

Installation Instructions



Fig. 1 — Floor Console



Fig. 2 — Floor Console



Fig. 3 — Remote Controller

NOTES: Read the entire instruction manual before starting the installation.

Images are for illustration purposes only. Actual models may differ slightly.

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SAFETY CONSIDERATIONS

Installing, starting up, and servicing air-conditioning equipment can be hazardous due to system pressures, electrical components, and equipment location (roofs, elevated structures, etc.).

Only trained, qualified installers and service mechanics should install, start-up, and service this equipment.

Untrained personnel can perform basic maintenance functions such as cleaning coils. All other operations should be performed by trained service personnel.

When working on the equipment, observe precautions in the literature and on tags, stickers, and labels attached to the equipment.

Follow all safety codes. Wear safety glasses and work gloves. Keep quenching cloth and fire extinguisher nearby when brazing. Use care in handling, rigging, and setting bulky equipment.

Read these instructions thoroughly and follow all warnings or cautions included in literature and attached to the unit. Consult local building codes and National Electrical Code (NEC) for special requirements.

Recognize safety information. This is the safety-alert symbol .

When you see this symbol on the unit and in instructions or manuals, be alert to the potential for personal injury. Understand these signal words: **DANGER**, **WARNING**, and **CAUTION**.

These words are used with the safety-alert symbol. **DANGER** identifies the most serious hazards which will result in severe personal injury or death. **WARNING** signifies hazards which could result in personal injury or death. **CAUTION** is used to identify unsafe practices which may result in minor personal injury or product and property damage. **NOTE** is used to highlight suggestions which will result in enhanced installation, reliability, or operation.



WARNING

ELECTRICAL SHOCK HAZARD

Failure to follow this warning could result in personal injury or death.

Before installing, modifying, or servicing system, main electrical disconnect switch must be in the **OFF** position. There may be more than 1 disconnect switch. Lock out and tag switch with a suitable warning label.



WARNING



EXPLOSION HAZARD

Failure to follow this warning could result in death, serious personal injury, and/or property damage.

Never use air or gases containing oxygen for leak testing or operating refrigerant compressors. Pressurized mixtures of air or gases containing oxygen can lead to an explosion.



CAUTION

EQUIPMENT DAMAGE HAZARD

Failure to follow this caution may result in equipment damage or improper operation.

Do not bury more than 36 in. (914 mm) of refrigerant pipe in the ground. If any section of pipe is buried, there must be a 6 in. (152 mm) vertical rise to the valve connections on the outdoor units. If more than the recommended length is buried, refrigerant may migrate to the cooler buried section during extended periods of system shutdown. This causes refrigerant slugging and could possibly damage the compressor at start-up.

PARTS LIST

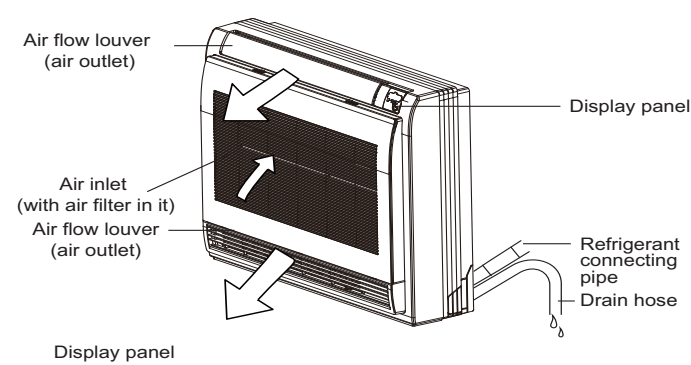


Fig. 4 — Size 12K

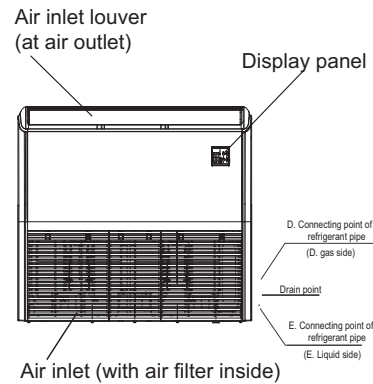


Fig. 5 — Sizes 18K - 58K

NOTE:

- If the outdoor unit is higher than the indoor unit, prevent rain from flowing into the indoor unit along the connection pipe by creating a downward arc in the connection pipe before it enters the wall to the indoor unit. This ensures that rain drips from the connection pipe do not enter the wall.
- Piping and the interconnecting wiring are field supplied.
- The parts list figures are for illustration only. Different models may differ slightly.

Table 1 — Unit Sizes

KBTUH	V-PH-HZ	MODEL NO.
12	208/230-60	40MBFQ12---3
18		40MBFQ18---3
24		40MBFQ24---3
36		40MBFQ36---3
48		40MBFQ48---3
58		40MBFQ58---3

SYSTEM REQUIREMENTS

Allow sufficient space for airflow and servicing unit.

Piping

IMPORTANT: Both refrigerant lines must be insulated separately.

- Minimum refrigerant line length, between the indoor and outdoor units, is 10 ft. (3 m).
- Table 2 lists the pipe sizes for the indoor unit. Refer to the outdoor unit installation instructions for other allowed piping lengths and refrigerant information.

Table 2 — Indoor Unit Pipe Sizes

		12K	18K	24K	36K	48K	58K
Gas Pipe	in (mm)	1/2 (12.7)	1/2 (12.7)	5/8 (16)	5/8 (16)	5/8 (16)	3/4 (19)
Liquid Pipe	in (mm)	1/4 (6.35)	1/4 (6.35)	3/8 (9.52)	3/8 (9.52)	3/8 (9.52)	3/8 (9.52)

WIRING

All wires must be sized per NEC (National Electrical Code) or CEC (Canadian Electrical Code) and local codes. Use Electrical Data table MCA (minimum circuit amps) and MOCP (maximum over current protection) to correctly size the wires and the disconnect fuse or breakers respectively.

Recommended Connection Method for Power and Communication Wiring

Power and Communication Wiring: (12K through 24K)

The main power is supplied to the outdoor unit. The field supplied 14/3 power/communication wiring from the outdoor unit to the indoor unit consists of four (4) wires and provides the power for the indoor unit. Two wires are high voltage AC power, one is communication wiring and the other is a ground wire.

To minimize communication interference: If installed in a high Electromagnetic field (EMF) area and communication issues exist, a 14/2 stranded shielded wire can be used to replace L2 and (S) between outdoor unit and indoor unit - landing the shield onto ground in the outdoor unit only.

Recommended Connection Method for Power and Communication Wiring (36K through 58K) Power Wiring:

The main power is supplied to the outdoor unit. The field supplied power wiring from the outdoor unit to the indoor unit consists of three (3) wires and provides the power for the indoor unit. Two wires are high voltage AC power and one is a ground wire. To minimize voltage drop, the factory recommended wire size is 14/2 stranded with a ground.

Communication Wiring:

A separate shielded stranded copper conductor only, with a 600 volt rating and double insulated copper wire, must be used as the communication wire from the outdoor unit to the indoor unit. Please use a separate shielded 16GA stranded control wire.



WARNING

EQUIPMENT DAMAGE HAZARD

Failure to follow this caution may result in equipment damage or improper operation.

Wires should be sized based on NEC and local codes.



CAUTION

EQUIPMENT DAMAGE HAZARD

Failure to follow this caution may result in equipment damage or improper operation.

Be sure to comply with local codes while running wire from the indoor unit to the outdoor unit.

Every wire must be connected firmly. Loose wiring may cause the terminal to overheat or result in unit malfunction. A fire hazard may also exist. Ensure all wiring is tightly connected.

No wire should touch the refrigerant tubing, compressor or any moving parts.

Disconnecting means must be provided and shall be located within sight and readily accessible from the air conditioner.

Connecting cable with conduit shall be routed through the hole in the conduit panel.

DIMENSIONS

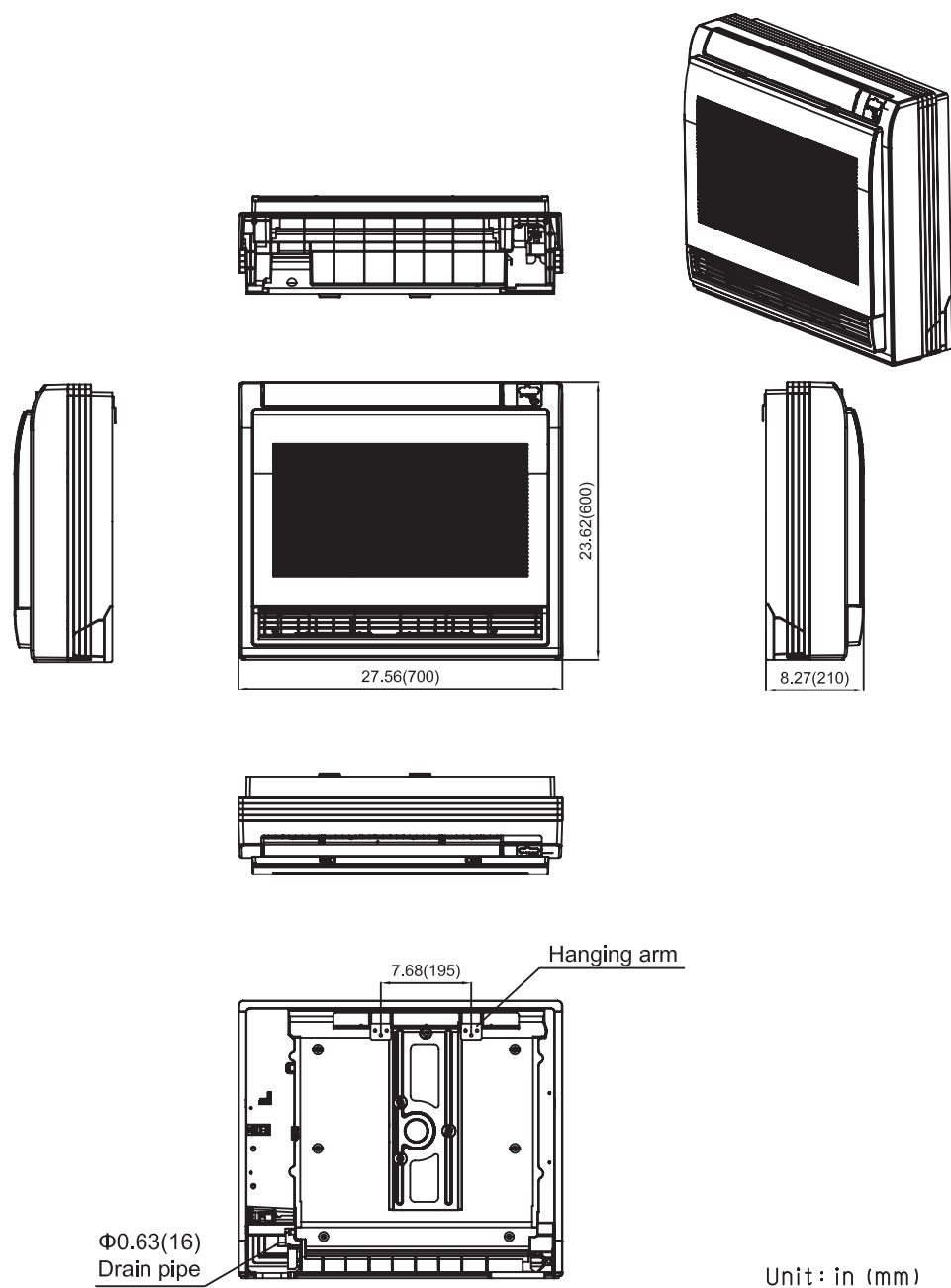


Fig. 6 — Indoor Unit Size 12

Table 3 — Indoor Unit Size 12

		12
Depth	in. (mm)	8.27 (210)
Width	in. (mm)	27.58 (700)
Height	in. (mm)	23.62 (600)
Weight-Net	Lb (kg.)	32.41 (14.7)

DIMENSIONS (CONT)

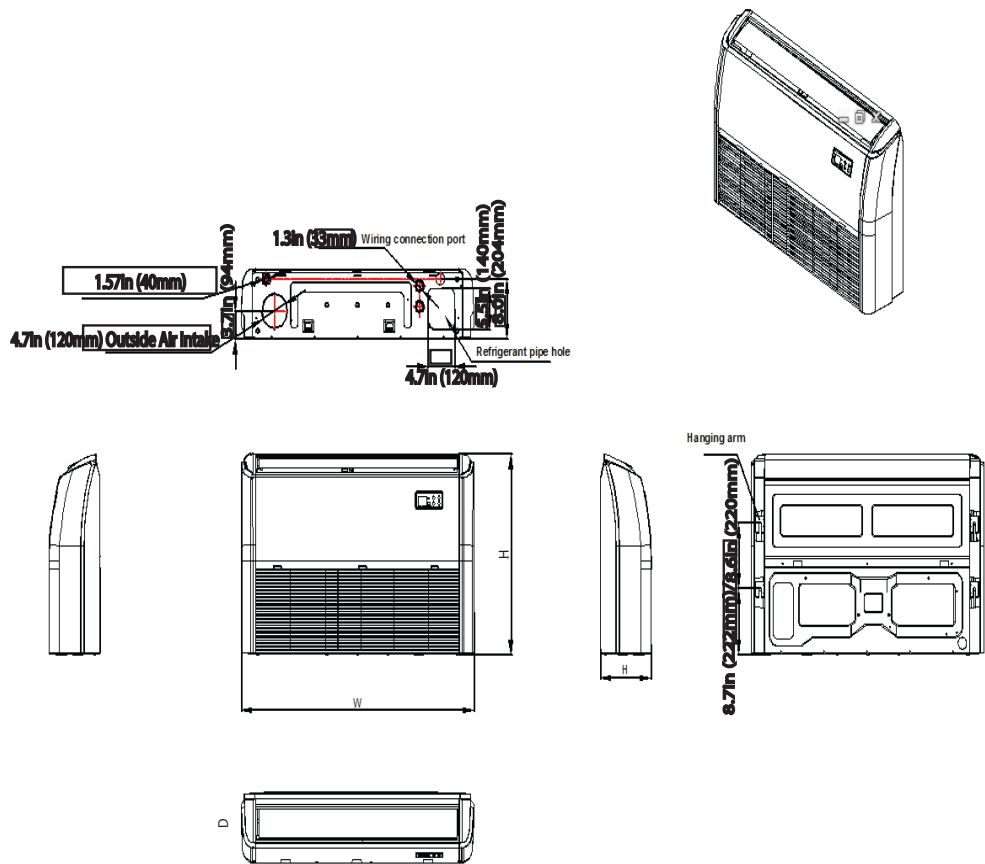


Fig. 7 — Indoor Unit Sizes 18K - 58K

Table 4 — Indoor Unit Sizes 18K - 58K

UNIT SIZE		18K	24K	36K	48K	58K
HEIGHT	in (mm)	26.57(675)	26.57 (675)	26.57 (675)	26.57 (675)	26.57 (675)
WIDTH	in (mm)	42.05 (1068)	42.05 (1068)	50.59 (1285)	64.96 (1650)	64.96 (1650)
DEPTH	in (mm)	9.25 (235)	9.25 (235)	9.25 (235)	9.25 (235)	9.25 (235)
WEIGHT-NET	lbs (kg)	55.12 (25)	58.42 (26.5)	69 (31.3)	83.78 (38)	110 (50)

CLEARANCES

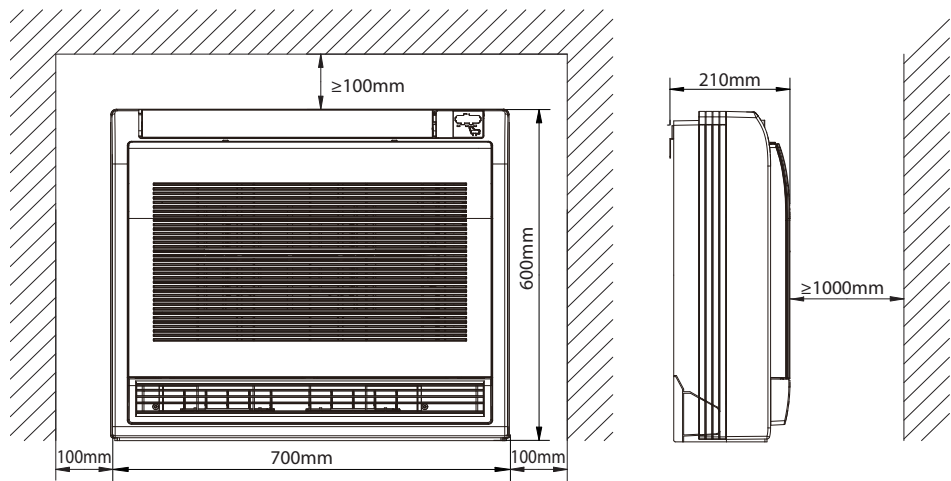


Fig. 8 — Clearances

INSTALLATION LOCATION REQUIREMENTS

- A location where there are no obstacles near inlet and outlet area.
- A location which can bear the weight of indoor unit.
- Do not install indoor units near a direct source of heat such as direct sunlight or a heating appliance.
- A location which provides appropriate clearances as outlined in Fig. 8.

INDOOR UNIT INSTALLATION CONSOLE SIZE 12

Install the Mounting Hooks

1. The mounting hooks should be located horizontally and level on the wall. All minimum clearances shown in Fig. 8 should be maintained.
2. Anchor the hooks at the specified location on the wall using the mounting screws (see Fig. 9). Anchor the hooks on wall studs.

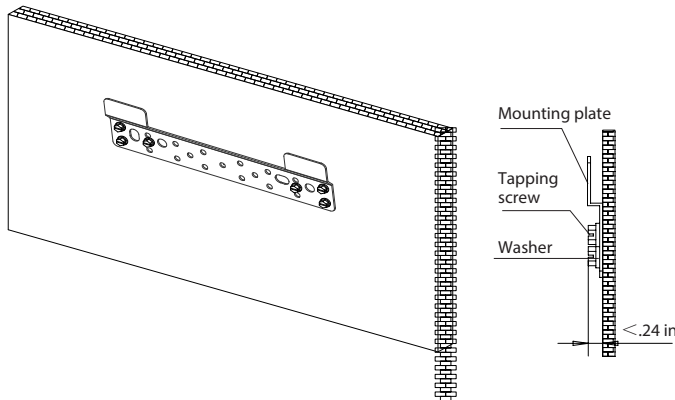


Fig. 9 — Anchor the studs

3. Once the hooks are secured, lift the unit and mount it on the hooks. Be sure the hooks are on the correct mounting locations on the back of the unit (see Fig. 10).

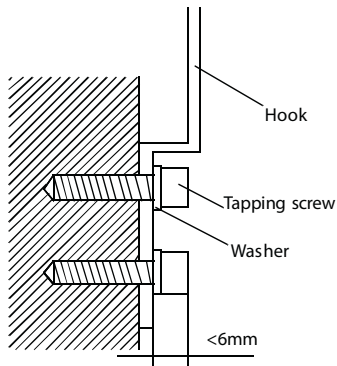


Fig. 10 — Hang the indoor unit

INDOOR UNIT PREPARATION

1. Open the front panel by sliding the two stoppers towards the middle of the indoor unit (see Fig. 11).

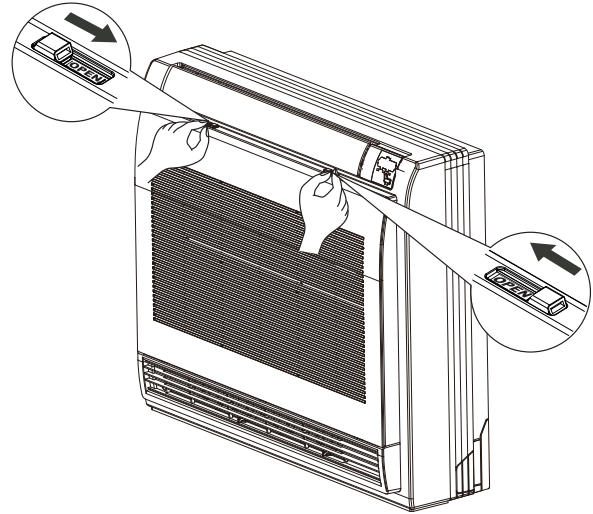


Fig. 11 — Open the front panel

2. Remove the front (see Figure 12).
 - a. Disengage the string.
 - b. Remove the four screws.

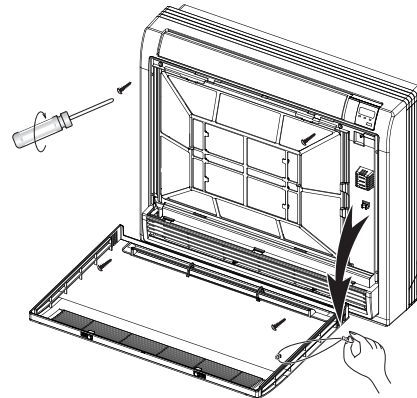


Fig. 12 — Remove the screws

3. Remove the front cover (see Fig. 13).
 - a. Lift the front cover's bottom 30 degrees.
 - b. Lift the front cover's top.

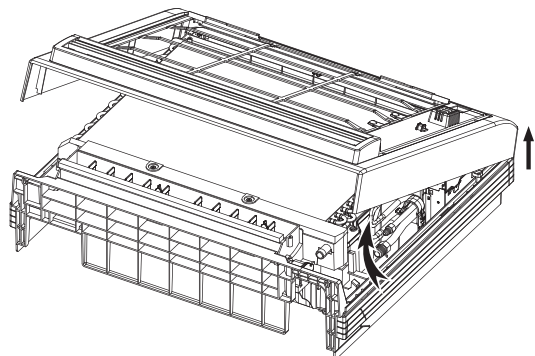


Fig. 13 — Remove the front cover

INDOOR INSTALLATION CONSOLE SIZES 18-58

Follow these steps to perform the test:

1. The mounting hooks should be located horizontally and level on the wall or vertical on the ceiling. All minimum clearances should be maintained.
2. Remove the side boards and the grille (see Fig. 14).

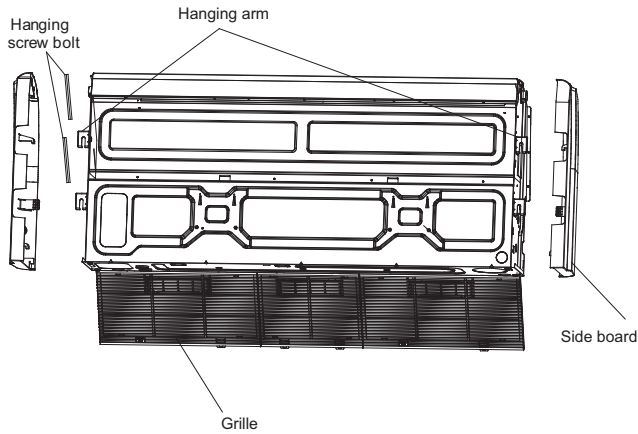


Fig. 14 — Remove the side boards and the grille

3. Locate the hanging arm on the hanging screw bolt (Fig. 15).

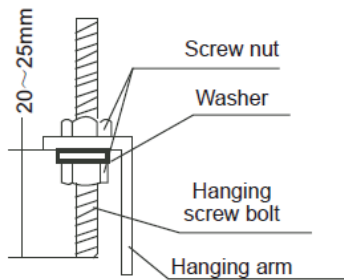


Fig. 15 — Locate the Hanging arm

4. Install the unit (see Figure 16).

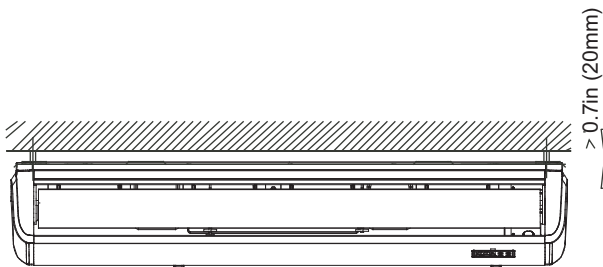


Fig. 16 — Install the unit

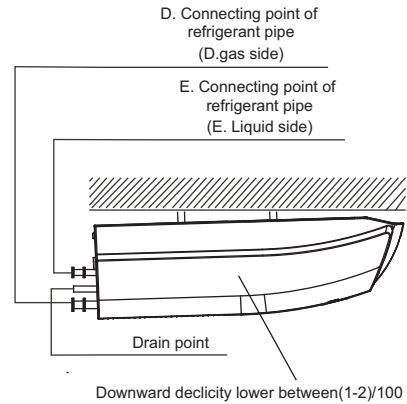


Fig. 17 — Ceiling Installation

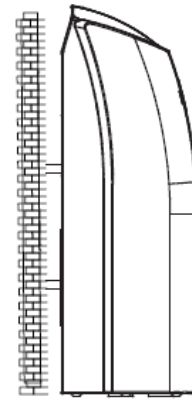


Fig. 18 — Wall Mount Installation

DRILL A HOLE IN THE WALL FOR THE INTERCONNECTING PIPING, DRAIN AND WIRING

1. For maximum serviceability, it is recommended that you have the refrigerant line, flare connection and the drain connection on the outside of the wall so the fan coil can be mounted.
 - a. Determine the pipe hole position.
 - b. Drill the pipe hole. The outside pipe hole is 1/2 in. (13 mm) lower than the inside pipe hole, therefore it slants slightly downward (see Fig. 19).

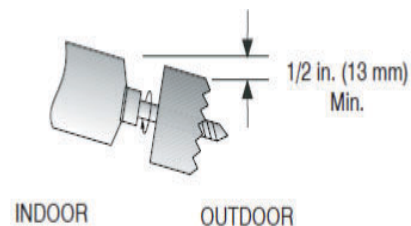


Fig. 19 — Drill holes

INTERCONNECTING PIPING

Flare Connection

1. Cut the pipe with a pipe cutter at 90 degrees.

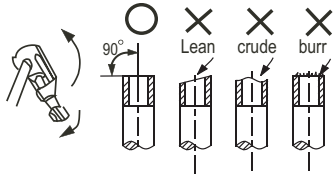


Fig. 20 — Cut the pipe

2. Remove all the burrs from the cut cross section of the pipe avoiding any burrs inside the tubes.
3. Remove the flare nuts attached to the indoor and outdoor units.
4. Insert a flare nut into a pipe and flare the pipe. Refer to Table 5 for specifications.

Table 5 — Specifications

OUTER DIAM. IN. (MM)	IN.(MM)	
	MAX.	MIN.
Ø1/4" (6.35)	0.05 (1.3)	0.03 (0.7)
Ø3/8" (9.52)	0.06 (1.6)	0.04 (1.0)
Ø1/2" (12.7)	0.07 (1.8)	0.04 (1.0)

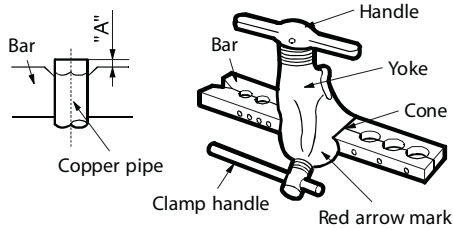


Fig. 21 —Clamp handle

5. Apply a small amount of refrigerant oil to the flare connection on the tubing.
6. Align the center of the pipes.

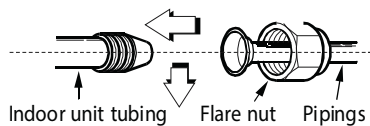


Fig. 22 —Align the pipe center

7. Connect both liquid and gas piping to the indoor unit.
8. Tighten the flare nut using a torque wrench as specified in Table 6.

Table 6 — Tightening

PIPE DIAMETER INCH (mm)	TIGHTENING TORQUE	
	Ft-lb	N - m
Ø1/4" (6.35)	10 to 13	13.6 to 17.6
Ø3/8" (9.52)	24 to 31	32.5 to 42.0
Ø1/2" (12.7)	37 to 46	50.1 to 62.3
Ø5/8" (15.88)	50 to 60	67.7 to 81.3

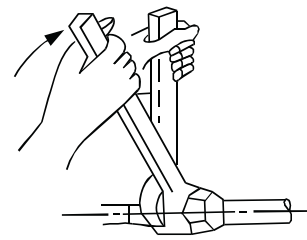


Fig. 23 — Tighten

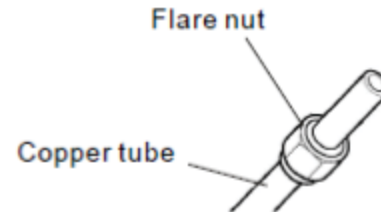


Fig. 24 — Flare nut and copper tube

CONDENSATE DRAIN CONNECTION

The unit is supplied with a drain connection to connect the drain piping. When installing condensate piping, follow these recommendations:

- Condensate piping should slope downward in the direction of the condensate flow, with a minimum gradient of 1 in. per 100 inches.
- When multiple units are connected to a common condensate drain, ensure the drain is large enough to accommodate the volume of condensate from all units. It is also recommended to place an air vent in the condensate piping to prevent any air locks.
- Condensate piping must not be installed where it may be exposed to freezing temperatures.

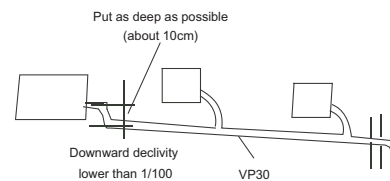
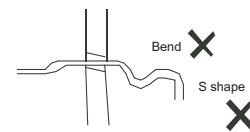
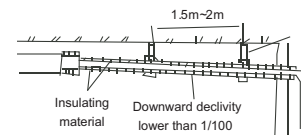


Fig. 25 — Condensate Flow

ELECTRICAL CONNECTIONS SIZE 12

- 1. Remove the sensing device’s installation bearer (see Fig. 26).

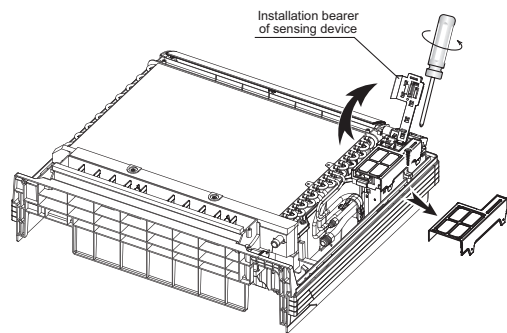


Fig. 26 — Remove the installation bearer

- 2. Remove the electrical cover.
- 3. Connect wiring from the outdoor unit per the connection diagrams (see Fig. 27 and 28).
- 4. Reinstall the electrical cover and sensing device bearer.

ELECTRICAL DATA

Table 7 — Electrical Data

Console and Floor Ceiling Size		12K	18K	24K	36K	48K	58K
		(208/230V)	(208/230V)	(208/230V)	(208/230V)	(208/230V)	(208/230V)
FLA		0.21	1.11	1.11	1.36	0.94	1.2
Input	W	66.6	100	100	130	98	210
Rated HP	HP	0.027	0.075	0.075	0.156	0.122	0.218

CONNECTION DIAGRAMS

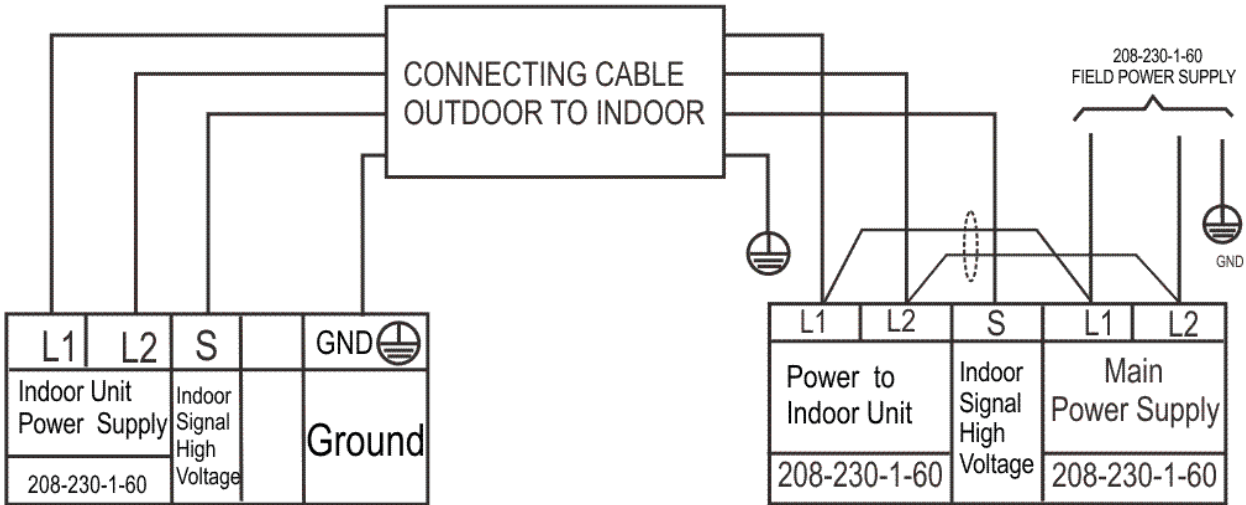


Fig. 27 — Connection Diagram Sizes 12-24

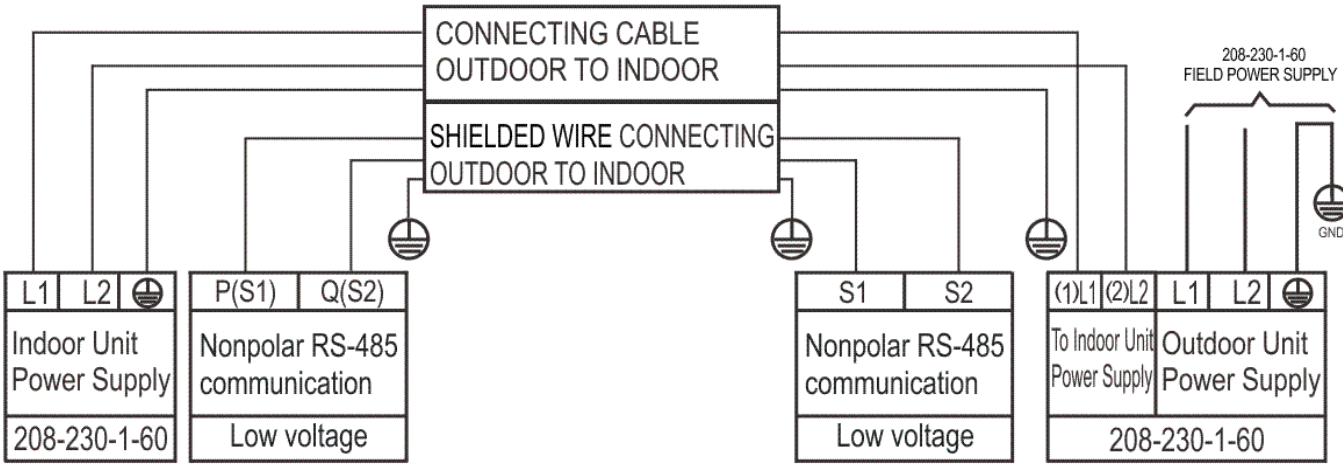


Fig. 28 — Connection Diagrams Sizes 36 and 58

NOTES:

- 1. Do not use thermostat wire for any connection between indoor and outdoor units.
- 2. All connections between indoor and outdoor units must be as shown. The connections are sensitive to polarity and will result in a fault code.

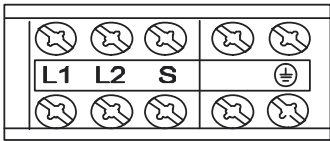


Fig. 29 — Control and Power Wiring on Indoor Unit

NOTE: For applications where gravity cannot be used for drainage, a condensate pump accessory is available. Consult the condensate pump installation instructions for more information.

WIRELESS REMOTE CONTROL INSTALLATION

Mounting Bracket (if installed on the wall)

1. Use the two screws supplied with the control to attach the mounting bracket to the wall in a location selected by the customer and within operating range.
2. Install the remote control batteries.
3. Place the remote control into the remote control mounting bracket.

NOTE: For remote control operation, refer to the unit owner's manual.

WIRED REMOTE CONTROL INSTALLATION

To connect the wired remote controller **KSACN0101AAA** (Timer Function) to the indoor units sizes 12-58, connect to the 4-pin connector located on the Display Board.

To connect the wired remote controller **KSACN0601AAA** (7 Day Programmable) to the indoor units size 12:

1. Cut off the J1 jumper cable, located on the Main Control Board of the indoor unit.
2. Locate the Net Module connected to CN20 on the Main Control Board.
3. Connect the wired control to the 4-pin connector located on the Net Module.

To connect the wired remote controller **KSACN0701AAA** (7 Day Programmable) to the indoor units sizes 18-58:

- Connect the wired control to the 4-pin connector located on CN40 on the Main Control Board of the indoor unit.

For setup instructions, refer to the controller installation manual.



CAUTION

UNIT DAMAGE HAZARD

Failure to follow this caution may result in equipment damage or improper operation.

Never use the system compressor as a vacuum pump.

Refrigerant tubes and indoor coil should be evacuated using the recommended deep vacuum method of 500 microns. The alternate triple evacuation method may be used if the procedure outlined below is followed. Always break a vacuum with dry nitrogen.

Final Tubing Check

IMPORTANT: Ensure certain factory tubing on both the indoor and outdoor unit has not shifted during shipment. Ensure the tubes are not rubbing against each other or any sheet metal. Pay close attention to the feeder tubes. Ensure the wire ties on the feeder tubes are secure and tight.

START-UP

TEST OPERATION

Perform a test operation after completing a gas leak and electrical safety check.

1. Press **ON/OFF** on the remote control to begin testing.

NOTE: A protection feature prevents the system from starting for approximately 3 to 4 minutes.

2. Push **MODE**, and select **COOLING**, **HEATING**, and **FAN** mode to verify that all the functions work as designed.
3. To run the test using the **MANUAL** option on the indoor unit:
 - a. Open the front panel of the indoor unit;
 - b. Press **MANUAL** once to energize the unit.
 The set conditions of the manual operation are as follows:
 - Preset the set point: 76°F (24°C)
 - Fan speed: **AUTO**
 - Discharge the air direction: Pre-set position based on an operation in the **COOL** or **HEAT** mode.
4. Be sure to set the manual switch to **OFF** (by pressing it twice again) after finishing the test operation.

SYSTEM CHECKS

1. Conceal the tubing where possible.
2. Ensure the drain tube slopes downward along its entire length.
3. Ensure all tubing and connections are properly insulated.
4. Fasten the tubes to the outside wall, when possible.
5. Seal the hole through which the cables and tubing pass.

INDOOR UNIT

1. Do all the remote control buttons function properly?
2. Do the display panel lights work properly?
3. Does the air deflection louver function properly?
4. Does the drain work?

Explain Following Items To Customer (with the aid of the Owner's Manual):

1. How to turn air conditioner on and off; selecting **COOLING**, **HEATING** and other operating modes; setting a desired temperature; setting the timer to automatically start and stop the air conditioner operation; and all other features of the remote control and display panel.
2. How to remove and clean the air filter.
3. How to set air deflection louver.
4. Explain care and maintenance.
5. Present the owner's manual and installation instructions to customer.

TROUBLESHOOTING

For ease of service, the systems are equipped with a diagnostic code display LEDs on both the indoor and outdoor units. The indoor diagnostic display is a combination of flashing LEDs on the display panel or the front of the unit. Some indoor units display error codes specifying failure modes in outdoor units. If possible, always check the diagnostic codes displayed on the indoor unit first. The diagnostic codes displayed in the indoor and outdoor units are listed in Table 8.

INDOOR UNIT DIAGNOSTIC GUIDES

Table 8 — Indoor Unit Diagnostic Guides

OPERATION LAMP	TIMER LAMP	DISPLAY	LED STATUS
☆ 1 time	X	E0	Indoor unit EEPROM error
☆ 2 times	X	E1	Communication malfunction between indoor and outdoor units
☆ 4 times	X	E3	Indoor fan speed has been out of control
☆ 5 times	X	E4	Indoor room temperature sensor T1 open circuit or short circuit
☆ 6 times	X	E5	Evaporator coil temperature sensor T2 open circuit or short circuit
☆ 7 times	X	EC	Refrigerant leakage detection
☆ 8 times	X	EE	Water-level alarm malfunction
☆ 1 time	O	F0	Current overload protection
☆ 2 times	O	F1	Open circuit or short circuit of outdoor ambient temperature sensor T4
☆ 3 times	O	F2	Open circuit or short circuit of condenser coil temperature sensor T3
☆ 4 times	O	F3	Open circuit or short circuit of Compressor discharge temperature sensor T5
☆ 5 times	O	F4	Outdoor unit EEPROM error
☆ 6 times	O	F5	Outdoor fan speed has been out of control
☆ 7 times	O	F6	T2B sensor error
☆ 8 times	O	F7	Lifting-panel communication error
☆ 9 times	O	F8	Lifting-panel malfunction
☆ 10 times	O	F9	Lifting-panel is not closed
☆ 1 time	☆	P0	IPM malfunction
☆ 2 times	☆	P1	Over voltage or over low voltage protection
☆ 3 times	☆	P2	High temperature protection of compressor top
☆ 4 times	☆	P3	Outdoor low temperature protection
☆ 5 times	☆	P4	Inverter compressor drive error
☆ 6 times	☆	P5	Mode conflict
☆ 7 times	☆	P6	Compressor low-pressure protection
☆ 8 times	☆	P7	Outdoor IGBT temperature sensor error

O (light) X (off) ☆ flash

For additional diagnostic information, refer to the service manual.

