minimum of 30 min.

NOTE: In following operations, compressor will be on in heat pump prohibition zone.

- Other than heating
- Test run

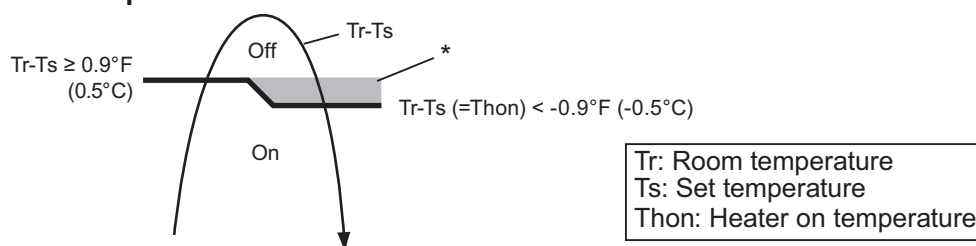
● Auxiliary heater control by outdoor temperature 2

This control selects heat pump or external heater according to the outdoor temperature. Even when outdoor temperature is high, the heating is performed by using both of heat pump and external heater.

Operation			Condition
Heater on			Heater is on as shown in following diagram of heating temperature.
Heater off	DIP-SW101-3 Indoor unit fan setting for external heater	On Enabled	<ul style="list-style-type: none"> • Heater is off as shown in following diagram of heating temperature. • Other than heating mode • Error occurred • Forced thermostat off • Fan stop protection
	DIP-SW101-3 Indoor unit fan setting for external heater	Off Disabled	<ul style="list-style-type: none"> • Heater is off as shown in following diagram of heating temperature. • Other than heating mode • Error occurred • Forced thermostat off

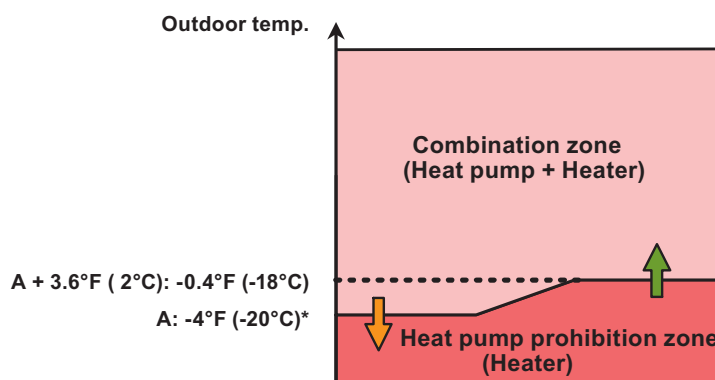
- Temperature of heater on (Thon): Adjustable by function number 62 (Operating temperature switching of external heaters).
- All control temperatures will shift by adjusting "Thon".
- Outdoor temperature zone boundary A: Adjustable by function setting number 66.

• External heater output



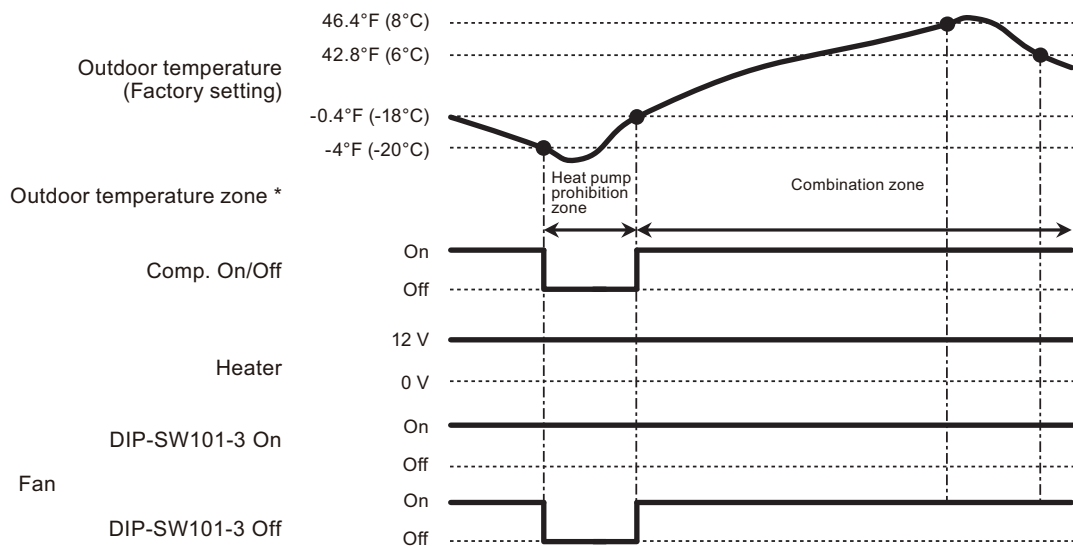
*: When room temperature stays in this zone for a specific time, auxiliary heater is turned on. For details, refer to function number 71.

• Outdoor temperature zone



*: Adjustable by function setting 66

• Operation status



* The outdoor temperature zone transition from one to another will stay in that zone for minimum of 30 min.

NOTE: In following operations, compressor will be on in heat pump prohibition zone.

- Other than heating
- Test run

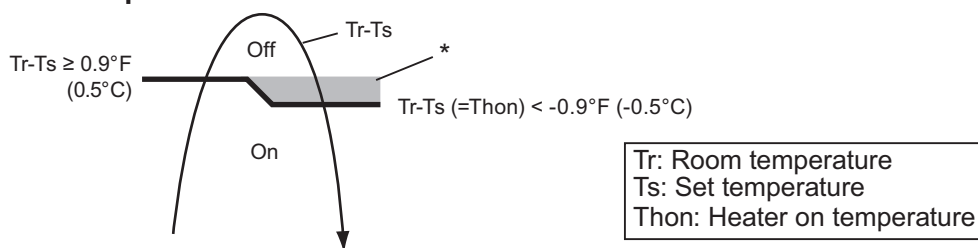
● Auxiliary heater control by outdoor temperature 3

This control selects heat pump or external heater according to the outdoor temperature. Even when outdoor temperature is high, the heating is performed by using both of heat pump and external heater.

Operation			Condition
Heater on			Heater is on as shown in following diagram of heating temperature.
Heater off	DIP-SW101-3 Indoor unit fan setting for external heater	On Enabled	<ul style="list-style-type: none"> • Heater is off as shown in following diagram of heating temperature. • Other than heating mode • Error occurred • Forced thermostat off • Fan stop protection
	DIP-SW101-3 Indoor unit fan setting for external heater	Off Disabled	<ul style="list-style-type: none"> • Heater is off as shown in following diagram of heating temperature. • Other than heating mode • Error occurred • Forced thermostat off

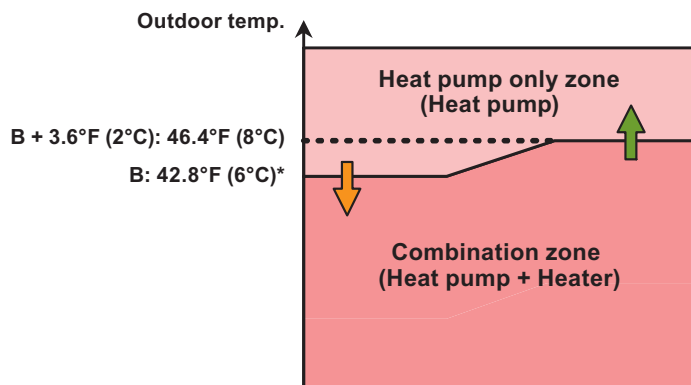
- Temperature of heater on (Thon): Adjustable by function number 62 (Operating temperature switching of external heaters).
- All control temperatures will shift by adjusting "Thon".
- Outdoor temperature zone boundary B: Adjustable by function setting number 67.

• External heater output



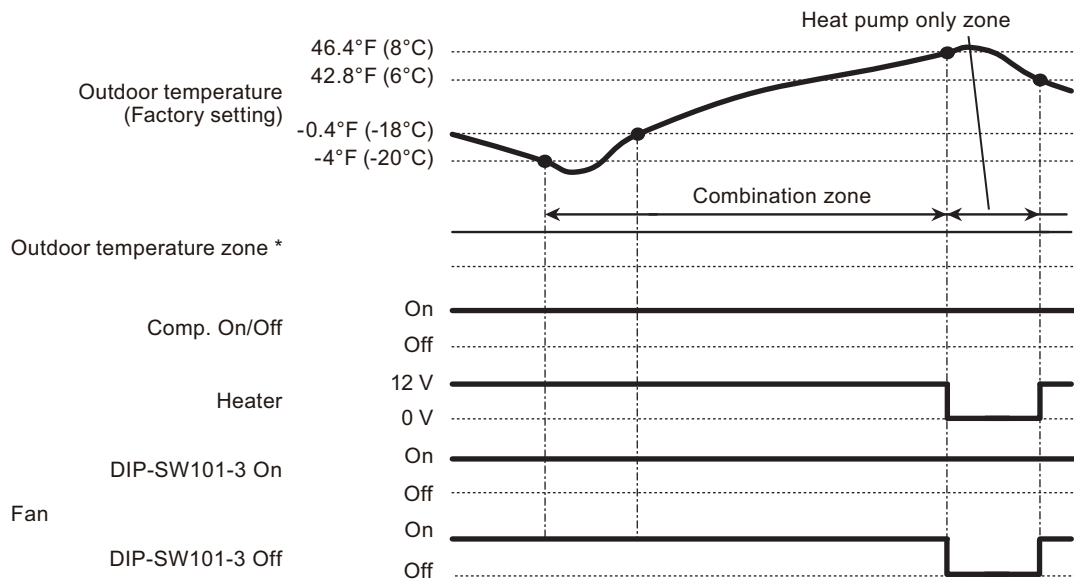
*: When room temperature stays in this zone for a specific time, auxiliary heater is turned on. For details, refer to function number 71.

• Outdoor temperature zone



*: Adjustable by function setting 67

• Operation status



*: The outdoor temperature zone transition from one to another will stay in that zone for minimum of 30 min.

NOTE: In following operations, compressor will be on in heat pump prohibition zone.

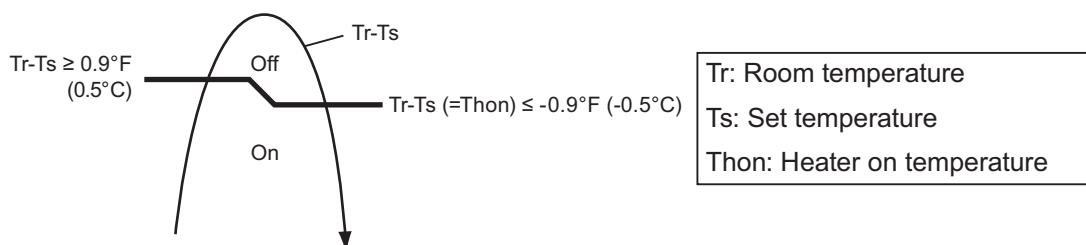
- Other than heating
- Test run

● Auxiliary heat pump control

• External heater output

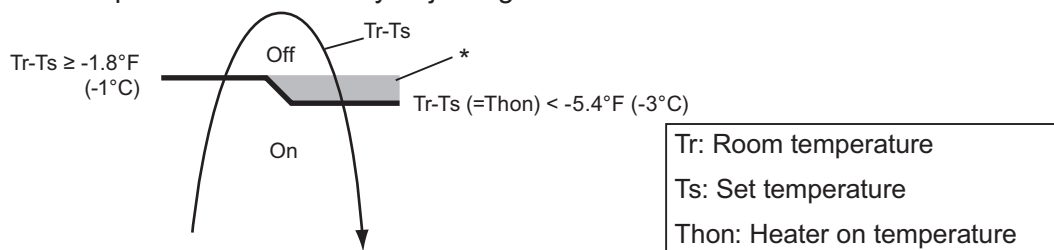
Operation			Condition
Heater on			Heater is on as shown in following diagram of heating temperature.
Heater off	DIP-SW101-3 Indoor unit fan setting for external heater	On Enabled	<ul style="list-style-type: none"> Heater is off as shown in following diagram of heating temperature. Other than heating mode Error occurred Forced thermostat off Fan stop protection
	DIP-SW101-3 Indoor unit fan setting for external heater	Off Disabled	<ul style="list-style-type: none"> Heater is off as shown in following diagram of heating temperature. Other than heating mode Error occurred Forced thermostat off

- Temperature of heater on (Thon): Set temperature (Ts) - 0.9 °F (- 0.5 °C)
- Temperature of heater off: Set temperature (Ts) + 0.9 °F (+ 0.5 °C)



• Auxiliary heat pump On/Off

- Temperature of heater on (Thon): Adjustable by function number 62 (Operating temperature switching of heat pump).
- All control temperatures will shift by adjusting “Thon”.



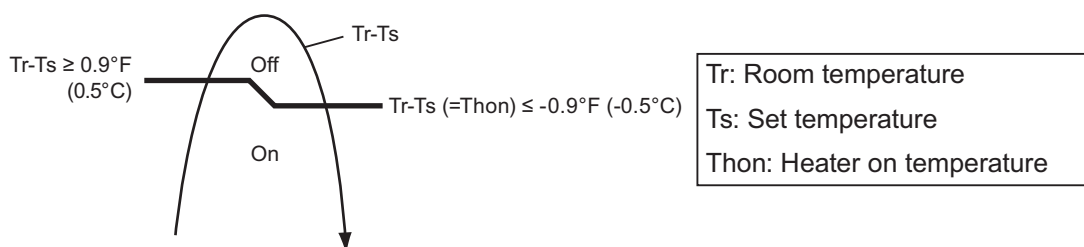
*: When room temperature stays in this zone for a specific time, auxiliary heater is turned on. For details, refer to function number 71.

● Auxiliary heat pump control by outdoor temperature 1

• External heater output

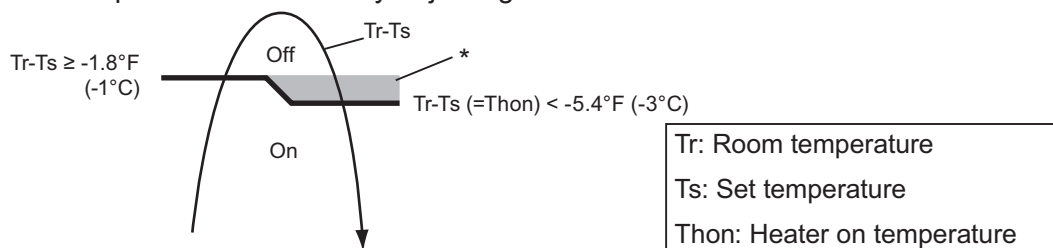
Operation			Condition
Heater on			Heater is on as shown in following diagram of heating temperature.
Heater off	DIP-SW101-3 Indoor unit fan setting for external heater	On Enabled	<ul style="list-style-type: none"> • Heater is off as shown in following diagram of heating temperature. • Other than heating mode • Error occurred • Forced thermostat off • Fan stop protection
	DIP-SW101-3 Indoor unit fan setting for external heater	Off Disabled	<ul style="list-style-type: none"> • Heater is off as shown in following diagram of heating temperature. • Other than heating mode • Error occurred • Forced thermostat off

- Temperature of heater on (Thon): Set temperature (Ts) - 0.9 °F (- 0.5 °C)
- Temperature of heater off: Set temperature (Ts) + 0.9 °F (+ 0.5 °C)



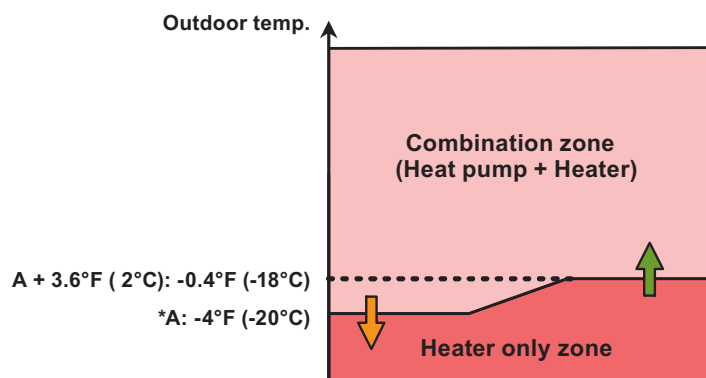
• Auxiliary heat pump On/Off

- Temperature of heater on (Thon): Adjustable by function number 62 (Operating temperature switching of heat pump).
- All control temperatures will shift by adjusting “Thon”.



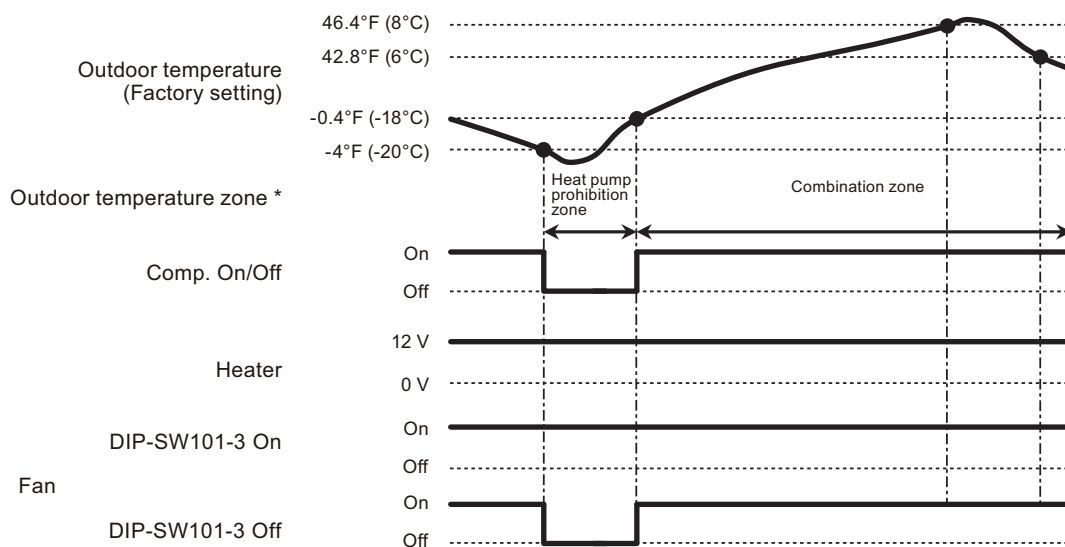
*: When room temperature stays in this zone for a specific time, auxiliary heater is turned on. For details, refer to function number 71.

- Outdoor temperature zone



*: Adjustable by function setting 67

- Operation status



* The outdoor temperature zone transition from one to another will stay in that zone for minimum of 30 min.

NOTE: In following operations, compressor will be on in heat pump prohibition zone.

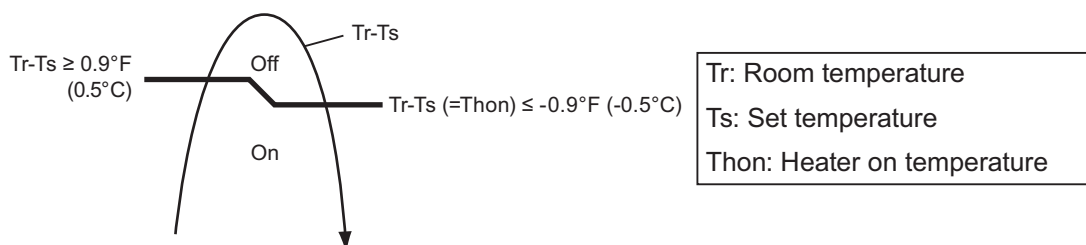
- Other than heating
- Test run

● Auxiliary heat pump control by outdoor temperature 2

• External heater output

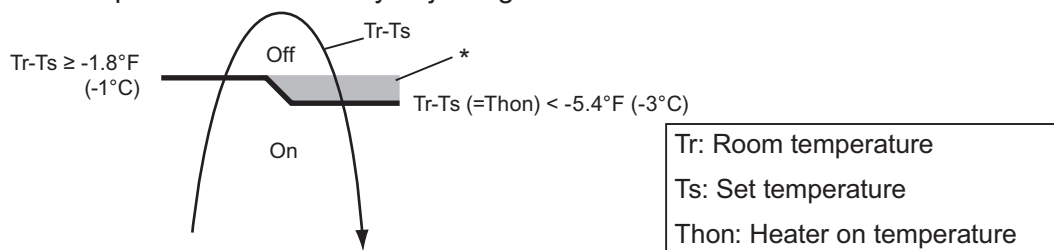
Operation			Condition
Heater on			Heater is on as shown in following diagram of heating temperature.
Heater off	DIP-SW101-3 Indoor unit fan setting for external heater	On Enabled	<ul style="list-style-type: none"> • Heater is off as shown in following diagram of heating temperature. • Other than heating mode • Error occurred • Forced thermostat off • Fan stop protection
	DIP-SW101-3 Indoor unit fan setting for external heater	Off Disabled	<ul style="list-style-type: none"> • Heater is off as shown in following diagram of heating temperature. • Other than heating mode • Error occurred • Forced thermostat off

- Temperature of heater on (Thon): Set temperature (Ts) - 0.9 °F (- 0.5 °C)
- Temperature of heater off: Set temperature (Ts) + 0.9 °F (+ 0.5 °C)



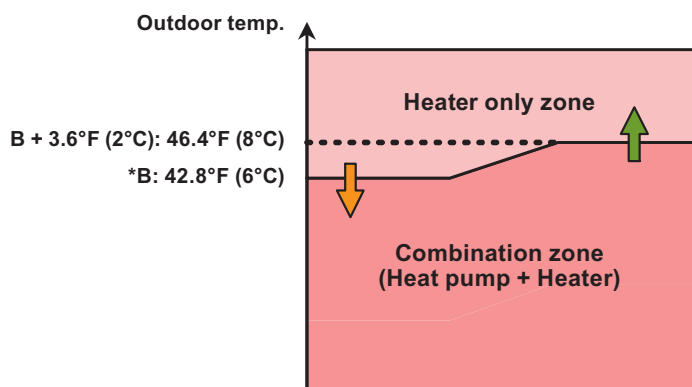
• Auxiliary heat pump On/Off

- Temperature of heater on (Thon): Adjustable by function number 62 (Operating temperature switching of heat pump).
- All control temperatures will shift by adjusting “Thon”.



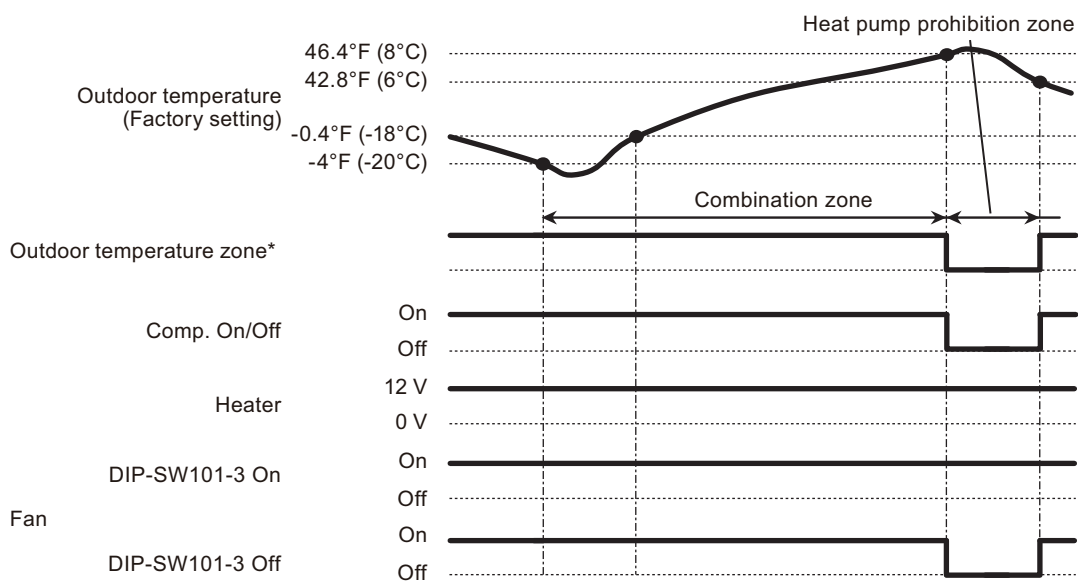
*: When room temperature stays in this zone for a specific time, auxiliary heater is turned on. For details, refer to function number 71.

- Outdoor temperature zone



*: Adjustable by function setting 67

- Operation status



*: The outdoor temperature zone transition from one to another will stay in that zone for minimum of 30 min.

NOTE: In following operations, compressor will be on in heat pump prohibition zone.

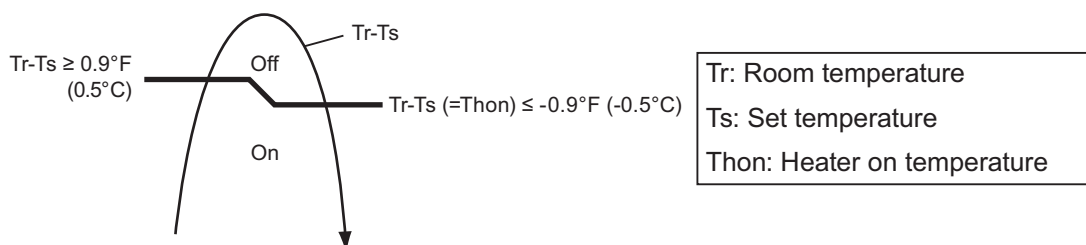
- Other than heating
- Test run

● Auxiliary heat pump control by outdoor temperature 3

• External heater output

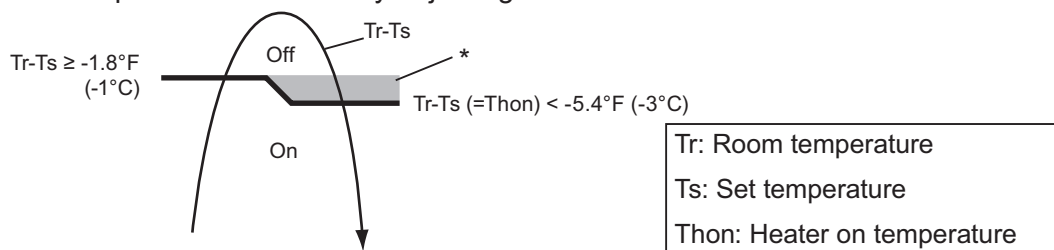
Operation			Condition
Heater on			Heater is on as shown in following diagram of heating temperature.
Heater off	DIP-SW101-3	On	<ul style="list-style-type: none"> Heater is off as shown in following diagram of heating temperature. Other than heating mode Error occurred Forced thermostat off Fan stop protection
	Indoor unit fan setting for external heater	Enabled	
	DIP-SW101-3	Off	<ul style="list-style-type: none"> Heater is off as shown in following diagram of heating temperature. Other than heating mode Error occurred Forced thermostat off
	Indoor unit fan setting for external heater	Disabled	

- Temperature of heater on (Thon): Set temperature (Ts) - 0.9 °F (- 0.5 °C)
- Temperature of heater off: Set temperature (Ts) + 0.9 °F (+ 0.5 °C)



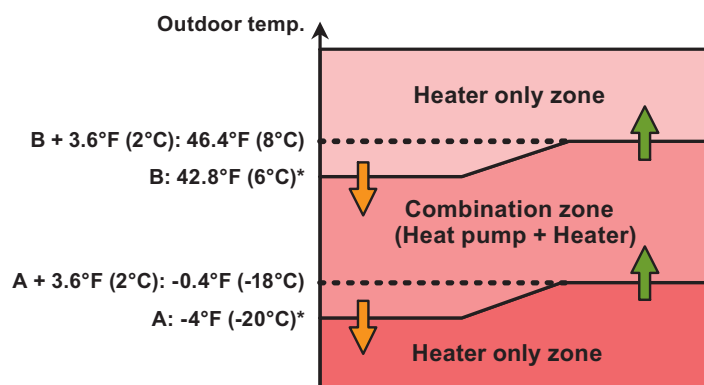
• Auxiliary heat pump On/Off

- Temperature of heater on (Thon): Adjustable by function number 62 (Operating temperature switching of heat pump).
- All control temperatures will shift by adjusting “Thon”.



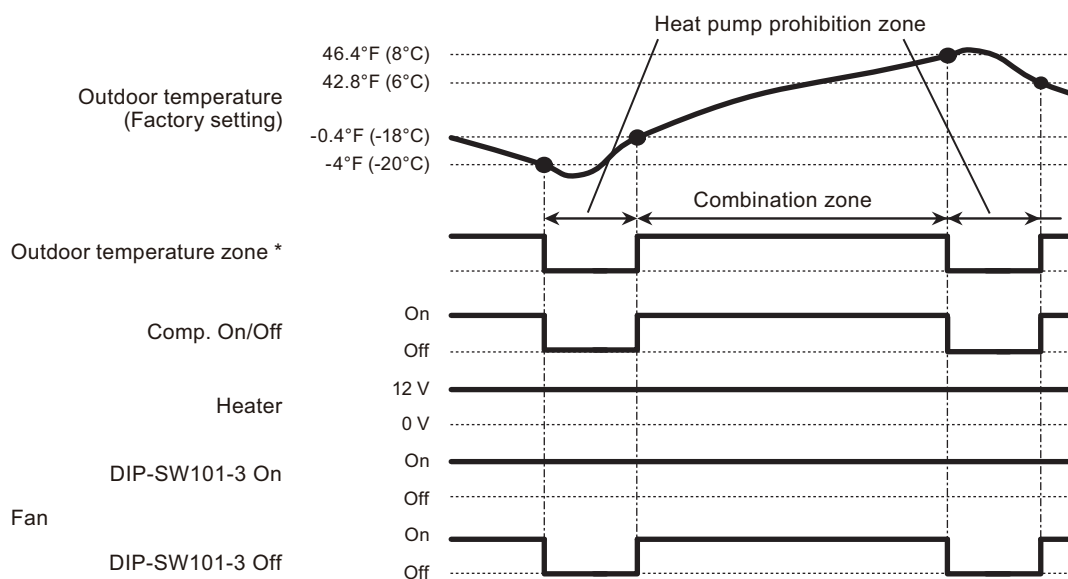
*: When room temperature stays in this zone for a specific time, auxiliary heater is turned on. For details, refer to function number 71.

- Outdoor temperature zone



*: Adjustable by function setting 66 and 67

- Operation status



* The outdoor temperature zone transition from one to another will stay in that zone for minimum of 30 min.

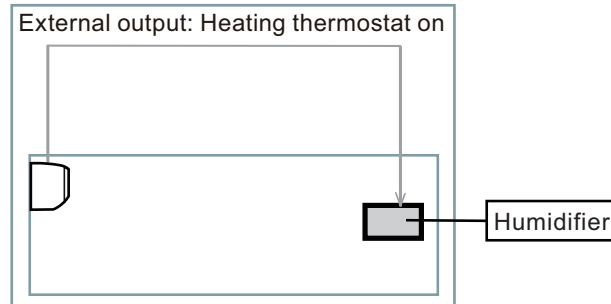
NOTE: In following operations, compressor will be on in heat pump prohibition zone.

- Other than heating
- Test run

■ Heating thermostat on for humidifier

Situation	Indoor unit				
	Mode	Function setting	Rotary SW	External output	
		Heating thermostat on no. 60		Heating thermostat on	Indoor unit fan operation status
Example of individual connection	5	60-05	7	CN47	Not used
	6	60-06	8	Output3	
	7	60-07	9	Output2	
	8	60-08	A	Output1	

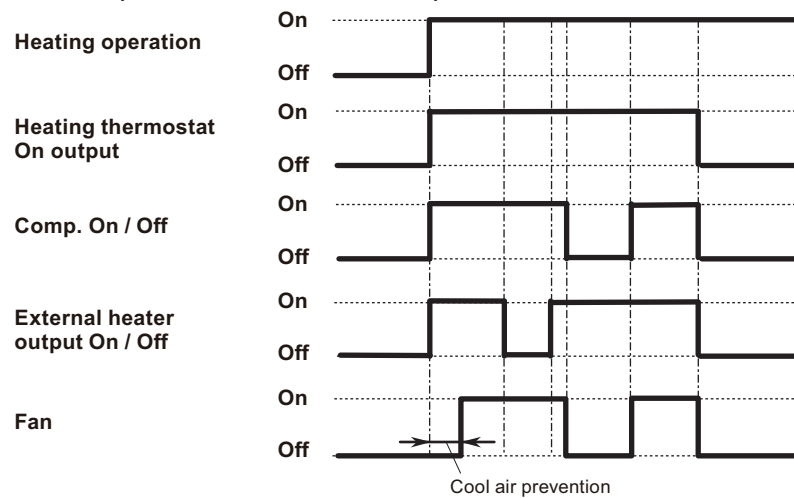
• Example of individual connection



• Operation status

The heating thermostat output for CN47, Output1, Output2, and Output3 will be on when comp on or external heater on.

The heating thermostat output will be off when comp off and external heater off.



9. Function settings

To adjust the functions of this product according to the installation environment, various types of function settings are available.

NOTE: Incorrect settings can cause a product malfunction.

9-1. Function settings on indoor unit

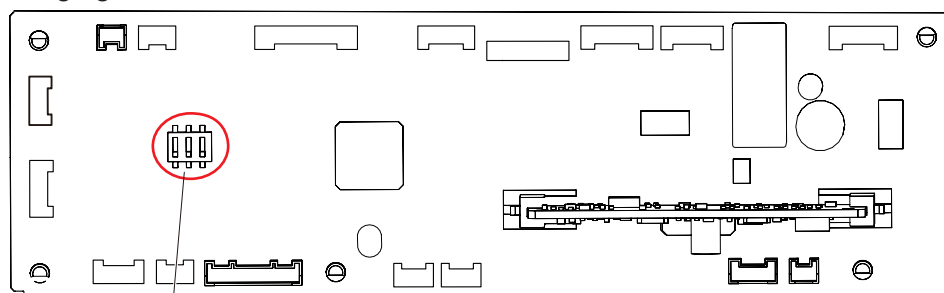
By using some components on the PCB, you can change the function settings.

Related components on the PCB and the applicable settings:

Component			Setting content
DIP switch	SW101	1	Drainage function setting
		2	(Setting prohibited)
		3	Fan delay setting

■ Component location

Components on the indoor unit main PCB used for the function settings are located as shown in the following figure.



DIP switch 101

■ DIP switch setting

- **SW101-Switch 1: Drainage function setting**

Switch 1	Drainage function	Factory setting
ON	Disabled	
OFF	Enabled	◆

- **SW101-Switch 2: (Setting prohibited)**

- **SW101-Switch 3: Fan delay setting**

When the indoor unit is stopped while operating in conjunction with auxiliary heater, the indoor unit fan operation will continue for 1 minute.

Switch 3	Fan delay	Factory setting
ON	Enabled	
OFF	Disabled	◆

9-2. Function settings by using remote controller

Some function settings can be changed on the remote controller. After confirming the setting procedure and the content of each function setting, select appropriate functions for your installation environment.

■ Setting procedure by using remote controller

Remote controller is not attached for this product. For details of the installing remote controller, refer to following information.

- Overview information: Operating manual of the remote controller
- Setting procedure: Installation manual of the remote controller

■ Contents of function setting

Each function setting listed in this section is adjustable in accordance with the installation environment.

NOTE: Setting will not be changed if invalid numbers or setting values are selected.

● Function setting list

	Function no.	Functions
1)	11	Filter sign
2)	26	Static pressure
3)	30/31	Room temperature control for indoor unit sensor
4)	35/36	Room temperature control for wired remote controller sensor
5)	40	Auto restart
6)	42	Room temperature sensor switching
7)	43	Cold air prevention
8)	44	Remote controller custom code
9)	46	External input control
10)	48	Room temperature sensor switching (Aux.)
11)	49	Indoor unit fan control for energy saving for cooling
12)	60	Switching functions for external output terminal
13)	61	Control switching of external heaters
14)	62	Operating temperature switching of external heaters
15)	66	Outdoor temperature zone boundary temperature A
16)	67	Outdoor temperature zone boundary temperature B
17)	71	Standby time for auxiliary equipment operation
18)	72	Heat pump backup setting
19)	73	Emergency heat for external output terminal
20)	74	Fan delay time
21)	75	External heater use in defrosting

1) Filter sign

Select appropriate intervals for displaying the filter sign on the indoor unit according to the estimated amount of dust in the air of the room.

If the indication is not required, select "No indication" (03).

Function number	Setting value	Setting description	Factory setting
11	00	Standard (2,500 hours)	
	01	Long interval (4,400 hours)	
	02	Short interval (1,250 hours)	
	03	No indication	◆

2) Static pressure

Select the appropriate static pressure according to the installation conditions.

Function number	Setting value	Setting description	Factory setting
26	03	0.12 inWG (30 Pa)	
	04	0.16 inWG (40 Pa)	
	05	0.20 inWG (50 Pa)	
	06	0.24 inWG (60 Pa)	
	07	0.28 inWG (70 Pa)	
	08	0.32 inWG (80 Pa)	
	09	0.36 inWG (90 Pa)	
	10	0.40 inWG (100 Pa)	
	11	0.44 inWG (110 Pa)	
	12	0.48 inWG (120 Pa)	
	13	0.52 inWG (130 Pa)	
	14	0.56 inWG (140 Pa)	
	15	0.60 inWG (150 Pa)	
	16	0.64 inWG (160 Pa)	
	17	0.68 inWG (170 Pa)	
	18	0.72 inWG (180 Pa)	
	19	0.76 inWG (190 Pa)	
	20	0.80 inWG (200 Pa)	
	31	Standard 0.18 inWG (45 Pa)	◆
	32	Automatic airflow adjustment	

NOTE: Range of static pressure is different by model.

Model name	Range of static pressure
ARUH12LUAS	0.12 to 0.8 inWG (30 to 200 Pa)

3) Room temperature control for indoor unit sensor

NOTE: If the remote sensor unit option is selected, perform this setting.

Depending on the installed environment, correction of the room temperature sensor may be required. Select the appropriate control setting according to the installed environment.

The temperature of the room temperature sensor is corrected as follows:

Corrected temp. = Temp. of the room temp. sensor - Correction temp. value

Example of correction:

When the temperature of the room temp. sensor is 78°F and the setting value is "03" (-2°F), the corrected temp. will be 80°F (78°F - [-2°F]).

The temperature correction values show the difference from the Standard setting "00" (manufacturer's recommended value).

Function number		Setting value	Setting description	Factory setting
30 (For cooling)	31 (For heating)	00	Standard setting	◆
		01	No correction 0.0 °F (0.0 °C)	
		02	-1 °F (-0.5 °C)	More cooling Less heating
		03	-2 °F (-1.0 °C)	
		04	-3 °F (-1.5 °C)	
		05	-4 °F (-2.0 °C)	
		06	-5 °F (-2.5 °C)	
		07	-6 °F (-3.0 °C)	
		08	-7 °F (-3.5 °C)	
		09	-8 °F (-4.0 °C)	
		10	+1 °F (+0.5 °C)	Less cooling More heating
		11	+2 °F (+1.0 °C)	
		12	+3 °F (+1.5 °C)	
		13	+4 °F (+2.0 °C)	
		14	+5 °F (+2.5 °C)	
		15	+6 °F (+3.0 °C)	
		16	+7 °F (+3.5 °C)	
		17	+8 °F (+4.0 °C)	

4) Room temperature control for wired remote controller sensor

Depending on the installed environment, correction of the wire remote temperature sensor may be required. Select the appropriate control setting according to the installed environment.

To change this setting, set Function 42 to "Both" (01).

Ensure that the Thermo Sensor icon is displayed on the remote controller screen.

Function number		Setting value	Setting description	Factory setting
35 (For cooling)	36 (For heating)	00	Standard setting	◆
		01	No correction 0.0 °F (0.0 °C)	
		02	-1 °F (-0.5 °C)	More cooling Less heating
		03	-2 °F (-1.0 °C)	
		04	-3 °F (-1.5 °C)	
		05	-4 °F (-2.0 °C)	
		06	-5 °F (-2.5 °C)	
		07	-6 °F (-3.0 °C)	
		08	-7 °F (-3.5 °C)	
		09	-8 °F (-4.0 °C)	
		10	+1 °F (+0.5 °C)	Less cooling More heating
		11	+2 °F (+1.0 °C)	
		12	+3 °F (+1.5 °C)	
		13	+4 °F (+2.0 °C)	
		14	+5 °F (+2.5 °C)	
		15	+6 °F (+3.0 °C)	
		16	+7 °F (+3.5 °C)	
		17	+8 °F (+4.0 °C)	

5) Auto restart

Enables or disables automatic restart after a power interruption.

Function number	Setting value	Setting description	Factory setting
40	00	Enable	◆
	01	Disable	

NOTE: Auto restart is an emergency function such as for power outage etc. Do not attempt to use this function in normal operation. Be sure to operate the unit by remote controller or external device.

6) Room temperature sensor switching

(Only for wired remote controller)

When using the wired remote controller temperature sensor, change the setting to "Both" (01).

Function number	Setting value	Setting description	Factory setting
42	00	Indoor unit	◆
	01	Both	

00: Sensor on the indoor unit is active.

01: Sensors on both indoor unit and wired remote controller are active.

NOTE: Remote controller sensor must be turned on by using the remote controller.

7) Cold air prevention

This setting is to disable the cold air prevention function during heating operation. When disabled, the fan setting will always follow the setting on the remote controller. (Excluding defrost mode)

Function number	Setting value	Setting description	Factory setting
43	00	Enable	◆
	01	Disable	

8) Remote controller custom code

(Only for wireless remote controller)

The indoor unit custom code can be changed. Select the appropriate custom code.

Function number	Setting value	Setting description	Factory setting
44	00	A	◆
	01	B	
	02	C	
	03	D	

9) External input control

"Operation/Stop" mode or "Forced stop" mode can be selected.

Function number	Setting value	Setting description	Factory setting
46	00	Operation/Stop mode 1	◆
	01	(Setting prohibited)	
	02	Forced stop mode	
	03	Operation/Stop mode 2	

10) Room temperature sensor switching (Aux.)

To use the temperature sensor on the wired remote controller only, change the setting to "Wired remote controller" (01).

This function will only work if the function setting 42 is set at "Both" (01).

When the setting value is set to "Both" (00), more suitable control of the room temperature is possible by setting function setting 30 and 31 too.

Function number	Setting value	Setting description	Factory setting
48	00	Both	◆
	01	Wired remote controller	

11) Indoor unit fan control for energy saving for cooling

Enables or disables the power-saving function by controlling the indoor unit fan rotation when the outdoor unit is stopped during cooling operation.

Function number	Setting value	Setting description	Factory setting
49	00	Disable	
	01	Enable	
	02	Remote controller	◆

00: When the outdoor unit is stopped, the indoor unit fan operates continuously following the setting on the remote controller.

01: When the outdoor unit is stopped, the indoor unit fan operates intermittently at a very low speed.

02: Enable or disable this function by remote controller setting.

NOTES:

- As the factory setting, this setting is initially invalidated.
- Set to "00" or "01" when connecting a remote controller that cannot set the Fan control for energy saving function or connecting a network converter.
To confirm if the remote controller has this setting, refer to the operating manual of each remote controller.

12) Switching functions for external output terminal

Functions of the external output terminal can be switched. For details, refer to "External input and output".

Function number	Setting value	Setting description	Factory setting
60	00	Operation status	◆
	01—04	Cooling thermostat On	
	05	Heating operation	
	06	Operation/Stop	
	07—08	Cooling thermostat On	
	09	Error status	
	10	Indoor unit fan operation status	
	11	External heater	

13) Control switching of external heaters

Sets the control method for external heater to be used.

For details, refer to "External heater output" in Chapter 8-4. ["Details of function"](#) on page 22.

Function number	Setting value	Setting description	Factory setting
61	00	Auxiliary heater control 1	◆
	01	Auxiliary heater control 2	
	02	Heat pump prohibition control	
	03	Auxiliary heater control by outdoor temperature 1	
	04	Auxiliary heater control by outdoor temperature 2	
	05	Auxiliary heater control by outdoor temperature 3	
	06	Auxiliary heat pump control	
	07	Auxiliary heat pump control by outdoor temperature 1	
	08	Auxiliary heat pump control by outdoor temperature 2	
	09	Auxiliary heat pump control by outdoor temperature 3	

14) Operating temperature switching of external heaters

Sets the temperature conditions when the external heater is ON.

For details, refer to "External heater output" in Chapter 8-4. ["Details of function"](#) on page 22.

Function number	Setting value	Setting description				Factory setting
		Setting value of function 61:				
		00		01 to 09		
		Heater: On	Heater: Off	Heater: On	Heater: Off	
62	00	-5.4 °F (-3 °C)	-1.8 °F (-1 °C)	-0.9 °F (-0.5 °C)	0.9 °F (0.5 °C)	◆
	01	-3.6 °F (-2 °C)	-1.8 °F (-1 °C)	-1.8 °F (-1 °C)	0.9 °F (0.5 °C)	
	02	-3.6 °F (-2 °C)	-1.8 °F (-1 °C)	-3.6 °F (-2 °C)	0.9 °F (0.5 °C)	
	03	-5.4 °F (-3 °C)	-1.8 °F (-1 °C)	-5.4 °F (-3 °C)	0.9 °F (0.5 °C)	
	04	-7.2 °F (-4 °C)	-1.8 °F (-1 °C)	-7.2 °F (-4 °C)	0.9 °F (0.5 °C)	
	05	-9.0 °F (-5 °C)	-1.8 °F (-1 °C)	-9.0 °F (-5 °C)	0.9 °F (0.5 °C)	
	06	-5.4 °F (-3 °C)	-0.9 °F (-0.5 °C)	-0.9 °F (-0.5 °C)	0 °F (0 °C)	
	07	-3.6 °F (-2 °C)	-0.9 °F (-0.5 °C)	-1.8 °F (-1 °C)	0 °F (0 °C)	
	08	-3.6 °F (-2 °C)	-0.9 °F (-0.5 °C)	-3.6 °F (-2 °C)	0 °F (0 °C)	
	09	-5.4 °F (-3 °C)	-0.9 °F (-0.5 °C)	-5.4 °F (-3 °C)	0 °F (0 °C)	
	10	-7.2 °F (-4 °C)	-0.9 °F (-0.5 °C)	-7.2 °F (-4 °C)	0 °F (0 °C)	
	11	-9.0 °F (-5 °C)	-0.9 °F (-0.5 °C)	-9.0 °F (-5 °C)	0 °F (0 °C)	
	12	-5.4 °F (-3 °C)	0 °F (0 °C)	-0.9 °F (-0.5 °C)	-0.9 °F (-0.5 °C)	
	13	-3.6 °F (-2 °C)	0 °F (0 °C)	-1.8 °F (-1 °C)	-0.9 °F (-0.5 °C)	
	14	-3.6 °F (-2 °C)	0 °F (0 °C)	-3.6 °F (-2 °C)	-0.9 °F (-0.5 °C)	
	15	-5.4 °F (-3 °C)	0 °F (0 °C)	-5.4 °F (-3 °C)	-0.9 °F (-0.5 °C)	
	16	-7.2 °F (-4 °C)	0 °F (0 °C)	-7.2 °F (-4 °C)	-0.9 °F (-0.5 °C)	
	17	-9.0 °F (-5 °C)	0 °F (0 °C)	-9.0 °F (-5 °C)	-0.9 °F (-0.5 °C)	

15) Outdoor temperature zone boundary temperature A

Setting required if changing of the outdoor temperature setting for heat pump prohibition zone is required when auxiliary heater control by outdoor temperature 1 and 2 are performed on the indoor unit. For details, refer to "External heater output" in Chapter 8-4. ["Details of function"](#) on page 22.

Function number	Setting value	Setting description	Factory setting
66	00	-4.0 °F (-20 °C)	♦
	01	-0.4 °F (-18 °C)	
	02	3.2 °F (-16 °C)	
	03	6.8 °F (-14 °C)	
	04	10.4 °F (-12 °C)	
	05	14.0 °F (-10 °C)	
	06	17.6 °F (-8 °C)	
	07	21.2 °F (-6 °C)	
	08	24.8 °F (-4 °C)	

16) Outdoor temperature zone boundary temperature B

Setting required if changing of the outdoor temperature setting for heat pump only zone is required when auxiliary heater control by outdoor temperature 1 is performed on the indoor unit. For details, refer to "External heater output" in Chapter 8-4. ["Details of function"](#) on page 22.

Function number	Setting value	Setting description	Factory setting
67	00	42.8 °F (6 °C)	◆
	01	14.0 °F (-10 °C)	
	02	17.6 °F (-8 °C)	
	03	21.2 °F (-6 °C)	
	04	24.8 °F (-4 °C)	
	05	28.4 °F (-2 °C)	
	06	32.0 °F (0 °C)	
	07	35.6 °F (2 °C)	
	08	39.2 °F (4 °C)	
	09	42.8 °F (6 °C)	
	10	46.4 °F (8 °C)	
	11	50.0 °F (10 °C)	
	12	53.6 °F (12 °C)	
	13	57.2 °F (14 °C)	
	14	60.8 °F (16 °C)	
	15	64.4 °F (18 °C)	

17) Standby time for auxiliary equipment operation

Sets the standby time until the auxiliary equipment operation starts during primary equipment operation.

For details, refer to Chapter 8-4. ["Details of function"](#) on page 22.

Function number	Setting value	Setting description	Factory setting
71	00	Disable	◆
	01	1 minute	
	02	2 minutes	
	•	•	
	•	•	
	•	•	
	98	98 minutes	
	99	99 minutes	

18) Heat pump backup setting

Enables or disables the heat pump backup instruction from the outdoor unit.

This function will be usable provided that the corresponding outdoor unit is connected.

Function number	Setting value	Setting description	Factory setting
72	00	Disable	◆
	01	Enable	

19) Emergency heat for external output terminal

Enables or disables emergency heat input.

Function number	Setting value	Setting description	Factory setting
73	00	Disable	◆
	01	Enable	

NOTE: When this function is used, IR Receiver Unit is necessary.

20) Fan delay time

Sets the fan delay time when the heater is turned off.

Function number	Setting value	Setting description	Factory setting
74	00	1 minute	♦
	01	50 seconds	
	02	40 seconds	
	03	30 seconds	





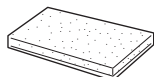
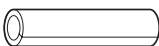
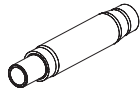
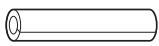

21) External heater use in defrosting

Enables or disables external heater use in defrosting.

NOTE: Inappropriate heater selection may cause cold air in defrosting.


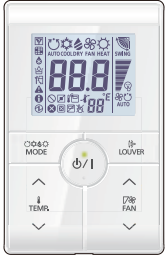
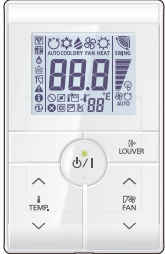

Function number	Setting value	Setting description	Factory setting
75	00	Disable	♦
	01	Enable	

10. Accessories

Part name	Exterior	Qty	Part name	Exterior	Qty
Operation manual		1	Cable tie (large)		4
Installation manual (indoor unit)		1	Cable tie (medium)		1
Washer		8	Drain hose insulation		1
Coupler heat insulation (large)		1	Drain hose		1
Coupler heat insulation (small)		1	Hose band		1


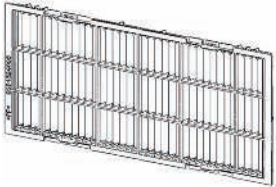
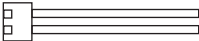
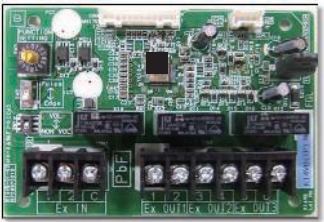
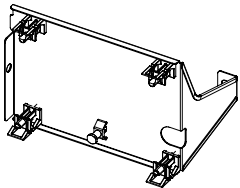



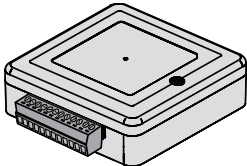
11. Optional parts


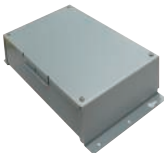

11-1. Controllers

Exterior	Part name	Model name	Summary
	Wired Remote Controller	UTY-RNRUZ*	Easy finger touch operation with LCD panel. Backlit LCD enables easy operation in a dark room. Wire type: Non-polar 2-wire
	Simple Remote Controller	UTY-RSRY	Compact remote controller concentrates on the basic functions such as Start/Stop, fan control, temperature setting, and operation mode. Wire type: Non-polar 2-wire
	Simple Remote Controller	UTY-RHRY	Compact remote controller concentrates on the basic functions such as Start/Stop, fan control, and temperature setting. Wire type: Non-polar 2-wire
	IR Receiver Kit with Wireless Remote Controller	UTY-LBTUM	Unit control is performed by Wireless Remote Controller

NOTE: Available functions may differ by the remote controller. For details, refer to the operation manual.

11-2. Others

Exterior	Part name	Model name	Summary
	Remote Sensor Unit	UTY-XSZX	Thermo-sensor for sensing the temperature of arbitrary place in the room.
	Long-life Filter	UTD-LFNC	Long-life Filter can be mounted to the indoor unit.
	External Connect Kit	UTY-XWZXZG	Use to connect with various peripheral devices and air conditioner PCB. For control output port.
	External Input and Output PCB	UTY-XCSX	Use to connect with external devices and air conditioner PCB.
	External Input and Output PCB Bracket	UTZ-GXNA	For installing the External input and output PCB.
	WLAN Adapter	UTY-TFSXZ2	Remotely manage an air conditioning system using mobile devices such as smartphones and tablets. For connection indoor unit with UART interface. Appropriate application for each region is required to use this option. For details, contact FGL sales company.
	Modbus Converter	UTY-VMSX	For connection between indoor unit with UART interface and a Modbus open network.
	KNX Converter	UTY-VKSX	For connection between indoor unit with UART interface and a KNX open network.
	Thermostat Converter	UTY-TTRX	This converter can control Fujitsu General products using a third-party thermostat controller.

Exterior	Part name	Model name	Summary
	Network Converter	UTY-VTGX	This converter is required when connecting single split system to VRF network system.
	Network Converter (AC power supply)	UTY-VTGXV	This converter is required when connecting single split system to VRF network system.
	External Switch Controller	UTY-TERX	Air conditioner switching can be controlled by connecting other external sensor switches.

Part 2. OUTDOOR UNIT

**SINGLE TYPE:
AOUH12LUAS1**

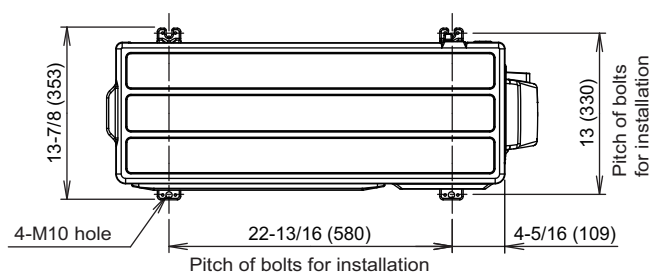
1. Specifications

Type				Inverter, Heat pump
Model name				AOUH12LUAS1
Power supply				208/230 V~ 60 Hz
Power supply intake				Outdoor unit
Available voltage range				187—253 V
Starting current			A	6.4
Fan	Airflow rate	Cooling	CFM (m³/h)	1,171 (1,990)
		Heating		1,089 (1,850)
	Type × Qty			Propeller fan × 1
	Motor output			W
Sound pressure level *		Cooling	dB (A)	48
		Heating		49
Heat exchanger type		Dimensions (H × W × D)	in (mm)	Main 1: 23-1/8 × 34-11/16 × 11/16 (588 × 881 × 18.19) Main 2: 23-1/8 × 33-1/2 × 11/16 (588 × 851 × 18.19)
		Fin pitch	FPI	Main 1: 20 Main 2: 20
		Rows × Stages		Main 1: 1 × 28 Main 2: 1 × 28
		Pipe type		Copper
		Fin type	Type (Material)	Aluminum
			Surface treatment	PC fin
Compressor	Type			DC twin rotary
	Motor output			W
Refrigerant		Type		R410A
		Charge	lb oz	2 lb 10 oz
			g	1,200
Refrigerant oil		Type		RB68
		Amount	in³ (cm³)	24.4 (400)
Enclosure		Material		Steel sheet
		Color		Beige Approximate color of Munsell 10YR 7.5/1.0
Dimensions (H × W × D)	Net		in (mm)	24-7/8 × 31-7/16 × 11-7/16 (632 × 799 × 290)
	Gross			27-1/4 × 37 × 14-3/4 (692 × 940 × 375)
Weight	Net		lb (kg)	84 (38)
	Gross			95 (43)
Connection pipe	Size	Liquid	in (mm)	Ø1/4 (Ø6.35)
		Gas		Ø3/8 (Ø9.52)
	Method			Flare
	Pre-charge length		ft (m)	49 (15)
	Max. length			66 (20)
	Max. height difference			49 (15)
Operation range		Cooling	°F (°C)	14 to 115 (-10 to 46)
		Heating		-5 to 75 (-21 to 24)
Drain hose		Material		LDPE
		Tip diameter	in (mm)	Ø1/2 (Ø13.0) (I.D.), Ø5/8 to Ø11/16 (Ø16.0 to Ø16.7) (O.D.)
NOTES:				
<ul style="list-style-type: none">Specifications are based on the following conditions:<ul style="list-style-type: none">Cooling: Indoor temperature of 80°FDB (26.67°CDB)/67°FWB (19.44°CWB), and outdoor temperature of 95°FDB (35°CDB)/75°FWB (23.9°CWB).Heating: Indoor temperature of 70°FDB (21.11°CDB)/59°FWB (15°CWB), and outdoor temperature of 47°FDB (8.33°CDB)/43°FWB (6.11°CWB).Pipe length: 24 ft 6 in (7.5 m), Height difference: 0 ft (0 m). (Between outdoor unit and indoor unit.)Protective function might work when using it outside the operation range.*: Sound pressure level<ul style="list-style-type: none">Measured values in manufacturer's anechoic chamber.Because of the surrounding sound environment, the sound levels measured in actual installation conditions might be higher than the specified values here.				

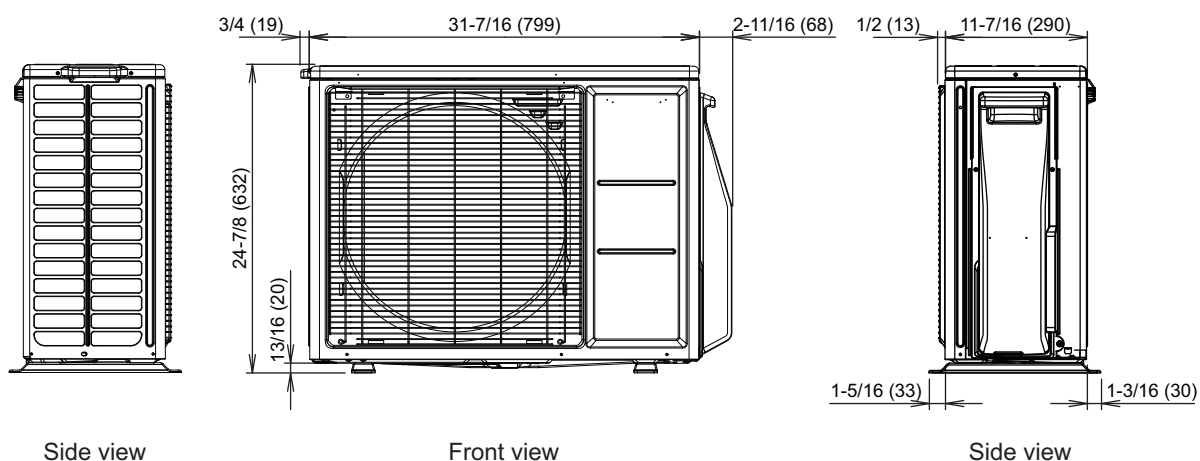
2. Dimensions

2-1. Model: AOUH12LUAS1

Unit: in (mm)

OUTDOOR UNIT
AOUH12LUAS1OUTDOOR UNIT
AOUH12LUAS1

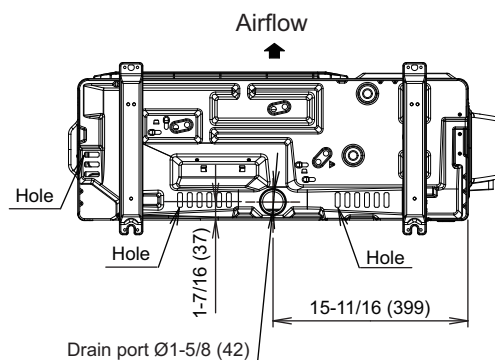
Top view



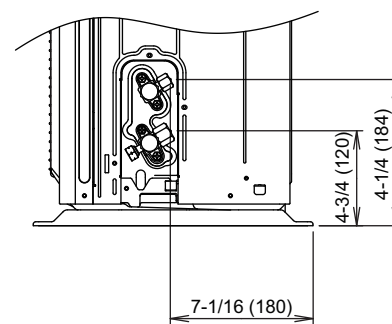
Side view

Front view

Side view



Bottom view



Side view (Valve part)

3. Installation space

3-1. Model: AOUH12LUAS1

■ Space requirement

Provide sufficient installation space for product safety.

⚠ CAUTION

Keep the space shown in the installation examples.

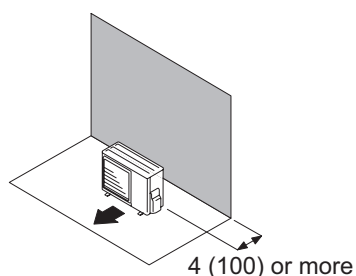
If the installation is not performed accordingly, it could cause a short circuit and result in a lack of operating performance.

● Single outdoor unit installation

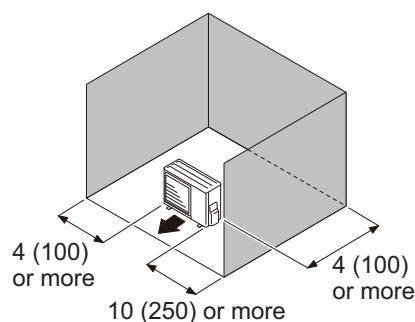
- When the upper space is open:

Unit: in (mm)

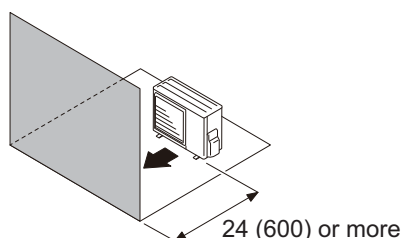
Obstacles at rear only



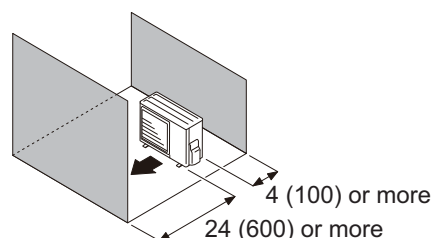
Obstacles at rear and sides



Obstacles at front



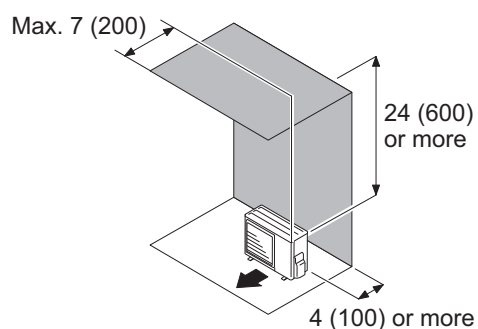
Obstacles at front and rear



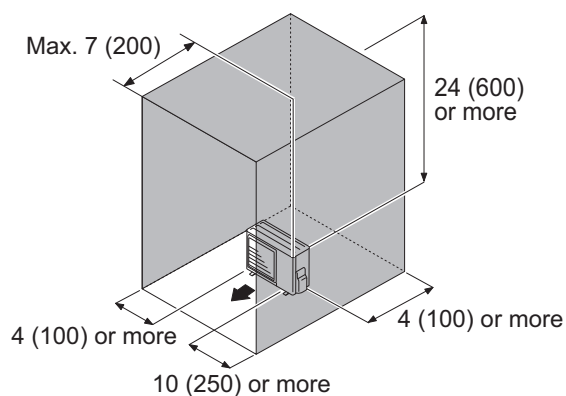
- When an obstruction in the upper space:

Unit: in (mm)

Obstacles at rear and above



Obstacles at rear, sides, and above

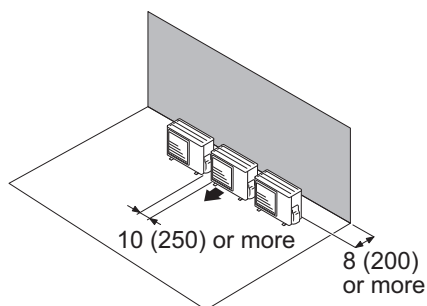


● Multiple outdoor unit installation

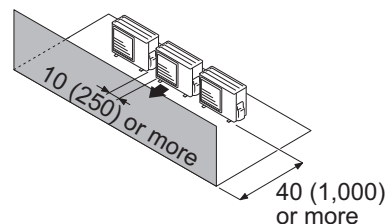
- Provide at least 10 in (250 mm) of space between the outdoor units if multiple units are installed.
- When routing the piping from the side of an outdoor unit, provide space for piping.
- No more than 3 units must be installed side by side.
When 4 units or more are arranged in a line, provide the space as shown in the following example **“When an obstruction in the upper space:”**.
- **When the upper space is open:**

Unit: in (mm)

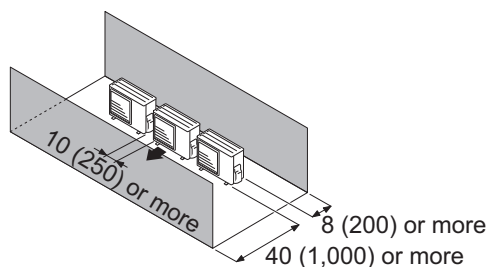
Obstacles at rear only



Obstacles at front only



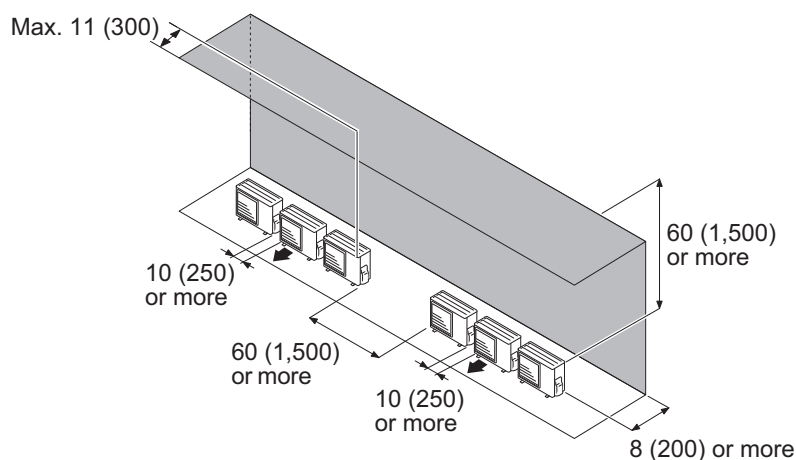
Obstacles at front and rear



- **When an obstruction in the upper space:**

Unit: in (mm)

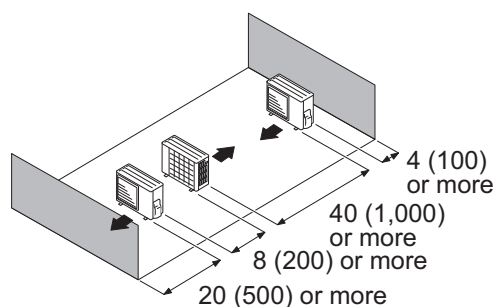
Obstacles at rear and above.



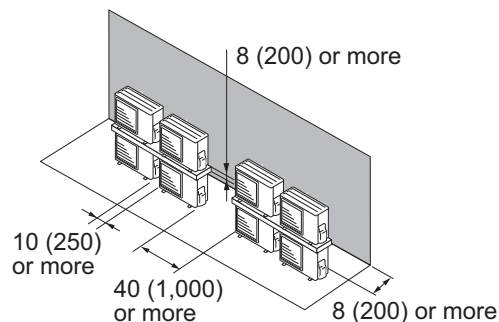
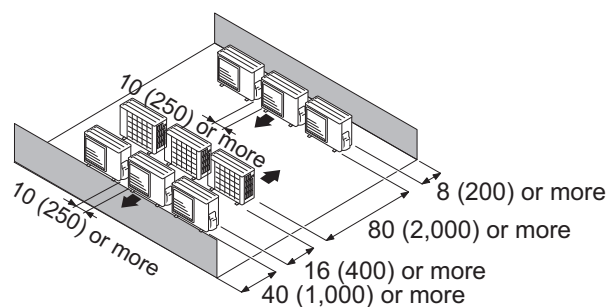
● Outdoor units installation in multi-row

Unit: in (mm)

Single parallel unit arrangement



Multiple parallel unit arrangement

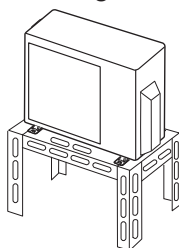


NOTES:

- If the space is larger than stated above, the condition will be the same as when there is no obstacle.
- When installing the outdoor unit, be sure to open the front and left side to obtain better operation efficiency.

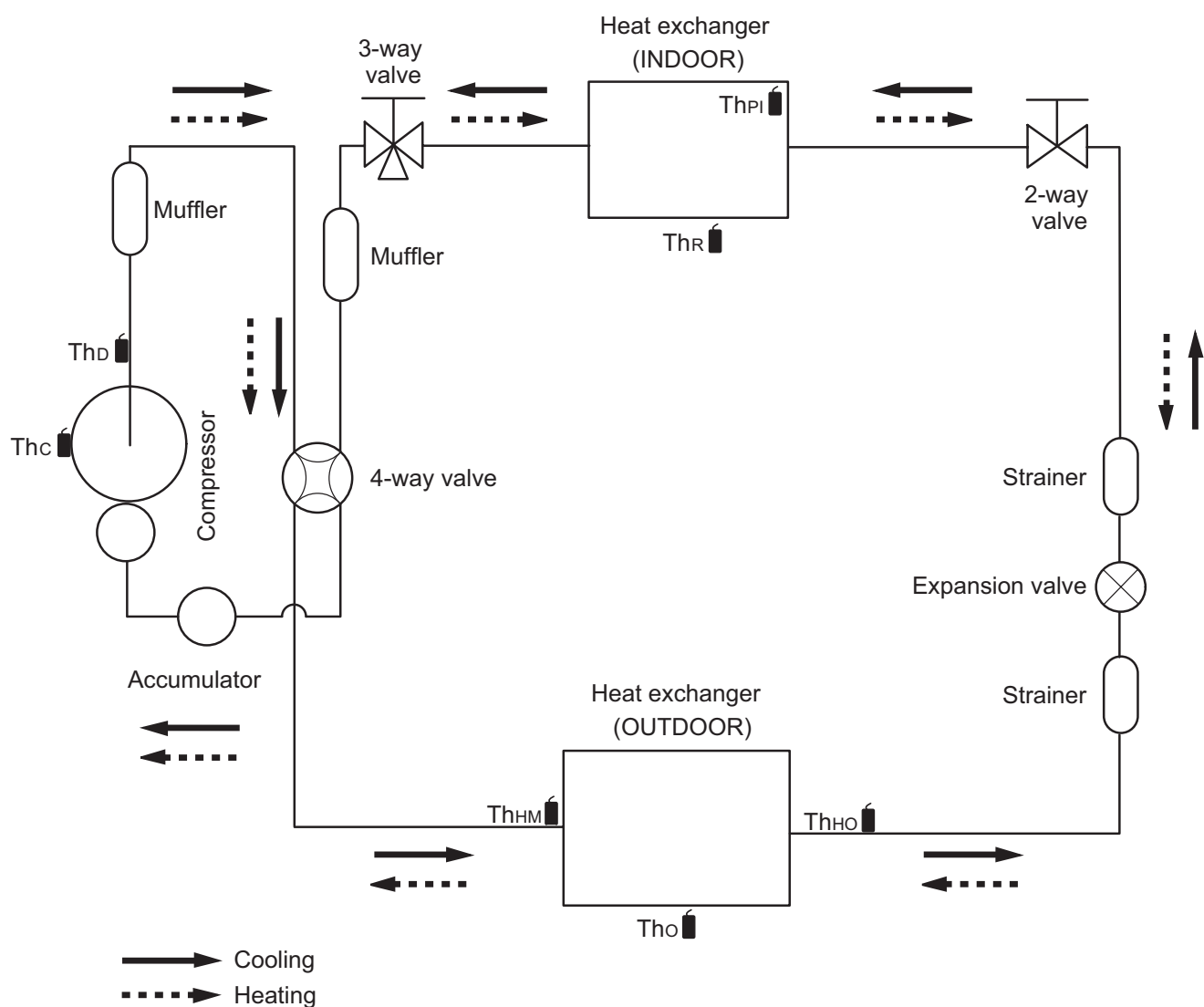
⚠ CAUTION

- Do not install the outdoor unit in two-stage where the drain water could freeze. Otherwise the drainage from the upper unit may form ice and cause a malfunction of the lower unit.
- When the outdoor temperature is 32 °F (0 °C) or less, do not use the accessory drain pipe and drain cap. If the drain pipe and drain cap are used, the drain water in the pipe may freeze in extremely cold climate. (For reverse cycle model only.)
- In area with heavy snowfall, if the inlet and outlet of the outdoor unit is blocked with snow, it might become difficult to get warm, and it is likely to cause product malfunction. Construct a canopy and a pedestal, or place the unit on a high stand that is locally installed.



4. Refrigerant circuit

4-1. Model: AOUH12LUAS1



Th_C : Thermistor (Compressor temperature)

Th_D : Thermistor (Discharge temperature)

Th_{HM} : Thermistor (Heat exchanger middle temperature)

Th_O : Thermistor (Outdoor temperature)

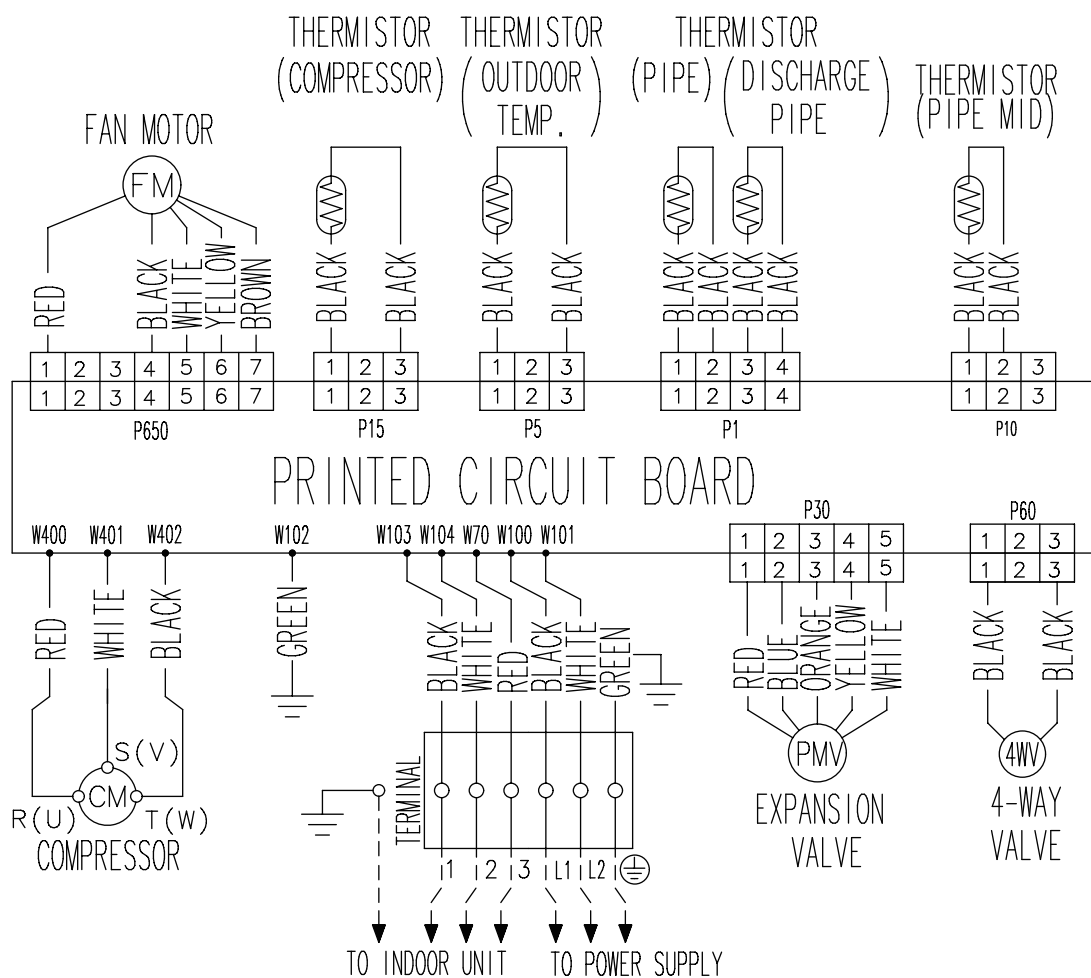
Th_{HO} : Thermistor (Heat exchanger out temperature)

Th_{PI} : Thermistor (Pipe temperature)

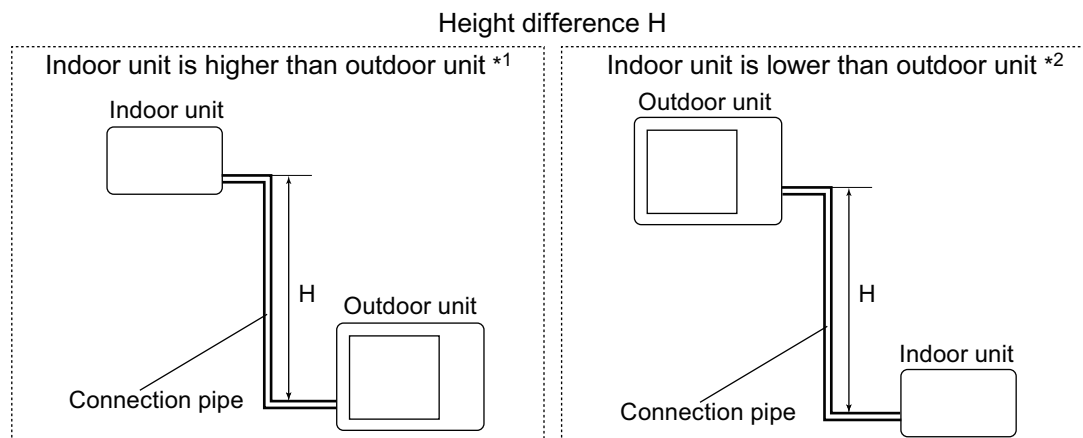
Th_R : Thermistor (Room temperature)

5. Wiring diagrams

5-1. Model: AOUH12LUAS1



6. Capacity compensation rate for pipe length and height difference



6-1. Model: AOUH12LUAS1

NOTE: Values mentioned in the table are calculated based on the maximum capacity.

COOLING		Pipe length						
		m		5	7.5	10	15	20
			ft	16	25	33	49	66
Height difference H	Indoor unit is higher than outdoor unit *1	15	49	—	—	—	0.877	0.874
		10	33	—	—	0.956	0.891	0.888
		7.5	25	—	0.988	0.960	0.895	0.892
		5	16	1.017	0.992	0.964	0.899	0.895
		0	0	1.025	1.000	0.971	0.906	0.902
	Indoor unit is lower than outdoor unit *2	-5	-16	1.025	1.000	0.971	0.906	0.902
		-7.5	-25	—	1.000	0.971	0.906	0.902
		-10	-33	—	—	0.971	0.906	0.902
		-15	-49	—	—	—	0.906	0.902

HEATING		Pipe length						
		m		5	7.5	10	15	20
			ft	16	25	33	49	66
Height difference H	Indoor unit is higher than outdoor unit *1	15	49	—	—	—	0.933	0.925
		10	33	—	—	0.981	0.933	0.925
		7.5	25	—	1.000	0.981	0.933	0.925
		5	16	1.017	1.000	0.981	0.933	0.925
		0	0	1.017	1.000	0.981	0.933	0.925
	Indoor unit is lower than outdoor unit *2	-5	-16	1.012	0.995	0.976	0.928	0.920
		-7.5	-25	—	0.993	0.974	0.926	0.918
		-10	-33	—	—	0.971	0.923	0.916
		-15	-49	—	—	—	0.914	0.906

7. Additional charge calculation

7-1. Model: AOUEH12LUAS1

Refrigerant type		R410A
Factory charge amount	lb oz	2 lb 10 oz
	g	1,200

■ Refrigerant charge

Total pipe length	ft	49 or less	66 (Max.)	0.2 oz/ft (20 g/m)
	m	15 or less	20 (Max.)	
Additional charge amount	oz	0	3.5	
	g	0	100	

8. Airflow

8-1. Model: AOUH12LUAS1

● Cooling

Airflow	
m ³ /h	1,990
l/s	553
CFM	1,171

● Heating

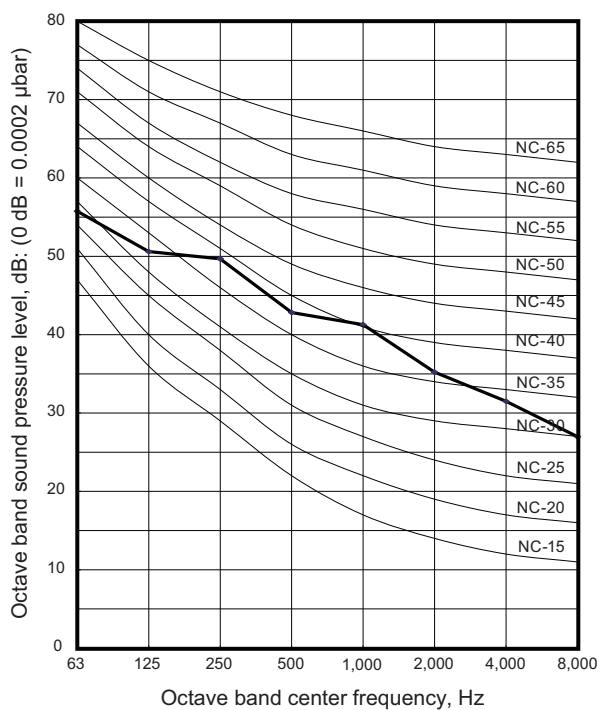
Airflow	
m ³ /h	1,850
l/s	514
CFM	1,089

9. Operation noise (sound pressure)

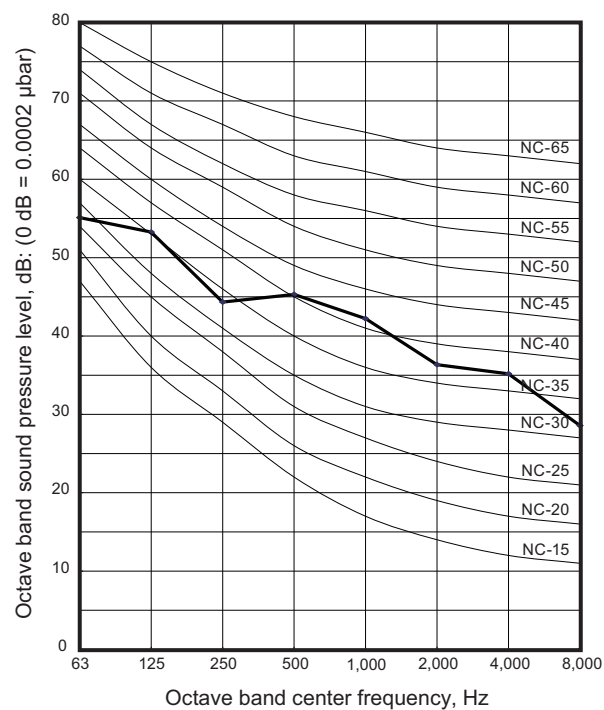
9-1. Noise level curve

■ Model: AOUH12LUAS1

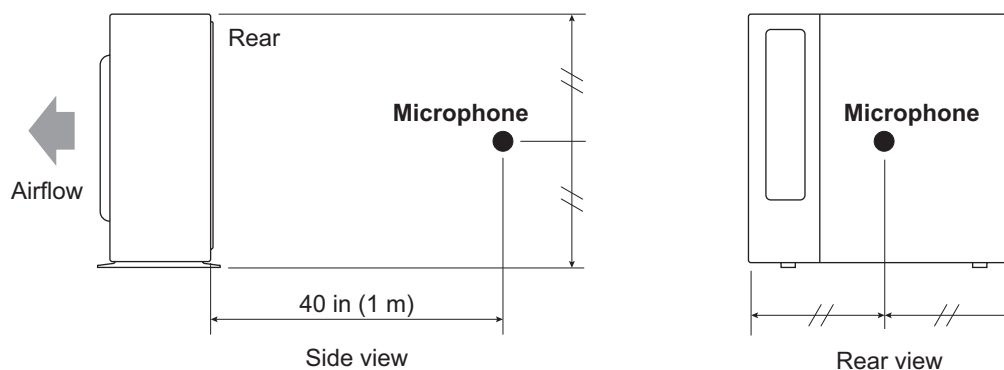
● Cooling



● Heating



9-2. Sound level check point



NOTE: Detailed shape of the actual outdoor unit might be slightly different from the one illustrated above.

10. Electrical characteristics

Model name			AOUH12LUAS1	
Power supply	Voltage		V	208/230~
	Frequency		Hz	60
MCA *1			A	13.8
Starting current			A	6.4
Wiring spec. *2	MAX. CKT. BKR *3		A	15
	Power cable		AWG	14
	Connection cable *4	Size	AWG	18 to 16
		Limited wiring length	ft (m)	69 (21)

*1: Minimum Circuit Ampacity (Calculation based on UL60335-2-40)

*2: Selected sample based on Japan Electrotechnical Standards and Codes Committee E0005. As the regulations of wire size and circuit breaker differ in each country or region, select appropriate devices complied to the regional standard.

*3: Maximum Circuit Breaker




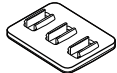
*4: Limit voltage drop to less than 2%. If voltage drop is 2% or more, increase cable conductor size.

11. Safety devices

Type of protection	Protection form		Model
			AOUH12LUAS1
Circuit protection	Current fuse (Main PCB)		250 V, 15 A
			250 V, 5 A
			250 V, 3.15 A
Fan motor protection	Thermal protection program	Activate	257 ±18°F (125 ±10°C) Fan motor stop
		Reset	248 ±18°F (120 ±10°C) Fan motor restart
Compressor protection	Thermal protection program (Compressor temp.)	Activate	226°F (108°C) Compressor stop
		Reset	After 3 minutes, and 176°F (80°C) or less Compressor restart
	Thermal protection program (Discharge temp.)	Activate	230°F (110°C) Compressor stop
		Reset	After 7 minutes Compressor restart
	Thermal protection program (Outdoor temp.) (Only in COOL and DRY mode)	Activate	5°F (-15°C) Compressor stop
		Reset	14°F (-10°C) Compressor restart

12. Accessories

12-1. Model: AOUH12LUAS1

Part name	Exterior	Qty	Part name	Exterior	Qty
Installation manual		1	Cable tie		2
Drain pipe		1	Drain cap		5