

Service and Troubleshooting

GOODMAN® BRAND GMEC96/GCEC96 & AMANA® BRAND AMEC96/ACEC96 TWO STAGE FURNACE WITH MULTI-SPEED ECM MOTOR

Pride and workmanship go into every product to provide our customers with quality products. It is possible, however, that during its lifetime a product may require service. Products should be serviced only by a qualified service technician who is familiar with the safety procedures required in the repair and who is equipped with the proper tools, parts, testing instruments and the appropriate service manual. **REVIEW ALL SERVICE INFORMATION IN THE APPROPRIATE SERVICE MANUAL BEFORE BEGINNING REPAIRS.**



WARNING

ONLY PERSONNEL THAT HAVE BEEN TRAINED TO INSTALL, ADJUST, SERVICE OR REPAIR (HEREINAFTER, "SERVICE") THE EQUIPMENT SPECIFIED IN THIS MANUAL SHOULD SERVICE THE EQUIPMENT. THE MANUFACTURER WILL NOT BE RESPONSIBLE FOR ANY INJURY OR PROPERTY DAMAGE ARISING FROM IMPROPER SERVICE OR SERVICE PROCEDURES. IF YOU SERVICE THIS UNIT, YOU ASSUME RESPONSIBILITY FOR ANY INJURY OR PROPERTY DAMAGE WHICH MAY RESULT. IN ADDITION, IN JURISDICTIONS THAT REQUIRE ONE OR MORE LICENSES TO SERVICE THE EQUIPMENT SPECIFIED IN THIS MANUAL, ONLY LICENSED PERSONNEL SHOULD SERVICE THE EQUIPMENT. IMPROPER INSTALLATION, ADJUSTMENT, SERVICING OR REPAIR OF THE EQUIPMENT SPECIFIED IN THIS MANUAL, OR ATTEMPTING TO INSTALL, ADJUST, SERVICE OR REPAIR THE EQUIPMENT SPECIFIED IN THIS MANUAL WITHOUT PROPER TRAINING MAY RESULT IN PRODUCT DAMAGE, PROPERTY DAMAGE, PERSONAL INJURY OR DEATH.

PROP 65 WARNING FOR CALIFORNIA CONSUMERS



WARNING

Cancer and Reproductive Harm -
www.P65Warnings.ca.gov

0140M00517-A

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IMPORTANT INFORMATION

IMPORTANT NOTICES FOR CONSUMERS AND SERVICERS

RECOGNIZE SAFETY SYMBOLS, WORDS AND LABELS

Pride and workmanship go into every product to provide our customers with quality products. It is possible, however, that during its lifetime a product may require service. Products should be serviced only by a qualified service technician who is familiar with the safety procedures required in the repair and who is equipped with the proper tools, parts, testing instruments and the appropriate service manual. **REVIEW ALL SERVICE INFORMATION IN THE APPROPRIATE SERVICE MANUAL BEFORE BEGINNING REPAIRS.**



WARNING

THIS UNIT SHOULD NOT BE CONNECTED TO, OR USED IN CONJUNCTION WITH, ANY DEVICES THAT ARE NOT DESIGN CERTIFIED FOR USE WITH THIS UNIT OR HAVE NOT BEEN TESTED AND APPROVED BY THE MANUFACTURER. SERIOUS PROPERTY DAMAGE OR PERSONAL INJURY, REDUCED UNIT PERFORMANCE AND/OR HAZARDOUS CONDITIONS MAY RESULT FROM THE USE OF DEVICES THAT HAVE NOT BEEN APPROVED OR CERTIFIED BY THE MANUFACTURER.



WARNING

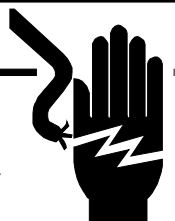
TO PREVENT THE RISK OF PROPERTY DAMAGE, PERSONAL INJURY, OR DEATH, DO NOT STORE COMBUSTIBLE MATERIALS OR USE GASOLINE OR OTHER FLAMMABLE LIQUIDS OR VAPORS IN THE VICINITY OF THIS APPLIANCE.



WARNING

HIGH VOLTAGE

DISCONNECT ALL POWER BEFORE SERVICING OR INSTALLING THIS UNIT. MULTIPLE POWER SOURCES MAY BE PRESENT. FAILURE TO DO SO MAY CAUSE PROPERTY DAMAGE, PERSONAL INJURY OR DEATH.



OUTSIDE THE U.S., call 1-713-861-2500.

(Not a technical assistance line for dealers.) Your telephone company will bill you for the call.

IMPORTANT INFORMATION



WARNING

IF THE INFORMATION IN THESE INSTRUCTIONS IS NOT FOLLOWED EXACTLY, A FIRE OR EXPLOSION MAY RESULT CAUSING PROPERTY DAMAGE, PERSONAL INJURY OR LOSS OF LIFE.

- DO NOT STORE OR USE GASOLINE OR OTHER FLAMMABLE VAPORS AND LIQUIDS IN THE VICINITY OF THIS OR ANY OTHER APPLIANCE.
- **WHAT TO DO IF YOU SMELL GAS:**
 - DO NOT TRY TO LIGHT ANY APPLIANCE.
 - DO NOT TOUCH ANY ELECTRICAL SWITCH; DO NOT USE ANY PHONE IN YOUR BUILDING.
 - IMMEDIATELY CALL YOUR GAS SUPPLIER FROM A NEIGHBOR'S PHONE. FOLLOW THE GAS SUPPLIER'S INSTRUCTIONS.
 - IF YOU CANNOT REACH YOUR GAS SUPPLIER, CALL THE FIRE DEPARTMENT.
- INSTALLATION AND SERVICE MUST BE PERFORMED BY A QUALIFIED INSTALLER, SERVICE AGENCY OR THE GAS SUPPLIER.



WARNING

SHOULD OVERHEATING OCCUR OR THE GAS SUPPLY FAIL TO SHUT OFF, TURN OFF THE MANUAL GAS SHUTOFF VALVE EXTERNAL TO THE FURNACE BEFORE TURNING OFF THE ELECTRICAL SUPPLY.



DANGER PELIGRO



CARBON MONOXIDE POISONING HAZARD

Special Warning for Installation of Furnace or Air Handling Units in Enclosed Areas such as Garages, Utility Rooms or Parking Areas

Carbon monoxide producing devices (such as an automobile, space heater, gas water heater, etc.) should not be operated in enclosed areas such as unventilated garages, utility rooms or parking areas because of the danger of carbon monoxide (CO) poisoning resulting from the exhaust emissions. If a furnace or air handler is installed in an enclosed area such as a garage, utility room or parking area and a carbon monoxide producing device is operated therein, there must be adequate, direct outside ventilation.

This ventilation is necessary to avoid the danger of CO poisoning which can occur if a carbon monoxide producing device continues to operate in the enclosed area. Carbon monoxide emissions can be (re)circulated throughout the structure if the furnace or air handler is operating in any mode.

CO can cause serious illness including permanent brain damage or death.

B10259-216

RIESGO DE INTOXICACIÓN POR MONÓXIDO DE CARBONO

Advertencia especial para la instalación de calentadores ó manejadoras de aire en áreas cerradas como estacionamientos ó cuartos de servicio.

Los equipos ó aparatos que producen monóxido de carbono (tal como automóvil, calentador de gas, calentador de agua por medio de gas, etc) no deben ser operados en áreas cerradas debido al riesgo de envenenamiento por monóxido de carbono (CO) que resulta de las emisiones de gases de combustión. Si el equipo ó aparato se opera en dichas áreas, debe existir una adecuada ventilación directa al exterior.

Esta ventilación es necesaria para evitar el peligro de envenenamiento por CO, que puede ocurrir si un dispositivo que produce monóxido de carbono sigue operando en el lugar cerrado.

Las emisiones de monóxido de carbono pueden circular a través del aparato cuando se opera en cualquier modo.

El monóxido de carbono puede causar enfermedades severas como daño cerebral permanente ó muerte.

B10259-216

RISQUE D'EMPOISONNEMENT AU MONOXYDE DE CARBONE

Avertissement special au sujet de l'installation d'appareils de chauffage ou de traitement d'air dans des endroits clos, tels les garages, les locaux d'entretien et les stationnements.

Evitez de mettre en marche les appareils produisant du monoxyde de carbone (tels que les automobile, les appareils de chauffage autonome, etc.) dans des endroits non ventilés tels que les d'empoisonnement au monoxyde de carbone. Si vous devez faire fonctionner ces appareils dans un endroit clos, assurez-vous qu'il y ait une ventilation directe provenant de l'exterieur.

Cette ventilation est nécessaire pour éviter le danger d'intoxication au CO pouvant survenir si un appareil produisant du monoxyde de carbone continue de fonctionner au sein de la zone confinée.

Les émissions de monoxyde de carbone peuvent être recirculées dans les endroits clos, si l'appareil de chauffage ou de traitement d'air sont en marche.

Le monoxyde de carbone peut causer des maladies graves telles que des dommages permanents au cerveau et même la mort.

B10259-216

PRODUCT IDENTIFICATION

NOMENCLATURE

The model and manufacturing number are used for positive identification of component parts used in manufacturing. Please use these numbers when requesting service or parts information.

| | * | M | E | C | 96 | 60 | 3 | B | N | A | A | |
|-------------------------------------|---|---|---|---|-----|-------|----|----|----|----|----|---------------------|
| | 1 | 2 | 3 | 4 | 5,6 | 7,8,9 | 10 | 11 | 12 | 13 | 14 | |
| Brand | | | | | | | | | | | | Minor Revision |
| A - Amana® Brand | | | | | | | | | | | | A - Initial Release |
| G - Goodman® Brand | | | | | | | | | | | | B - 1st Revision |
| Configuration | | | | | | | | | | | | Major Revision |
| M - Upflow / Horizontal | | | | | | | | | | | | A - Initial Release |
| C - Downflow / Horizontal | | | | | | | | | | | | B - 1st Revision |
| Motor | | | | | | | | | | | | NOx |
| V - Variable Speed ECM / ComfortNet | | | | | | | | | | | | N - Low NOx |
| E - Multi-Speed ECM | | | | | | | | | | | | |
| S - Single Speed | | | | | | | | | | | | Cabinet Width |
| Gas Valve | | | | | | | | | | | | A - 14" |
| M - Modulating | | | | | | | | | | | | B - 17.5" |
| C - 2 Stage | | | | | | | | | | | | C - 21" |
| S - Single Stage | | | | | | | | | | | | D - 24.5" |
| AFUE | | | | | | | | | | | | Maximum CFM |
| 96 - 96% AFUE | | | | | | | | | | | | 2 - 800 CFM |
| 92 - 92% AFUE | | | | | | | | | | | | 3 - 1200 CFM |
| | | | | | | | | | | | | 4 - 1600 CFM |
| | | | | | | | | | | | | 5 - 2000 CFM |
| MBTU/h | | | | | | | | | | | | |
| 040 - 40,000 BTU/h | | | | | | | | | | | | |
| 060 - 60,000 BTU/h | | | | | | | | | | | | |

PRODUCT IDENTIFICATION

| MODEL # | MFG. # | DESCRIPTION |
|---------|--|--|
| AMEC96 | AMEC960402BNAA AMEC960603BNAA AMEC960803BNAA AMEC961004CNAA AMEC961205DNAA | Amana® Brand 96% Two Stage Heating / Two Stage Cooling Gas Furnace, Up flow/Horizontal Left and Right, 34.5" tall, Induced Draft, Nidec multi-speed ECMmotor. Stainless Steel tubular heat exchanger. 115 volt silicon nitride igniter. Left or right gas. |
| | AMEC960302BNAB AMEC960402BNAB AMEC960603BNAB AMEC960803BNAB AMEC961004CNAB AMEC961205DNAB AMEC960804CNAB AMEC961005CNAB | Amana® Brand 96% Two Stage Heating / Two Stage Cooling Gas Furnace, Up flow/Horizontal Left and Right, 34.5" tall, Induced Draft, Nidec multi-speed ECMmotor. Stainless Steel tubular heat exchanger. 115 volt silicon nitride igniter. Left or right gas. |
| | AMEC960303ANAA AMEC960403ANAA AMEC960603ANAA AMEC960302BNAC AMEC960402BNAC AMEC960603BNAC AMEC960803BNAC AMEC960804CNAC AMEC961004CNAC AMEC960603BNBA AMEC961005CNAC AMEC961205DNAC | Amana® Brand 96% Two Stage Heating / Two Stage Cooling Gas Furnace, Up flow/Horizontal Left and Right, 34.5" tall, Induced Draft, Nidec multi-speed ECMmotor. Stainless Steel tubular heat exchanger. 115 volt silicon nitride igniter. Left or right gas. |
| | GMEC960402BNAA GMEC960603BNAA GMEC960803BNAA GMEC961004CNAA GMEC961205DNAA | Goodman® Brand 96% Two Stage Heating / Two Stage Cooling Gas Furnace, Up flow/Horizontal Left and Right, 34.5" tall, Induced Draft, Nidec multi-speed ECMmotor. Stainless Steel tubular heat exchanger. 115 volt silicon nitride igniter. Left or right gas. |
| | GMEC960302BNAB GMEC960402BNAB GMEC960603BNAB GMEC960803BNAB GMEC961004CNAB GMEC961205DNAB GMEC960804CNAB GMEC961005CNAB | Goodman® Brand 96% Two Stage Heating / Two Stage Cooling Gas Furnace, Up flow/Horizontal Left and Right, 34.5" tall, Induced Draft, Nidec multi-speed ECMmotor. Stainless Steel tubular heat exchanger. 115 volt silicon nitride igniter. Left or right gas. |
| | GMEC960303ANAA GMEC960403ANAA GMEC960603ANAA GMEC960302BNAC GMEC960402BNAC GMEC960603BNAC GMEC960803BNAC GMEC960804CNAC GMEC961004CNAC GMEC961005CNAC GMEC960603BNBA GMEC961205DNAC | Goodman® Brand 96% Two Stage Heating / Two Stage Cooling Gas Furnace, Up flow/Horizontal Left and Right, 34.5" tall, Induced Draft, Nidec multi-speed ECMmotor. Stainless Steel tubular heat exchanger. 115 volt silicon nitride igniter. Left or right gas. |

PRODUCT IDENTIFICATION

| MODEL # | MFG. # | DESCRIPTION |
|---------------|--|--|
| ACEC96 | ACEC960403BNAA ACEC960603BNAA ACEC960803BNAA ACEC961005BNAA | <u>Amana® Brand 96% Two Stage Heating / Two Stage Cooling Gas Furnace</u> , Counter flow/Horizontal Left and Right, 34.5" tall, Induced Draft, Nidec multi-speed ECM motor. Stainless Steel tubular heat exchanger. 115 volt silicon nitride igniter. Left or right gas. PCBBF139 Control board which gives installer multiple CFM choices for constant fan mode. |
| GCEC96 | GCEC960403BNAA GCEC960603BNAA GCEC960803BNAA GCEC961005BNAA | <u>Goodman® Brand 96% Two Stage Heating / Two Stage Cooling Gas Furnace</u> , Counter flow/Horizontal Left and Right, 34.5" tall, Induced Draft, Nidec multi-speed ECM motor. Aluminized Steel tubular heat exchanger. 115 volt silicon nitride igniter. Left or right gas. PCBBF139 Control board which gives installer multiple CFM choices for constant fan mode. |

SYSTEM OPERATION

Introduction

This is a Category IV furnace. This furnace uses a pressurized venting system and must be installed per National and local codes requirements and the installation manual that was shipped with the furnace.

The *MEC96 34.5" furnace is one of the products in our newly redesigned line of shorter chassis furnaces. It is available in the following sizes and suitable for up flow / horizontal installation.

| | |
|---------------|----------------------|
| *MEC960303ANA | *CEC960402BNAA |
| *MEC960403ANA | *CEC960603BNAA |
| *MEC960603ANA | *CEC960803BNAA |
| *MEC960302BNA | *CEC961005CNAA |
| *MEC960402BNA | Suitable for counter |
| *MEC960603BNA | flow or horizontal |
| *MEC960603BNB | installation. |
| *MEC960803BNA | |
| *MEC960804CNA | |
| *MEC961004CNA | |
| *MEC961005CNA | |
| *MEC961205DNA | |

Safety

Please adhere to the following warnings and cautions when installing, adjusting, altering, servicing, or operating the furnace.



WARNING

TO PREVENT PERSONAL INJURY OR DEATH DUE TO IMPROPER INSTALLATION, ADJUSTMENT, ALTERATION, SERVICE OR MAINTENANCE, REFER TO THIS MANUAL. FOR ADDITIONAL ASSISTANCE OR INFORMATION, CONSULT A QUALIFIED INSTALLER, SERVICE AGENCY OR THE GAS SUPPLIER.



WARNING

THIS PRODUCT CONTAINS OR PRODUCES A CHEMICAL OR CHEMICALS WHICH MAY CAUSE SERIOUS ILLNESS OR DEATH AND WHICH ARE KNOWN TO THE STATE OF CALIFORNIA TO CAUSE CANCER, BIRTH DEFECTS OR OTHER REPRODUCTIVE HARM.



WARNING

TO PREVENT POSSIBLE PROPERTY DAMAGE, PERSONAL INJURY OR DEATH DUE TO ELECTRICAL SHOCK, THE FURNACE MUST BE LOCATED TO PROTECT THE ELECTRICAL COMPONENTS FROM WATER.

Charge (ESD) Precautions

NOTE: Discharge body's static electricity before touching unit. An electrostatic discharge can adversely affect electrical components.

Use the following precautions during furnace installation and servicing to protect the integrated control module from damage. By putting the furnace, the control, and the person at the same electrostatic potential, these steps will help

avoid exposing the integrated control module to electrostatic discharge. This procedure is applicable to both installed and uninstalled (ungrounded) furnaces.

1. Disconnect all power to the furnace. Do not touch the integrated control module or any wire connected to the control prior to discharging your body's electrostatic charge to ground.
2. Firmly touch a clean, unpainted, metal surface of the furnace near the control. Any tools held in a person's hand during grounding will be discharged.
3. Service integrated control module or connecting wiring following the discharge process in Step 2. Use caution not to recharge your body with static electricity; (i.e., do not move or shuffle your feet, do not touch ungrounded objects, etc.). If you come in contact with an ungrounded object, repeat Step 2 before touching control or wires.
4. Discharge any static electricity from your body to ground before removing a new control from its container. Follow Steps 1 through 3 if installing the control on a furnace. Return any old or new controls to their containers before touching any ungrounded object.

Product Application

This product is designed for use as a residential home gas furnace. It is **not** designed or certified for use in mobile home, trailer, or recreational vehicle applications.

This furnace can be used in the following non-industrial commercial applications: **Schools, Office buildings, Churches, Retail stores, Nursing homes, Hotels/motels, Common or office areas.** In such applications, the furnace must be installed with the installation instructions.

The *MEC96 furnaces are ETL certified appliances and are appropriate for use with natural or propane gas. (**NOTE:** If using propane gas, a propane conversion kit is required).

*MEC96 furnaces are dual certified.

Dual certification means that the combustion air inlet pipe is optional and the furnace can be vented as a:

- Non-direct vent (single pipe) central forced air furnace in which combustion air is taken from the installation area or from air ducted from the outside or,
- Direct vent (dual pipe) central forced air furnace in which all combustion air supplied directly to the furnace burners through a special air intake system outlined in this manual and the installation instructions.

To ensure proper installation, operation and servicing, thoroughly read the installation and service manuals for specifics pertaining to the installation, servicing and application of this product.



WARNING

POSSIBLE PROPERTY DAMAGE, PERSONAL INJURY OR DEATH DUE TO FIRE, EXPLOSION, SMOKE, SOOT, CONDENSATION, ELECTRICAL SHOCK OR CARBON MONOXIDE MAY RESULT FROM IMPROPER INSTALLATION, REPAIR, OPERATION, OR MAINTENANCE OF THIS PRODUCT.

SYSTEM OPERATION



WARNING

TO PREVENT PROPERTY DAMAGE, PERSONAL INJURY OR DEATH DUE TO FIRE, DO NOT INSTALL THIS FURNACE IN A MOBILE HOME, TRAILER, OR RECREATIONAL VEHICLE.

To ensure proper furnace operation, install, operate, maintain and service the furnace in accordance with the installation, operation and service instructions, all local building codes and ordinances. In their absence, follow the latest edition of the National Fuel Gas Code (NFPA 54/ANSI Z223.1), and/or CAN/CGA B149 Installation Codes, local plumbing or waste water codes, and other applicable codes.

A copy of the National Fuel Gas Code (NFPA 54/ANSI Z223.1) can be obtained from any of the following:

American National Standards Institute

25 West 43rd Street, 4th Floor
New York, NY 10036

National Fire Protection Association

1 Batterymarch Park
Quincy, MA 02169-7471

CSA International

8501 East Pleasant Valley
Cleveland, OH 44131

A copy of the CAN/CGA B149 Installation Codes can be obtained from:

CSA International

178 Rexdale Boulevard
Etobicoke, Ontario, Canada M9W, 1R3

The rated heating capacity of the furnace should be greater than or equal to the total heat loss of the area to be heated. The total heat loss should be calculated by an approved method or in accordance with "ASHRAE Guide" or "Manual J-Load Calculations" published by the Air Conditioning Contractors of America.

Location Requirements and Considerations



WARNING

TO PREVENT POSSIBLE EQUIPMENT DAMAGE, PROPERTY DAMAGE, PERSONAL INJURY OR DEATH, THE FOLLOWING BULLET POINTS MUST BE OBSERVED WHEN INSTALLING THE UNIT.

Follow the instructions listed below when selecting a furnace location. Refer also to the guidelines provided in the *Combustion and Ventilation Air Requirements* section in this manual or the installation instructions for details.

- Centrally locate the furnace with respect to the proposed or existing air distribution system.

- Ensure the temperature of the return air entering the furnace is between 55°F and 100°F when the furnace is heating.
- If the furnace is installed in an application where the typical operating sound level of a furnace is deemed objectionable, an optional sound reduction kit is available. Consult your local distributor for more details.
- Provide provisions for venting combustion products outdoors through a proper venting system. Special consideration should be given to vent/flue pipe routing and combustion air intake pipe when applicable.
- 90% Furnaces:** Refer to the *Vent/Flue Pipe and Combustion Air Pipe -Termination Locations* section in this manual or the installation instructions for appropriate termination locations. Also for 90% furnaces, refer to the *Vent/Flue Pipe and Combustion Air Pipe -Termination Locations* section in this manual or the installation instructions to determine if the piping system from furnace to termination can be accomplished within the guidelines given.
- NOTE:** The length of flue and/or combustion air piping can be a limiting factor in the location of the furnace.
- Locate the 90% furnace so that the condensate can be piped at a downward slope away from the furnace to the drain. Do not locate the furnace or its condensate drainage system in any area subject to below freezing temperatures without proper freeze protection. Refer to the *Condensate Drain Lines and Trap* section in this manual or the installation instructions for further details.
- Set the 90% furnace on a level floor to enable proper condensate drainage. If the floor becomes wet or damp at times, place the furnace above the floor on a concrete base sized approximately 1-1/2" larger than the base of the furnace. Refer to the *Horizontal Applications and Considerations* section in this manual or the installation instructions for leveling of horizontal furnaces.
- Ensure upflow or horizontal furnaces are not installed directly on carpeting, or any other combustible material. The only combustible material allowed is wood.
- Exposure to contaminated combustion air will result in safety and performance-related problems. Do not install the furnace where the combustion air is exposed to the following substances:
 - chlorinated waxes or cleaners
 - chlorine-based swimming pool chemicals
 - water softening chemicals
 - deicing salts or chemicals
 - carbon tetrachloride
 - halogen type refrigerants
 - cleaning solutions (such as perchloroethylene)
 - printing inks
 - paint removers
 - varnishes
 - hydrochloric acid

SYSTEM OPERATION

cements and glues

antistatic fabric softeners for clothes dryers

and masonry acid washing materials

- Isolate a *non-direct vent* furnace if it is installed near an area frequently contaminated by any of the above substances. This protects the *non-direct vent* furnace from airborne contaminants. To ensure that the enclosed *non-direct vent* furnace has an adequate supply of combustion air, vent from a nearby uncontaminated room or from outdoors. Refer to the *Combustion and Ventilation Air Requirements* section in this manual or the installation instructions for details.
- If the furnace is used in connection with a cooling unit, install the furnace upstream or in parallel with the cooling unit coil. Premature heat exchanger failure will result if the cooling unit coil is placed in the return air of the furnace.
- If the furnace is installed in a residential garage, position the furnace so that the burners and ignition source are located not less than 18 inches (457 mm) above the floor. Protect the furnace from physical damage by vehicles.
- If the furnace is installed horizontally, the furnace access doors must be vertical so that the burners fire horizontally into the heat exchanger. Do not install the unit with the access doors on the “up/top” or “down/bottom” side of the furnace.
- On counterflow installations, the air conditioning coil must be downstream on the supply (positive) side of the furnace heat exchanger.
- *Counterflow Installation over a noncombustible floor.* Before setting the furnace over the plenum opening, ensure the surface around the opening is smooth and level. A tight seal should be made between the furnace base and floor by using a silicone rubber caulking compound or cement grout.
- *Counterflow Installation over a combustible floor.* If installation over a combustible floor becomes necessary, use an accessory sub-base (see Specification Sheet applicable for your model for details). A special accessory sub-base must be used for upright counterflow unit installations over any combustible material including wood. Refer to sub-base instructions for installation details. Follow the instructions with the sub-base for proper installation. Do not install the furnace directly on carpeting, tile, or other combustible material other than wood flooring.
- **(NOTE:** The sub-base will not be required if an air conditioning coil is installed between the supply air opening on the furnace and the floor.)

***MEC96 MINIMUM CLEARANCES TO COMBUSTIBLE MATERIALS**

| POSITION* | SIDES | REAR | FRONT | BOTTOM | FLUE | TOP |
|------------|-------|------|-------|--------|------|-----|
| Upflow | 0" | 0" | 1" | C | 0" | 1" |
| Horizontal | 6" | 0" | 1" | C | 0" | 6" |

***CEC96 MINIMUM CLEARANCES TO COMBUSTIBLE MATERIALS**

| POSITION* | SIDES | REAR | FRONT | BOTTOM | FLUE | TOP |
|-------------|-------|------|-------|--------|------|-----|
| Counterflow | 0" | 0" | 1" | NC | 0" | |
| Horizontal | 6" | 0" | 1" | C | 0" | 6" |

- C = If placed on combustible floor, floor MUST be wood only.
- NC = For installation on non-combustible floors only. A combustible subbase must be used for installations on combustible flooring.
- For servicing or cleaning, a 24" front clearance is recommended.
- Unit connections (electrical, flue, and drain) may necessitate greater clearances than the minimum clearances listed above.
- In all cases, accessibility clearance must take precedence over from the enclosure where accessibility clearances are greater.
- Approved for line contact in the horizontal position.

Clearances and Accessibility

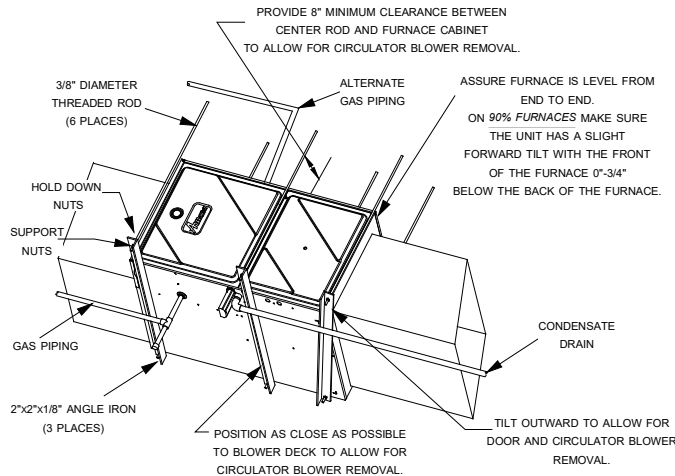
Installations must adhere to the clearances to combustible materials to which this furnace has been design certified. The minimum clearance information for this furnace is provided on the unit's clearance label. These clearances must be permanently maintained. Refer to Specification Sheet for minimum clearances to combustible materials. Clearances must also accommodate an installation's gas, electrical, and drain trap and drain line connections. If the alternate combustion air intake or vent/flue connections are used on a 90% furnace, additional clearances must be provided to accommodate these connections. Refer to *Vent Flue Pipe and Combustion Air Pipe* section in this manual or the installation instructions for details. **NOTE:** In addition to the required clearances to combustible materials, a minimum of 24 inches service clearance must be available in front of the unit.

A furnace installed in a confined space (i.e., a closet or utility room) must have two ventilation openings with a total minimum free area of 0.25 square inches per 1,000 BTU/hr of furnace input rating. One of the ventilation openings must be within 12 inches of the top; the other opening must be within 12 inches of the bottom of the confined space. In a typical construction, the clearance between the door and door frame is usually adequate to satisfy this ventilation requirement.

SYSTEM OPERATION

Furnace Suspension

If suspending the furnace from rafters or joist, use 3/8" threaded rod and 2"x2"x1/8" angle iron as shown in the following figure. If the furnace is installed in a crawl space it must also be suspended from the floor joist or supported by a concrete pad. Never install the furnace on the ground or allow it to be exposed to water. The length of rod will depend on the application and the clearances necessary.



90% Suspended Furnace Shown

EXISTING FURNACE REMOVAL

NOTE: When an existing furnace is removed from a venting system serving other appliances, the venting system may be too large to properly vent the remaining attached appliances. The following vent testing procedure is reproduced from the **American National Standard/National Standard of Canada for Gas-Fired Central Furnaces ANSI Z21.47, latest edition, CSA-2.3b, latest edition Section 1.23.1.**

The following steps shall be followed with each appliance connected to the venting system placed in operation, while any other appliances connected to the venting system are not in operation:

- Seal any unused openings in the venting system;
- Inspect the venting system for proper size and horizontal pitch, as required by the National Fuel Gas Code, ANSI Z223.1 or the CSA B149 Installation Codes and these instructions. Determine that there is no blockage or restriction, leakage, corrosion and other deficiencies which could cause an unsafe condition;
- In so far as practical, close all building doors and windows and all doors between the space in which the appliance(s) connected to the venting system are located and other spaces of the building. Turn on clothes dryers and any appliance not connected to the venting system. Turn on any exhaust fans, such as range hoods and bathroom exhausts, so they shall operate at maximum speed. Do not operate a summer exhaust fan. Close fireplace dampers;
- Follow the lighting instructions. Place the appliance being inspected in operation. Adjust thermostat so appliance shall operate continuously;
- Test for draft hood equipped spillage at the draft hood relief opening after 5 minutes of main burner operation. Use the flame of a match or candle;

- After it has been determined that each appliance connected to the venting system properly vents when tested as outlined above, return doors, windows, exhaust fans, fireplace dampers and any other gas burning appliance to their previous conditions of use;
- If improper venting is observed during any of the above tests, the common venting system must be corrected.

Corrections must be in accordance with the latest edition of the National Fuel Gas Code NFPA 54/ANSI Z223.1 and/or CSA B149 Installation Codes.

If resizing is required on any portion of the venting system, use the appropriate table in Appendix G in the latest edition of the National Fuel Gas Code ANSI Z223.1 and/or CSA B149 Installation Codes.

Thermostat Requirements

A two stage heat/cool thermostat is recommended. A single stage heating thermostat may be used. It is recommended that a high quality thermostat with a "C" terminal is used to operate the furnace.

Thermostat Location

In an area having good air circulation, locate the thermostat about five feet high on a vibration-free inside wall. Do not install the thermostat where it may be influenced by any of the following:

- Drafts, or dead spots behind doors, in corners, or under cabinets.
- Hot or cold air from registers.
- Radiant heat from the sun.
- Light fixtures or other appliances.
- Radiant heat from a fireplace.
- Concealed hot or cold water pipes, or chimneys.
- Unconditioned areas behind the thermostat and dehumidistat, such as an outside wall.

COMBUSTION AND VENTILATION AIR REQUIREMENTS



WARNING

POSSIBLE PROPERTY DAMAGE, PERSONAL INJURY OR DEATH MAY OCCUR IF THE FURNACE IS NOT PROVIDED WITH ENOUGH FRESH AIR FOR PROPER COMBUSTION AND VENTILATION OF FLUE GASES. MOST HOMES REQUIRE OUTSIDE AIR BE SUPPLIED TO THE FURNACE AREA.

Improved construction and additional insulation in buildings have reduced heat loss by reducing air infiltration and escape around doors and windows. These changes have helped in reducing heating/cooling costs but have created a problem supplying combustion and ventilation air for gas fired and other fuel burning appliances. Appliances that pull air out of the house (clothes dryers, exhaust fans, fireplaces, etc.) increase the problem by starving appliances for air.

When the furnace is installed as a direct ven (2-pipe) furnace, no special provisions for air for combustion are required. However, if this furnace is to be installed in the same space with other gas appliances, such as a water heater, ensure there is an adequate supply of combustion and ventilation

SYSTEM OPERATION

air for the other appliances. Refer to the latest edition of the National Fuel Gas Code NFPA 54/ANSI Z223.1 (Section 9.3), or CAN/CGA B149 Installation Codes (Sections 7.2, 7.3, or 7.4), or applicable provisions of the local building codes for determining the combustion air requirements for the appliances.

Most homes will require outside air be supplied to the furnace area by means of ventilation grilles or ducts connecting directly to the outdoors or spaces open to the outdoors such as attics or crawl spaces.

The following information on air for combustion and ventilation is reproduced from the **National Fuel Gas Code NFPA 54/ANSI Z223.1 Section 9.3**.

9.3* Air for Combustion and Ventilation.

9.3.1 General.

9.3.1.1 Air for combustion, ventilation, and dilution of flue gases for appliances installed in buildings shall be obtained by application of one of the methods covered in 9.3.2 through 9.3.6. Where the requirements of 9.3.2 are not met, outdoor air shall be introduced in accordance with methods covered in 9.3.3 through 9.3.6.

Exception No. 1: This provision shall not apply to direct vent appliances.

9.3.1.2 Appliances of other than natural draft design and other than Category 1 vented appliances shall be provided with combustion, ventilation, and dilution air in accordance with the appliance manufacturer's instructions.

9.3.1.3 Appliances shall be located so as not to interfere with proper circulation of combustion, ventilation, and dilution air.

9.3.1.4 Where used, a draft hood or a barometric draft regulator shall be installed in the same room or enclosure as the appliance served so as to prevent any difference in pressure between the hood or regulator and the combustion air supply.

9.3.1.5 Makeup air requirements for the operation of exhaust fans, kitchen ventilation systems, clothes dryers, and fireplaces shall be considered in determining the adequacy of a space to provide combustion air requirements.

9.3.2 Indoor Combustion Air. The required volume of indoor air shall be determined in accordance with the method in 9.3.2.1 or 9.3.2.2 except that where the air infiltration rate is known to be less than 0.40 ACH, the method in 9.3.2.2 shall be used. The total required volume shall be the sum of the required volume calculated for all appliances located within the space. Rooms communicating directly with the space in which the appliances are installed through openings not furnished with doors, and through combustion air openings sized and located in accordance with 9.3.2.3, are considered a part of the required volume.

9.3.2.1* Standard Method. The minimum required volume shall be 50 ft³ per 1,000/Btu/hour (4.8m³/kW).

9.3.2.2* Known Air Infiltration Rate Method. Where the air infiltration rate of a structure is known, the minimum required volume shall be determined as follows:

(1) For appliances other than fan-assisted, calculate using the following equation:

$$\text{Required Volume}_{\text{other}} \geq \frac{21 \text{ ft}^3}{\text{ACH}} \frac{I_{\text{other}}}{1000 \text{ Btu/hr}}$$

(2) For fan-assisted appliances, calculate using the following equation:

$$\text{Required Volume}_{\text{fan}} \geq \frac{15 \text{ ft}^3}{\text{ACH}} \frac{I_{\text{fan}}}{1000 \text{ Btu/hr}}$$

where:

I_{other} = all appliances other than fan-assisted input in Btu per hour

I_{fan} = fan-assisted appliances input in Btu per hour

ACH = air change per hour (percent of volume of space exchanged per hour, expressed as a decimal)

(3) For purposes of this calculation, an infiltration rate greater than 0.60 ACH shall not be used in the equations in 9.3.2.2(1) and 9.3.2.2(2).

9.3.2.3 Indoor Opening Size and Location. Openings used to connect indoor spaces shall be sized and located in accordance with the following:

(1)* *Combining spaces on the same story.* Each opening shall have a minimum free area of 1 in.²/1000Btu/hr (2200 mm²/kW) of the total input rating of all appliances in the space but not less than 100 in.² (0.60m²). One opening shall commence within 12 in. (300 mm) of the top, and one opening shall commence within 12 in. (300 mm) of the bottom, of the enclosure [see Figure A.9.3.2.3(1)]. The minimum dimension of air openings shall be not less than 3 in. (80 mm).

NOTE: Each opening must have a free area of not less than one square inch per 1000 BTU of the total input rating of all equipment in the enclosure, but not less than 100 square inches.

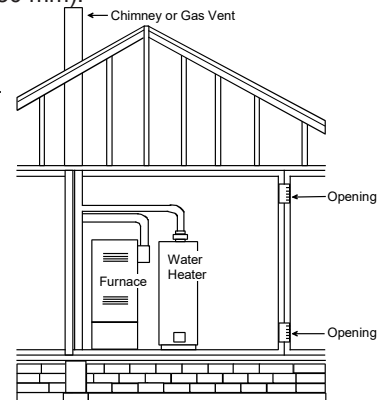


Figure A.9.2.3.3.(1) All Combustion Air from Adjacent Indoor Spaces through Indoor Combustion Air Openings.

(2) *Combining spaces in different stories.* The volumes of spaces in different stories shall be considered as communicating spaces where such spaces are connected by one or more openings in doors or floors having a total minimum free area of 2 in.²/1000 Btu/hr (4400 mm²/kW) of total input rating of all appliances.

9.3.3 Outdoor Combustion Air. Outdoor combustion air shall be provided through opening(s) to the outdoors in accordance with the methods in 9.3.3.1 or 9.3.3.2. The minimum dimension of air openings shall not be less than 3 in. (80 mm).

9.3.3.1 Two Permanent Openings Method. Two permanent openings, one commencing within 12 in. (300 mm) of the top and one commencing within 12 in. (300 mm) of the bottom, of the enclosure shall be provided.

SYSTEM OPERATION

The openings shall communicate directly, or by ducts, with the outdoors or spaces that freely communicate with the outdoors, as follows:

- (1)* Where directly communicating with the outdoors or where communicating to the outdoors through vertical ducts, each opening shall have a minimum free area of $1 \text{ in.}^2/4000 \text{ Btu/hr}$ ($550 \text{ min}^2/\text{kW}$) of total input rating of all appliances in the enclosure. [See Figure A.9.3.3.1(1)(a) and Figure A.9.3.3.1(1)(b).]

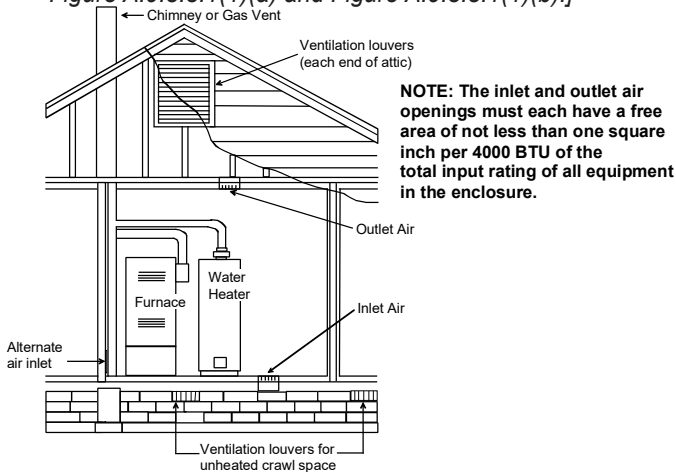


Figure A.9.3.3.1(1)(a) All Combustion Air From Outdoors - Inlet Air from Ventilated Crawl Space and Outlet Air to Ventilated Attic.

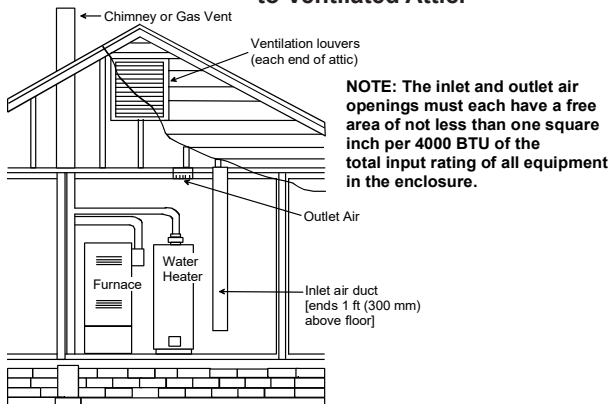


Figure A.9.3.3.1(1)(b) All Combustion Air From Outdoors through Ventilated Attic.

- (2)* Where communicating with the outdoors through horizontal ducts, each opening shall have a minimum free area of $1 \text{ in.}^2/2000 \text{ Btu/hr}$ ($1100 \text{ min}^2/\text{kW}$) of total input rating of all appliances in the enclosure. [See Figure A.9.3.3.1(2).]

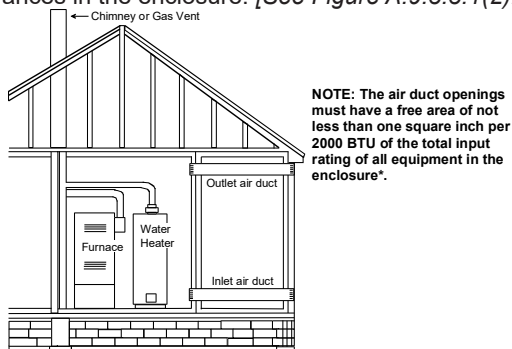


Figure A.9.3.3.1(2) All Combustion Air From Outdoors through Horizontal Ducts.

9.3.3.2* One Permanent Opening Method. One permanent openings, commencing within 12 in. (300 mm) of the top of the enclosure, shall be provided. The appliance shall have clearances of at least 1 in. (25 mm) from the sides and back and 6 in. (150 mm) from the front of the appliance. The opening shall directly communicate with the outdoors or shall communicate through a vertical or horizontal duct to the outdoors or spaces that freely communicate with the outdoors (see Figure A.9.3.3.2) and shall have a minimum free area of the following:

- (1) $1 \text{ in.}^2/3000 \text{ Btu/hr}$ ($700 \text{ mm}^2 \text{ per kW}$) of the total input rating of all appliances located in the enclosure, and
- (2) Not less than the sum of the areas of all vent connectors in the space.

NOTE: The single opening must have a free area of not less than one square inch per 3000 BTU of the total input rating of all equipment in the enclosure, but not less than the sum of the areas of all vent connectors in the confined space.

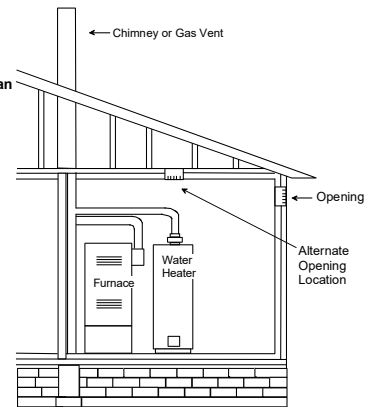


Figure A.9.3.3.2 All Combustion Air From Outdoors through Single Combustion Air Opening.

9.3.4 Combination Indoor and Outdoor Combustion Air. The use of a combination of indoor and outdoor combustion air shall be in accordance with (1) through (3) (see example calculation in Annex JJ):

- (1) **Indoor Openings:** Where used, openings connecting the interior spaces shall comply with 9.3.2.3.
- (2) **Outdoor Opening(s) Location.** Outdoor opening(s) shall be located in accordance with 9.3.3.
- (3) **Outdoor Opening(s) Size.** The outdoor opening(s) size shall be calculated in accordance with the following:
 - (a) The ratio of the interior spaces shall be the available volume of all communicating spaces divided by the required volume.
 - (b) The outdoor size reduction factor shall be 1 minus the ratio of interior spaces.
 - (c) The minimum size of outdoor opening(s) shall be the full size of outdoor opening(s) calculated in accordance with 9.3.3, multiplied by the reduction factor. The minimum dimension of air openings shall not be less than 3 in. (80 mm).

9.3.5 Engineered Installations. Engineered combustion air installations shall provide an adequate supply of combustion, ventilation, and dilution air and shall be approved by the authority having jurisdiction.

9.3.6 Mechanical Combustion Air Supply. Where all combustion air is provided by a mechanical air supply system, the combustion air shall be supplied from outdoors at the minimum rate of $0.35 \text{ ft}^3/\text{min}$ per 1000 Btu/hr ($0.034 \text{ m}^3/\text{min}$ per kW) for all appliances located within the space.

9.3.6.1 Where exhaust fans are installed, additional air shall be provided to replace the exhausted air.

SYSTEM OPERATION

9.3.6.2 Each of the appliances served shall be interlocked to the mechanical air supply system to prevent main burner operation where the mechanical air supply system is not in operation.

9.3.6.3 Where combustion air is provided by the building's mechanical ventilation system, the system shall provide the specified combustion air rate in addition to the required ventilation air.

9.3.7 Louvers, Grilles, and Screens.

9.3.7.1 Louvers and Grilles. The required size of openings for combustion, ventilation, and dilution air shall be based on the net free area of each opening. Where the free area through a design of louver or grille or screen is known, it shall be used in calculating the size opening required to provide the free area specified. Where the louver and grille design and free area are not known, it shall be assumed that wood louvers will have 25 percent free area, and metal louvers and grilles will have 75 percent free area. Nonmotorized louvers and grilles shall be fixed in the open position.

9.3.7.2 Minimum Scree Mesh Size. Screens shall not be smaller than 1/4 in. mesh.

9.3.7.3 Motorized Louvers. Motorized louvers shall be interlocked with the appliance so they are proven in the full open position prior to main burner ignition and during main burner operation. Means shall be provided to prevent the main burner from igniting should the louver fail to open during burner startup and to shut down the main burner if the louvers close during burner operation.

9.3.8 Combustion Air Ducts. Combustion air ducts shall comply with 9.3.8.1 through 9.3.8.8.

9.3.8.1 Ducts shall be constructed of galvanized steel or a material having equivalent corrosion resistance, strength, and rigidity.

Exception: Within dwellings units, unobstructed stud and joist spaces shall not be prohibited from conveying combustion air, provided that not more than one fireblock is removed.

9.3.8.2 Ducts shall terminate in an unobstructed space, allowing free movement of combustion air to the appliances.

9.3.8.3 Ducts shall serve a single space.

9.3.8.4 Ducts shall not serve both upper and lower combustion air openings where both such openings are used. The separation between ducts servicing upper and lower combustion air openings shall be maintained to the source of combustion air.

9.3.8.5 Ducts shall not be screened where terminating in an attic space.

9.3.8.6 Horizontal upper combustion air ducts shall not slope downward toward the source of combustion air.

9.3.8.7 The remaining space surrounding a chimney liner, gas vent, special gas vent, or plastic piping installed within a masonry, metal, or factory built chimney shall not be used to supply combustion air.

Exception: Direct vent appliances designed for installation in a solid fuel-burning fireplace where installed in accordance with the manufacture's installation instructions.

9.3.8.8 Combustion air intake openings located on the exterior of the building shall have the lowest side of the combustion air intake openings located at least 12 in. (300 mm) vertically from the adjoining grade level.

Installation Positions

*MEC96 models may be installed up flow or horizontally with left or right side down. *CEC96 models may be installed down flow or horizontally with left or right side down. Do not install any furnace on its back.

Horizontal Applications and Considerations

Horizontal applications, in particular, may dictate many of the installation's specifics such as airflow direction, ductwork connections, flue and/or combustion air pipe connections, etc. The basic application of this furnace as a horizontal furnace differs only slightly from an upright installation.

Horizontal Installations

1. Horizontal installations require 5.5" under the furnace to accommodate the drain trap.
2. Horizontal furnaces must be installed with 3/4" slope from back to front to permit condensate flow towards the front of the furnace.

When installing horizontally with the left side down, there are two options for connecting the vent pipe to the furnace.

1. Venting may be connected to the furnace vent pipe fitting on the original top (now the end) of the furnace
2. The internal vent pipe and elbow may be removed from the furnace to permit the vent to exit the top (original side) of the furnace. If this option is used, an RF000142 Vent-Drain coupling must be used to keep condensate from collecting in the inducer assembly

Refer to the following instructions and illustration.

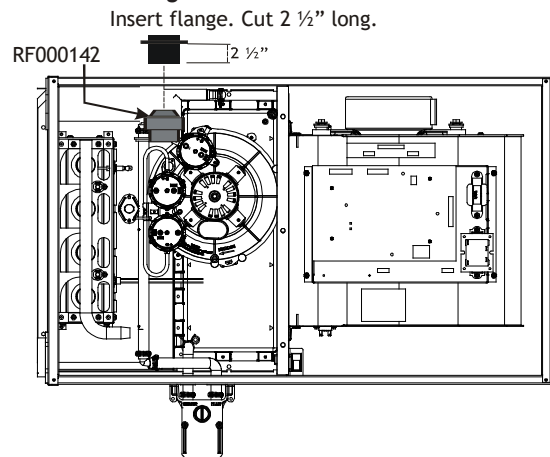


Figure 9

SYSTEM OPERATION

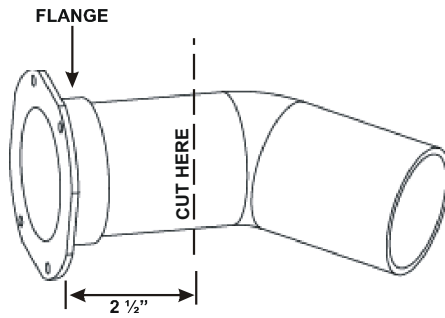


Figure 10

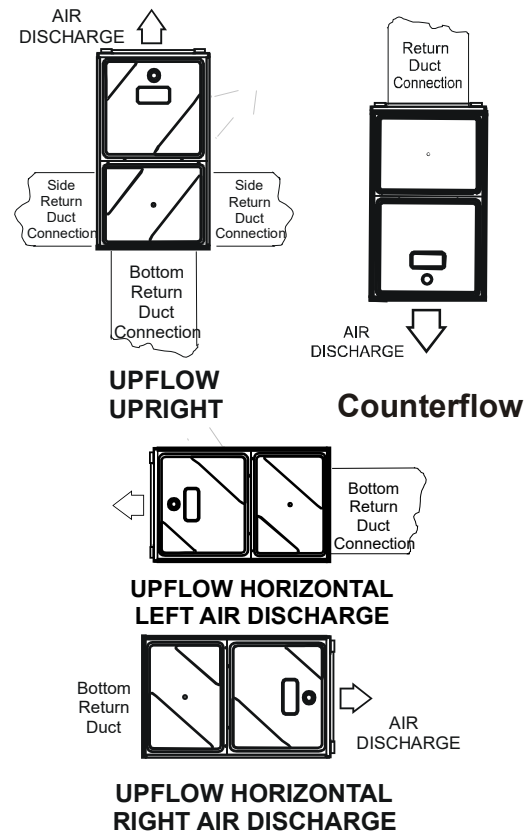
1. Remove screws from the vent flange.
2. Remove the internal elbow and vent pipe
3. Cut 2 1/2" from the flange .
4. Remove cabinet plug adjacent to inducer outlet and install an original cabinet vent hole.
5. Install RF000142 coupling on inducer outlet.
6. Install flanged vent section removed in step 2 and secure with clamps.
7. Secure flange to cabinet using screws removed in step 1.

Drain Trap and Lines

In horizontal applications the condensate drain trap is secured to the furnace side panel, suspending it below the furnace. A minimum clearance of 5.5" below the furnace must be provided for the drain trap. Additionally, the appropriate downward piping slope must be maintained from the drain trap to the drain location. Refer to *Condensate Drain Trap and Lines* section in this manual or the installation instructions for further details. If the drain trap and drain line will be exposed to temperatures near or below freezing, adequate measures must be taken to prevent condensate from freezing. **NOTE:** The use of insulation and/or heat tape is recommended. Failure to provide proper condensate drainage can result in property damage.

Leveling

Leveling ensures proper condensate drainage from the heat exchanger and induced draft blower. For proper flue pipe drainage, the furnace must be level lengthwise from end to end. The furnace should also be level from back to front or have a slight tilt with the access doors downhill (approximately 3/4") from the back panel. The slight tilt allows the heat exchanger condensate, generated in the recuperator coil, to flow forward to the recuperator coil front cover.



90% Furnace Recommended Installation Positions

Alternate Electrical and Gas Line Connections

The furnaces have provisions allowing for electrical and gas line connections through either side panel. In horizontal applications the connections can be made either through the "top" or "bottom" of the furnace.

Drain Pan

A drain pan must be provided if the furnace is installed above a conditioned area. The drain pan must cover the entire area under the furnace (and air conditioning coil if applicable).

Freeze Protection

If the drain trap and drain line will be exposed to temperatures near or below freezing, adequate measures must be taken to prevent condensate from freezing. **NOTE:** The use of insulation and/or heat tape is recommended. Failure to provide proper condensate drainage can result in property damage.

SYSTEM OPERATION

Propane Gas and/or High Altitude Installations



WARNING

POSSIBLE PROPERTY DAMAGE, PERSONAL INJURY OR DEATH MAY OCCUR IF THE CORRECT CONVERSION KITS ARE NOT INSTALLED. THE APPROPRIATE KITS MUST BE APPLIED TO INSURE SAFE AND PROPER FURNACE OPERATION. **ALL** CONVERSIONS MUST BE PERFORMED BY A QUALIFIED INSTALLER OR SERVICE AGENCY.

This furnace is shipped from the factory configured for natural gas at standard altitude. Propane gas installations require an orifice change to compensate for the energy content difference between natural and propane gas.

High altitude installations may require both a pressure switch and an orifice change. These changes are necessary to compensate for the natural reduction in the density of both the gas fuel and the combustion air at higher altitude.

Refer to the *Accessories Charts* in this manual or product Specification Sheet for a tabular listing of appropriate manufacturer's kits for propane gas and/or high altitude installations. The indicated kits must be used to insure safe and proper furnace operation. All conversions must be performed by a qualified installer, or service agency.

VENT/FLUE PIPE AND COMBUSTION AIR PIPE ONLY)



WARNING

FAILURE TO FOLLOW THESE INSTRUCTIONS CAN RESULT IN BODILY INJURY OR DEATH. CAREFULLY READ AND FOLLOW ALL INSTRUCTIONS GIVEN IN THIS SECTION.



WARNING

UPON COMPLETION OF THE FURNACE INSTALLATION, CAREFULLY INSPECT THE ENTIRE FLUE SYSTEM BOTH INSIDE AND OUTSIDE THE FURNACE TO ASSURE IT IS PROPERLY SEALED. LEAKS IN THE FLUE SYSTEM CAN RESULT IN SERIOUS PERSONAL INJURY OR DEATH DUE TO EXPOSURE TO FLUE PRODUCTS, INCLUDING CARBON MONOXIDE.

A condensing gas furnace achieves its high level of efficiency by extracting almost all of the heat from the products of combustion and cooling them to the point where condensation takes place. Because of the relatively low flue gas temperature and water condensation requirements, PVC pipe is used as venting material.

This furnace must not be connected to Type B, BW, or L vent or vent connector, and must not be vented into any portion of a factory built or masonry chimney except when used as a pathway for PVC as described later in this section. **Never** common vent this appliance with another appliance or use a vent which is used by a solid fuel appliance.

It is the responsibility of the installer to follow the manufacturers' recommendations and to verify that all vent/flue piping and connectors are compatible with furnace flue products. Additionally, it is the responsibility of the installer to ensure

that all piping and connections possess adequate structural integrity and support to prevent flue pipe separation, shifting, or sagging during furnace operation.

Materials and Joining Methods



WARNING

TO AVOID BODILY INJURY, FIRE OR EXPLOSION, SOLVENT CEMENTS MUST BE KEPT AWAY FROM ALL IGNITION SOURCES (I.E., SPARKS, OPEN FLAMES, AND EXCESSIVE HEAT) AS THEY ARE COMBUSTIBLE LIQUIDS. AVOID BREATHING CEMENT VAPORS OR CONTACT WITH SKIN AND/OR EYES.

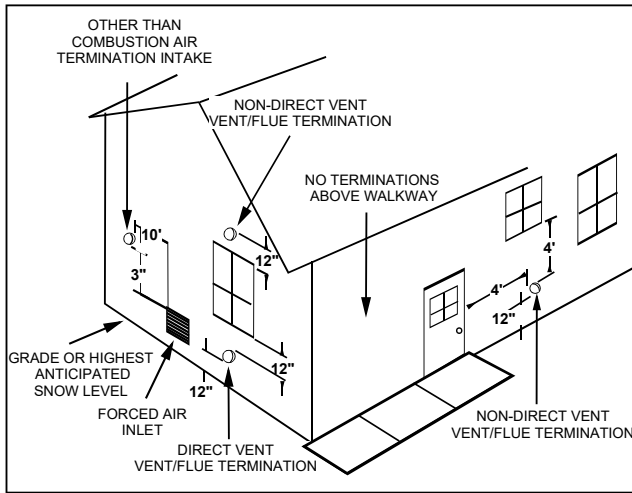
Precautions should be taken to prevent condensate from freezing inside the vent/flue pipe and/or at the vent/flue pipe termination. It is our recommendation that all vent/flue piping exposed to temperatures below 35°F for extended periods of time should be insulated with 1/2" thick closed cell foam. Also all vent/flue piping exposed outdoors in excess of the terminations shown in this manual (or in unheated areas) should be insulated with 1/2" thick closed cell foam. Inspect piping for leaks prior to installing insulation.

The following bullets and diagram describe the restrictions concerning the appropriate location of vent/flue pipe and combustion air intake pipe (when applicable) terminations. Refer to or the installation instructions for specific details on termination construction.

- All terminations must be located at least 12 inches above ground level or the anticipated snow level.
- Vent terminations must terminate at least 3 feet above any forced air inlet located within 10 feet.
- **NOTE:** This provision does not apply to the combustion air intake termination of a direct vent application.
- The vent termination of a *non-direct vent* application must terminate at least 4 feet below, 4 feet horizontally from, or 1 foot above any door, window, or gravity air inlet into any building.
- The vent termination of a *direct vent* application must terminate at least 12 inches from any opening through which flue gases may enter a building (door, window, or gravity air inlet).
- The vent termination of vent pipe run vertically through a roof must terminate at least 12 inches above the roof line (or the anticipated snow level) and be at least 12 inches from any vertical wall (including any anticipated snow build up).
- A vent termination shall not terminate over public walkways or over an area where condensate or vapor could create a nuisance or hazard or could be detrimental to the operation of regulators, relief valves, or other equipment.
- The combustion air intake termination of a direct vent application should not terminate in an area which is frequently dusty or dirty.

NOTE: In Canada, the B149 Fuel Gas Code takes precedence over the preceding termination restrictions.

SYSTEM OPERATION



90% Furnace Vent Termination Clearances

CAUTION

EDGES OF SHEET METAL HOLES MAY BE SHARP. USE GLOVES AS PRECAUTION WHEN REMOVING HOLE PLUGS.

WARNING

THE RUBBER ELBOW IS NOT DESIGNED TO SUPPORT A LOAD. WHEN THE RUBBER ELBOW IS MOUNTED EXTERNALLY TO THE FURNACE CABINET, EXTREME CARE MUST BE TAKEN TO ADEQUATELY SUPPORT FIELD-SUPPLIED VENT/FLUE PIPING, AS DAMAGE CAN RESULT IN LEAKS CAUSING BODILY INJURY OR DEATH DUE TO EXPOSURE TO FLUE GASES, INCLUDING CARBON MONOXIDE.

CAUTION

BE SURE NOT TO DAMAGE INTERNAL WIRING OR OTHER COMPONENTS WHEN REINSTALLING COUPLING AND SCREWS.

Vent/Flue Pipe Lengths (Non-Direct Vent) and Diameters

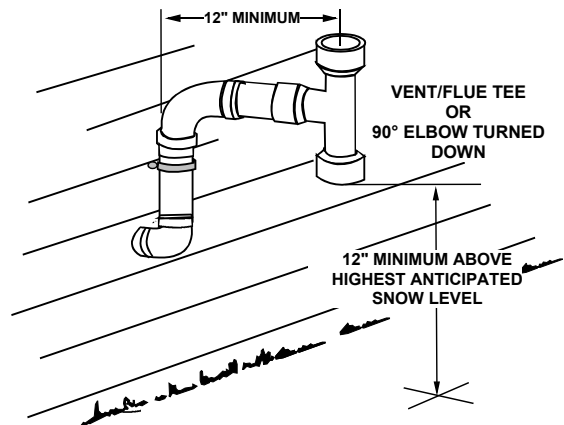
Refer to the following tables for applicable length, elbows, and pipe diameter for construction of the vent/flue pipe system of a non-direct vent installation. In addition to the vent/flue pipe, a single 90° elbow must be secured to the combustion air intake to prevent inadvertent blockage. The tee or elbows used in the vent/flue termination must be included when determining the number of elbows in the piping system.

| *MEC96/*CEC96 Direct Vent (2 - Pipe) and Non-Direct Vent (1 - Pipe) ⁽⁶⁾ | | | | | | | | | |
|--|--------------------------------|-------------------------------------|-----|-----|-----|-----|-----|-----|-----|
| Maximum Allowable Length of Vent/Flue Pipe | | | | | | | | | |
| MODEL | Pipe Size ⁽⁴⁾ (in.) | Number of Elbows ^{(3) (5)} | | | | | | | |
| | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 |
| *MEC960303AN | 2 | 75 | 71 | 67 | 63 | 60 | 56 | 52 | 48 |
| *MEC960403AN | 3 | 126 | 120 | 115 | 110 | 105 | 99 | 94 | 89 |
| *MEC960603AN | 2 | 37 | 33 | 30 | 26 | 22 | 18 | 15 | 11 |
| | 3 | 107 | 102 | 96 | 91 | 86 | 81 | 75 | 70 |
| *MEC960302BN | 2 | 100 | 95 | 90 | 85 | 80 | 75 | 70 | 65 |
| *MEC960402BN | 3 | 168 | 161 | 154 | 147 | 140 | 133 | 126 | 119 |
| *MEC960603BN | 2 | 50 | 45 | 40 | 35 | 30 | 25 | 20 | 15 |
| | 3 | 143 | 136 | 129 | 122 | 115 | 108 | 101 | 94 |
| *MEC960803BN | 2 | 60 | 55 | 50 | 45 | 40 | 35 | 30 | 25 |
| | 3 | 113 | 106 | 99 | 92 | 85 | 78 | 71 | 64 |
| *MEC960804CN | 2 | 60 | 55 | 50 | 45 | 40 | 35 | 30 | 25 |
| | 3 | 120 | 113 | 106 | 99 | 92 | 85 | 78 | 71 |
| *MEC961004CN | 2 | 45 | 40 | 35 | 30 | 25 | 20 | 15 | 10 |
| | 3 | 103 | 96 | 89 | 82 | 75 | 68 | 61 | 54 |
| *MEC961005CN | 2 | 45 | 40 | 35 | 30 | 25 | 20 | 15 | 10 |
| | 3 | 151 | 144 | 137 | 130 | 123 | 116 | 109 | 102 |
| *MEC961205DN | 3 | 185 | 178 | 171 | 164 | 157 | 150 | 143 | 136 |
| *CEC960403BN | 2 | 100 | 95 | 90 | 85 | 80 | 75 | 70 | 65 |
| | 3 | 110 | 103 | 96 | 89 | 82 | 75 | 68 | 61 |
| *CEC960603BN | 2 | 45 | 40 | 35 | 30 | 25 | 20 | 15 | 10 |
| | 3 | 110 | 103 | 96 | 89 | 82 | 75 | 68 | 61 |
| *CEC960803BN | 2 | 35 | 30 | 25 | 20 | 15 | 10 | 5 | NA |
| | 3 | 103 | 96 | 89 | 82 | 75 | 68 | 61 | 54 |
| *CEC961005CN | 2 | 45 | 40 | 35 | 30 | 25 | 20 | 15 | 10 |
| | 3 | 110 | 103 | 96 | 89 | 82 | 75 | 68 | 61 |

2.5" pipe may be used instead of 2" pipe.

For installations at or above 7,000 altitude use 3" venting (and combustion

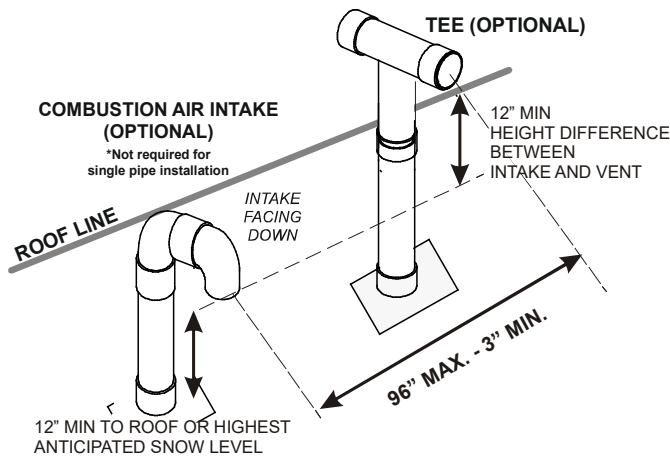
- 1) Maximum allowable limits listed on individual lengths for inlet and flue and NOT a combination.
- 2) Minimum requirement for each vent pipe is five (5) feet in length and one elbow/tee.
- 3) Tee used in the vent/flue termination must be included when determining the number of elbows in the piping system.
- 4) 2 1/2" or 3" diameter pipe can be used in place of 2" diameter pipe.
- 5) Increased Clearance Configurations using (2) 45 deg. Long Sweep elbows should be considered equivalent to one 90 deg. elbow.
- 6) One 90° elbow should be secured to the combustion air intake connection.



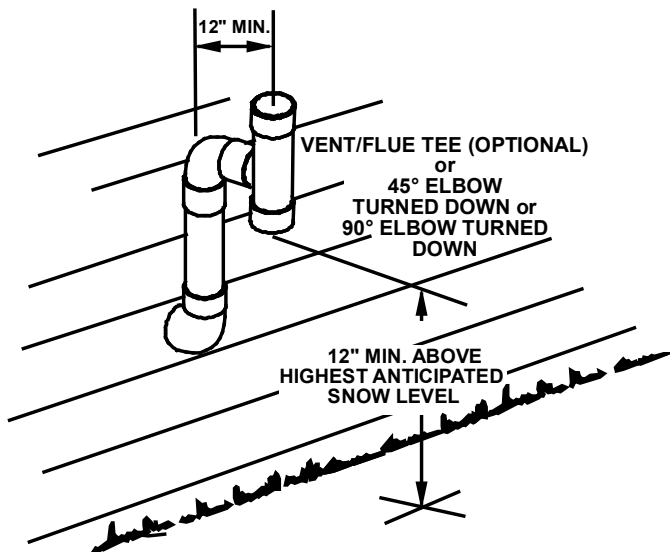
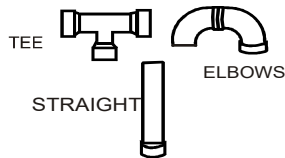
**90% Furnace Horizontal Termination (Single Pipe)
Above Highest Anticipated Snow Level**

NOTE: Terminate both pipes in the same pressure zone (same side of roof, no major obstacles between pipes, etc.).

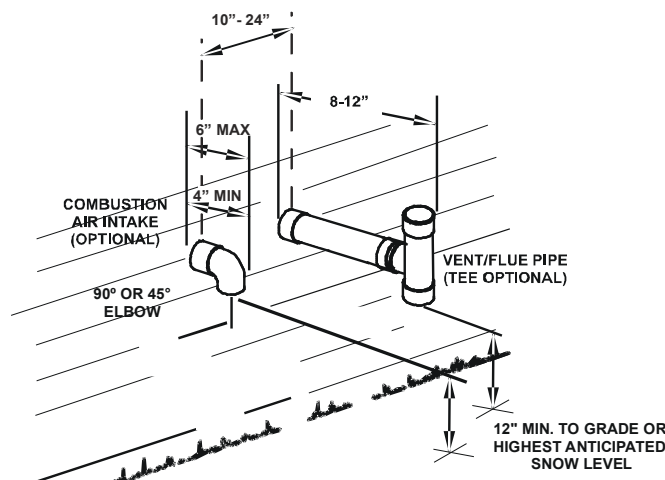
SYSTEM OPERATION



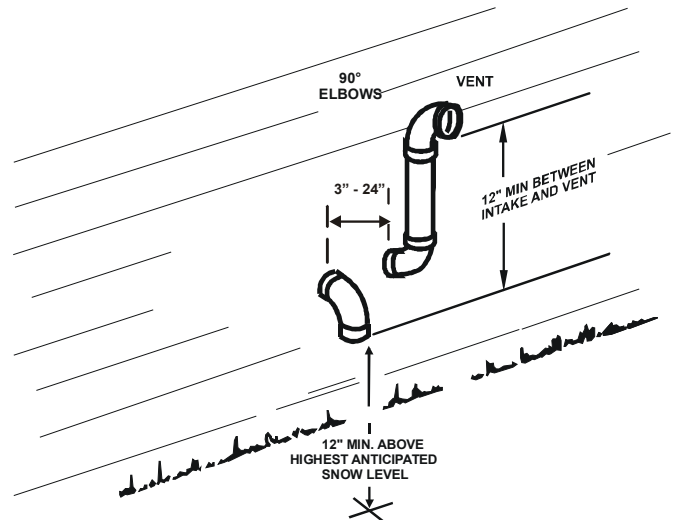
VENT PIPE TERMINATION OPTIONS



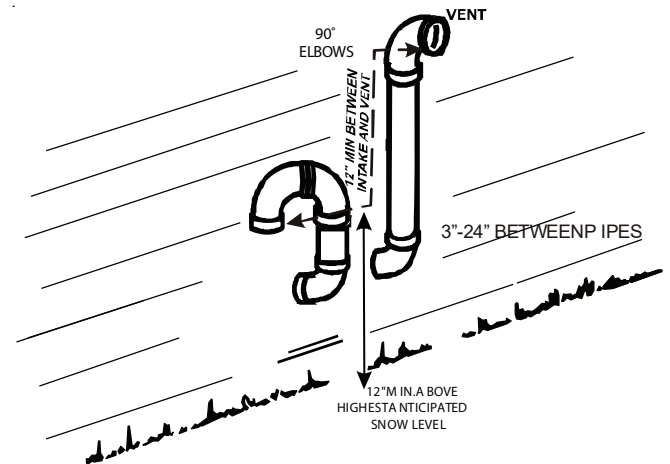
Horizontal Termination (Single Pipe)
Above Highest Anticipated Snow Level



Standard Horizontal Terminations (Dual Pipe)



Alternate Horizontal Vent Termination (Dual Pipe)



Combustion Air Intake may also be snorkeled to obtain 12" min ground clearance.

Alternate Vent Termination Above Anticipated Snow Level (Dual Pipe)

VENT/INTAKE TERMINATIONS FOR INSTALLATION OF MULTIPLE DIRECT VENT FURNACES

If more than one direct vent furnace is to be installed vertically through a common roof top, maintain the same minimum clearances between the exhaust vent and air intake terminations of adjacent units as with the exhaust vent and air intake terminations of a single unit.

If more than one direct vent furnace is to be installed horizontally through a common side wall, maintain the clearances as in the following figure. Always terminate all exhaust vent outlets at the same elevation and always terminate all air intakes at the same elevation.

SYSTEM OPERATION

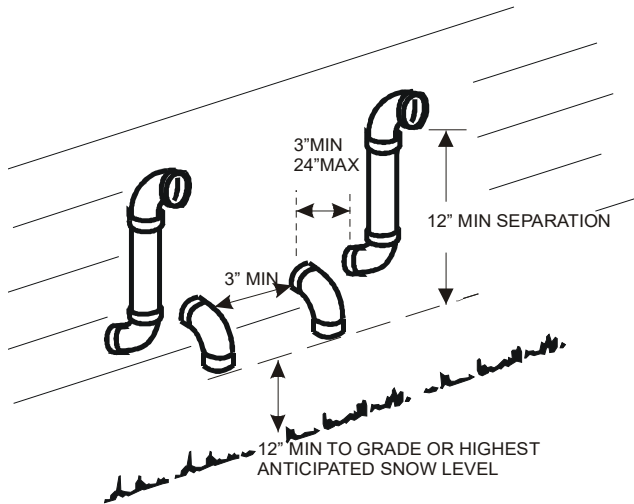


FIGURE 18
TERMINATION OF MULTIPLE DIRECT VENT FURNACES

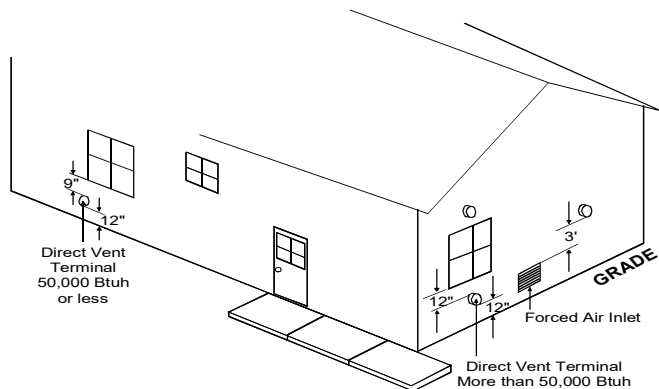
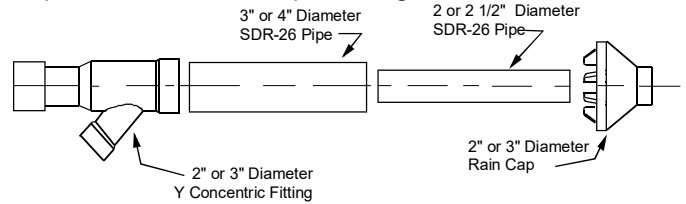


FIGURE 1
(DCVK) Vent Termination Clearances

4. The vent termination shall be located at least 3' above any forced air inlet located within 10'; and at least 10' from a combustion air intake of another appliance, except another direct vent furnace intake.
5. In Canada, the Canadian Fuel Gas Code takes precedence over the preceding termination instructions.

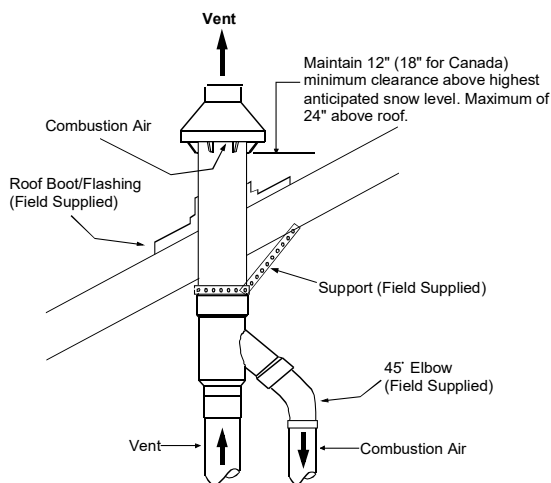


These kits are for vertical or horizontal termination of the combustion air inlet and the exhaust vent pipes on Category IV gas-fired condensing furnaces. The DCVK-30 (CVENT-3) kit can be used for 3" diameter pipe systems. The DCVK-20 (CVENT-2) kit can be used for the 2" diameter pipe system. Both the combustion air inlet and the exhaust vent pipes must attach to the termination kit. The termination kit must terminate outside the structure and must be installed per the instructions outlined below for vertical or horizontal termination. Vertical termination is preferred. Field supplied pipe and fittings are required to complete the installation.

1. Determine the best location for the termination kit. Roof termination is preferred since it is less susceptible to damage, has reduced intake contaminants and less visible vent vapors. For side termination, consideration should be given to:
 - a. Possible damage from the vapors to plants/shrubs, other equipment and building materials
 - b. Possible damage to the terminal from foreign objects
 - c. Wind effects that may cause recirculation of flue products, debris or light snow
 - d. Visible vent vapors.

1. The vent termination must be located at least 12" above ground or normally expected snow accumulation levels.
2. Do NOT terminate over public walkways. Avoid areas where condensate may cause problems such as above planters, patios, or adjacent to windows where steam may cause fogging.
3. The vent termination shall be located at least 4' horizontally from any electric meter, gas meter, regulator and any relief equipment. These distances apply ONLY to U.S. Installations.

SYSTEM OPERATION



Condensate Drain Lines and Drain Trap

A condensing gas furnace achieves its high level of efficiency by extracting almost all of the heat from the products of combustion and cooling them to the point where condensation takes place. The condensate which is generated must be piped to an appropriate drain location.

WARNING

IN UPRIGHT UPFLOW INSTALLATIONS, THE DRAIN TRAP MUST BE MOUNTED ON THE OPPOSITE SIDE OF THE UNIT FROM THE JUNCTION BOX. THIS WILL REDUCE THE RISK OF WATER REACHING THE JUNCTION BOX IN THE EVENT OF A BLOCKED DRAIN CONDITION. FAILURE TO FOLLOW THESE INSTRUCTIONS CAN RESULT IN POSSIBLE PROPERTY DAMAGE, PERSONAL INJURY, OR DEATH DUE TO ELECTRICAL SHOCK.

- If the drain line is routed through an area which may see temperatures near or below freezing, precautions must be taken to prevent condensate from freezing within the drain line.
- If an air conditioning coil is installed with the furnace, a common drain may be used. An open tee must be installed in the drain line, near the cooling coil, to relieve positive air pressure from the coil's plenum. This is necessary to prohibit any interference with the function of the furnace's drain trap.

GAS SUPPLY AND PIPING

The furnace rating plate includes the approved furnace gas input rating and gas types. The furnace must be equipped to operate on the type of gas applied. This includes any conversion kits required for alternate fuels and/or high altitude.

CAUTION

TO PREVENT UNRELIABLE OPERATION OR EQUIPMENT DAMAGE, THE INLET GAS SUPPLY PRESSURE MUST BE AS SPECIFIED ON THE UNIT RATING PLATE WITH ALL OTHER HOUSEHOLD GAS FIRED APPLIANCES OPERATING.

Inlet gas supply pressures must be maintained within the ranges specified below. The supply pressure must be constant and available with all other household gas fired appliances operating. The minimum gas supply pressure must be maintained to prevent unreliable ignition. The maximum must not be exceeded to prevent unit overfiring.

INLET GAS SUPPLY PRESSURE

| | | |
|-------------|---------------------|---------------------|
| Natural Gas | Minimum: 4.5" w.c. | Maximum: 10.0" w.c. |
| Propane Gas | Minimum: 11.0" w.c. | Maximum: 13.0" w.c. |

HIGH ALTITUDE DERATE

When this furnace is installed at high altitude, the appropriate High Altitude orifice kit must be applied. This is required due to the natural reduction in the density of both the gas fuel and combustion air as altitude increases. The kit will provide the proper design certified input rate within the specified altitude range.

High altitude kits are purchased according to the installation altitude and usage of either natural or propane gas. Refer to the product Specification Sheet for a tabular listing of appropriate altitude ranges and corresponding manufacturer's high altitude (Natural, Propane gas, and/or Pressure Switch) kits.

Do **not** derate the furnace by adjusting the manifold pressure to a lower pressure than specified on the furnace rating plate. The combination of the lower air density and a lower manifold pressure will prohibit the burner orifice from drawing the proper amount of air into the burner. This may cause incomplete combustion, flashback, and possible yellow tipping.

In some areas the gas supplier may artificially derate the gas in an effort to compensate for the effects of altitude. If the gas is artificially derated, the appropriate orifice size must be determined based upon the BTU/ft³ content of the derated gas and the altitude. Refer to the National Fuel Gas Code, NFPA 54/ANSI Z223.1, and information provided by the gas supplier to determine the proper orifice size.

A different pressure switch may be required at high altitude regardless of the BTU/ft³ content of the fuel used. Refer to the product Specification Sheet for a tabular listing of appropriate altitude ranges and corresponding manufacturer's pressure switch kits.

SYSTEM OPERATION

PROPANE GAS CONVERSION



WARNING

POSSIBLE PROPERTY DAMAGE, PERSONAL INJURY OR DEATH MAY OCCUR IF THE CORRECT CONVERSION KITS ARE NOT INSTALLED. THE APPROPRIATE KITS MUST BE APPLIED TO INSURE SAFE AND PROPER FURNACE OPERATION. ALL CONVERSIONS MUST BE PERFORMED BY A QUALIFIED INSTALLER OR SERVICE AGENCY.

This unit is configured for natural gas. The appropriate manufacturer's propane gas conversion kit, must be applied for propane gas installations.

Refer to the specification sheet for the model you are servicing. Refer to the "propane gas and/or High Altitude Installations" section for details.

GAS VALVE

This unit is equipped with a 24 volt gas valve controlled during furnace operation by the integrated control module. As shipped, the valve is configured for natural gas. The valve is field convertible for use with propane gas by using the appropriate propane gas conversion kit. Taps for measuring the gas supply pressure and manifold pressure are provided on the valve.

NOTE: The gas supply pressure on White-Rodgers "G/J" model gas valve, can be checked with a gas pressure test kit (Part #0151K00000S) available through our authorized distributors.

The gas valve has a manual ON/OFF control located on the valve itself. This control may be set only to the "ON" or "OFF" position. Refer to the *Lighting Instructions Label* or the "Putting the Furnace Into Operation" section of this manual or the installation instructions for use of this control during start up and shut down periods.

GAS PIPING CONNECTIONS



CAUTION

TO AVOID POSSIBLE UNSATISFACTORY OPERATION OR EQUIPMENT DAMAGE DUE TO UNDERFIRING OF EQUIPMENT, USE THE PROPER SIZE OF NATURAL/PROPANE GAS PIPING NEEDED WHEN RUNNING PIPE FROM THE METER/TANK TO THE FURNACE.

The gas piping supplying the furnace must be properly sized based on the gas flow required, specific gravity of the gas, and length of the run. The gas line installation must comply with local codes, or in their absence, with the latest edition of the National Fuel Gas Code, NFPA 54/ANSI Z223.1.

| Natural Gas Capacity of Pipe In Cubic Feet of Gas Per Hour (CFH) | | | | | |
|---|-------------------------|------|-----|--------|--------|
| Length of Pipe in Feet | Nominal Black Pipe Size | | | | |
| | 1/2" | 3/4" | 1" | 1 1/4" | 1 1/2" |
| 10 | 132 | 278 | 520 | 1050 | 1600 |
| 20 | 92 | 190 | 350 | 730 | 1100 |
| 30 | 73 | 152 | 285 | 590 | 980 |
| 40 | 63 | 130 | 245 | 500 | 760 |
| 50 | 56 | 115 | 215 | 440 | 670 |
| 60 | 50 | 105 | 195 | 400 | 610 |
| 70 | 46 | 96 | 180 | 370 | 560 |
| 80 | 43 | 90 | 170 | 350 | 530 |
| 90 | 40 | 84 | 160 | 320 | 490 |
| 100 | 38 | 79 | 150 | 305 | 460 |

(Pressure 0.5 psig or less and pressure drop of 0.3" W.C.; Based on 0.60 Specific Gravity Gas)

$$\text{CFH} = \frac{\text{BTUH Furnace Input}}{\text{Heating Value of Gas (BTU/Cubic Foot)}}$$

To connect the furnace to the building's gas piping, the installer must supply a ground joint union, drip leg, manual shutoff valve, and line and fittings to connect to gas valve. In some cases, the installer may also need to supply a transition piece from 1/2" pipe to a larger pipe size.

The following stipulations apply when connecting gas piping. Refer to the following figures for typical gas line connections to the furnace.

1. Use black iron or steel pipe and fittings for the building piping.
2. Use pipe joint compound on male threads only. Pipe joint compound must be resistant to the action of the fuel used.
3. Use ground joint unions.
4. Install a drip leg to trap dirt and moisture before it can enter the gas valve. The drip leg must be a minimum of three inches long.
5. Install a 1/8" NPT pipe plug fitting, accessible for test gage connection, immediately upstream of the gas supply connection to the furnace.
6. Use two pipe wrenches when making connection to the gas valve to keep it from turning. The orientation of the gas valve on the manifold must be maintained as shipped from the factory.
7. Install a manual shutoff valve between the gas meter and unit within six feet of the unit. If a union is installed, the union must be downstream of the manual shutoff valve, between the shutoff valve and the furnace.
8. Tighten all joints securely.

SYSTEM OPERATION

GAS PIPING CHECKS

Before placing unit in operation, leak test the unit and gas connections.



WARNING

TO AVOID THE POSSIBILITY OF EXPLOSION OR FIRE, NEVER USE A MATCH OR OPEN FLAME TO TEST FOR LEAKS.

Check for leaks using an approved chloride-free soap and water solution, an electronic combustible gas detector, or other approved testing methods.

NOTE: Never exceed specified pressures for testing. Higher pressure may damage the gas valve and cause subsequent overfiring, resulting in heat exchanger failure. Disconnect this unit and shutoff valve from the gas supply piping system before pressure testing the supply piping system with pressures in excess of 1/2 psig (3.48 kPa). Isolate this unit from the gas supply piping system by closing its external manual gas shutoff valve before pressure testing supply piping system with test pressures equal to or less than 1/2 psig (3.48 kPa).

PROPANE GAS TANKS AND PIPING



WARNING

PROPANE GAS IS HEAVIER THAN AIR AND ANY LEAKING GAS CAN SETTLE IN ANY LOW AREAS OR CONFINED SPACES. TO PREVENT PROPERTY DAMAGE, PERSONAL INJURY, OR DEATH DUE TO FIRE OR EXPLOSION CAUSED BY A PROPANE GAS LEAK, INSTALL A GAS DETECTION WARNING DEVICE.

A gas detecting warning system is the only reliable way to detect a propane gas leak. Iron oxide (rust) can reduce the level of odorant in propane gas. Do not rely on your sense of smell. Contact a local propane gas supplier about installing a gas detecting warning system. If the presence of gas is suspected, please refer to the warning on this page.

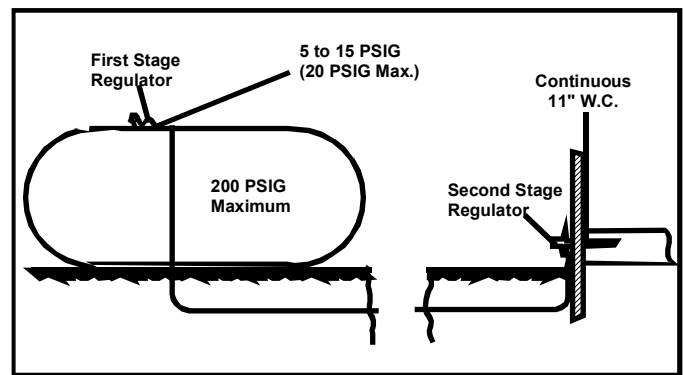
All propane gas equipment must conform to the safety standards of the National Board of Fire Underwriters, NBFU Manual 58.

For satisfactory operation, propane gas pressure must be 10 inch WC at the furnace manifold with all gas appliances in operation. Maintaining proper gas pressure depends on three main factors:

1. Vaporization rate, depending on temperature of the liquid, and "wetted surface" area of the container or containers.
2. Proper pressure regulation. (Two-stage regulation is recommended for both cost and efficiency).
3. Pressure drop in lines between regulators, and between second stage regulator and the appliance. Pipe size will depend on length of pipe run and total load of all appliances.

Complete information regarding tank sizing for vaporization, recommended regulator settings, and pipe sizing is available from most regulator manufacturers and propane gas suppliers.

Refer to the following illustration for typical propane gas installations and piping.



Typical Propane Gas Installation



WARNING

IF THE GAS FURNACE IS INSTALLED IN A BASEMENT, AN EXCAVATED AREA OR A CONFINED SPACE, IT IS STRONGLY RECOMMENDED TO CONTACT A PROPANE SUPPLIER TO INSTALL A GAS DETECTING WARNING DEVICE IN CASE OF A GAS LEAK.

- SINCE PROPANE GAS IS HEAVIER THAN AIR, ANY LEAKING GAS CAN SETTLE IN ANY LOW AREAS OR CONFINED SPACES.
- PROPANE GAS ODORANT MAY FADE, MAKING THE GAS UNDETECTABLE EXCEPT WITH A WARNING DEVICE.



WARNING

AN UNDETECTED GAS LEAK WILL CREATE A DANGER OF EXPLOSION OR FIRE. IF THE PRESENCE OF GAS IS SUSPECTED, FOLLOW THE INSTRUCTIONS ON THE COVER OF THIS MANUAL. FAILURE TO DO SO COULD RESULT IN **SERIOUS PERSONAL INJURY OR DEATH.**

Use a separate fused branch electrical circuit containing properly sized wire, and fuse or circuit breaker. The fuse or circuit breaker must be sized in accordance with the maximum overcurrent protection specified on the unit rating plate. An electrical disconnect must be provided at the furnace. Use a separate fused branch electrical circuit containing properly sized wire, and fuse or circuit breaker. The fuse or circuit breaker must be sized in accordance with the maximum overcurrent protection specified on the unit rating plate. An electrical disconnect must be provided at the furnace location.

NOTE: Line polarity must be observed when making field connections.

SYSTEM OPERATION



WARNING

IF THE INFORMATION IN THESE INSTRUCTIONS IS NOT FOLLOWED EXACTLY, A FIRE OR EXPLOSION MAY RESULT CAUSING PROPERTY DAMAGE, PERSONAL INJURY OR LOSS OF LIFE.

– DO NOT STORE OR USE GASOLINE OR OTHER FLAMMABLE VAPORS AND LIQUIDS IN THE VICINITY OF THIS OR ANY OTHER APPLIANCE.

– WHAT TO DO IF YOU SMELL GAS:

- DO NOT TRY TO LIGHT ANY APPLIANCE.
- DO NOT TOUCH ANY ELECTRICAL SWITCH; DO NOT USE ANY PHONE IN YOUR BUILDING.
- IMMEDIATELY CALL YOUR GAS SUPPLIER FROM A NEIGHBOR'S PHONE. FOLLOW THE GAS SUPPLIER'S INSTRUCTIONS.
- IF YOU CANNOT REACH YOUR GAS SUPPLIER, CALL THE FIRE DEPARTMENT.

– INSTALLATION AND SERVICE MUST BE PERFORMED BY A QUALIFIED INSTALLER, SERVICE AGENCY OR THE GAS SUPPLIER.

Sizing Between First and Second Stage Regulator*

Maximum Propane Capacities listed are based on 2 psig pressure drop at 10 psig setting.
Capacities in 1,000 BTU/hour.

| Pipe or Tubing Length Feet | Tubing Size, O.D. Type L | | | | | | Nominal Pipe Size Schedule 40 | |
|-------------------------------|--------------------------|-------|-------|-------|-------|-------|----------------------------------|----|
| | 3/8" | 1/2" | 5/8" | 3/4" | 7/8" | 1" | 1 1/2" | 2" |
| 10 | 730 | 1,700 | 3,200 | 5,300 | 8,300 | 3,200 | 7,500 | |
| 20 | 500 | 1,100 | 2,200 | 3,700 | 5,800 | 2,200 | 4,200 | |
| 30 | 400 | 920 | 2,000 | 2,900 | 4,700 | 1,800 | 4,000 | |
| 40 | 370 | 850 | 1,700 | 2,700 | 4,100 | 1,600 | 3,700 | |
| 50 | 330 | 770 | 1,500 | 2,400 | 3,700 | 1,500 | 3,400 | |
| 60 | 300 | 700 | 1,300 | 2,200 | 3,300 | 1,300 | 3,100 | |
| 80 | 260 | 610 | 1,200 | 1,900 | 2,900 | 1,200 | 2,600 | |
| 100 | 220 | 540 | 1,000 | 1,700 | 2,600 | 1,000 | 2,300 | |
| 125 | 200 | 490 | 900 | 1,400 | 2,300 | 900 | 2,100 | |
| 150 | 190 | 430 | 830 | 1,300 | 2,100 | 830 | 1,900 | |
| 175 | 170 | 400 | 780 | 1,200 | 1,900 | 770 | 1,700 | |
| 200 | 160 | 380 | 730 | 1,100 | 1,800 | 720 | 1,500 | |

To convert to capacities at 15 psig settings - multiply by 1.130

To convert to capacities at 5 psig settings - multiply by 0.879

Sizing Between Second or Second Stage Regulator & Appliance*

Maximum Propane Capacities listed are based on 1/2" W.C. pressure drop at 11" W.C. setting.
Capacities in 1,000 BTU/hour.

| Pipe or Tubing Length Feet | Tubing Size, O.D. Type L | | | | | | Nominal Pipe Size Schedule 40 | | | | |
|-------------------------------|--------------------------|------|------|-------|------|-----|----------------------------------|-------|--------|-------|--------|
| | 3/8" | 1/2" | 5/8" | 3/4" | 7/8" | 1" | 1 1/2" | 2" | 2 1/2" | 3" | 3 1/2" |
| 10 | 39 | 92 | 199 | 329 | 501 | 275 | 567 | 1,071 | 2,205 | 3,307 | |
| 20 | 26 | 62 | 131 | 216 | 346 | 189 | 393 | 732 | 1,496 | 2,299 | |
| 30 | 21 | 50 | 107 | 181 | 277 | 152 | 315 | 590 | 1,212 | 1,858 | |
| 40 | 19 | 41 | 90 | 145 | 233 | 129 | 267 | 504 | 1,039 | 1,559 | |
| 50 | 18 | 37 | 79 | 131 | 198 | 114 | 237 | 448 | 913 | 1,417 | |
| 60 | 16 | 35 | 72 | 1,211 | 187 | 103 | 217 | 409 | 834 | 1,275 | |
| 80 | 13 | 29 | 62 | 104 | 155 | 89 | 185 | 346 | 724 | 1,066 | |
| 100 | 11 | 26 | 55 | 90 | 138 | 78 | 162 | 307 | 630 | 976 | |
| 125 | 10 | 24 | 48 | 81 | 122 | 69 | 146 | 275 | 567 | 866 | |
| 150 | 9 | 21 | 43 | 72 | 109 | 63 | 132 | 252 | 511 | 787 | |
| 200 | 8 | 19 | 39 | 66 | 100 | 54 | 112 | 209 | 439 | 665 | |
| 250 | 8 | 17 | 36 | 60 | 93 | 48 | 100 | 185 | 390 | 590 | |

*Data in accordance with NFPA pamphlet No. 54

Propane Gas Piping Charts

When installing a propane storage tank, the contractor must consider proper tank sizing, safety, efficiency, ground characteristics and aesthetics. For a residential customer, the size may range from 100-1,000 gallons, depending on household use. Typically, a 500 gallon tank is ample for an average four-bedroom home. However, it is best to consult your local propane supplier to ensure the proper sizing for propane storage requirements. Determining the correct tank size for each household is a function of demand, economy, efficiency and convenience. It is a process that requires cooperation between the propane supplier and customer.

ELECTRICAL CONNECTIONS



WARNING

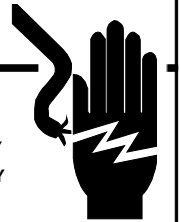
TO AVOID THE RISK OF ELECTRICAL SHOCK, WIRING TO THE UNIT MUST BE PROPERLY POLARIZED AND GROUNDED.



WARNING

HIGH VOLTAGE

DISCONNECT ALL POWER BEFORE SERVICING OR INSTALLING THIS UNIT. MULTIPLE POWER SOURCES MAY BE PRESENT. FAILURE TO DO SO MAY CAUSE PROPERTY DAMAGE, PERSONAL INJURY OR DEATH.



CAUTION

LABEL ALL WIRES PRIOR TO DISCONNECTION WHEN SERVICING CONTROLS. WIRING ERRORS CAN CAUSE IMPROPER AND DANGEROUS OPERATION. VERIFY PROPER OPERATION AFTER SERVICING.

WIRING HARNESS

The wiring harness is an integral part of this furnace. Field alteration to comply with electrical codes should not be required. Wires are color coded for identification purposes. Refer to the wiring diagram for wire routings. If any of the original wire as supplied with the furnace must be replaced, it must be replaced with wiring material having a temperature rating of at least 105° C. Any replacement wiring must be copper conductor.

115 VOLT LINE CONNECTIONS

Before proceeding with electrical connections, ensure that the supply voltage, frequency, and phase correspond to that specified on the unit rating plate. Power supply to the furnace must be N.E.C. Class 1, and must comply with all applicable codes. The furnace must be electrically grounded in accordance with local codes or, in their absence, with the latest edition of The National Electric Code, ANSI NFPA 70 and/or The Canadian Electric Code CSA C22.1.

SYSTEM OPERATION

WARNING

IN 90% FURNACE UPRIGHT UPFLOW INSTALLATIONS, THE DRAIN TRAP MUST BE MOUNTED ON THE OPPOSITE SIDE OF THE UNIT FROM THE JUNCTION BOX. THIS WILL REDUCE THE RISK OF WATER REACHING THE JUNCTION BOX IN THE EVENT OF A BLOCKED DRAIN CONDITION.

Connect hot, neutral, and ground wires as shown in the wiring diagram located on the unit's blower door. Line polarity must be observed when making field connections. Line voltage connections can be made through either the right or left side panel.

The furnace is shipped configured for a right side (left side for counterflow) electrical connection with the junction box located inside the burner compartment. To make electrical connections through the opposite side of the furnace, the junction box must be relocated to the other side of the burner compartment prior to making electrical connections.

CAUTION

EDGES OF SHEET METAL HOLES MAY BE SHARP. USE GLOVES AS PRECAUTION WHEN REMOVING HOLE PLUGS.

NOTE: Wire routing must not interfere with circulator blower operation, filter removal, or routine maintenance.

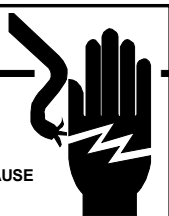
WARNING

TO AVOID THE RISK OF ELECTRICAL SHOCK, INJURY, OR DEATH, THE FURNACE MUST BE ELECTRICALLY GROUNDED IN ACCORDANCE WITH LOCAL CODES OR, IN THEIR ABSENCE, WITH THE LATEST EDITION OF THE NATIONAL ELECTRIC CODE.

115 VOLT LINE CONNECTION OF ACCESSORIES (ELECTRONIC AIR CLEANER)

WARNING

HIGH VOLTAGE
DISCONNECT ALL POWER BEFORE SERVICING OR CHANGING ANY ELECTRICAL WIRING. MULTIPLE POWER SOURCES MAY BE PRESENT. FAILURE TO DO SO MAY CAUSE PROPERTY DAMAGE, PERSONAL INJURY OR DEATH.



ACCESSORY LOAD SPECIFICATIONS

| | |
|------------------------|----------------------------|
| Electronic Air Cleaner | 1.0 Amp maximum at 120 VAC |
| Humidifier | 1.0 Amp maximum at 120 VAC |

Turn OFF power to the furnace before installing any accessories. Follow the humidifier or air cleaner manufacturers' instructions for locating, mounting, grounding, and controlling these accessories.

If it is necessary for the installer to supply additional line voltage wiring to the inside of the furnace, the wiring must conform to all local codes, and have a minimum temperature rating of 105°C. All line voltage wire splices must be made inside the furnace junction box.

The integrated control module electronic air cleaner terminals (EAC) are energized with 115 volts whenever the circulator blower is energized.

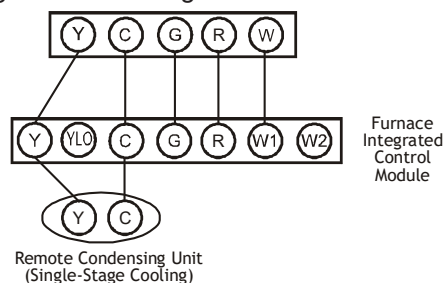
24 VOLT THERMOSTAT WIRING

NOTE: Low voltage connections can be made through either the right or left side panel. Wire routing must not interfere with circulator blower operation, filter removal, or routine maintenance.

A 40 V.A. transformer and an integrated electronic control are built into the furnace to allow use with most cooling equipment. Consult the wiring diagram located in this manual, the installation manual, or on the blower door for further details of 115 Volt and 24 Volt wiring.

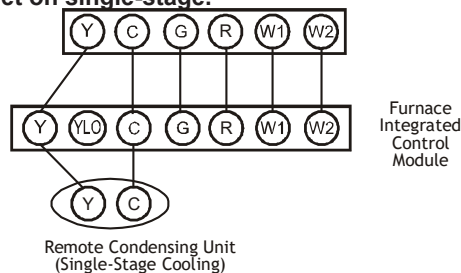
THERMOSTAT WIRING

The *MEC96 furnace has W1 & W2 terminals for connection of a two stage heating thermostat. If desired, a thermostat with only one stage of heat may be used. As shipped, the furnace S1-1 switch is OFF; S1-2 switch is ON. This is the correct position to use a single stage heating thermostat with auto timing transition to high fire.

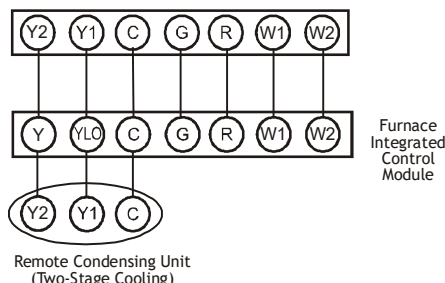


Thermostat - Single -Stage Heating with Single-Stage Cooling

NOTE: To apply a single-stage Heating Thermostat, the thermostat selector switch on the Integrated Control Module must be set on single-stage.



Thermostat - Two-Stage Heating with Single-Stage Cooling



Thermostat - Two-Stage Heating with Two-Stage Cooling

Thermostat Wiring Diagrams

SYSTEM OPERATION

SINGLE-STAGE HEATING THERMOSTAT APPLICATION

A single-stage thermostat with only one heating stage may be used to control this furnace. The application of a single-stage thermostat offers a *timed* transition from low to high fire. The furnace will run on low stage for a fixed period of time before stepping up to high stage to satisfy the thermostat's call for heat. The delay period prior to stepping up can be set at either a fixed 10 or 20 minute time delay or a load based variable time between 1 and 12 minutes (AUTO mode). If the AUTO mode is selected, the control averages the cycle times of the previous three cycles and uses the average to determine the time to transition from low stage to high stage.

Staging and Blower Off Delay DIP Switches PCBBF137

| DIP Switch Group | DIP Switch Number | Purpose | Function | | |
|------------------|-------------------|-----------------------|-------------|--------|--------|
| S1 | 1, 2 | Heat Staging / Delay | Auto | 1 OFF* | 2 ON* |
| | | | 10 Minutes | 1 ON | 2 OFF |
| | | | 20 Minutes | 1 ON | 2 ON |
| | | | 2 Stage | 1 OFF | 2 OFF |
| | 3, 4 | Blower Heat Off Delay | 90 Seconds | 3 OFF | 4 OFF |
| | | | 120 Seconds | 3 OFF | 4 ON |
| | | | 150 Seconds | 3 ON* | 4 OFF* |
| | | | 180 Seconds | 3 ON* | 4 ON |

* = Factory Position

Staging and Blower Off Delay Dip Switches PCBBF139

| Purpose | Switch Group | Function | Dip Switch | | | |
|-----------------------|--------------|-------------------------|------------|-----|-----|------|
| | | | 1 | 2 | 3 | 4 |
| Thermostat setup | S3 | 2 Stage Stat | OFF | OFF | | |
| | | 1 Stg Stat 10 min delay | ON | OFF | | |
| | | 1 Stg Stat 20 min delay | ON | ON | | |
| | | Auto | Off* | ON* | | |
| Heating Fan Off Delay | S3 | 90 | | | OFF | OFF |
| | | 120 | | | OFF | ON |
| | | 150 | | | ON* | OFF* |
| | | 180 | | | ON | ON |

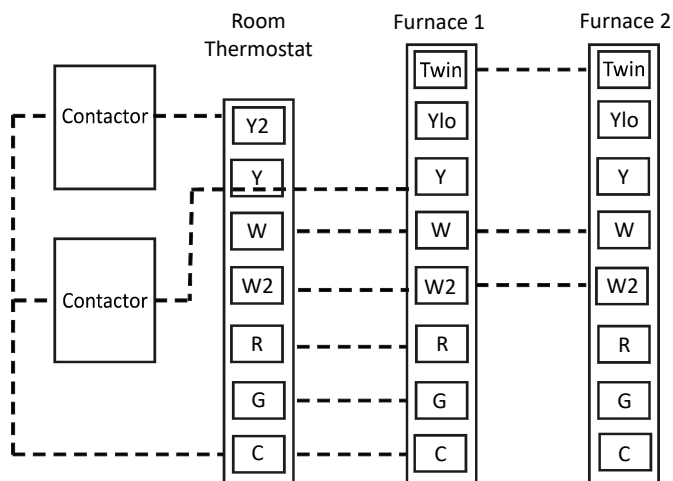
*Factory Setting

TWINNING

Using the "TWIN" terminals and proper wiring enables two *MEC96 furnaces of the same model and size to be twinned. Twinning allows simultaneous operation of two furnaces and forces the indoor blower motors of each furnace to operate synchronously into a common duct system. Using the twinning function will require only field installed wiring with no external kits or parts.

- The staging DIP switches and speed tap DIP switches must be set the same on both furnaces.

NOTE: Each furnace must be connected to its own 115 VAC power supply. The L1 connection to each furnace must be in phase (connected to circuit breakers on the same 115 VAC service panel phase leg). To verify that the furnaces are in phase, check from L1 to L1 on each furnace with a voltmeter. If the furnaces are in phase, the voltage between both furnaces will be **ZERO**.



CIRCULATOR BLOWER SPEED ADJUSTMENT

WARNING

HIGH VOLTAGE
DISCONNECT **ALL** POWER BEFORE CHANGING SPEED TAPS.
MULTIPLE POWER SOURCES MAY BE PRESENT. FAILURE TO DO SO MAY CAUSE PROPERTY DAMAGE, PERSONAL INJURY OR DEATH.

This furnace is equipped with a multi-speed ECM motor. Two wiring harnesses connect the motor to the integrated control board and furnace power supply. The line voltage (115 VAC) power supply to the motor is constant and not switched by the control board. Motor operation is also dependent on a 24 VDC signal on one of the four speed taps on the motor. The airflow tables for heating and cooling speeds show the relationship between airflow (CFM) and external static pressure for each size furnace.

WARNING

TO AVOID PERSONAL INJURY OR DEATH DUE TO ELECTRICAL SHOCK, TURN OFF POWER TO THE FURNACE BEFORE CHANGING SPEED TAPS.

Circulator Blower Speed Facts

- Motor speed Tap wiring must remain in factory position on the control board and motor.
- There are 4 speed Tap wires to the motor T1, T2, T3, T4. Refer to Minimum Filter Area tables to determine filter area requirement. **NOTE:** Filters can also be installed elsewhere in the duct system such as a central return.

WARNING

TO AVOID PERSONAL INJURY OR DEATH DUE TO ELECTRICAL SHOCK, TURN OFF POWER TO THE FURNACE BEFORE CHANGING SPEED TAPS.

SYSTEM OPERATION

Circulator Blower Speed Facts

1. Motor speed Tap wiring must remain in factory position on the control board and motor.
2. There are 4 speed Tap wires to the motor T1, T2, T3, T4.
3. There are 5 speeds available, depending on DIP switch settings and found in air flow table for each size furnace.
4. Heating input (W1/ W2) always has priority over all other thermostat input.
5. Cooling input (YLo/ Y) has priority over continuous fan input.
6. Continuous fan input (G) has lowest priority.

***The blower speed wiring connections must remain in factory position.**

1. Refer to the air flow table for your specific model furnace.
 2. If a cooling or heat pump condensing unit is being used in conjunction with this furnace, the three DIP switches in S2 are used to select the proper cooling speeds to match the outdoor unit size. Typical CFM requirements are 400 CFM / Ton.
1. Turn OFF power to the furnace.
 2. Select the cooling blower speeds that match the installation requirements from the airflow table in this manual or the Installation Manual, If factory cooling speeds do not match the installation requirements, the dip switch settings must be changed from factory position
 3. Turn ON power to furnace.
 4. Verify proper temperature rise in heat modes and CFM in cooling modes

CIRCULATING AIR AND FILTERS DUCTWORK - AIR FLOW

Duct systems and register sizes must be properly designed for the C.F.M. and external static pressure rating of the furnace. Ductwork should be designed in accordance with the recommended methods of "Air Conditioning Contractors of America" manual D.

A duct system should be installed in accordance with Standards of the National Board of Fire Underwriters for the Installation of Air Conditioning, Warm Air Heating and Ventilating Systems, Pamphlets No. 90A and 90B.

A return air filter is not supplied with the furnace. The installer must supply a means of filtering all of the return air. Filter(s) shall comply with UL900 or CAN/ULC-S111 Standards. If the furnace is installed without filters, and is not covered by the warranty.

Upflow furnaces with air delivery of less than 1800 CFM:

Use one side return or one bottom return ductwork connection.

Upflow furnaces with air delivery of 1800 CFM or higher:

Use two side returns or one side return and one bottom return connection.

Guide dimples locate the side and bottom return cutout locations. Use a straight edge to scribe lines connecting the dimples. Cut out the opening on these lines. An undersized opening will cause reduced airflow. For bottom return connection, remove the bottom of the cabinet before setting the furnace on the raised platform or return air duct.

A closed return duct system must be used, with the return duct connected to the furnace. **NOTE: Ductwork must never be attached to the back of the furnace.** Supply and return connections to the furnace may be made with flexible joints to reduce noise transmission, if desired. If a central return is used, a connecting duct must be installed between the unit and the utility room wall so the blower will not interfere with combustion air or draft. The room, closet, or alcove must not be used as a return air chamber.

When the furnace is used in connection with a cooling unit, the furnace should be installed in parallel with or on the upstream side of the cooling unit to avoid condensation in the heating element. With a parallel flow arrangement, the dampers or other means used to control the flow of air must be adequate to prevent chilled air from entering the furnace and, if manually operated, must be equipped with means to prevent operation of either unit unless the damper is in the full heat or cool position.

When the furnace is heating, the temperature of the return air entering the furnace must be between **55°F** and **100°F**.

UPRIGHT FILTER INSTALLATIONS

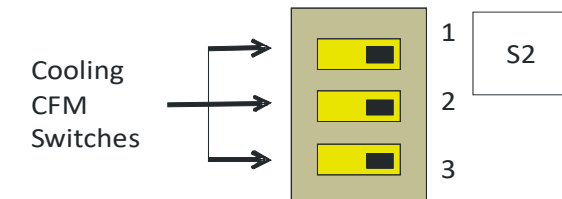
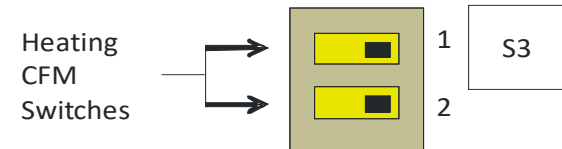
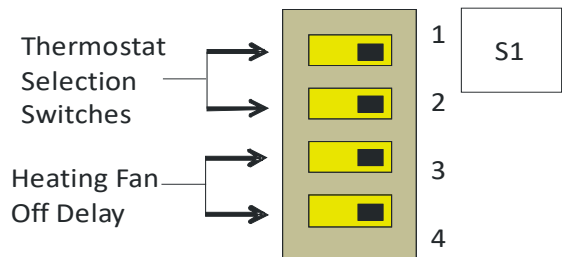
Depending on the installation and/or customer preference, differing filter arrangements can be applied. Filters can be installed in the central return register and a side panel external filter rack kit (upflow filter kit # EFR02 As an alternative a media air filter or electronic air cleaner can be used as the requested filter. Refer to the following minimum filter requirement charts for determination of the minimum filter area to ensure proper unit performance. The following figures show possible filter locations.

SYSTEM OPERATION

DIP SWITCH SETTINGS

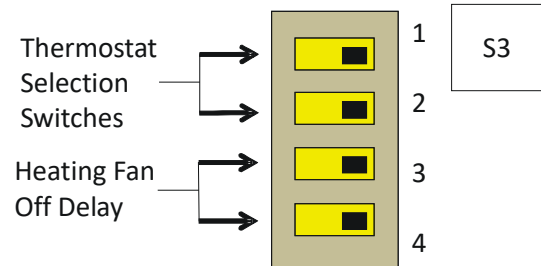
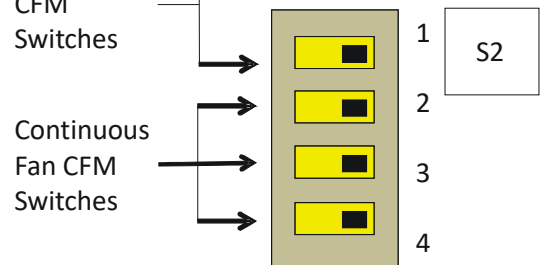
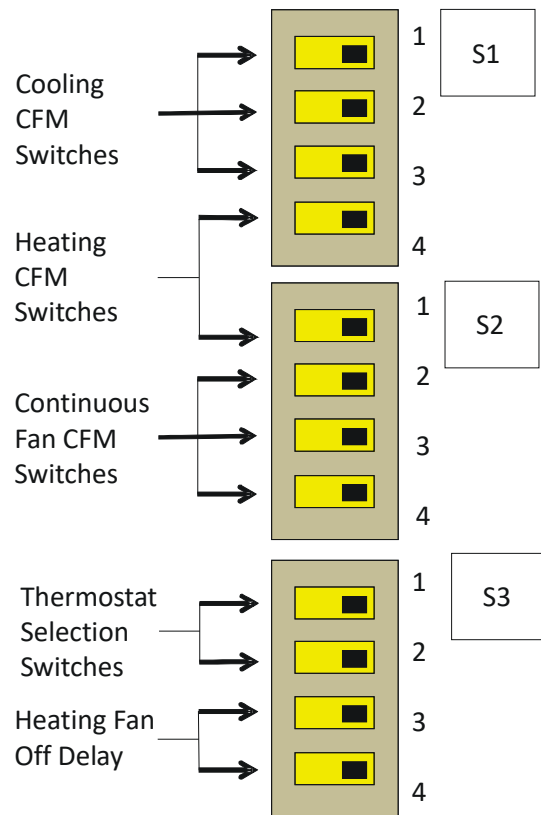
PCBBF137 CONTROL BOARD DIP SWITCHES

PCBBF137 Control Board
DIP Switches



| DIP Switch Group | DIP Switch Number | Purpose | Function | | |
|------------------|-------------------|-----------------------|-------------|--------|--------|
| | | | Auto | 1 OFF* | 2 ON* |
| S1 | 1, 2 | Heat Staging / Delay | 10 Minutes | 1 ON | 2 OFF |
| | | | 20 Minutes | 1 ON | 2 ON |
| | | | 2 Stage | 1 OFF | 2 OFF |
| | | | 90 Seconds | 3 OFF | 4 OFF |
| | 3, 4 | Blower Heat Off Delay | 120 Seconds | 3 OFF | 4 ON |
| | | | 150 Seconds | 3 ON* | 4 OFF* |
| | | | 180 Seconds | 3 ON* | 4 ON |
| | | | | | |

* = Factory Position



| Purpose | Switch Group | Function | Dip Switch | | | |
|-----------------------|--------------|-------------------------|------------|-----|-----|------|
| | | | 1 | 2 | 3 | 4 |
| Thermostat Setup | S3 | 2 Stage Stat | OFF | OFF | | |
| | | 1 Stg Stat 10 min delay | ON | OFF | | |
| | | 1 Stg Stat 20 min delay | ON | ON | | |
| | | Auto | OFF* | ON* | | |
| Heating Fan Off Delay | S3 | 90 | | | OFF | OFF |
| | | 120 | | | OFF | ON |
| | | 150 | | | ON* | OFF* |
| | | 180 | | | ON | ON |

* FACTORY SETTING

SYSTEM OPERATION

DIP SWITCH SETTINGS

| PCBBF137 | | | PCBBF139 | | | *MEC960303AN - COOLING | | | | | | | | | |
|--------------------------------|---------------------------|------------------------|--------------------------------|------|------|-------------------------------|------|------|------|------|-----|------|-----|-----|-----|
| DIP Switches S2-1 S2-2 S2-3 | | | DIP Switches S1-1 S1-2 S1-3 | | | Static | 0.1 | 0.2 | 0.3 | 0.4 | 0.5 | 0.6 | 0.7 | 0.8 | |
| | | | | | | Tstat Call | CFM | CFM | CFM | CFM | CFM | CFM | CFM | CFM | |
| **OFF OFF OFF | | | **OFF OFF OFF | | | Ylo | 914 | 874 | 841 | 805 | 772 | 732 | 696 | 657 | |
| | | | | | | Y | 1070 | 1040 | 1005 | 975 | 942 | 915 | 883 | 849 | |
| ON OFF OFF | | | ON OFF OFF | | | Ylo | 653 | 597 | 552 | 507 | 460 | 410 | 366 | 326 | |
| | | | | | | Y | 914 | 874 | 841 | 805 | 772 | 732 | 696 | 657 | |
| ON ON OFF / OFF ON ON | | | ON ON OFF | | | Ylo | 653 | 597 | 552 | 507 | 460 | 410 | 366 | 326 | |
| | | | | | | Y | 1070 | 1040 | 1005 | 975 | 942 | 915 | 883 | 849 | |
| OFF ON OFF^ | | | OFF ON OFF^ | | | Ylo | 914 | 874 | 841 | 805 | 772 | 732 | 696 | 657 | |
| | | | | | | Y | 623 | 506 | 451 | 393 | 343 | 293 | N/A | N/A | |
| OFF OFF ON^ | | | OFF OFF ON^ | | | Ylo | 914 | 874 | 841 | 805 | 772 | 732 | 696 | 657 | |
| | | | | | | Y | 755 | 710 | 672 | 627 | 582 | 534 | 491 | 447 | |
| NA | | | OFF ON ON^ | | | Ylo | 653 | 597 | 552 | 507 | 460 | 410 | 366 | 326 | |
| | | | | | | Y | 623 | 506 | 451 | 393 | 343 | 293 | N/A | N/A | |
| ON OFF ON | | | ON OFF ON | | | Ylo | 755 | 710 | 672 | 627 | 582 | 534 | 491 | 447 | |
| | | | | | | Y | 1070 | 1040 | 1005 | 975 | 942 | 915 | 883 | 849 | |
| ON ON ON^ | | | ON ON ON^ | | | Ylo | 755 | 710 | 672 | 627 | 582 | 534 | 491 | 447 | |
| | | | | | | Y | 653 | 597 | 552 | 507 | 460 | 410 | 366 | 326 | |
| PCBBF137 | | | PCBBF139 | | | *MEC960303AN - CONTINUOUS FAN | | | | | | | | | |
| DIP Switches | | | DIP Switches S2-2 S2-3 S2-4 | | | Static | 0.1 | 0.2 | 0.3 | 0.4 | 0.5 | 0.6 | 0.7 | 0.8 | |
| | | | | | | Tstat Call | CFM | CFM | CFM | CFM | CFM | CFM | CFM | CFM | CFM |
| NA | | | **OFF OFF OFF | | | G | 623 | 506 | 451 | 393 | 343 | 293 | N/A | N/A | |
| | | | | | | G | 755 | 710 | 672 | 627 | 582 | 534 | 491 | 447 | |
| | | | | | | G | 653 | 597 | 552 | 507 | 460 | 410 | 366 | 326 | |
| | | | | | | G | 914 | 874 | 841 | 805 | 772 | 732 | 696 | 657 | |
| | | | | | | G | 1070 | 1040 | 1005 | 975 | 942 | 915 | 883 | 849 | |
| | | | | | | G | 623 | 506 | 451 | 393 | 343 | 293 | N/A | N/A | |
| | | | | | | G | 623 | 506 | 451 | 393 | 343 | 293 | N/A | N/A | |
| | | | | | | G | 623 | 506 | 451 | 393 | 343 | 293 | N/A | N/A | |
| ALL POSITIONS | | | NA | | | G | 623 | 506 | 451 | 393 | 343 | 293 | N/A | N/A | |
| PCBBF137 | PCBBF139 | *MEC960303AN - HEATING | | | | | | | | | | | | | |
| DIP Switches S3-1 S3-2 | DIP Switches S1-4 S2-1 | Static | 0.1 | | 0.2 | | 0.3 | | 0.4 | | 0.5 | | 0.6 | 0.7 | 0.8 |
| | | Tstat Call | CFM | Rise | CFM | Rise | CFM | Rise | CFM | Rise | CFM | Rise | CFM | CFM | CFM |
| **OFF OFF | **OFF OFF | W1 | 623 | 42 | 506 | N/A | 451 | N/A | 393 | N/A | 343 | N/A | 293 | N/A | N/A |
| | | W2 | 755 | 35 | 710 | 37 | 672 | 42 | 627 | 45 | 582 | 49 | 534 | 491 | 447 |
| ON OFF | ON OFF | W1 | 653 | 40 | 597 | 44 | 552 | 47 | 507 | N/A | 460 | N/A | 410 | 366 | 326 |
| | | W2 | 755 | 35 | 710 | 37 | 672 | 42 | 627 | 45 | 582 | 49 | 534 | 491 | 447 |
| ON ON | ON ON | W1 | 653 | 40 | 597 | 44 | 552 | 47 | 507 | N/A | 460 | N/A | 410 | 366 | 326 |
| | | W2 | 914 | 28 | 874 | 30 | 841 | 31 | 805 | 32 | 772 | 34 | 732 | 696 | 657 |
| OFF ON | OFF ON | W1 | 914 | 28 | 874 | 30 | 841 | 31 | 805 | 32 | 772 | 34 | 732 | 696 | 657 |
| | | W2 | 1070 | 25 | 1040 | 25 | 1005 | 26 | 975 | 27 | 942 | 28 | 915 | 883 | 849 |

*NOT RECOMMENDED

**Factory Default

SINGLE STAGE COOLING^

SYSTEM OPERATION

DIP SWITCH SETTINGS

| PCBBF137 | | PCBBF139 | | *MEC960403AN - COOLING | | | | | | | | | | | |
|--------------------------------|---------------------------|--------------------------------|------|-------------------------------|------|------|------|------|------|------|------|------|------|------|-----|
| DIP Switches S2-1 S2-2 S3-3 | | DIP Switches S1-1 S1-2 S1-3 | | Static | 0.1 | 0.2 | 0.3 | 0.4 | 0.5 | 0.6 | 0.7 | 0.8 | | | |
| | | | | Tstat Call | CFM | CFM | CFM | CFM | CFM | CFM | CFM | CFM | | | |
| **OFF OFF OFF | | **OFF OFF OFF | | Ylo | 914 | 874 | 841 | 805 | 772 | 732 | 696 | 657 | | | |
| | | | | Y | 1070 | 1040 | 1005 | 975 | 942 | 915 | 883 | 849 | | | |
| ON OFF OFF | | ON OFF OFF | | Ylo | 653 | 597 | 552 | 507 | 460 | 410 | 366 | 326 | | | |
| | | | | Y | 914 | 874 | 841 | 805 | 772 | 732 | 696 | 657 | | | |
| ON ON OFF / OFF ON ON | | ON ON OFF | | Ylo | 653 | 597 | 552 | 507 | 460 | 410 | 366 | 326 | | | |
| | | | | Y | 1070 | 1040 | 1005 | 975 | 942 | 915 | 883 | 849 | | | |
| OFF ON OFF^ | | OFF ON OFF^ | | Ylo | 914 | 874 | 841 | 805 | 772 | 732 | 696 | 657 | | | |
| | | | | Y | 721 | 679 | 635 | 591 | 552 | 505 | 463 | 422 | | | |
| OFF OFF ON | | OFF OFF ON | | Ylo | 914 | 874 | 841 | 805 | 772 | 732 | 696 | 657 | | | |
| | | | | Y | 1191 | 1168 | 1135 | 1112 | 1081 | 1055 | 1024 | 998 | | | |
| NA | | OFF ON ON^ | | Ylo | 653 | 597 | 552 | 507 | 460 | 410 | 366 | 326 | | | |
| | | | | Y | 721 | 679 | 635 | 591 | 552 | 505 | 463 | 422 | | | |
| ON OFF ON | | ON OFF ON | | Ylo | 1191 | 1168 | 1135 | 1112 | 1081 | 1055 | 1024 | 998 | | | |
| | | | | Y | 1091 | 1061 | 1026 | 996 | 962 | 936 | 903 | 869 | | | |
| ON ON ON^ | | ON ON ON^ | | Ylo | 1191 | 1168 | 1135 | 1112 | 1081 | 1055 | 1024 | 998 | | | |
| | | | | Y | 653 | 597 | 552 | 507 | 460 | 410 | 366 | 326 | | | |
| PCBBF137 | | PCBBF139 | | *MEC960403AN - CONTINUOUS FAN | | | | | | | | | | | |
| DIP Switches | | DIP Switches S1-1 S1-2 S1-3 | | Static | 0.1 | 0.2 | 0.3 | 0.4 | 0.5 | 0.6 | 0.7 | 0.8 | | | |
| | | | | Tstat Call | CFM | CFM | CFM | CFM | CFM | CFM | CFM | CFM | CFM | | |
| NA | | **OFF OFF OFF | | G | 721 | 679 | 635 | 591 | 552 | 505 | 463 | 422 | | | |
| | | ON OFF OFF | | G | 1191 | 1168 | 1135 | 1112 | 1081 | 1055 | 1024 | 998 | | | |
| | | ON ON OFF | | G | 653 | 597 | 552 | 507 | 460 | 410 | 366 | 326 | | | |
| | | OFF ON OFF | | G | 914 | 874 | 841 | 805 | 772 | 732 | 696 | 657 | | | |
| | | OFF OFF ON | | G | 1070 | 1040 | 1005 | 975 | 942 | 915 | 883 | 849 | | | |
| | | OFF ON ON | | G | 721 | 679 | 635 | 591 | 552 | 505 | 463 | 422 | | | |
| | | ON OFF ON | | G | 721 | 679 | 635 | 591 | 552 | 505 | 463 | 422 | | | |
| | | ON ON ON | | G | 721 | 679 | 635 | 591 | 552 | 505 | 463 | 422 | | | |
| ALL POSITIONS | | NA | | G | 721 | 679 | 635 | 591 | 552 | 505 | 463 | 422 | | | |
| PCBBF137 | PCBBF139 | *MEC960403AN - HEATING | | | | | | | | | | | | | |
| DIP Switches S3-1 S3-2 | DIP Switches S1-4 S2-1 | Static | 0.1 | | 0.2 | | 0.3 | | 0.4 | | 0.5 | | 0.6 | 0.7 | 0.8 |
| | | Tstat Call | CFM | Rise | CFM | Rise | CFM | Rise | CFM | Rise | CFM | Rise | CFM | CFM | CFM |
| **OFF OFF | **OFF OFF | W1 | 721 | 48 | 679 | N/A | 635 | N/A | 591 | N/A | 552 | N/A | 505 | 463 | 422 |
| | | W2 | 1191 | 29 | 1168 | 30 | 1135 | 31 | 1112 | 31 | 1081 | 32 | 1055 | 1024 | 998 |
| ON OFF | ON OFF | W1 | 653 | N/A | 597 | N/A | 552 | N/A | 507 | N/A | 460 | N/A | 410 | 366 | 326 |
| | | W2 | 1191 | 29 | 1168 | 30 | 1135 | 31 | 1112 | 31 | 1081 | 32 | 1055 | 1024 | 998 |
| ON ON | ON ON | W1 | 653 | N/A | 597 | N/A | 552 | N/A | 507 | N/A | 460 | N/A | 410 | 366 | 326 |
| | | W2 | 914 | 38 | 874 | 40 | 841 | 41 | 805 | 43 | 772 | 45 | 732 | 696 | 657 |
| OFF ON | OFF ON | W1 | 914 | 38 | 874 | 40 | 841 | 41 | 805 | 43 | 772 | 45 | 732 | 696 | 657 |
| | | W2 | 1070 | 33 | 1040 | 34 | 1005 | 35 | 975 | 36 | 942 | 37 | 915 | 883 | 849 |

*NOT RECOMMENDED

**Factory Default

SINGLE STAGE COOLING^

SYSTEM OPERATION

DIP SWITCH SETTINGS

| PCBBF137 | | PCBBF139 | | *MEC960603AN - COOLING | | | | | | | | | | | |
|--------------------------------|---------------------------|--------------------------------|------|-------------------------------|------|------|------|------|------|------|------|------|------|------|------|
| DIP Switches S2-1 S2-2 S3-3 | | DIP Switches S1-1 S1-2 S1-3 | | Static | 0.1 | 0.2 | 0.3 | 0.4 | 0.5 | 0.6 | 0.7 | 0.8 | | | |
| | | | | Tstat Call | CFM | CFM | CFM | CFM | CFM | CFM | CFM | CFM | | | |
| **OFF OFF OFF | | **OFF OFF OFF | | Ylo | 880 | 838 | 794 | 763 | 722 | 689 | 644 | 606 | | | |
| | | | | Y | 1056 | 1026 | 991 | 961 | 929 | 894 | 864 | 829 | | | |
| ON OFF OFF | | ON OFF OFF | | Ylo | 697 | 654 | 600 | 557 | 508 | 460 | 419 | 371 | | | |
| | | | | Y | 880 | 838 | 794 | 763 | 722 | 689 | 644 | 606 | | | |
| ON ON OFF / OFF ON ON | | ON ON OFF | | Ylo | 697 | 654 | 600 | 557 | 508 | 460 | 419 | 371 | | | |
| | | | | Y | 1056 | 1026 | 991 | 961 | 929 | 894 | 864 | 829 | | | |
| OFF ON OFF^ | | OFF ON OFF^ | | Ylo | 880 | 838 | 794 | 763 | 722 | 689 | 644 | 606 | | | |
| | | | | Y | 1254 | 1230 | 1199 | 1171 | 1139 | 1115 | 1086 | 1053 | | | |
| OFF OFF ON | | OFF OFF ON | | Ylo | 880 | 838 | 794 | 763 | 722 | 689 | 644 | 606 | | | |
| | | | | Y | 1330 | 1301 | 1274 | 1244 | 1227 | 1191 | 1163 | 1132 | | | |
| NA | | OFF ON ON^ | | Ylo | 697 | 654 | 600 | 557 | 508 | 460 | 419 | 371 | | | |
| | | | | Y | 1254 | 1230 | 1199 | 1171 | 1139 | 1115 | 1086 | 1053 | | | |
| ON OFF ON | | ON OFF ON | | Ylo | 1330 | 1301 | 1274 | 1244 | 1227 | 1191 | 1163 | 1132 | | | |
| | | | | Y | 1056 | 1026 | 991 | 961 | 929 | 894 | 864 | 829 | | | |
| ON ON ON^ | | ON ON ON^ | | Ylo | 1330 | 1301 | 1274 | 1244 | 1227 | 1191 | 1163 | 1132 | | | |
| | | | | Y | 697 | 654 | 600 | 557 | 508 | 460 | 419 | 371 | | | |
| | | | | | | | | | | | | | | | |
| PCBBF137 | | PCBBF139 | | *MEC960603AN - CONTINUOUS FAN | | | | | | | | | | | |
| DIP Switches S3-1 S3-2 | | DIP Switches S1-1 S1-2 S1-3 | | Static | 0.1 | 0.2 | 0.3 | 0.4 | 0.5 | 0.6 | 0.7 | 0.8 | | | |
| | | | | Tstat Call | CFM | CFM | CFM | CFM | CFM | CFM | CFM | CFM | | | |
| NA | | **OFF OFF OFF | | G | 1254 | 1230 | 1199 | 1171 | 1139 | 1115 | 1086 | 1053 | | | |
| | | ON OFF OFF | | G | 1330 | 1301 | 1274 | 1244 | 1227 | 1191 | 1163 | 1132 | | | |
| | | ON ON OFF | | G | 697 | 654 | 600 | 557 | 508 | 460 | 419 | 371 | | | |
| | | OFF ON OFF | | G | 880 | 838 | 794 | 763 | 722 | 689 | 644 | 606 | | | |
| | | OFF OFF ON | | G | 1056 | 1026 | 991 | 961 | 929 | 894 | 864 | 829 | | | |
| | | OFF ON ON | | G | 1254 | 1230 | 1199 | 1171 | 1139 | 1115 | 1086 | 1053 | | | |
| | | ON OFF ON | | G | 1254 | 1230 | 1199 | 1171 | 1139 | 1115 | 1086 | 1053 | | | |
| | | ON ON ON | | G | 1254 | 1230 | 1199 | 1171 | 1139 | 1115 | 1086 | 1053 | | | |
| ALL POSITIONS | | NA | | G | 1254 | 1230 | 1199 | 1171 | 1139 | 1115 | 1086 | 1053 | | | |
| | | | | | | | | | | | | | | | |
| PCBBF137 | PCBBF139 | *MEC960603AN - HEATING | | | | | | | | | | | | | |
| DIP Switches S3-1 S3-2 | DIP Switches S1-4 S2-1 | Static | 0.1 | | 0.2 | | 0.3 | | 0.4 | | 0.5 | | 0.6 | 0.7 | 0.8 |
| | | Tstat Call | CFM | Rise | CFM | Rise | CFM | Rise | CFM | Rise | CFM | Rise | CFM | CFM | CFM |
| **OFF OFF | **OFF OFF | W1 | 1254 | 42 | 1230 | 42 | 1199 | 43 | 1171 | 44 | 1139 | 46 | 1115 | 1086 | 1053 |
| | | W2 | 1330 | 39 | 1301 | 39 | 1274 | 41 | 1244 | 42 | 1227 | 42 | 1191 | 1163 | 1132 |
| ON OFF | ON OFF | W1 | 697 | N/A | 654 | N/A | 600 | N/A | 557 | N/A | 508 | N/A | 460 | 419 | 371 |
| | | W2 | 1330 | 39 | 1301 | 39 | 1274 | 41 | 1244 | 42 | 1227 | 42 | 1191 | 1163 | 1132 |
| ON ON | ON ON | W1 | 697 | N/A | 654 | N/A | 600 | N/A | 557 | N/A | 508 | N/A | 460 | 419 | 371 |
| | | W2 | 880 | N/A | 838 | N/A | 794 | N/A | 763 | N/A | 722 | N/A | 689 | 644 | 606 |
| OFF ON | OFF ON | W1 | 880 | N/A | 838 | N/A | 794 | N/A | 763 | N/A | 722 | N/A | 689 | 644 | 606 |
| | | W2 | 1056 | 49 | 1026 | 51 | 997 | 52 | 961 | 54 | 929 | 56 | 894 | 864 | 829 |

*NOT RECOMMENDED

**Factory Default

SINGLE STAGE COOLING^

SYSTEM OPERATION

DIP SWITCH SETTINGS

| *MEC960603BN - COOLING | | | | | | | | | |
|--------------------------------|------------|------|------|------|------|------|------|------|------|
| DIP Switches S1-1 S1-2 S1-3 | Static | 0.1 | 0.2 | 0.3 | 0.4 | 0.5 | 0.6 | 0.7 | 0.8 |
| | Tstat Call | CFM | CFM | CFM | CFM | CFM | CFM | CFM | CFM |
| **OFF OFF OFF | Ylo | 1328 | 1287 | 1249 | 1215 | 1170 | 1131 | 1085 | 1046 |
| | Y | 1236 | 1189 | 1149 | 1101 | 1066 | 1017 | 969 | 928 |
| ON OFF OFF | Ylo | 782 | 629 | 547 | 469 | 396 | 333 | N/A | N/A |
| | Y | 1328 | 1287 | 1249 | 1215 | 1170 | 1131 | 1085 | 1046 |
| ON ON OFF | Ylo | 782 | 629 | 547 | 469 | 396 | 333 | N/A | N/A |
| | Y | 1236 | 1189 | 1149 | 1101 | 1066 | 1017 | 969 | 928 |
| OFF ON OFF^ | Ylo | 1328 | 1287 | 1249 | 1215 | 1170 | 1131 | 1085 | 1046 |
| | Y | 947 | 899 | 842 | 786 | 730 | 666 | 610 | 557 |
| OFF OFF ON | Ylo | 1328 | 1287 | 1249 | 1215 | 1170 | 1131 | 1085 | 1046 |
| | Y | 1163 | 1115 | 1065 | 1018 | 979 | 928 | 878 | 832 |
| OFF ON ON | Ylo | 782 | 629 | 547 | 469 | 396 | 333 | N/A | N/A |
| | Y | 947 | 899 | 842 | 786 | 730 | 666 | 610 | 557 |
| ON OFF ON^ | Ylo | 1163 | 1115 | 1065 | 1018 | 979 | 928 | 878 | 832 |
| | Y | 1236 | 1189 | 1149 | 1101 | 1066 | 1017 | 969 | 928 |
| ON ON ON^ | Ylo | 1163 | 1115 | 1065 | 1018 | 979 | 928 | 878 | 832 |
| | Y | 782 | 629 | 547 | 469 | 396 | 333 | N/A | N/A |

| *MEC960603BN - CONTINUOUS FAN | | | | | | | | | |
|--------------------------------|------------|------|------|------|------|------|------|------|------|
| DIP Switches S2-2 S2-3 S2-4 | Static | 0.1 | 0.2 | 0.3 | 0.4 | 0.5 | 0.6 | 0.7 | 0.8 |
| | Tstat Call | CFM | CFM | CFM | CFM | CFM | CFM | CFM | CFM |
| **OFF OFF OFF | G | 947 | 899 | 842 | 786 | 730 | 666 | 610 | 557 |
| ON OFF OFF | G | 1163 | 1115 | 1065 | 1018 | 979 | 928 | 878 | 832 |
| ON ON OFF | G | 782 | 629 | 547 | 469 | 396 | 333 | 290 | 251 |
| OFF ON OFF | G | 1328 | 1287 | 1249 | 1215 | 1170 | 1131 | 1085 | 1046 |
| OFF OFF ON | G | 1236 | 1189 | 1149 | 1101 | 1066 | 1017 | 969 | 928 |
| OFF ON ON | G | 947 | 899 | 842 | 786 | 730 | 666 | 610 | 557 |
| ON OFF ON | G | 947 | 899 | 842 | 786 | 730 | 666 | 610 | 557 |
| ON ON ON | G | 947 | 899 | 842 | 786 | 730 | 666 | 610 | 557 |

| *MEC960603BN - HEATING | | | | | | | | | | | | | | |
|---------------------------|------------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| DIP Switches S1-4 S2-1 | Static | 0.1 | | 0.2 | | 0.3 | | 0.4 | | 0.5 | | 0.6 | 0.7 | 0.8 |
| | Tstat Call | CFM | Rise | CFM | Rise | CFM | Rise | CFM | Rise | CFM | Rise | CFM | CFM | CFM |
| **OFF OFF | W1 | 947 | 39 | 899 | 41 | 842 | 44 | 786 | 47 | 730 | 51 | 666 | 610 | 557 |
| | W2 | 1163 | 45 | 1115 | 47 | 1065 | 50 | 1018 | 52 | 979 | 54 | 928 | 878 | 832 |
| ON OFF | W1 | 782 | 47 | 629 | NA | 547 | N/A | 469 | N/A | 396 | N/A | N/A | N/A | N/A |
| | W2 | 1163 | 45 | 1115 | 47 | 1065 | 50 | 1018 | 52 | 979 | 54 | 928 | 878 | 832 |
| *ON ON | W1 | 782 | 47 | 629 | NA | 547 | N/A | 469 | N/A | 396 | N/A | N/A | N/A | N/A |
| | W2 | 1328 | 40 | 1287 | 41 | 1249 | 42 | 1215 | 43 | 1170 | 45 | 1131 | 1085 | 1046 |
| OFF ON | W1 | 1328 | 40 | 1287 | 41 | 1249 | 42 | 1215 | 43 | 1170 | 45 | 1131 | 1085 | 1046 |
| | W2 | 1236 | 43 | 1189 | 44 | 1149 | 46 | 1101 | 48 | 1066 | 50 | 1017 | 969 | 928 |

*NOT RECOMMENDED

**Factory Default

SINGLE STAGE COOLING^

SYSTEM OPERATION

DIP SWITCH SETTINGS

| PCBBF139 | | *CEC960403BN - COOLING | | | | | | | |
|--------------------------------|------------|------------------------|------|------|------|------|------|------|-----|
| DIP Switches S1-1 S1-2 S1-3 | Static | 0.1 | 0.2 | 0.3 | 0.4 | 0.5 | 0.6 | 0.7 | 0.8 |
| | Tstat Call | CFM | CFM | CFM | CFM | CFM | CFM | CFM | CFM |
| **OFF OFF OFF | Ylo | 647 | 576 | 511 | 449 | 387 | 335 | 280 | 252 |
| | Y | 1229 | 1181 | 1150 | 1117 | 1078 | 1035 | 1002 | 964 |
| ON OFF OFF | Ylo | 1137 | 1096 | 1056 | 1018 | 981 | 940 | 897 | 859 |
| | Y | 647 | 576 | 511 | 449 | 387 | 335 | 280 | 252 |
| ON ON OFF | Ylo | 1137 | 1096 | 1056 | 1018 | 981 | 940 | 897 | 859 |
| | Y | 1229 | 1181 | 1150 | 1117 | 1078 | 1035 | 1002 | 964 |
| OFF ON OFF^ | Ylo | 647 | 576 | 511 | 449 | 387 | 335 | 280 | 252 |
| | Y | 743 | 688 | 628 | 572 | 515 | 459 | 408 | 364 |
| OFF OFF ON^ | Ylo | 647 | 576 | 511 | 449 | 387 | 335 | 280 | 252 |
| | Y | 939 | 894 | 846 | 806 | 759 | 706 | 661 | 614 |
| OFF ON ON | Ylo | 1137 | 1096 | 1056 | 1018 | 981 | 940 | 897 | 859 |
| | Y | 743 | 688 | 628 | 572 | 515 | 459 | 408 | 364 |
| ON OFF ON | Ylo | 939 | 894 | 846 | 806 | 759 | 706 | 661 | 614 |
| | Y | 1229 | 1181 | 1150 | 1117 | 1078 | 1035 | 1002 | 964 |
| ON ON ON^ | Ylo | 939 | 894 | 846 | 806 | 759 | 706 | 661 | 614 |
| | Y | 1137 | 1096 | 1056 | 1018 | 981 | 940 | 897 | 859 |

| PCBBF139 | | *CEC960403BN - CONTINUOUS FAN | | | | | | | |
|--------------------------------|------------|-------------------------------|------|------|------|------|------|------|-----|
| DIP Switches S2-2 S2-3 S2-4 | Static | 0.1 | 0.2 | 0.3 | 0.4 | 0.5 | 0.6 | 0.7 | 0.8 |
| | Tstat Call | CFM | CFM | CFM | CFM | CFM | CFM | CFM | CFM |
| **OFF OFF OFF | G | 743 | 688 | 628 | 572 | 515 | 459 | 408 | 364 |
| ON OFF OFF | G | 939 | 894 | 846 | 806 | 759 | 706 | 661 | 614 |
| ON ON OFF | G | 1137 | 1096 | 1056 | 1018 | 981 | 940 | 897 | 859 |
| OFF ON OFF | G | 647 | 576 | 511 | 449 | 387 | 335 | 280 | 252 |
| OFF OFF ON | G | 1229 | 1181 | 1150 | 1117 | 1078 | 1035 | 1002 | 964 |
| OFF ON ON | G | 743 | 688 | 628 | 572 | 515 | 459 | 408 | 364 |
| ON OFF ON | G | 743 | 688 | 628 | 572 | 515 | 459 | 408 | 364 |
| ON ON ON | G | 743 | 688 | 628 | 572 | 515 | 459 | 408 | 364 |

| PCBBF139 | *CEC960403BN - HEATING | | | | | | | | | | | | | |
|--------------|------------------------|------|------|------|------|------|------|------|------|------|------|------|------|-----|
| DIP Switches | Static | 0.1 | | 0.2 | | 0.3 | | 0.4 | | 0.5 | | 0.6 | 0.7 | 0.8 |
| S1-4 S2-1 | Tstat Call | CFM | Rise | CFM | Rise | CFM | Rise | CFM | Rise | CFM | Rise | CFM | CFM | CFM |
| **OFF OFF | W1 | 743 | 33 | 688 | 36 | 628 | 40 | 572 | 44 | 515 | 48 | 459 | 408 | 364 |
| | W2 | 939 | 38 | 894 | 40 | 846 | 42 | 806 | 44 | 759 | 47 | 706 | 661 | 614 |
| *ON OFF | W1 | 1137 | NA | 1096 | NA | 1056 | NA | 1018 | NA | 981 | N/A | 940 | 897 | 859 |
| | W2 | 939 | 38 | 894 | 40 | 846 | 42 | 806 | 44 | 759 | 47 | 706 | 661 | 614 |
| *ON ON | W1 | 1137 | NA | 1096 | NA | 1056 | NA | 1018 | NA | 981 | N/A | 940 | 897 | 859 |
| | W2 | 647 | 55 | 576 | NA | 511 | NA | 449 | NA | 387 | NA | NA | NA | NA |
| OFF ON | W1 | 647 | 38 | 576 | 43 | 511 | 49 | 449 | 55 | 387 | 64 | 335 | 280 | 252 |
| | W2 | 1229 | 29 | 1181 | 30 | 1150 | 31 | 1117 | 32 | 1078 | 33 | 1035 | 1002 | 964 |

*NOT RECOMMENDED

**Factory Default

SINGLE STAGE COOLING^

SYSTEM OPERATION

DIP SWITCH SETTINGS

| PCBBF137 | PCBBF139 | *CEC960603BN - COOLING | | | | | | | | |
|--------------------------------|--------------------------------|------------------------|------|------|------|------|------|------|------|------|
| DIP Switches S2-1 S2-2 S2-3 | DIP Switches S1-1 S1-2 S1-3 | Static | 0.1 | 0.2 | 0.3 | 0.4 | 0.5 | 0.6 | 0.7 | 0.8 |
| | | Tstat Call | CFM | CFM | CFM | CFM | CFM | CFM | CFM | CFM |
| **OFF OFF OFF | **OFF OFF OFF | Ylo | 1149 | 1104 | 1057 | 1017 | 963 | 918 | 865 | 822 |
| | | Y | 1236 | 1189 | 1149 | 1101 | 1066 | 1017 | 969 | 928 |
| ON OFF OFF | ON OFF OFF | Ylo | 782 | 629 | 547 | 469 | 396 | 333 | N/A | N/A |
| | | Y | 1149 | 1104 | 1057 | 1017 | 963 | 918 | 865 | 822 |
| ON ON OFF / OFF ON ON | ON ON OFF | Ylo | 782 | 629 | 547 | 469 | 396 | 333 | N/A | N/A |
| | | Y | 1236 | 1189 | 1149 | 1101 | 1066 | 1017 | 969 | 928 |
| OFF ON OFF^ | OFF ON OFF^ | Ylo | 1149 | 1104 | 1057 | 1017 | 963 | 918 | 865 | 822 |
| | | Y | 894 | 846 | 780 | 720 | 660 | 603 | 554 | 505 |
| OFF OFF ON | OFF OFF ON | Ylo | 1149 | 1104 | 1057 | 1017 | 963 | 918 | 865 | 822 |
| | | Y | 1328 | 1287 | 1249 | 1215 | 1170 | 1131 | 1085 | 1046 |
| NA | OFF ON ON | Ylo | 782 | 629 | 547 | 469 | 396 | 333 | N/A | N/A |
| | | Y | 894 | 846 | 780 | 720 | 660 | 603 | 554 | 505 |
| ON OFF ON^ | ON OFF ON^ | Ylo | 1328 | 1287 | 1249 | 1215 | 1170 | 1131 | 1085 | 1046 |
| | | Y | 1236 | 1189 | 1149 | 1101 | 1066 | 1017 | 969 | 928 |
| ON ON ON^ | ON ON ON^ | Ylo | 1328 | 1287 | 1249 | 1215 | 1170 | 1131 | 1085 | 1046 |
| | | Y | 782 | 629 | 547 | 469 | 396 | 333 | N/A | N/A |

| PCBBF137 | PCBBF139 | *CEC960603BN - CONTINUOUS FAN | | | | | | | | |
|---------------|--------------------------------|-------------------------------|------|------|------|------|------|------|------|------|
| DIP Switches | DIP Switches S2-2 S2-3 S2-4 | Static | 0.1 | 0.2 | 0.3 | 0.4 | 0.5 | 0.6 | 0.7 | 0.8 |
| | | Tstat Call | CFM | CFM | CFM | CFM | CFM | CFM | CFM | CFM |
| NA | **OFF OFF OFF | G | 894 | 846 | 780 | 720 | 660 | 603 | 554 | 505 |
| | ON OFF OFF | G | 1328 | 1287 | 1249 | 1215 | 1170 | 1131 | 1085 | 1046 |
| | ON ON OFF | G | 782 | 629 | 547 | 469 | 396 | 333 | 290 | 251 |
| | OFF ON OFF | G | 1149 | 1104 | 1057 | 1017 | 963 | 918 | 865 | 822 |
| | OFF OFF ON | G | 1236 | 1189 | 1149 | 1101 | 1066 | 1017 | 969 | 928 |
| | OFF ON ON | G | 894 | 846 | 780 | 720 | 660 | 603 | 554 | 505 |
| | ON OFF ON | G | 894 | 846 | 780 | 720 | 660 | 603 | 554 | 505 |
| | ON ON ON | G | 894 | 846 | 780 | 720 | 660 | 603 | 554 | 505 |
| ALL POSITIONS | NA | G | 894 | 846 | 780 | 720 | 660 | 603 | 554 | 505 |

| PCBBF137 | PCBBF139 | *CEC960603BN - HEATING | | | | | | | | | | | | | |
|---------------------------|---------------------------|------------------------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| DIP Switches S3-1 S3-2 | DIP Switches S1-4 S2-1 | Static | 0.1 | | 0.2 | | 0.3 | | 0.4 | | 0.5 | | 0.6 | 0.7 | 0.8 |
| | | Tstat Call | CFM | Rise | CFM | Rise | CFM | Rise | CFM | Rise | CFM | Rise | CFM | CFM | CFM |
| **OFF OFF | **OFF OFF | W1 | 894 | 41 | 846 | 44 | 780 | 47 | 720 | 51 | 660 | 56 | 603 | 554 | 505 |
| | | W2 | 1328 | 40 | 1287 | 41 | 1249 | 42 | 1215 | 43 | 1170 | 45 | 1131 | 1085 | 1046 |
| ON OFF | ON OFF | W1 | 782 | 47 | 629 | NA | 547 | N/A | 469 | N/A | 396 | N/A | N/A | N/A | N/A |
| | | W2 | 1328 | 40 | 1287 | 41 | 1249 | 42 | 1215 | 43 | 1170 | 45 | 1131 | 1085 | 1046 |
| ON ON | ON ON | W1 | 782 | 47 | 629 | NA | 547 | N/A | 469 | N/A | 396 | N/A | N/A | N/A | N/A |
| | | W2 | 1149 | 46 | 1104 | 48 | 1057 | 50 | 1017 | 52 | 963 | 55 | 918 | 865 | 822 |
| OFF ON | OFF ON | W1 | 1149 | 46 | 1104 | 48 | 1057 | 50 | 1017 | 52 | 963 | 55 | 918 | 865 | 822 |
| | | W2 | 1236 | 43 | 1189 | 44 | 1149 | 46 | 1101 | 48 | 1066 | 50 | 1017 | 969 | 928 |

*NOT RECOMMENDED

**Factory Default

SINGLE STAGE COOLING^

SYSTEM OPERATION

DIP SWITCH SETTINGS

| PCBBF137 | PCBBF139 | **EC960803BN - COOLING | | | | | | | | |
|--------------------------------|--------------------------------|------------------------|------|------|------|------|------|------|------|------|
| DIP Switches S2-1 S2-2 S2-3 | DIP Switches S1-1 S1-2 S1-3 | Static | 0.1 | 0.2 | 0.3 | 0.4 | 0.5 | 0.6 | 0.7 | 0.8 |
| | | Tstat Call | CFM | CFM | CFM | CFM | CFM | CFM | CFM | CFM |
| **OFF OFF OFF | **OFF OFF OFF | Ylo | 894 | 842 | 784 | 726 | 682 | 618 | 562 | 519 |
| | | Y | 1111 | 1068 | 1025 | 984 | 941 | 885 | 860 | 801 |
| ON OFF OFF | ON OFF OFF | Ylo | 750 | 644 | 569 | 507 | 442 | 388 | 328 | N/A |
| | | Y | 894 | 842 | 784 | 726 | 682 | 618 | 562 | 519 |
| ON ON OFF / OFF ON ON | ON ON OFF | Ylo | 750 | 644 | 569 | 507 | 442 | 388 | 328 | N/A |
| | | Y | 1111 | 1068 | 1025 | 984 | 941 | 885 | 860 | 801 |
| OFF ON OFF | OFF ON OFF | Ylo | 894 | 842 | 784 | 726 | 682 | 618 | 562 | 519 |
| | | Y | 1221 | 1172 | 1128 | 1087 | 1049 | 1005 | 959 | 922 |
| OFF OFF ON | OFF OFF ON | Ylo | 894 | 842 | 784 | 726 | 682 | 618 | 562 | 519 |
| | | Y | 1311 | 1293 | 1249 | 1203 | 1172 | 1122 | 1088 | 1041 |
| NA | OFF ON ON | Ylo | 750 | 644 | 569 | 507 | 442 | 388 | 328 | N/A |
| | | Y | 1221 | 1172 | 1128 | 1087 | 1049 | 1005 | 959 | 922 |
| ON OFF ON^ | ON OFF ON^ | Ylo | 1311 | 1293 | 1249 | 1203 | 1172 | 1122 | 1088 | 1041 |
| | | Y | 1111 | 1068 | 1025 | 984 | 941 | 885 | 860 | 801 |
| ON ON ON^ | ON ON ON^ | Ylo | 1311 | 1293 | 1249 | 1203 | 1172 | 1122 | 1088 | 1041 |
| | | Y | 750 | 644 | 569 | 507 | 442 | 388 | 328 | N/A |

| PCBBF137 | PCBBF139 | **EC960803BN - CONTINUOUS FAN | | | | | | | | |
|---------------|--------------------------------|-------------------------------|------|------|------|------|------|------|------|------|
| DIP Switches | DIP Switches S2-2 S2-3 S2-4 | Static | 0.1 | 0.2 | 0.3 | 0.4 | 0.5 | 0.6 | 0.7 | 0.8 |
| | | Tstat Call | CFM | CFM | CFM | CFM | CFM | CFM | CFM | CFM |
| NA | **OFF OFF OFF | G | 1221 | 1172 | 1128 | 1087 | 1049 | 1005 | 959 | 922 |
| | ON OFF OFF | G | 1311 | 1293 | 1249 | 1203 | 1172 | 1122 | 1088 | 1041 |
| | ON ON OFF | G | 750 | 644 | 569 | 507 | 442 | 388 | 328 | 288 |
| | OFF ON OFF | G | 894 | 842 | 784 | 726 | 682 | 618 | 562 | 519 |
| | OFF OFF ON | G | 1111 | 1068 | 1025 | 984 | 941 | 885 | 860 | 801 |
| | OFF ON ON | G | 1221 | 1172 | 1128 | 1087 | 1049 | 1005 | 959 | 922 |
| | ON OFF ON | G | 1221 | 1172 | 1128 | 1087 | 1049 | 1005 | 959 | 922 |
| | ON ON ON | G | 1221 | 1172 | 1128 | 1087 | 1049 | 1005 | 959 | 922 |
| ALL POSITIONS | NA | G | 1221 | 1172 | 1128 | 1087 | 1049 | 1005 | 959 | 922 |

| PCBBF137 | PCBBF139 | **EC960803BN - HEATING | | | | | | | | | | | | | |
|---------------------------|---------------------------|------------------------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| DIP Switches S3-1 S3-2 | DIP Switches S1-4 S2-1 | Static | 0.1 | | 0.2 | | 0.3 | | 0.4 | | 0.5 | | 0.6 | 0.7 | 0.8 |
| | | Tstat Call | CFM | Rise | CFM | Rise | CFM | Rise | CFM | Rise | CFM | Rise | CFM | CFM | CFM |
| **OFF OFF | **OFF OFF | W1 | 1221 | 40 | 1172 | 42 | 1128 | 44 | 1087 | 45 | 1049 | 47 | 1005 | 959 | 922 |
| | | W2 | 1311 | 54 | 1293 | 54 | 1249 | 56 | 1203 | 58 | 1172 | 60 | 1122 | 1088 | 1041 |
| ON OFF* | ON OFF* | W1 | 750 | 66 | 644 | N/A | 569 | N/A | 507 | N/A | 442 | N/A | 388 | 328 | N/A |
| | | W2 | 1311 | 54 | 1293 | 54 | 1249 | 56 | 1203 | 58 | 1172 | 60 | 1122 | 1088 | 1041 |
| ON ON* | ON ON* | W1 | 750 | NA | 644 | N/A | 569 | N/A | 507 | N/A | 442 | N/A | 388 | 328 | N/A |
| | | W2 | 894 | N/A | 842 | N/A | 784 | N/A | 726 | N/A | 682 | N/A | 618 | 562 | 519 |
| OFF ON | OFF ON | W1 | 894 | 55 | 842 | 59 | 784 | NA | 726 | NA | 682 | N/A | 618 | 562 | 519 |
| | | W2 | 1111 | 63 | 1068 | 66 | 1025 | 69 | 984 | NA | 941 | NA | 885 | N/A | 801 |

*NOT RECOMMENDED

**Factory Default

SINGLE STAGE COOLING^

SYSTEM OPERATION

DIP SWITCH SETTINGS

| PCBBF137 | PCBBF139 | *MEC960804CN - COOLING | | | | | | | | |
|--------------------------------|--------------------------------|------------------------|------|------|------|------|------|------|------|------|
| DIP Switches S2-1 S2-2 S2-3 | DIP Switches S1-1 S1-2 S1-3 | Static | 0.1 | 0.2 | 0.3 | 0.4 | 0.5 | 0.6 | 0.7 | 0.8 |
| | | Tstat Call | CFM | CFM | CFM | CFM | CFM | CFM | CFM | CFM |
| **OFF OFF OFF | **OFF OFF OFF | Ylo | 1185 | 1121 | 1058 | 992 | 933 | 868 | 808 | 750 |
| | | Y | 1727 | 1691 | 1642 | 1600 | 1545 | 1504 | 1449 | 1410 |
| ON OFF OFF^ | ON OFF OFF^ | Ylo | 1408 | 1337 | 1279 | 1218 | 1167 | 1112 | 1062 | 999 |
| | | Y | 1185 | 1121 | 1058 | 992 | 933 | 868 | 808 | 750 |
| ON ON OFF / OFF ON ON | ON ON OFF | Ylo | 1408 | 1337 | 1279 | 1218 | 1167 | 1112 | 1062 | 999 |
| | | Y | 1727 | 1691 | 1642 | 1600 | 1545 | 1504 | 1449 | 1410 |
| OFF ON OFF | OFF ON OFF | Ylo | 1185 | 1121 | 1058 | 992 | 933 | 868 | 808 | 750 |
| | | Y | 1281 | 1220 | 1152 | 1096 | 1031 | 978 | 914 | 856 |
| OFF OFF ON | OFF OFF ON | Ylo | 1185 | 1121 | 1058 | 992 | 933 | 868 | 808 | 750 |
| | | Y | 1839 | 1790 | 1757 | 1699 | 1665 | 1615 | 1568 | 1527 |
| NA | OFF ON ON^ | Ylo | 1408 | 1337 | 1279 | 1218 | 1167 | 1112 | 1062 | 999 |
| | | Y | 1281 | 1220 | 1152 | 1096 | 1031 | 978 | 914 | 856 |
| ON OFF ON^ | ON OFF ON^ | Ylo | 1839 | 1790 | 1757 | 1699 | 1665 | 1615 | 1568 | 1527 |
| | | Y | 1727 | 1691 | 1642 | 1600 | 1545 | 1504 | 1449 | 1410 |
| ON ON ON^ | ON ON ON^ | Ylo | 1839 | 1790 | 1757 | 1699 | 1665 | 1615 | 1568 | 1527 |
| | | Y | 1408 | 1337 | 1279 | 1218 | 1167 | 1112 | 1062 | 999 |

| PCBBF137 | PCBBF139 | *MEC960804CN - CONTINUOUS FAN | | | | | | | | |
|---------------|--------------------------------|-------------------------------|------|------|------|------|------|------|------|------|
| DIP Switches | DIP Switches S2-2 S2-3 S2-4 | Static | 0.1 | 0.2 | 0.3 | 0.4 | 0.5 | 0.6 | 0.7 | 0.8 |
| | | Tstat Call | CFM | CFM | CFM | CFM | CFM | CFM | CFM | CFM |
| NA | **OFF OFF OFF | G | 1281 | 1220 | 1152 | 1096 | 1031 | 978 | 914 | 856 |
| | ON OFF OFF | G | 1839 | 1790 | 1757 | 1699 | 1665 | 1615 | 1568 | 1527 |
| | ON ON OFF | G | 1408 | 1337 | 1279 | 1218 | 1167 | 1112 | 1062 | 999 |
| | OFF ON OFF | G | 1185 | 1121 | 1058 | 992 | 933 | 868 | 808 | 750 |
| | OFF OFF ON | G | 1727 | 1691 | 1642 | 1600 | 1545 | 1504 | 1449 | 1410 |
| | OFF ON ON | G | 1281 | 1220 | 1152 | 1096 | 1031 | 978 | 914 | 856 |
| | ON OFF ON | G | 1281 | 1220 | 1152 | 1096 | 1031 | 978 | 914 | 856 |
| | ON ON ON | G | 1281 | 1220 | 1152 | 1096 | 1031 | 978 | 914 | 856 |
| ALL POSITIONS | NA | G | 1281 | 1220 | 1152 | 1096 | 1031 | 978 | 914 | 856 |

| PCBBF137 | PCBBF139 | *MEC960804CN - HEATING | | | | | | | | | | | | | |
|---------------------------|---------------------------|------------------------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| DIP Switches S3-1 S3-2 | DIP Switches S1-4 S2-1 | Static | 0.1 | | 0.2 | | 0.3 | | 0.4 | | 0.5 | | 0.6 | 0.7 | 0.8 |
| | | Tstat Call | CFM | Rise | CFM | Rise | CFM | Rise | CFM | Rise | CFM | Rise | CFM | CFM | CFM |
| **OFF OFF | **OFF OFF | W1 | 1281 | 39 | 1220 | 41 | 1152 | 43 | 1096 | 45 | 1031 | 48 | 978 | 914 | 856 |
| | | W2 | 1839 | 39 | 1790 | 40 | 1757 | 40 | 1699 | 42 | 1665 | 43 | 1615 | 1568 | 1527 |
| ON OFF* | ON OFF* | W1 | 1408 | 35 | 1337 | 37 | 1279 | 39 | 1218 | 41 | 1167 | 43 | 1112 | 1062 | 999 |
| | | W2 | 1839 | 39 | 1790 | 40 | 1757 | 40 | 1699 | 42 | 1665 | 43 | 1615 | 1568 | 1527 |
| ON ON* | ON ON* | W1 | 1408 | 35 | 1337 | 37 | 1279 | 39 | 1218 | 41 | 1167 | 43 | 1112 | 1062 | 999 |
| | | W2 | 1185 | NA | 1121 | NA | 1058 | NA | 992 | NA | 933 | NA | NA | NA | NA |
| OFF ON | OFF ON | W1 | 1185 | 42 | 1121 | 44 | 1058 | 47 | 992 | 50 | 933 | 53 | 868 | 1449 | 1410 |
| | | W2 | 1727 | 41 | 1691 | 42 | 1642 | 43 | 1600 | 44 | 1545 | 46 | 1504 | 1449 | 1410 |

*NOT RECOMMENDED

**Factory Default

SINGLE STAGE COOLING^

SYSTEM OPERATION

DIP SWITCH SETTINGS

| PCBBF137 | PCBBF139 | *MEC961004CN - COOLING | | | | | | | | |
|--------------------------------|--------------------------------|------------------------|------|------|------|------|------|------|------|------|
| DIP Switches S2-1 S2-2 S2-3 | DIP Switches S1-1 S1-2 S1-3 | | 0.1 | 0.2 | 0.3 | 0.4 | 0.5 | 0.6 | 0.7 | 0.8 |
| | | | CFM | CFM | CFM | CFM | CFM | CFM | CFM | CFM |
| **OFF OFF OFF | **OFF OFF OFF | Ylo | 1312 | 1235 | 1170 | 1101 | 1037 | 962 | 880 | 820 |
| | | Y | 1772 | 1713 | 1662 | 1609 | 1540 | 1498 | 1452 | 1399 |
| ON OFF OFF^ | ON OFF OFF^ | Ylo | 1004 | 890 | 805 | 710 | 620 | 553 | 474 | 406 |
| | | Y | 1312 | 1235 | 1170 | 1101 | 1037 | 962 | 880 | 820 |
| ON ON OFF / OFF ON ON | ON ON OFF | Ylo | 1004 | 890 | 805 | 710 | 620 | 553 | 474 | 406 |
| | | Y | 1772 | 1713 | 1662 | 1609 | 1540 | 1498 | 1452 | 1399 |
| OFF ON OFF | OFF ON OFF | Ylo | 1312 | 1235 | 1170 | 1101 | 1037 | 962 | 880 | 820 |
| | | Y | 1522 | 1464 | 1402 | 1338 | 1280 | 1230 | 1167 | 1101 |
| OFF OFF ON | OFF OFF ON | Ylo | 1312 | 1235 | 1170 | 1101 | 1037 | 962 | 880 | 820 |
| | | Y | 1861 | 1803 | 1749 | 1698 | 1653 | 1594 | 1549 | 1504 |
| NA | OFF ON ON^ | Ylo | 1004 | 890 | 805 | 710 | 620 | 553 | 474 | 406 |
| | | Y | 1522 | 1464 | 1402 | 1338 | 1280 | 1230 | 1167 | 1101 |
| ON OFF ON^ | ON OFF ON^ | Ylo | 1861 | 1803 | 1749 | 1698 | 1653 | 1594 | 1549 | 1504 |
| | | Y | 1772 | 1713 | 1662 | 1609 | 1540 | 1498 | 1452 | 1399 |
| ON ON ON^ | ON ON ON^ | Ylo | 1861 | 1803 | 1749 | 1698 | 1653 | 1594 | 1549 | 1504 |
| | | Y | 1004 | 890 | 805 | 710 | 620 | 553 | 474 | 406 |

| PCBBF137 | PCBBF139 | *MEC961004CN - CONTINUOUS FAN | | | | | | | | |
|---------------|--------------------------------|-------------------------------|------|------|------|------|------|------|------|------|
| DIP Switches | DIP Switches S2-2 S2-3 S2-4 | Static | 0.1 | 0.2 | 0.3 | 0.4 | 0.5 | 0.6 | 0.7 | 0.8 |
| NA | **OFF OFF OFF | Tstat Call | CFM | CFM | CFM | CFM | CFM | CFM | CFM | CFM |
| | ON OFF OFF | G | 1522 | 1464 | 1402 | 1338 | 1280 | 1230 | 1167 | 1101 |
| | ON ON OFF | G | 1861 | 1803 | 1749 | 1698 | 1653 | 1594 | 1549 | 1504 |
| | OFF ON OFF | G | 1004 | 890 | 805 | 710 | 620 | 553 | 474 | 406 |
| | OFF OFF ON | G | 1312 | 1235 | 1170 | 1101 | 1037 | 962 | 880 | 820 |
| | OFF ON ON | G | 1772 | 1713 | 1662 | 1609 | 1540 | 1498 | 1452 | 1399 |
| | ON OFF ON | G | 1522 | 1464 | 1402 | 1338 | 1280 | 1230 | 1167 | 1101 |
| | ON ON ON | G | 1522 | 1464 | 1402 | 1338 | 1280 | 1230 | 1167 | 1101 |
| ALL POSITIONS | NA | G | 1522 | 1464 | 1402 | 1338 | 1280 | 1230 | 1167 | 1101 |

| PCBBF137 | PCBBF139 | *MEC961004CN - HEATING | | | | | | | | | | | | | |
|---------------------------|---------------------------|------------------------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| DIP Switches S3-1 S3-2 | DIP Switches S1-4 S2-1 | Static | 0.1 | | 0.2 | | 0.3 | | 0.4 | | 0.5 | | 0.6 | 0.7 | 0.8 |
| **OFF OFF | **OFF OFF | Tstat Call | CFM | Rise | CFM | Rise | CFM | Rise | CFM | Rise | CFM | Rise | CFM | CFM | CFM |
| | | W1 | 1522 | 40 | 1464 | 42 | 1402 | 44 | 1338 | 46 | 1280 | 48 | 1230 | 1167 | 1101 |
| ON OFF* | ON OFF* | W2 | 1861 | 47 | 1803 | 49 | 1749 | 50 | 1698 | 52 | 1653 | 53 | 1594 | 1549 | 1504 |
| | | W1 | 1004 | NA | 890 | NA | 805 | N/A | 710 | N/A | 620 | N/A | 553 | 474 | 406 |
| ON ON* | ON ON* | W2 | 1861 | 47 | 1803 | 49 | 1749 | 50 | 1698 | 52 | 1653 | 53 | 1594 | 1549 | 1504 |
| | | W1 | 1004 | NA | 890 | NA | 805 | N/A | 710 | N/A | 620 | N/A | 553 | 474 | 406 |
| OFF ON | OFF ON | W2 | 1312 | NA | 1235 | N/A | 1170 | N/A | 1101 | N/A | 1037 | N/A | 962 | 880 | 820 |
| | | W1 | 1312 | 47 | 1235 | 50 | 1170 | 53 | 1101 | 56 | 1037 | 59 | 962 | 880 | 820 |
| | | W2 | 1772 | 50 | 1713 | 51 | 1662 | 53 | 1609 | 55 | 1540 | 57 | 1498 | 1452 | 1399 |

*NOT RECOMMENDED

**Factory Default

SINGLE STAGE COOLING^

SYSTEM OPERATION

DIP SWITCH SETTINGS

| PCBBF139 | *CEC961005CN - COOLING | | | | | | | | |
|--------------------------------|------------------------|------|------|------|------|------|------|------|------|
| DIP Switches S1-1 S1-2 S1-3 | Static | 0.1 | 0.2 | 0.3 | 0.4 | 0.5 | 0.6 | 0.7 | 0.8 |
| | Tstat Call | CFM | CFM | CFM | CFM | CFM | CFM | CFM | CFM |
| **OFF OFF OFF | Ylo | 1637 | 1577 | 1528 | 1467 | 1410 | 1369 | 1307 | 1256 |
| | Y | 2069 | 2009 | 1978 | 1932 | 1923 | 1876 | 1834 | 1773 |
| ON OFF OFF | Ylo | 1477 | 1422 | 1364 | 1301 | 1244 | 1190 | 1135 | 1078 |
| | Y | 1637 | 1577 | 1528 | 1467 | 1410 | 1369 | 1307 | 1256 |
| ON ON OFF | Ylo | 1477 | 1422 | 1364 | 1301 | 1244 | 1190 | 1135 | 1078 |
| | Y | 2069 | 2009 | 1978 | 1932 | 1923 | 1876 | 1834 | 1773 |
| OFF ON OFF^ | Ylo | 1637 | 1577 | 1528 | 1467 | 1410 | 1369 | 1307 | 1256 |
| | Y | 1300 | 1234 | 1175 | 1109 | 1052 | 992 | 928 | 866 |
| OFF OFF ON | Ylo | 1637 | 1577 | 1528 | 1467 | 1410 | 1369 | 1307 | 1256 |
| | Y | 1866 | 1817 | 1774 | 1729 | 1684 | 1637 | 1593 | 1552 |
| OFF ON ON^ | Ylo | 1477 | 1422 | 1364 | 1301 | 1244 | 1190 | 1135 | 1078 |
| | Y | 1300 | 1234 | 1175 | 1109 | 1052 | 992 | 928 | 866 |
| ON OFF ON | Ylo | 1866 | 1817 | 1774 | 1729 | 1684 | 1637 | 1593 | 1552 |
| | Y | 2069 | 2009 | 1978 | 1932 | 1923 | 1876 | 1834 | 1773 |
| ON ON ON^ | Ylo | 1866 | 1817 | 1774 | 1729 | 1684 | 1637 | 1593 | 1552 |
| | Y | 1477 | 1422 | 1364 | 1301 | 1244 | 1190 | 1135 | 1078 |

| PCBBF139 | *CEC961005CN - CONTINUOUS FAN | | | | | | | | |
|--------------------------------|-------------------------------|------|------|------|------|------|------|------|------|
| DIP Switches S2-2 S2-3 S2-4 | Static | 0.1 | 0.2 | 0.3 | 0.4 | 0.5 | 0.6 | 0.7 | 0.8 |
| | Tstat Call | CFM | CFM | CFM | CFM | CFM | CFM | CFM | CFM |
| **OFF OFF OFF | G | 1300 | 1234 | 1175 | 1109 | 1052 | 992 | 928 | 866 |
| ON OFF OFF | G | 1866 | 1817 | 1774 | 1729 | 1684 | 1637 | 1593 | 1552 |
| ON ON OFF | G | 1477 | 1422 | 1364 | 1301 | 1244 | 1190 | 1135 | 1078 |
| OFF ON OFF | G | 1637 | 1577 | 1528 | 1467 | 1410 | 1369 | 1307 | 1256 |
| OFF OFF ON | G | 2069 | 2009 | 1978 | 1932 | 1923 | 1876 | 1834 | 1773 |
| OFF ON ON | G | 1300 | 1234 | 1175 | 1109 | 1052 | 992 | 928 | 866 |
| ON OFF ON | G | 1300 | 1234 | 1175 | 1109 | 1052 | 992 | 928 | 866 |
| ON ON ON | G | 1300 | 1234 | 1175 | 1109 | 1052 | 992 | 928 | 866 |

| PCBBF139 | *CEC961005CN - HEATING | | | | | | | | | | | | | |
|---------------------------|------------------------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| DIP Switches S1-4 S2-1 | Static | 0.1 | | 0.2 | | 0.3 | | 0.4 | | 0.5 | | 0.6 | 0.7 | 0.8 |
| | Tstat Call | CFM | Rise | CFM | Rise | CFM | Rise | CFM | Rise | CFM | Rise | CFM | CFM | CFM |
| **OFF OFF | W1 | 1300 | 47 | 1234 | 50 | 1175 | 52 | 1109 | 56 | 1052 | 59 | 992 | 928 | 866 |
| | W2 | 1866 | 47 | 1817 | 48 | 1774 | 50 | 1729 | 51 | 1684 | 52 | 1637 | 1593 | 1552 |
| ON OFF | W1 | 1477 | 42 | 1422 | 43 | 1364 | 45 | 1301 | 47 | 1244 | 49 | 1190 | 1135 | 1078 |
| | W2 | 1866 | 47 | 1817 | 48 | 1774 | 50 | 1729 | 51 | 1684 | 52 | 1637 | 1593 | 1552 |
| ON ON* | W1 | 1477 | 42 | 1422 | 43 | 1364 | 45 | 1301 | 47 | 1244 | 49 | 1190 | 1135 | 1078 |
| | W2 | 1637 | 54 | 1577 | 56 | 1528 | 58 | 1467 | 60 | 1410 | 62 | 1369 | 1307 | 1256 |
| OFF ON | W1 | 1637 | 38 | 1577 | 39 | 1528 | 40 | 1467 | 42 | 1410 | 44 | 1369 | 1307 | 1256 |
| | W2 | 2069 | 43 | 2009 | 44 | 1978 | 44 | 1932 | 46 | 1923 | 46 | 1876 | 1834 | 1773 |

*NOT RECOMMENDED

**Factory Default

SINGLE STAGE COOLING^

SYSTEM OPERATION

DIP SWITCH SETTINGS

| PCBBF137 | PCBBF139 | *MEC961005CN - COOLING | | | | | | | | |
|--------------------------------|--------------------------------|------------------------|------|------|------|------|------|------|------|------|
| DIP Switches S2-1 S2-2 S2-3 | DIP Switches S1-1 S1-2 S1-3 | Static | 0.1 | 0.2 | 0.3 | 0.4 | 0.5 | 0.6 | 0.7 | 0.8 |
| | | Tstat Call | CFM | CFM | CFM | CFM | CFM | CFM | CFM | CFM |
| **OFF OFF OFF | **OFF OFF OFF | Ylo | 1384 | 1324 | 1271 | 1204 | 1145 | 1088 | 1029 | 985 |
| | | Y | 2008 | 1963 | 1944 | 1916 | 1876 | 1839 | 1801 | 1759 |
| ON OFF OFF^ | ON OFF OFF^ | Ylo | 1438 | 1366 | 1309 | 1254 | 1163 | 1133 | 1077 | 1013 |
| | | Y | 1384 | 1324 | 1271 | 1204 | 1145 | 1088 | 1029 | 985 |
| ON ON OFF / OFF ON ON | ON ON OFF | Ylo | 1438 | 1366 | 1309 | 1254 | 1163 | 1133 | 1077 | 1013 |
| | | Y | 2008 | 1963 | 1944 | 1916 | 1876 | 1839 | 1801 | 1759 |
| OFF ON OFF | OFF ON OFF | Ylo | 1384 | 1324 | 1271 | 1204 | 1145 | 1088 | 1029 | 985 |
| | | Y | 1283 | 1219 | 1162 | 1109 | 1036 | 974 | 917 | 864 |
| OFF OFF ON | OFF OFF ON | Ylo | 1384 | 1324 | 1271 | 1204 | 1145 | 1088 | 1029 | 985 |
| | | Y | 1811 | 1772 | 1733 | 1690 | 1644 | 1590 | 1551 | 1492 |
| NA | OFF ON ON^ | Ylo | 1438 | 1366 | 1309 | 1254 | 1163 | 1133 | 1077 | 1013 |
| | | Y | 1283 | 1219 | 1162 | 1109 | 1036 | 974 | 917 | 864 |
| ON OFF ON^ | ON OFF ON^ | Ylo | 1811 | 1772 | 1733 | 1690 | 1644 | 1590 | 1551 | 1492 |
| | | Y | 2008 | 1963 | 1944 | 1916 | 1876 | 1839 | 1801 | 1759 |
| ON ON ON^ | ON ON ON^ | Ylo | 1811 | 1772 | 1733 | 1690 | 1644 | 1590 | 1551 | 1492 |
| | | Y | 1438 | 1366 | 1309 | 1254 | 1163 | 1133 | 1077 | 1013 |

| PCBBF137 | PCBBF139 | *MEC961005CN - CONTINUOUS FAN | | | | | | | | |
|---------------|--------------------------------|-------------------------------|------|------|------|------|------|------|------|------|
| DIP Switches | DIP Switches S2-2 S2-3 S2-4 | Static | 0.1 | 0.2 | 0.3 | 0.4 | 0.5 | 0.6 | 0.7 | 0.8 |
| | | Tstat Call | CFM | CFM | CFM | CFM | CFM | CFM | CFM | CFM |
| NA | **OFF OFF OFF | G | 1283 | 1219 | 1162 | 1109 | 1036 | 974 | 917 | 864 |
| | ON OFF OFF | G | 1811 | 1772 | 1733 | 1690 | 1644 | 1590 | 1551 | 1492 |
| | ON ON OFF | G | 1438 | 1366 | 1309 | 1254 | 1163 | 1133 | 1077 | 1013 |
| | OFF ON OFF | G | 1384 | 1324 | 1271 | 1204 | 1145 | 1088 | 1029 | 985 |
| | OFF OFF ON | G | 2008 | 1963 | 1944 | 1916 | 1876 | 1839 | 1801 | 1759 |
| | OFF ON ON | G | 1283 | 1219 | 1162 | 1109 | 1036 | 974 | 917 | 864 |
| | ON OFF ON | G | 1283 | 1219 | 1162 | 1109 | 1036 | 974 | 917 | 864 |
| | ON ON ON | G | 1283 | 1219 | 1162 | 1109 | 1036 | 974 | 917 | 864 |
| ALL POSITIONS | NA | G | 1283 | 1219 | 1162 | 1109 | 1036 | 974 | 917 | 864 |

| PCBBF137 | PCBBF139 | *MEC961005CN - HEATING | | | | | | | | | | | | | | |
|---------------------------|---------------------------|------------------------|------|------|------|------|------|------|------|------|------|------|------|------|------|-----|
| DIP Switches S3-1 S3-2 | DIP Switches S1-4 S2-1 | Static | 0.1 | | 0.2 | | 0.3 | | 0.4 | | 0.5 | | 0.6 | | 0.7 | 0.8 |
| | | Tstat Call | CFM | Rise | CFM | Rise | CFM | Rise | CFM | Rise | CFM | Rise | CFM | CFM | CFM | |
| **OFF OFF | **OFF OFF | W1 | 1283 | 48 | 1219 | 51 | 1162 | 53 | 1109 | 56 | 1036 | 59 | 974 | 917 | 864 | |
| | | W2 | 1811 | 49 | 1772 | 50 | 1733 | 51 | 1690 | 52 | 1644 | 54 | 1590 | 1551 | 1492 | |
| ON OFF* | ON OFF* | W1 | 1438 | 43 | 1366 | 45 | 1309 | 47 | 1254 | 49 | 1163 | 53 | 1133 | 1077 | 1013 | |
| | | W2 | 1811 | 49 | 1772 | 50 | 1733 | 51 | 1690 | 52 | 1644 | 54 | 1590 | 1551 | 1492 | |
| ON ON* | ON ON* | W1 | 1438 | 43 | 1366 | 45 | 1309 | 47 | 1254 | 49 | 1163 | 53 | 1133 | 1077 | 1013 | |
| | | W2 | 1384 | 64 | 1324 | NA | 1271 | NA | 1204 | NA | 1145 | NA | 1088 | 1029 | 985 | |
| OFF ON | OFF ON | W1 | 1384 | 44 | 1324 | 47 | 1271 | 48 | 1204 | 51 | 1145 | 54 | 1088 | 1029 | 985 | |
| | | W2 | 2008 | 44 | 1963 | 45 | 1944 | 45 | 1916 | 46 | 1876 | 47 | 1839 | 1801 | 1759 | |

*NOT RECOMMENDED

**Factory Default

SINGLE STAGE COOLING^

SYSTEM OPERATION

DIP SWITCH SETTINGS

| PCBBF137 | PCBBF139 | *MEC961205DN - COOLING | | | | | | | | |
|--------------------------------|--------------------------------|------------------------|------|------|------|------|------|------|------|------|
| DIP Switches S2-1 S2-2 S2-3 | DIP Switches S1-1 S1-2 S1-3 | | 0.1 | 0.2 | 0.3 | 0.4 | 0.5 | 0.6 | 0.7 | 0.8 |
| | | | CFM | CFM | CFM | CFM | CFM | CFM | CFM | CFM |
| **OFF OFF OFF | **OFF OFF OFF | Ylo | 1399 | 1327 | 1259 | 1185 | 1118 | 1051 | 980 | 913 |
| | | Y | 1683 | 1628 | 1565 | 1511 | 1445 | 1387 | 1340 | 1276 |
| ON OFF OFF^ | ON OFF OFF^ | Ylo | 1106 | 1017 | 946 | 855 | 764 | 681 | 605 | N/A |
| | | Y | 1399 | 1327 | 1259 | 1185 | 1118 | 1051 | 980 | 913 |
| ON ON OFF / OFF ON ON | ON ON OFF | Ylo | 1106 | 1017 | 946 | 855 | 764 | 681 | 605 | N/A |
| | | Y | 1683 | 1628 | 1565 | 1511 | 1445 | 1387 | 1340 | 1276 |
| OFF ON OFF | OFF ON OFF | Ylo | 1399 | 1327 | 1259 | 1185 | 1118 | 1051 | 980 | 913 |
| | | Y | 1796 | 1753 | 1697 | 1645 | 1589 | 1536 | 1478 | 1425 |
| OFF OFF ON | OFF OFF ON | Ylo | 1399 | 1327 | 1259 | 1185 | 1118 | 1051 | 980 | 913 |
| | | Y | 2211 | 2162 | 2122 | 2076 | 2029 | 1986 | 1964 | 1942 |
| NA | OFF ON ON^ | Ylo | 1106 | 1017 | 946 | 855 | 764 | 681 | 605 | N/A |
| | | Y | 1796 | 1753 | 1697 | 1645 | 1589 | 1536 | 1478 | 1425 |
| ON OFF ON^ | ON OFF ON^ | Ylo | 2211 | 2162 | 2122 | 2076 | 2029 | 1986 | 1964 | 1942 |
| | | Y | 1683 | 1628 | 1565 | 1511 | 1445 | 1387 | 1340 | 1276 |
| ON ON ON^ | ON ON ON^ | Ylo | 2211 | 2162 | 2122 | 2076 | 2029 | 1986 | 1964 | 1942 |
| | | Y | 1106 | 1017 | 946 | 855 | 764 | 681 | 605 | N/A |

| PCBBF137 | PCBBF139 | *MEC961205DN - CONTINUOUS FAN | | | | | | | | |
|---------------|--------------------------------|-------------------------------|------|------|------|------|------|------|------|------|
| DIP Switches | DIP Switches S2-2 S2-3 S2-4 | Static | 0.1 | 0.2 | 0.3 | 0.4 | 0.5 | 0.6 | 0.7 | 0.8 |
| | | Tstat Call | CFM | CFM | CFM | CFM | CFM | CFM | CFM | CFM |
| NA | **OFF OFF OFF | G | 1796 | 1753 | 1697 | 1645 | 1589 | 1536 | 1478 | 1425 |
| | ON OFF OFF | G | 2211 | 2162 | 2122 | 2076 | 2029 | 1986 | 1964 | 1942 |
| | ON ON OFF | G | 1106 | 1017 | 946 | 855 | 764 | 681 | 605 | 550 |
| | OFF ON OFF | G | 1399 | 1327 | 1259 | 1185 | 1118 | 1051 | 980 | 913 |
| | OFF OFF ON | G | 1683 | 1628 | 1565 | 1511 | 1445 | 1387 | 1340 | 1276 |
| | OFF ON ON | G | 1796 | 1753 | 1697 | 1645 | 1589 | 1536 | 1478 | 1425 |
| | ON OFF ON | G | 1796 | 1753 | 1697 | 1645 | 1589 | 1536 | 1478 | 1425 |
| | ON ON ON | G | 1796 | 1753 | 1697 | 1645 | 1589 | 1536 | 1478 | 1425 |
| ALL POSITIONS | NA | G | 1796 | 1753 | 1697 | 1645 | 1589 | 1536 | 1478 | 1425 |

| PCBBF137 | PCBBF139 | *MEC961205DN - HEATING | | | | | | | | | | | | | | |
|---------------------------|---------------------------|------------------------|------|------|------|------|------|------|------|------|------|------|------|------|------|--|
| DIP Switches S3-1 S3-2 | DIP Switches S1-4 S2-1 | Static | 0.1 | | 0.2 | | 0.3 | | 0.4 | | 0.5 | | 0.6 | 0.7 | 0.8 | |
| | | Tstat Call | CFM | Rise | CFM | Rise | CFM | Rise | CFM | Rise | CFM | Rise | CFM | CFM | CFM | |
| **OFF OFF | **OFF OFF | W1 | 1796 | 41 | 1753 | 42 | 1697 | 44 | 1645 | 45 | 1589 | 47 | 1536 | 1478 | 1425 | |
| | | W2 | 2211 | 48 | 2162 | 49 | 2122 | 50 | 2076 | 51 | 2029 | 52 | 1986 | 1964 | 1942 | |
| ON OFF* | ON OFF* | W1 | 1106 | NA | 1017 | NA | 946 | N/A | 855 | N/A | 764 | N/A | NA | NA | N/A | |
| | | W2 | 2211 | 48 | 2162 | 49 | 2122 | 50 | 2076 | 51 | 2029 | 52 | 1986 | 1964 | 1942 | |
| ON ON* | ON ON* | W1 | 1106 | 67 | 1017 | 73 | 946 | N/A | 855 | N/A | 764 | N/A | NA | NA | N/A | |
| | | W2 | 1399 | NA | 1327 | N/A | 1259 | N/A | 1185 | N/A | 1118 | N/A | NA | NA | NA | |
| OFF ON | OFF ON | W1 | 1399 | 53 | 1327 | 56 | 1259 | 59 | 1185 | 62 | 1118 | NA | NA | NA | NA | |
| | | W2 | 1683 | 63 | 1628 | 65 | 1565 | NA | 1511 | NA | 1445 | NA | NA | NA | NA | |

*NOT RECOMMENDED

**Factory Default

SINGLE STAGE COOLING^

SYSTEM OPERATION

Horizontal Installations

Filter(s) must be installed external to the furnace casing for horizontal installations. For most installations it is preferable to use a central return with filters installed in the duct behind the return air grill. In this way filter replacement is relatively simple by merely removing the grille, rather than going into the attic or crawl space.

ADDITIONAL FILTERING ACCESSORIES

External Filter Rack Kit (EFR02)

The external filter rack kit is intended to provide a location external to the furnace casing, for installation of a permanent filter on upflow model furnaces. The rack is designed to mount over the indoor blower compartment area of either side panel, and provide filter retention as well as a location for attaching return air ductwork.

Electronic Air Cleaner (ASAS and GSAS) or Media Air Cleaner (AMU and GMU)

The electronic air cleaner and media air cleaner are multi-positional high efficiency air filtration devices that can be installed in any position, except with the access door facing down. The best location for the air cleaner is in the return air duct next to the blower compartment. Before installing the air cleaner, consider the application. The electronic air cleaner must be readily accessible for periodic inspection and cleaning of the pre-filters and electronic cells while the media air cleaner must be readily accessible for periodic inspection and replacement of the Media Air Cleaner (AMU and GMU) filter cartridge (3 per carton) M0-1056, M1-1056, M2-1056, M8-1056, to maintain maximum efficiency and trouble-free operation. Carbon Filters 1156-3 and 1856-3 (set of 3) are also available. See Product Catalog for exact filter for your model. A full line of air filtration and indoor air quality products are available and can be seen at www.goodmanmfg.com.

SEQUENCE OF OPERATION

POWER UP:

- When power is supplied, the control will energize the Red LED, microcomputer runs its self-check routine.
- The control will check the status of the gas valve circuitry.
- Line polarity is checked.
- The control then enters standby waiting for a call for heat or cool.
- The Furnace status LED will display a slow green flash signaling standby mode

HEAT MODE:

Call For 1st Stage Heat

- On a call for first stage heat, the thermostat contacts close signaling the control module.
- The microcomputer runs its self-check routine.
- The Amber LED will display a slow flash signaling normal heat operation.
- The control module checks the high limit (and/or auxiliary limit) switch(es) for normally closed contacts.

- The control checks the low pressure switch for a shorted condition.
- The gas valve relay status is checked for proper operation. Once the low pressure switch is detected open, the inducer blower is energized at high speed and the humidifier is enabled.
- The low pressure switch is checked for closure.
- Once the low pressure switch is closed, the pre-purge period begins. The inducer will be energized at high speed for the pre-purge period.
- Following the completion of pre-purge, the inducer switches to low speed and the igniter warm up period begins.
- After completion of the igniter warm up period:
 - Trial for ignition begins.
 - The first stage of the gas valve is energized.
- The igniter is de-energized when flame is sensed or at the conclusion of the ignition activation period (IAP), whichever comes first.
- When flame is sensed, the delay to heat on period begins timing.
- Retry counter is zeroed, if after 10 seconds the flame is sensed:
 - Control enters normal operating loop where all inputs are continuously checked.
- After the delay to heat on period, the circulator fan is energized at the low heat speed.
- The air cleaner will be energized with the circulator.
- If the call for heat is lost while the control is in the trial for ignition period without flame being detected, the control will turn off the gas valve and igniter. The control then enters the post-purge routine. The post-purge time will be increased to 60 seconds. After completing the post-purge, the control resumes normal operation.

CALL FOR 2ND STAGE AFTER FIRST STAGE:

- The inducer motor is enabled at high speed.
- The pressure switches are checked for closure. Closure of the second stage pressure switch will energize the high fire stage of the gas valve.
- The high speed circulator output is energized.
- **NOTE:** A call for 2nd stage without a call for 1st stage will be ignored, and a three amber flash code will be displayed on the LED. This error code will only be stored in memory once during a single power cycle.

2ND STAGE SATISFIED, FIRST STAGE STILL CALLED:

- When the second stage of the thermostat is satisfied, the inducer blower is reduced to low speed which de-energizes the second stage of the gas valve.
- After the high heat off delay expires, the circulator is reduced to low heat speed.

SYSTEM OPERATION

SIMULTANEOUS CALL FOR LOW AND HIGH HEAT

A call for both stages of heat will establish low fire before going to high fire

Operation Using a Single Stage Heating Thermostat

Using a single stage thermostat, the options for high fire delay are: 10 minutes; 20 minutes; or auto

- The automatic second stage logic is a method of energizing the second stage valve based on the recent average of the heating duty cycle. During a typical heating day there will be at least one call for heat within a 3 hour period, and usually much more often. During this mode the low to high stage delay is determined by using the average calculated duty cycle from the table below. Once the specified delay time has expired the second stage valve will be energized
- On the heating cycle following a period of 3 hours (or greater) in which there is no call for heat, the second stage valve will energize based on the average calculated duty cycle prior to the three hour no call for heat. If the average calculated duty cycle is less than 50%, then the low to high stage delay will be determined from the table below. In this case, an assumption is made that the outside temperature is fairly mild and the long time between calls for heat was due to a low thermal loss in the building. Going quickly to second stage heat is not required in this instance.
- If the average calculated duty cycle is 50% or greater, then the heating cycle will be treated as if high stage is needed and the transition from low to high stage delay will happen quickly. In this case an assumption is made that the outside temperature is cold and that the thermostat is likely coming out of setback. Since assumptions are being made during this heating cycle the duty cycle for this heat cycle will not be used in the average calculated duty cycle formula for future heating cycles.
- The duty cycle is calculated every cycle and used during the next cycle. The equation for the duty cycle is calculated as follows: $\text{Duty Cycle} = (\text{Time the appropriate stage is ON}) / (\text{Time of the complete cycle})$.
- The average calculated duty cycle is determined by averaging the previous average calculated duty cycle with the duty cycle from the previous cycle. This places a large emphasis on the previous cycle but allows a large variation in any one duty cycle to be averaged out after just a few complete heating cycles.
- If there is no load activity for 24 hours or more then set the Duty Cycle = 100%
- The initial default average calculated duty cycle = 50%

| Duty Cycle % | Valve Output | Demand |
|--------------|--|------------------|
| 0-38 | 1 st Stage, 12 minute 2 nd Stage | Light |
| 38-50 | 1 st Stage, 10 minute 2 nd Stage | Light to Average |
| 50-62 | 1 st Stage, 7 minute 2 nd Stage | Average |
| 62-75 | 1 st Stage, 5 minute 2 nd Stage | Average to Heavy |
| 75-88 | 1 st Stage, 3 minute 2 nd Stage | Heavy |
| 88-100 | 1 st Stage, 1 minute 2 nd Stage | Heavy |

| Blower Off Delay Dip Switches | | | PCBBF137 | | | |
|-------------------------------|--------------|----------|------------|---|-----|------|
| Purpose | Switch Group | Function | Dip Switch | | | |
| | | | 1 | 2 | 3 | 4 |
| Heating Fan Off Delay | S1 | 90 | | | OFF | OFF |
| | | 120 | | | OFF | ON |
| | | 150 | | | ON* | OFF* |
| | | 180 | | | ON | ON |

| Blower Off Delay Dip Switches PCBBF139 | | | | | | |
|---|--------------|----------|------------|---|-----|------|
| Purpose | Switch Group | Function | Dip Switch | | | |
| | | | 1 | 2 | 3 | 4 |
| Heating Fan Off Delay | S3 | 90 | | | OFF | OFF |
| | | 120 | | | OFF | ON |
| | | 150 | | | ON* | OFF* |
| | | 180 | | | ON | ON |

*Factory Setting

Heat Mode Blower Off Delay Timing

COOLING MODE:

LOW STAGE COOLING MODE SEQUENCE:

- On a call for lo cool, the Ylo and G thermostat contacts close signaling the control module.
- The LED will display a "GREEN"1 flash
- The compressor and condenser fan are energized. The compressor is connected to the Ylo terminal of the control module.
- The circulator fan is energized at lo cool speed after a cool on delay. The electronic air cleaner will also be energized.
- After the thermostat is satisfied, the compressor is de-energized
- Following the 60 second Cool Mode Fan Off Delay period, the cool circulator and air cleaner relay are de-energized.
- When the call for "Ylo"and "G"are presented simultaneously, the control will honor the Cool On delay and keep the circulator de-energized. After the Cool On delay, the circulator fan and air cleaner relays are energized. The circulator fan is energized at the cool speed. If a call for "G" is present prior to a call for "Ylo", the circulator will remain at the FAN circulator speed during the Cool On delay.

SINGLE COOLING STAGE THERMOSTAT OR 2ND STAGE COOLING MODE SEQUENCE.

- On a call for cool, the Y and G thermostat contacts close signaling the control module.
- The LED will display a "GREEN"2 flash
- The compressor and condenser fan are energized. The compressor is connected to the Y terminal of the control module.

SYSTEM OPERATION

- The circulator fan is energized at cool speed after a cool on delay. The electronic air cleaner will also be energized.
- After the thermostat is satisfied, the compressor is de-energized and the Cool Mode FanOff Delay period begins.
- Following the 60 second Cool Mode Fan Off Delay period, the cool circulator and air cleaner relay are de-energized

MANUAL FAN ON:

- On a call for Fan, the G thermostat contacts close signaling the control module.
- The LED will display a solid "GREEN"
- When a call for G is received, the control will energize the circulator in low heat speed after the fan on delay time expires. The electronic air cleaner will also be energized at this time.
- When the thermostat fan switch is moved to the ON position, the circulator blower is energized at low heat speed and the electronic air cleaner is also energized
- When the thermostat fan switch is moved back to the AUTO position, the circulator fan and air cleaner relay are de-energized and the control awaits a thermostat call for heat or cool.
- Exception: During the Cool "On"delay, the control will not respond to the fan input. If the fan was called prior to the call for cool, the circulator will remain energized during the Cool "On"delay.
- If the fan is called prior to a call for heat, the circulator will remain energized during the entire call for heat sequence.

Combustion Quality

Combustion quality can be affected by several factors. Major factors are venting and draining.

Venting

The venting system should be planned and installed with the following in mind;

- Should not be longer than necessary
- Use 45° elbows rather than 90° elbows when possible
- Must not sag or otherwise trap condensate
- Use longest radius fittings possible
- If using 3" venting, make the transition from 2" to 3" as close as practically possible
- Make sure there is no flue gas recirculation into the combustion air pipe

Condensate Drainage

Furnace combustion can be affected if a furnace is holding condensate. Check for proper connections of drain hoses, make sure furnace condensate trap is clean. Make sure furnace is not improperly sloped. Make sure air conditioning coil drain is not interfering with furnace drain.

Other Causes

1. Manifold Gas Pressure must be set for the gas being used, Natural or L.P., high and low firing rates. If converted to L.P. gas, check size of all orifices
2. Remove Draft Inducer, Check the integrity of the gasket between the inducer and the collector box cover, any air leak here will have a negative effect on combustion. Check the orifice hole in the collector box, it must be free of burrs on both sides
3. Make sure burners are clean, not out of position and line up correctly with exchanger tubes, including the heat exchanger orifice plate between the burners and the heat exchanger tubes, make sure it is not loose, missing a screw or hanging down between the burners and heat exchangers causing flame impingement.
4. Make sure the field installed gas line is not binding and causing distortion of burner assembly
5. If the furnace is installed as a one pipe system; make sure the surrounding area and structure are adequate to provide combustion air
6. Make sure there are no cabinet air leaks allowing supply air to affect combustion
7. If heat exchanger integrity is uncertain, follow procedures in Service Bulletin SF-041

SCHEDULED MAINTENANCE

WARNING

HIGH VOLTAGE
DISCONNECT **ALL** POWER BEFORE SERVICING OR INSTALLING THIS UNIT. MULTIPLE POWER SOURCES MAY BE PRESENT. FAILURE TO DO SO MAY CAUSE PROPERTY DAMAGE, PERSONAL INJURY OR DEATH.

CAUTION

IF YOU MUST HANDLE THE ITNITOR, HANDLE WITH CARE. TOUCHING THE IGNITOR BODY WITH BARE FINGERS, ROUGH HANDLING, OR VIBRATION COULD RESULT IN EARLY IGNITOR FAILURE. ONLY A QUALIFIED SERVICER SHOULD EVER HANDLE THE IGNITOR.

ANNUAL INSPECTION

The furnace should be inspected by a qualified installer, or service agency at least once per year. This check should be performed at the beginning of the heating season. This will ensure that all furnace components are in proper working order and that the heating system functions appropriately. Pay particular attention to the following items. Repair or service as necessary.

- •Flue pipe system. Check for blockage and/or leakage. Check the outside termination and the connections at and internal to the furnace.
- •Combustion air intake pipe system (where applicable). Check for blockage and/or leakage. Check the outside termination and the connection at the furnace.
- •Heat exchanger. Check for corrosion and/or buildup within the heat exchanger passageways.
- •Burners. Check for proper ignition, burner flame, and flame sense.
- •Drainage system. Check for blockage and/or leakage. Check hose connections at and internal to furnace.
- •Wiring. Check electrical connections for tightness and/or corrosion. Check wires for damage.
- •Filters.

AIR FILTER

WARNING

NEVER OPERATE FURNACE WIHTOUT A FILTER INSTALLED AS DUST AND LINT WILL BUILD UP ON INTERNAL PARTS RESULTING IN LOSS OF EFFICIENCY, EQUIPMENT DAMAMGE, AND POSSIBLE FIRE.

Filters must be used with this furnace. Filters do not ship with these furnaces but must be provided by the installer for proper furnace operation.

Remember that dirty filters are the most common cause of inadequate heating or cooling performance.

WARNING

HIGH VOLTAGE
DISCONNECT **ALL** POWER BEFORE SERVICING, REMOVING THE FILTER OR PREFORING ANY OTHER MAINTENEACE. MULTIPLE POWER SOURCES MAY BE PRESENT. FAILURE TO DO SO MAY CAUSE PROPERTY DAMAGE, PERSONAL INJURY OR DEATH.

Maintenance

Improper filter maintenance is the most common cause of inadequate heating or cooling performance. Filters should be cleaned (permanent) or replaced (disposable) every two months or as required. It is the owner's responsibility to keep air filters clean. When replacing a filter, it must be replaced with a filter of the same type and size.

Filter Removal

Depending on the installation, differing filter arrangements can be applied. Filters can be installed in the central return register, the bottom of the blower compartment (upflow only). A media air filter or electronic air cleaner can be used as an alternate filter. The filter sizes given in the *Product Design* section of this manual or the product *Specification Sheet* must be followed to ensure proper unit performance. Refer to the following information for removal and installation of filters.

FILTER REMOVAL PROCEDURE

Media Air Filter or Electronic Air Cleaner Removal

Follow the manufacturer's directions for service.

Horizontal Unit Filter Removal

Filters in horizontal installations are located in the central return register.

INDUCED DRAFT AND CIRCULATION BLOWERS

The bearings in the induced draft blower and circulator blower motors are permanently lubricated by the manufacturer. No further lubrication is required. Check motor windings for accumulation of dust which may cause overheating. Clean as necessary.

Filter Sizing Chart

| Model | Minimum Recommended Filter Size^ |
|---------------|--|
| *MEC960303AN* | 1 - 16 X 25 Side or 1 - 14 X 25 Bottom |
| *MEC960403AN* | 1 - 16 X 25 Side or 1 - 14 X 25 Bottom |
| *MEC960603AN* | 1 - 16 X 25 Side or 1 - 14 X 25 Bottom |
| *MEC960302BN* | 1 - 16 X 25 Side or Bottom |
| *MEC960402BN* | 1 - 16 X 25 Side or Bottom |
| *MEC960603BN* | 1 - 16 X 25 Side or Bottom |
| *MEC960803BN* | 1 - 16 X 25 Side or Bottom |
| *MEC960804CN* | 1 - 16 X 25 Side or Bottom |
| *MEC961004CN* | 1 - 16 X 25 Side or Bottom |
| *MEC961005CN* | 1 - 20 X 25 Bottom / 2 - 16 X 25 Side Return |
| *MEC961205DN* | 1 - 20 X 25 Bottom / 2 - 16 X 25 Side Return |
| *CEC960403BN* | 2 - 10 X 20 or 1 - 16 X 25 Top Return |
| *CEC960603BN* | 2 - 10 X 20 or 1 - 16 X 25 Top Return |
| *CEC960803BN* | 2 - 10 X 20 or 1 - 16 X 25 Top Return |
| *CEC961005BN* | 2 - 14 X 20 or 1 - 20 X 25 Top Return |

^ Larger filters may be used, filters may also be centrally located

SCHEDULED MAINTENANCE

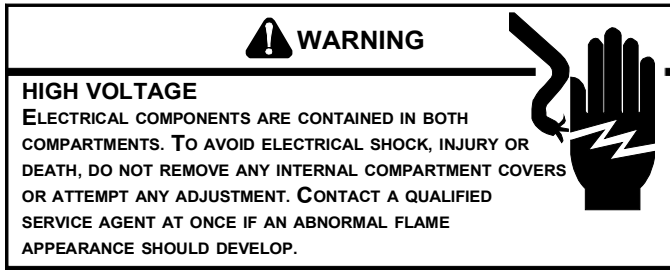
CONDENSATE DRAINAGE SYSTEM (QUALIFIED SERVICER ONLY)

The drain tubes, standpipe, and field supplied drain line must be checked annually and cleaned as often as necessary to ensure proper condensate drainage.

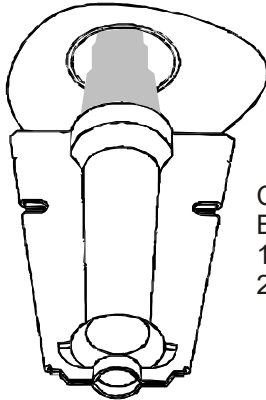
FLAME SENSOR (QUALIFIED SERVICER ONLY)

Under some conditions, the fuel or air supply can create a nearly invisible coating on the flame sensor. This coating acts as an insulator, causing a drop in the flame sensing signal. If this occurs, a qualified servicer must carefully clean the flame sensor with steel wool. After cleaning, the flame sensor output should be as listed on the specification sheet.

BURNERS



Periodically during the heating season make a visual check of the burner flames. Turn the furnace on at the thermostat. Wait a few minutes since any dislodged dust will alter the normal flame appearance. Flames should be stable, quiet, soft and blue with slightly orange tips. They should not be yellow. They should extend directly outward from the burner ports without curling downward, floating or lifting off the ports.



Check the
Burner Flames for:
1. Stable, soft and blue.
2. Not curling, floating
or lifting off.

Burner Flame

TEST EQUIPMENT

Proper test equipment for accurate diagnosis is as essential as regular hand tools.

The following is a must for every service technician and service shop.

1. Dial type thermometers or thermocouple meter (optional) - to measure dry bulb temperature.
2. Amprobe - to measure amperage and voltage.
3. Volt-Ohm Meter - testing continuity, capacitors, and motor windings.

4. Inclined Manometer - to measure static pressure, pressure drop across coils, filters, and draft.
5. Water Manometer (12") - to test gas inlet and manifold pressure.

Other recording type instruments can be essential in solving abnormal problems, however, in many instances they may be rented from local sources.

Proper equipment promotes faster, more efficient service and accurate repairs resulting in fewer call backs.

HEATING PERFORMANCE TEST

Before attempting to diagnose an operating fault code, run a Heating Performance Test to determine if the heating system is performing within 5% of the BTU input found on the rating plate of the unit being tested. To conduct a heating performance test, the BTU input to the unit must be calculated (see Clocking a Gas Meter). Before clocking a gas meter, contact your local utility to provide the caloric value (BTU content) of the natural gas in the area.

It is also important to confirm the airflow (CFM) is within the temperature rise range (see Airflow Data in spec sheet) and external static pressure range (approximately 0.5" water column). How-to instructions can be found in the service manual under Checking External Static Pressure and Checking Temperature Rise.

SCHEDULED MAINTENANCE

CLOCKING A GAS METER

1. Turn off all gas appliances in the home.
2. Turn on the furnace. Ensure the furnace is operating at a 100% firing rate on 2 stage and modulating furnace product.
3. Once heating cycle is at a steady state (typically 15 minutes of operation), use a stopwatch to time how long it takes the smallest unit of measure dial on the gas meter to make a full revolution. In Table 1, one cubic foot is selected. The smallest unit of measure will vary depending on the gas meter.

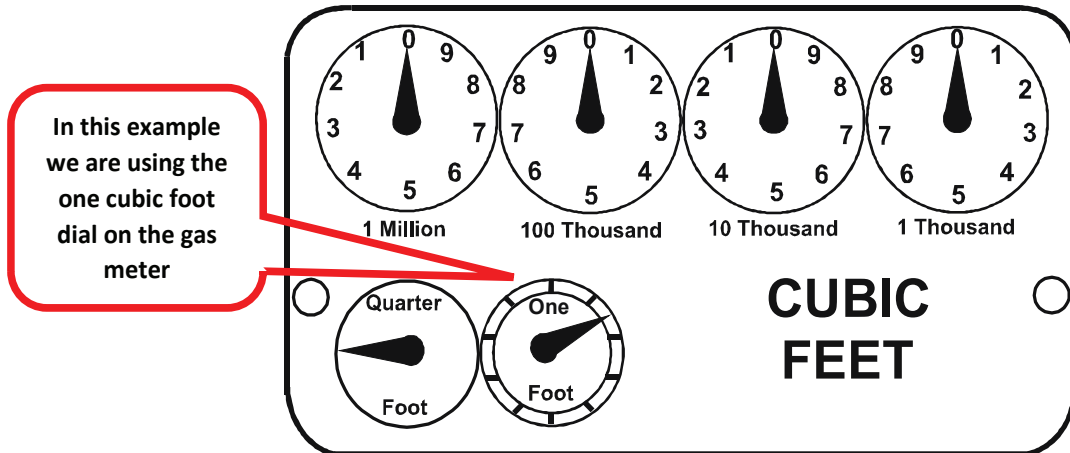


TABLE 1

4. Using Table 2 below, find the number of seconds it took for the dial to make a full revolution. To the right of that number of seconds and below the Size of Test Dial (selected in step 3 and shown in Table 1) will be the Cubic Feet per Hour (CFH).

Locate 40 seconds for one revolution in the chart below

Then locate the 1 cu ft dial column and select the corresponding CFH from the 40 seconds for one revolution row

| GAS RATE -- CUBIC FEET PER HOUR | | | | | | | | | | | |
|---------------------------------|-------------------|-----------|---------|---------|---------|----------------------------|-------------------|-----------|---------|---------|---------|
| Seconds for One Revolution | Size of Test Dial | | | | | Seconds for One Revolution | Size of Test Dial | | | | |
| | 1/4 cu/ft | 1/2 cu/ft | 1 cu/ft | 2 cu/ft | 5 cu/ft | | 1/4 cu/ft | 1/2 cu/ft | 1 cu/ft | 2 cu/ft | 5 cu/ft |
| 10 | 90 | 180 | 360 | 720 | 1800 | 36 | 25 | 50 | 100 | 200 | 500 |
| 11 | 82 | 164 | 327 | 655 | 1636 | 37 | -- | -- | 97 | 195 | 486 |
| 12 | 75 | 150 | 300 | 600 | 1500 | 38 | 23 | 47 | 95 | 189 | 474 |
| 13 | 69 | 138 | 277 | 555 | 1385 | 39 | -- | -- | 92 | 185 | 462 |
| 14 | 64 | 129 | 257 | 514 | 1286 | 40 | 22 | 45 | 90 | 180 | 450 |
| 15 | 60 | 120 | 240 | 480 | 1200 | 41 | -- | -- | -- | 176 | 439 |
| 16 | 56 | 113 | 225 | 450 | 1125 | 42 | 21 | 43 | 86 | 172 | 429 |
| 17 | 53 | 106 | 212 | 424 | 1059 | 43 | -- | -- | -- | 167 | 419 |
| 18 | 50 | 100 | 200 | 400 | 1000 | 44 | -- | 41 | 82 | 164 | 409 |
| 19 | 47 | 95 | 189 | 379 | 947 | 45 | 20 | 40 | 80 | 160 | 400 |
| 20 | 45 | 90 | 180 | 360 | 900 | 46 | -- | -- | 78 | 157 | 391 |
| 21 | 43 | 86 | 171 | 343 | 857 | 47 | 19 | 38 | 76 | 153 | 383 |
| 22 | 41 | 82 | 164 | 327 | 818 | 48 | -- | -- | 75 | 150 | 375 |
| 23 | 39 | 78 | 157 | 313 | 783 | 49 | -- | -- | -- | 147 | 367 |
| 24 | 37 | 75 | 150 | 300 | 750 | 50 | 18 | 36 | 72 | 144 | 360 |
| 25 | 36 | 72 | 144 | 288 | 720 | 51 | -- | -- | -- | 141 | 355 |
| 26 | 34 | 69 | 138 | 277 | 692 | 52 | -- | -- | 69 | 138 | 346 |
| 27 | 33 | 67 | 133 | 265 | 667 | 53 | 17 | 34 | -- | 136 | 340 |
| 28 | 32 | 64 | 129 | 257 | 643 | 54 | -- | -- | 67 | 133 | 333 |
| 29 | 31 | 62 | 124 | 248 | 621 | 55 | -- | -- | -- | 131 | 327 |
| 30 | 30 | 60 | 120 | 240 | 600 | 56 | 16 | 32 | 64 | 129 | 321 |
| 31 | -- | -- | 116 | 232 | 581 | 57 | -- | -- | -- | 126 | 316 |
| 32 | 28 | 56 | 113 | 225 | 563 | 58 | -- | 31 | 62 | 124 | 310 |
| 33 | -- | -- | 109 | 218 | 545 | 59 | -- | -- | -- | 122 | 305 |
| 34 | 26 | 53 | 106 | 212 | 529 | 60 | 15 | 30 | 60 | 120 | 300 |
| 35 | -- | -- | 103 | 206 | 514 | | | | | | |

TABLE 2

SCHEDULED MAINTENANCE

5. Use this formula to verify the Cubic Feet per Hour (CFH) input determined in step 4 is correct:

$$(3600 \times \text{Gas Meter Dial Size}) / \text{Time (seconds)} = \text{Cubic Feet per Hour (CFH)}$$

3600 is used as there are 60 seconds in a minute and 60 minutes in an hour.
60x60=3600

6. Check with your local utility for actual BTU content (caloric value) of natural gas in the area (the average is 1025 BTU's).

7. Use this formula to calculate the BTU/HR input (See BTU/HR Calculation Example):

$$\text{Cubic Feet per Hour (CFH)} \times \text{BTU content of your natural gas} = \text{BTU/HR input}$$

8. Should the figure you calculated not fall within five (5) percent of the nameplate rating of the unit, adjust the gas valve pressure regulator or resize orifices. To adjust the pressure regulator on the gas valve, turn downward (clockwise) to increase pressure and input, and upward (counterclockwise) to decrease pressure and input. A properly operating unit must have the BTU per hour input and CFM of air, within the limits shown to prevent short cycling of the equipment. As the external static pressure goes up, the temperature rise will also increase. Consult the proper tables for temperature rise limitation.

BTU/HR Calculation Example:

The unit being tested takes 40 seconds for the 1 cubic foot dial to make one complete revolution. Using the chart, this translates to 90 cubic feet per hour. Based upon the assumption that one cubic foot of natural gas has 1,025 BTU's (Check with your local utility for actual BTU content), the **calculated input is 92,250 BTU's per hour.**

Furnace Nameplate Input in this example: 90,000 BTU/HR

Calculated Gas Input in this example: 92,250 BTU/HR

This example is within the 5% tolerance input and does not need adjustment.

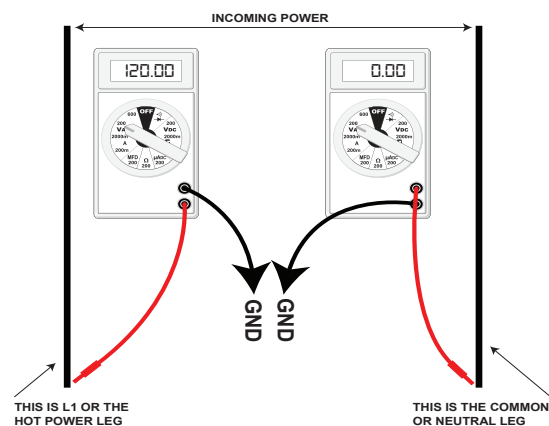
| A / GMEC96 Pressure Switch Trip Points And Usage Chart | | | | | | | | |
|--|--------------------------------------|--------------------------------|------------------------|---|---|--|--|--|
| Model | Coil Cover | | | ID Blower | | | | |
| | Set Point on Pressure Fall (PF) W.C. | Max Make Pressure On Rise W.C. | Pressure Switch Part # | Low Fire Set Point on Pressure Fall (PF) W.C. | Low Fire Max Make Pressure On Rise W.C. | High Fire Set Point on Pressure Fall (PF) W.C. | High Fire Max Make Pressure On Rise W.C. | Low / High Pressure Switch Assembly Part # |
| *MEC960303ANAA | - 0.08 ± .04 | - 0.16 | 0130F00647 | - 0.15 ± .05 | - 0.30 | - 0.40 ± .05 | - 0.55 | 0130F00643 |
| *MEC960403ANAA | - 0.08 ± .04 | - 0.16 | 0130F00647 | - 0.10 ± .05 | - 0.25 | - 0.20 ± .05 | - 0.35 | 0130F00645 |
| *MEC960603ANAA | - 0.10 ± .05 | - 0.25 | 0130F00646 | - 0.10 ± .05 | - 0.25 | - 0.25 ± .07 | - 0.40 | 0130F00645 |
| *MEC960302BNAB | - 0.08 ± .04 | - 0.16 | 0130F00486 | - 0.67 ± .05 | - 0.82 | - 1.15 ± .07 | - 1.36 | 0130F00472 |
| *MEC960402BNAA / AB | - 0.08 ± .04 | - 0.16 | 0130F00486 | - 0.72 ± .05 | - 0.87 | - 0.97 ± .05 | - 1.12 | 0130F00471 |
| *MEC960603BNAA / AB / BA | - 0.10 ± .05 | - 0.25 | 0130F00481 | - 0.92 ± .05 | - 1.07 | - 1.47 ± .07 | - 1.68 | 0130F00473 |
| *MEC960803BNAA / AB | - 0.10 ± .05 | - 0.25 | 0130F00481 | - 0.72 ± .05 | - 0.87 | - 1.47 ± .07 | - 1.68 | 0130F00474 |
| *MEC961004CNAA / AB | - 0.10 ± .05 | - 0.25 | 0130F00481 | - 0.67 ± .05 | - 0.82 | - 1.15 ± .07 | - 1.36 | 0130F00472 |
| *MEC961205DNAA / AB | - 0.10 ± .05 | - 0.25 | 0130F00481 | - 0.50 ± .05 | - 0.67 | - 1.15 ± .07 | - 1.36 | 0130F00446 |
| *CEC960403BNAA | - 0.10 ± .05 | - 0.25 | 0130F00429 | - 0.92 ± .05 | - 1.07 | - 1.47 ± .07 | - 1.68 | 0130F00435 |
| *CEC960603BNAA | - 0.10 ± .05 | - 0.25 | 0130F00429 | - 0.92 ± .05 | - 1.07 | - 1.47 ± .07 | - 1.68 | 0130F00435 |
| *CEC960803BNAA | - 0.10 ± .05 | - 0.25 | 0130F00429 | - 0.70 ± .05 | - 0.87 | - 1.47 ± .07 | - 1.68 | 0130F00436 |
| *CEC964005CNAA | - 0.10 ± .05 | - 0.25 | 0130F00429 | - 0.67 ± .05 | - 0.82 | - 1.15 ± .07 | - 1.36 | 0130F00434 |

SERVICING

As more and more electronic's are introduced to the Heating Trade, Polarization of incoming power and phasing of primary to secondary voltage on transformers becomes more important.

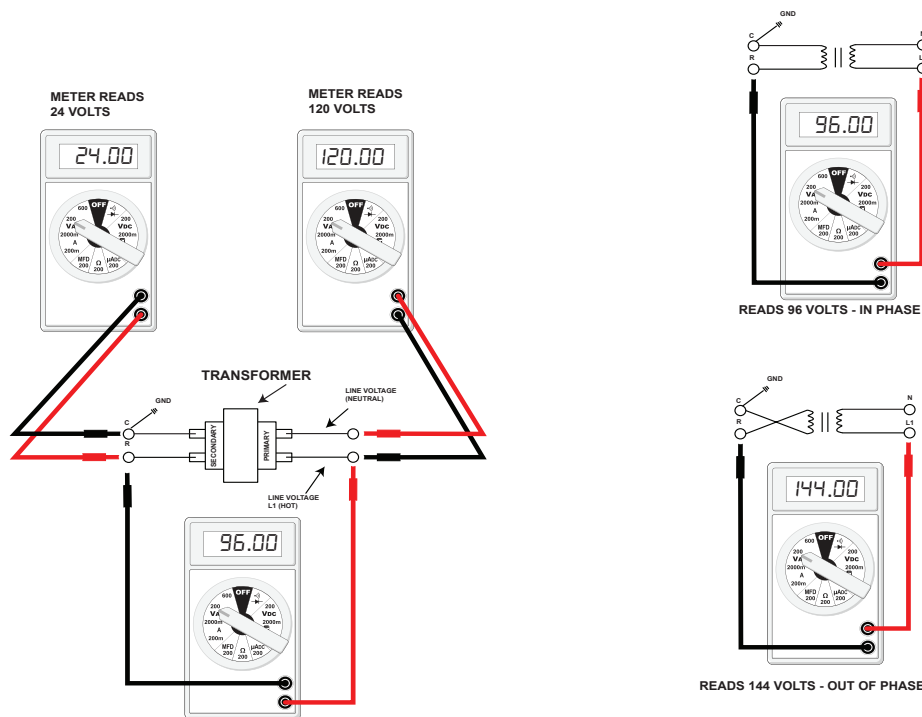
Polarization has been apparent in the Appliance industry since the introduction of the three prong plug, however, the Heating Industry does not use a plug for incoming power, but is hard wired.

Some of the electronic boards being used today, with flame rectification, will not function properly and/or at all without polarization of incoming power. Some also require phasing between the primary and secondary sides of step-down transformers.



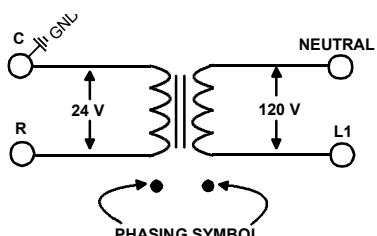
These then should be wired to the furnace accordingly.

CHECKING FOR PHASING - PRIMARY TO SECONDARY OF UNMARKED TRANSFORMERS*



If meter reads approximately 96 volts - the primary to secondary are in phase - if reads approximately 144 volts out of phase - reverse low voltage wires.

***NOTE:** For flame rectification the common side of the secondary voltage (24 V) is cabinet grounded. If you were to bench test a transformer the primary neutral and secondary common must be connected together for testing purposes.





Some transformers will display phasing symbols as shown in the illustration to the left to assist in determining proper transformer phasing.

Checking for polarization and phasing should become a habit in servicing. Let's start now.

NOTE: Newer integrated ignition controls have a diagnostic flash code for reversed polarity (Refer to *Troubleshooting-Diagnostic Chart* for LED Codes).

SERVICING

CHECKING VOLTAGE

| | |
|---|---|
|  WARNING |  |
| HIGH VOLTAGE DISCONNECT ALL POWER BEFORE SERVICING OR CHANGING ANY ELECTRICAL WIRING. MULTIPLE POWER SOURCES MAY BE PRESENT. FAILURE TO DO SO MAY CAUSE PROPERTY DAMAGE, PERSONAL INJURY OR DEATH. | |

1. Remove cover from the Junction Box and gain access to incoming power lines.

With Power ON:

| |
|--|
|  WARNING |
| LINE VOLTAGE NOW PRESENT |

2. Using a voltmeter, measure the voltage across the hot and neutral connections.

NOTE: To energize the furnace, the Door Interlock Switch must be engaged at this point.

3. No reading - indicates open wiring, open fuse, no power, or faulty Door Interlock Switch from unit to fused disconnect service. Repair as needed.
4. With ample voltage at line voltage connectors, energize the furnace blower motor by jumpering terminals R to G on the integrated ignition control.
5. With the blower motor in operation, the voltage should be 115 volts \pm 10 percent.
6. If the reading falls below the minimum voltage, check the line wire size. Long runs of undersized wire can cause low voltage. If wire size is adequate, notify the local power company of the condition.
7. After completing check and/or repair, replace Junction Box cover and reinstall the service panel doors.
8. Turn on electrical power and verify proper unit operation.

CHECKING WIRING

| |
|--|
|  WARNING |
| DISCONNECT ALL POWER BEFORE SERVICING. |

1. Check wiring visually for signs of overheating, damaged insulation and loose connections.
2. Use an ohmmeter to check continuity of any suspected open wires.
3. If any wires must be replaced, replace with AWM, 105°C. 2/64 thick insulation of the same gauge or its equivalent.

CHECKING THERMOSTAT, WIRING

| |
|--|
|  WARNING |
| DISCONNECT ALL POWER BEFORE SERVICING. |

1. Remove the blower compartment door to gain access to the thermostat low voltage wires located at the furnace integrated control module terminals.
2. Remove the thermostat low voltage wires at the furnace control panel terminal board.
3. Jumper terminals R to W (or W1 and W2 for two-stage models) on the integrated ignition control.

With Power On (and Door Interlock Switch closed):

| |
|--|
|  WARNING |
| LINE VOLTAGE NOW PRESENT |

4. Induced Draft Motor must run and pull in pressure switch.
5. If the hot surface ignitor heats and at the end of the ignitor warm-up period the gas valve opens and the burners ignite, the trouble is in the thermostat or wiring.
6. With power off, check the continuity of the thermostat and wiring. Repair or replace as necessary.

If checking the furnace in the air conditioning mode, proceed as follows.

7. With power off, Jumper terminals R to Y
8. Turn on the power.
9. If the furnace blower motor starts and the condensing unit runs, then the trouble is in the thermostat or wiring. Repair or replace as necessary.
10. After completing check and/or repair of wiring and check and/or replacement of thermostat, reinstall blower compartment door.
11. Turn on electrical power and verify proper unit operation.

HEATING ANTICIPATOR


The heating anticipator on older thermostats is a wire wound adjustable heater which is energized during the "ON" cycle to help prevent overheating of the conditioned space.

The anticipator is a part of the thermostat and if it should fail for any reason, the thermostat must be replaced. Modern thermostats do not have this type of heat anticipator. Many have a selector switch to adjust the number of cycles per hour.

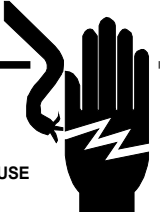
CHECKING TRANSFORMER AND CONTROL CIRCUIT

A step-down transformer 120 volt primary to 24 volt secondary, 40 VA (Heating and Cooling Models) supplies ample capacity of power for either operation.

SERVICING

**WARNING**

HIGH VOLTAGE
DISCONNECT **ALL** POWER BEFORE SERVICING OR CHANGING ANY ELECTRICAL WIRING. **MULTIPLE POWER SOURCES MAY BE PRESENT. FAILURE TO DO SO MAY CAUSE PROPERTY DAMAGE, PERSONAL INJURY OR DEATH.**



1. Remove blower compartment door to gain access to the thermostat low voltage wires located at the furnace integrated control module.
2. Remove the thermostat low voltage wires at the furnace integrated control module terminals.

With Power On (and Door Interlock Switch closed):


**WARNING**

LINE VOLTAGE NOW PRESENT


3. Use a voltmeter, check voltage across terminals R and C. Must read 24 VAC.
4. No voltage indicates faulty transformer, open fuse, bad wiring, bad splice, or open door interlock switch.
5. Check transformer primary voltage at incoming line voltage connections, fuse, splices, and blower door interlock switch.
6. If line voltage is available to the primary side of transformer and not at secondary side, the transformer is inoperative. Replace.
7. After completing check and/or replacement of transformer and check and/or repair of control circuit, reinstall blower compartment door.
8. Turn on electrical power and verify proper unit operation.

**WARNING**

LINE VOLTAGE NOW PRESENT

**WARNING**

HIGH VOLTAGE
DISCONNECT **ALL** POWER BEFORE SERVICING OR INSTALLING THIS UNIT. **MULTIPLE POWER SOURCES MAY BE PRESENT. FAILURE TO DO SO MAY CAUSE PROPERTY DAMAGE, PERSONAL INJURY OR DEATH.**



CHECKING AIR CIRCULATOR BLOWER MOTOR (MULTI-SPEED ECM MOTOR)

**WARNING**

DISCONNECT ALL POWER BEFORE SERVICING.

1. Remove blower compartment door to gain access to the circulator blower motor and integrated ignition control.
2. Check for any obstruction that would keep the fan wheel / fan motor from turning.
3. Check wiring, the motor has two wiring harnesses, a main harness and a control harness. The main pin harness has:

White neutral wire connected to the Neutral terminal on the control board.

Black wire connected to the CIRC H terminal on the control board.

Red wire connected to the COM terminal, which is a female spade connection next to the T1 – T4 wires on the control board.

Green ground wire connected to cabinet ground

The control harness has:

Blue wire connected to T1 on the control board.

Red wire connected to T2 on the control board.

Orange wire connected to T3 on the control board.

Black wire connected to T4 on the control board.

The multi-speed ECM motor requires a line voltage power supply (black connected to CIRC H and white connected to neutral on the control board) as well as a signal on one of the speed taps (T1-T4).

The speed tap voltage is D.C. and can vary depending on S2 DIP switch selection. The voltage reading from any one of the speed taps is referenced between the female COM terminal next to the speed taps on the control board. These voltages will range from 3-15 vDC depending upon how the dipswitches are set.

CHECKING DUCT STATIC

The maximum and minimum allowable external static pressures are found in the specification section. These tables also show the amount of air being delivered at a given static by a given motor speed or pulley adjustment.

The furnace motor cannot deliver proper air quantities (CFM) against statics other than those listed.

Too great of an external static pressure will result in insufficient air that can cause excessive temperature rise, resulting in limit tripping, etc. Whereas not enough static may result in motor overloading.

To determine proper air movement, proceed as follows:

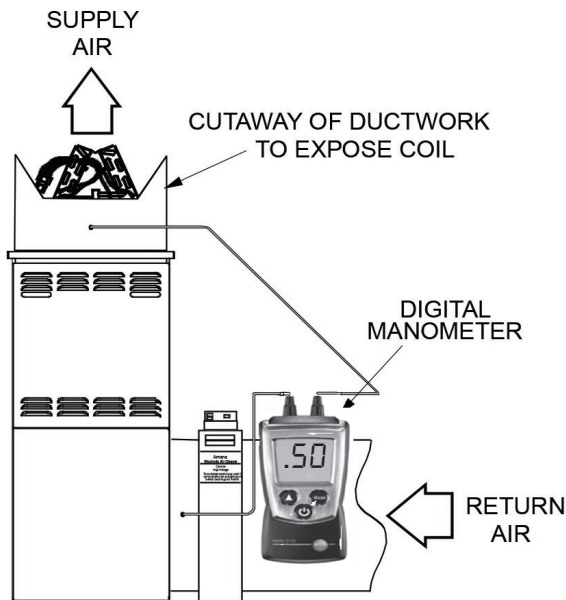
1. With clean filters in the furnace, use a draft gauge (inclined manometer) to measure the static pressure of the return duct at the inlet of the furnace. (Negative Pressure)
2. Measure the static pressure of the supply duct. (Positive Pressure)
3. Add the two (2) readings together for total external static pressure.

NOTE: Both readings may be taken simultaneously and read directly on the manometer if so desired. If an air conditioner coil or Electronic Air Cleaner is used in conjunction with the furnace, the readings must also include these components, as shown in the following drawing.

SERVICING

4. Consult proper tables for the quantity of air.

If the total external static pressure exceeds the minimum or maximum allowable statics, check for closed dampers, registers, undersized and/or oversized poorly laid out duct work.



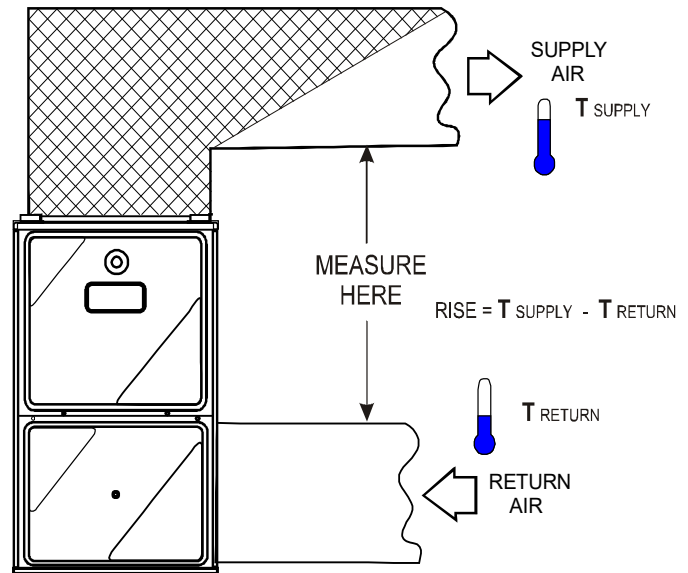
Checking Static Pressure

CHECKING TEMPERATURE RISE

The more air (CFM) being delivered through a given furnace, the less the rise will be; so the less air (CFM) being delivered, the greater the rise. The temperature rise should be adjusted in accordance to a given furnace specifications and its external static pressure. An incorrect temperature rise may result in condensing in or overheating of the heat exchanger. An airflow and temperature rise table is provided in the blower performance specification section. Determine and adjust temperature rise as follows:

1. Operate furnace with burners firing for approximately ten minutes. Check BTU input to furnace - do not exceed input rating stamped on rating plate. Ensure all registers are open and all duct dampers are in their final (fully or partially open) position.
2. Place thermometers in the return and supply ducts as close to the furnace as possible. Thermometers must not be influenced by radiant heat by being able to "see" the heat exchanger.

CROSS-HATCHED AREA SUBJECTED TO RADIANT HEAT. DO NOT MEASURE SUPPLY AIR TEMPERATURE IN THIS AREA.

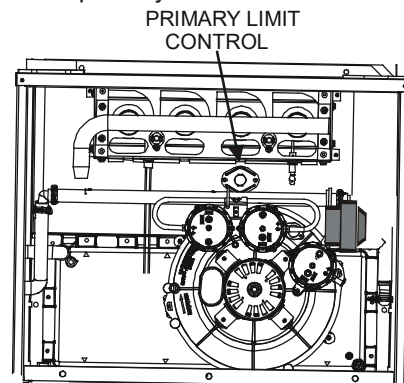


Checking Temperature Rise

3. Subtract the return air temperature from the supply air temperature to determine the air temperature rise. Allow adequate time for thermometer readings to stabilize.
4. Adjust temperature rise by adjusting the circulator blower speed. Increase blower speed to reduce temperature rise. Decrease blower speed to increase temperature rise. Refer to *Circulator Blower Speed* section in the Product Design section of this manual for speed changing details. Temperature rise is related to the BTUH output of the furnace and the amount of air (CFM) circulated over the heat exchanger. Measure motor current draw to determine that the motor is not overloaded during adjustments.

CHECKING PRIMARY LIMIT CONTROL

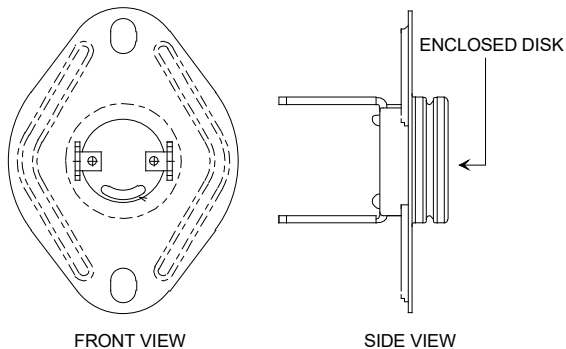
All primary limit controls are nonadjustable, automatic reset, bi-metal type limit control. Refer to the following drawing for the location of the primary limit.



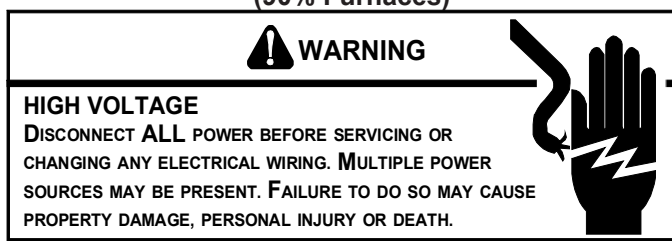
Primary Limit Control Location
(90% Upflow Furnace Shown)

SERVICING

The following drawing illustrates the style of limit switches used on the 90% furnaces.



**Primary Limit Control Style
(90% Furnaces)**



1. Remove burner compartment door to gain access to the primary limit.
2. Remove low voltage wires at limit control terminals.
3. With an ohmmeter, test between these two terminals as shown in the following drawing. The ohmmeter should read continuous unless heat exchanger temperature is above limit control setting. If not as above, replace the control.

LIMIT FAULT CODES

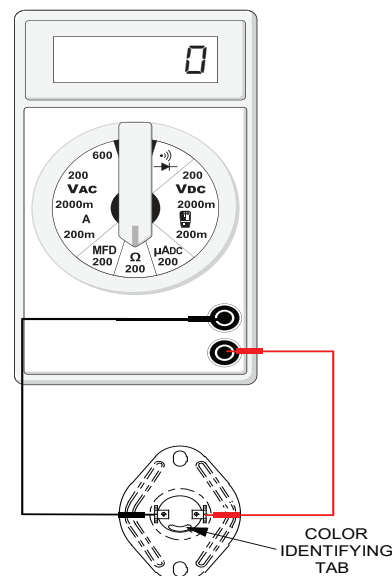
If the control detects the high limit circuit open, the RED LED will flash FOUR times and energize the inducer and indoor blower.

If the limit circuit opens five times within a single call for heat, the furnace will go into lockout for one hour. The RED LED will display a FOUR flash code during this time. The control board can be reset by cycling 115 volt power to the furnace.

If the limit circuit opens and does not close within five minutes, the control assumes the blower has failed the RED LED will flash ELEVEN times.

If the limit circuit opens and does not close within fifteen minutes, the control assumes the manual rollout or fuse has opened and the RED LED will flash FIVE times. The control will enter a one hour lockout and the inducer will run continuously.

In an open limit condition the red LED will flash as described above but the error code will not be stored in memory until the limit resets or until 15 minutes has elapsed. So if the limit resets in less than 5 minutes a four flash code will be stored. If the limit resets in more than 5 but less than 15 minutes, an eleven flash code will be stored. If the limit is still open after 15 minutes, a five flash code will be stored.



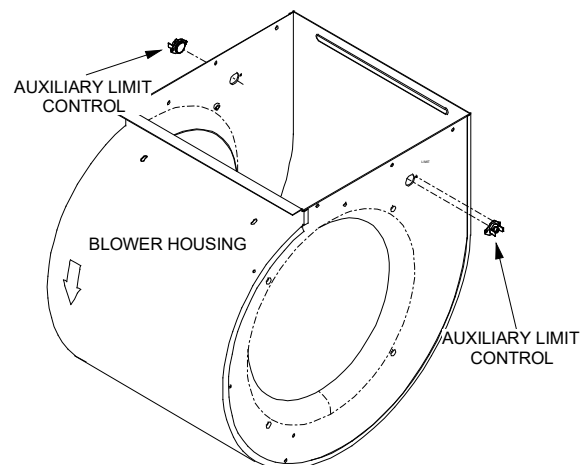
Testing Primary Limit Control

4. After completing check and/or replacement of primary limit control, reinstall burner compartment door.
5. Turn on electrical power and verify proper unit operation.

CHECKING AUXILIARY LIMIT CONTROL


The auxiliary limit control is designed to prevent furnace operation in case of main blower failure in horizontal installations. It may also open if the power supply is interrupted while the furnace is firing.


The auxiliary limit control is suitable for both horizontal right and horizontal left installations. Regardless of airflow direction, it does not need to be relocated. The (2) two auxiliary limits are located on the blower housing (one on each side), as shown in the following illustration.



Auxiliary Limit Control Location

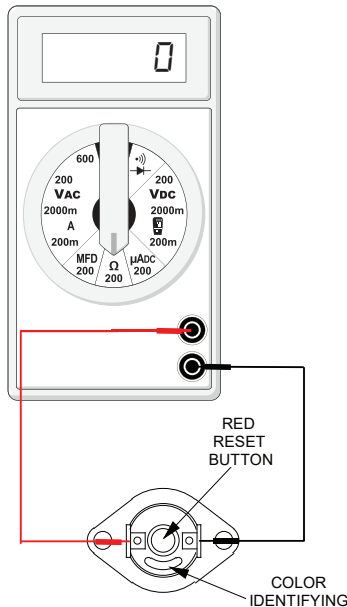
SERVICING


WARNING




HIGH VOLTAGE
DISCONNECT ALL POWER BEFORE SERVICING OR INSTALLING THIS UNIT. MULTIPLE POWER SOURCES MAY BE PRESENT. FAILURE TO DO SO MAY CAUSE PROPERTY DAMAGE, PERSONAL INJURY OR DEATH.

1. Remove blower compartment door to gain access to the auxiliary.
2. Remove the wires from the auxiliary limit control terminals.
3. Using an ohmmeter, test for continuity across the two terminals.



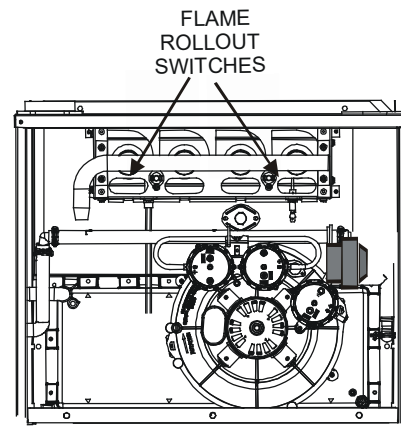
Testing Auxiliary Limit Control


WARNING

TO AVOID POSSIBLE FIRE, ONLY RESET THE AUXILIARY LIMIT CONTROL ONCE. IF IT SHOULD OPEN A SECOND TIME, A QUALIFIED SERVICER MUST DETERMINE WHY THE AUXILIARY LIMIT OPENED BEFORE RESETTNG AGAIN.

CHECKING FLAME ROLLOUT CONTROL

A temperature activated manual reset control is mounted to the manifold assembly as shown in the following illustration.



**Flame Rollout Switch Location
 (90% Upflow Furnace Shown, Counterflow Similar)**

The control is designed to open should a flame roll out occur. An over firing condition or flame impingement on the heat shield may also cause the control to open. If the rollout control opens, the air circulation blower will run continuously.



WARNING

LINE VOLTAGE NOW PRESENT


1. Remove the burner compartment door to gain access to the rollout switch(es) mounted to burner bracket.
2. Reset the manual roll out switch
3. Remove wires from roll out switch
4. Using an ohmmeter, check for continuity across the switch.
5. If the switch will not close after manually resetting, it must be replaced.
6. Measure the voltage between each side of the rollout control and ground during the ignition attempt. If a roll out switch has tripped, it is important to find out why. Possible causes could be flame impingement, orifice plate out of position, burners with excessive cross-over slot dimension, over-firing, improper orifices, improper gas pressure, air leaking from around the heat exchanger into the burner compartment, air leaking through the heat exchanger itself.
7. After check and/or replacement of rollout switch, reinstall burner compartment door and verify proper unit operation.

SERVICING

INDUCED DRAFT BLOWER MOTOR

**WARNING**

HIGH VOLTAGE
DISCONNECT **ALL** POWER BEFORE SERVICING OR INSTALLING THIS UNIT. MULTIPLE POWER SOURCES MAY BE PRESENT. FAILURE TO DO SO MAY CAUSE PROPERTY DAMAGE, PERSONAL INJURY OR DEATH.



1. Remove burner compartment door to gain access to the induced draft blower motor.
2. Disconnect the motor wire leads from its connection point at the induced draft motor.
3. Using a ohmmeter, test for continuity between each of the motor leads.
4. Touch one probe of the ohmmeter to the motor frame (ground) and the other probe in turn to each lead.
If the windings do not test continuous or a reading is obtained to ground, replace the motor.
5. If the windings have a continuity reading, reconnect wires. Turn power on to the furnace and turn the thermostat on in the heating mode. Check voltage for 115V at the induced draft motor terminals during the trial for ignition. If you have 115V and the motor does not run, replace the induced draft motor.
6. After completing check and/or replacement of induced draft motor, reinstall burner compartment door.
7. Turn on electrical power and verify proper unit operation.

CHECKING GAS VALVE (Redundant)

A combination redundant operator type gas valve which provides all manual and automatic control functions required for gas fired heating equipment is used.

The valve provides control of main burner gas flow, pressure regulation, and 100 percent safety shut-off.

**WARNING**

DISCONNECT ALL POWER BEFORE SERVICING

Two stage gas valves always require 24 volts between common and low fire (main coil) to open. Also, the furnace front cover pressure switch is wired in series with the low (main) solenoid of the gas valve. In the event of a non functioning gas valve, always check the front cover pressure switch. Also see section S-307 on Checking Gas Pressure and section S-310 on Checking Pressure Switches

CHECKING MAIN BURNERS

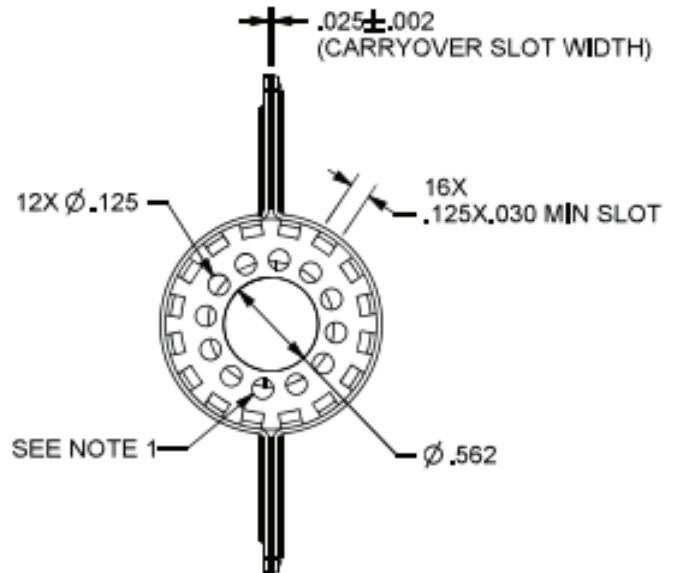
BURNERS

Burners have been redesigned for 34.5" chassis furnaces. Overall length and width dimensions remain the same as 40" model burners. The burners used 34.5" models have burner

head insert with larger diameter center hole and a larger number of surrounding holes.

The main burners are used to provide complete combustion of various fuels in a limited space, and transfer this heat of the burning process to the heat exchanger.

Proper ignition, combustion, and extinction are primarily due to burner design, orifice sizing, gas pressure, primary and secondary air, vent and proper seating of burners.



34.5" Burner

**WARNING**

DISCONNECT ALL GAS AND ELECTRICAL POWER SUPPLY.

In checking main burners, look for signs of rust, oversized and undersized carry over ports restricted with foreign material, etc, burner cross-over slots should not be altered in size.

CHECKING ORIFICES

*MEC96/*CEC96 model furnaces have factory installed #45 natural gas orifices (except *mec/*CEC96030 which has #50).

The only time resizing is required is when a reduction in firing rate is required for an increase in altitude or a furnace is being converted for use with LP gas.

Orifices should be treated with care in order to prevent damage. They should be removed and installed with a box-end wrench in order to prevent distortion. In no instance should an orifice be peened over and redrilled. This will change the angle or deflection of the vacuum effect or entraining of primary air, which will make it difficult to adjust the flame properly. This same problem can occur if an orifice spud of a different length is substituted.

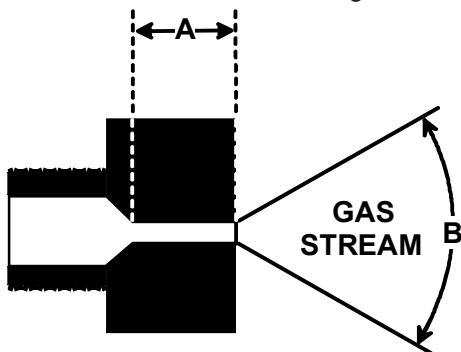
SERVICING



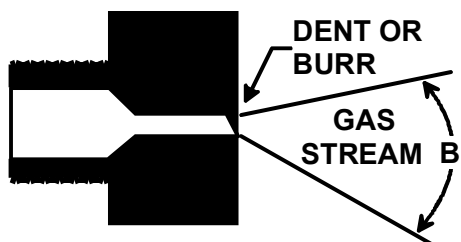
WARNING

DISCONNECT ALL GAS AND ELECTRICAL POWER SUPPLY.

1. Check orifice visually for distortion and/or burrs.
2. Check orifice size with orifice sizing drills.



The length of Dimension "A" determines the angle of Gas Stream "B".



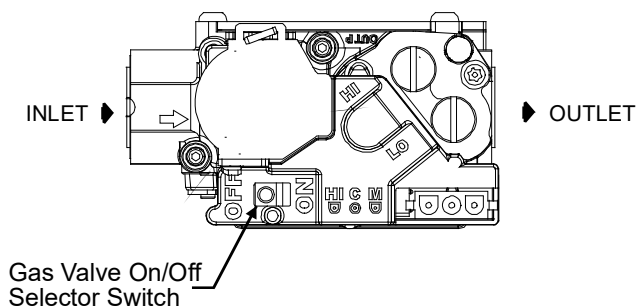
A dent or burr will cause a severe deflection of the gas stream.

CHECKING GAS PRESSURE

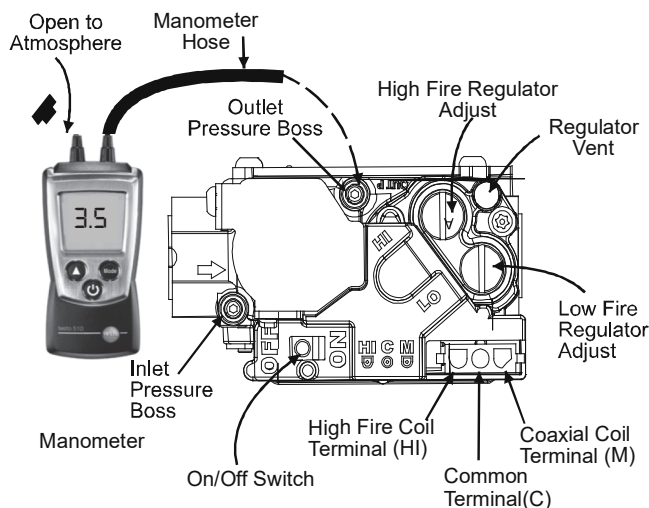
Gas Supply Pressure Measurement

GAS PRESSURE TEST

The line pressure supplied to the gas valve must be within the range specified below. The supply pressure can be measured at the gas valve inlet pressure tap or at a hose fitting installed in the gas piping drip leg. The supply pressure must be measured with the burners operating. To measure the gas supply pressure, use the following procedure.



White-Rodgers Model 36J54 (Two-Stage)



White-Rodgers Model 36J54 Connected to Manometer

1. Turn OFF gas to furnace at the manual gas shutoff valve external to the furnace.
2. Connect a calibrated water manometer (or appropriate gas pressure gauge) at either the gas valve inlet pressure tap or the gas piping drip leg. See White-Rodgers 36J54 gas valve figure for location of inlet pressure tap.

| INLET GAS SUPPLY PRESSURE | | |
|---------------------------|---------------------|---------------------|
| Natural Gas | Minimum: 4.5" w.c. | Maximum: 10.0" w.c. |
| Propane Gas | Minimum: 11.0" w.c. | Maximum: 13.0" w.c. |

NOTE: If measuring gas pressure at the drip leg, a field-supplied hose barb fitting must be installed prior to making the hose connection. If using the inlet pressure tap on the White-Rodgers 36J54 gas valve, then use the 36G/J Valve Pressure Check Kit, Part No. 0151K00000S.

3. Turn ON the gas supply and operate the furnace and all other gas consuming appliances on the same gas supply line.
4. Measure furnace gas supply pressure with burners firing. Supply pressure must be within the range specified in the *Inlet Gas Supply Pressure* table.

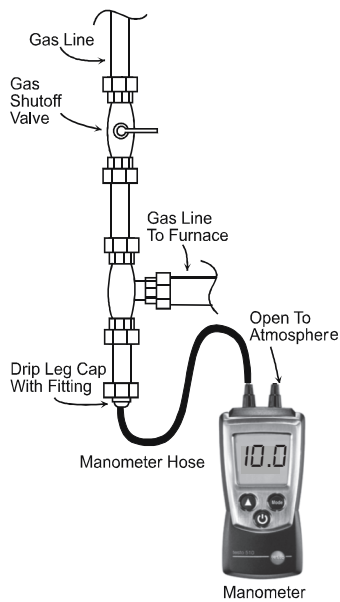
If supply pressure differs from table, make the necessary adjustments to pressure regulator, gas piping size, etc., and/or consult with local gas utility.

5. Turn OFF gas to furnace at the manual shutoff valve and disconnect manometer. Reinstall plug before turning on gas to furnace.
6. Turn OFF any unnecessary gas appliances stated in step 3.

GAS MANIFOLD PRESSURE MEASUREMENT AND ADJUSTMENT

Only small variations in gas pressure should be made by adjusting the gas valve pressure regulator. The manifold pressure must be measured with the burners operating. To measure and adjust the manifold pressure, use the following procedure.

SERVICING



Measuring Inlet Gas Pressure (Alt. Method)



CAUTION

TO PREVENT UNRELIABLE OPERATION OR EQUIPMENT DAMAGE, THE GAS MANIFOLD PRESSURE MUST BE AS SPECIFIED ON THE UNIT RATING PLATE. ONLY MINOR ADJUSTMENTS SHOULD BE MADE BY ADJUSTING THE GAS VALVE PRESSURE REGULATOR.

1. Turn OFF gas to furnace at the manual gas shutoff valve external to the furnace.
2. Turn off all electrical power to the system.
3. Outlet pressure tap connections:
White-Rodgers 36J54 valve: Back outlet pressure test screw (inlet/outlet pressure tap) out one turn (counterclockwise, not more than one turn).
4. Attach a hose and manometer to the outlet pressure tap (White-Rodgers valve).
5. Turn ON the gas supply.
6. Turn on power and close thermostat "R" and "W1" contacts to provide a call for low stage heat.
7. Measure the gas manifold pressure with burners firing. Adjust manifold pressure using the *Manifold Gas Pressure* table shown below.
8. Remove regulator cover screw from the low (LO) outlet pressure regulator adjust tower and turn screw clockwise to increase pressure or counterclockwise to decrease pressure. Replace regulator cover screw.
9. Close thermostat "R", "W1" and "W2" contacts to provide a call for high stage heat.
10. Remove regulator cover screw from the high (HI) outlet pressure regulator adjust tower and turn screw clockwise to increase pressure or counterclockwise to decrease pressure. Replace regulator cover screw.
11. Turn off all electrical power and gas supply to the system.

12. Remove the manometer hose from the hose barb fitting or outlet pressure tap.
13. Replace outlet pressure tap:
White-Rodgers 36J54 valve: Turn outlet pressure test screw in to seal pressure port (clockwise, 7 in-lb minimum).
14. Turn on electrical power and gas supply to the system.
15. Close thermostat contacts "R" and "W1/W2" to energize the valve.

| Manifold Gas Pressure | | | |
|-----------------------|------------|------------------|------------|
| Gas | | Range | Nominal |
| Natural | Low Stage | 1.6 - 2.2" w.c. | 1.9" w.c. |
| | High Stage | 3.2 - 3.8" w.c. | 3.5" w.c. |
| Propane | Low Stage | 5.7 - 6.3" w.c. | 6.0" w.c. |
| | High Stage | 9.7 - 10.3" w.c. | 10.0" w.c. |

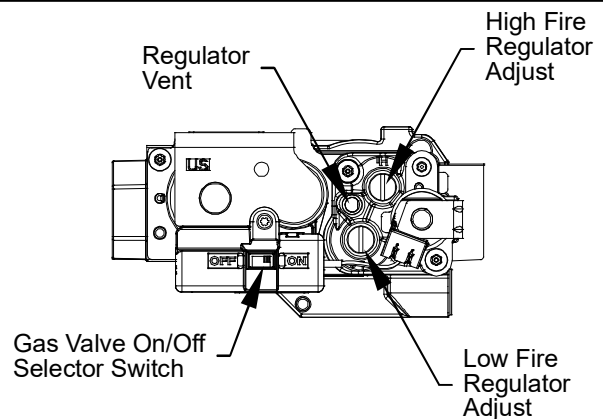
Using a leak detection solution or soap suds, check for leaks at outlet pressure tap plug (Honeywell valve) or screw (White-Rodgers valve). Bubbles forming indicate a leak. SHUT OFF GAS AND REPAIR ALL LEAKS IMMEDIATELY!

NOTE: For gas to gas conversion, consult your dealer for appropriate conversion.



CAUTION

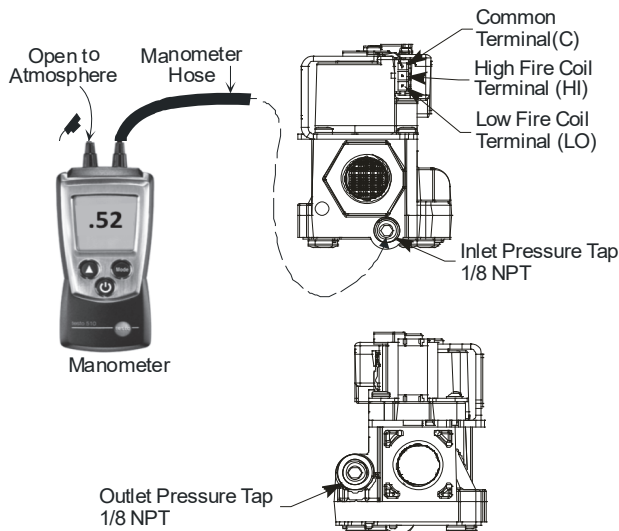
TO PREVENT UNRELIABLE OPERATION OR EQUIPMENT DAMAGE, THE INLET GAS SUPPLY PRESSURE MUST BE AS SPECIFIED ON THE UNIT RATING PLATE WITH ALL OTHER HOUSEHOLD GAS FIRED APPLIANCES OPERATING.



Honeywell Model VR9205 (Two-Stage)

Measuring Gas Pressure: Two-Stage Valves Cont'd

SERVICING



Honeywell Model VR9205 Connected to Manometer

1. Remove regulator cover screw from the low (LO) outlet pressure regulator adjust tower and turn screw clockwise to increase pressure or counterclockwise to decrease pressure. Replace regulator cover screw.
 - a. Close thermostat "R" and "W" contacts to provide a call for heat.
 - b. Remove regulator cover screw from the high (HI) outlet pressure regulator adjust tower and turn screw clockwise to increase pressure or counterclockwise to decrease pressure. Replace regulator cover screw.
 - c. Turn off all electrical power and gas supply to the system.
 - d. Remove the manometer hose from the outlet pressure boss.
 - e. Remove the 1/8" NPT hose barb fitting from the outlet pressure tap. Replace the outlet pressure boss plug and seal with a high quality thread sealer.



WARNING

HIGH VOLTAGE

DISCONNECT ALL ELECTRICAL POWER AND SHUT OFF GAS SUPPLY BEFORE SERVICING OR INSTALLING.

2. Turn on gas to furnace and check for leaks. If leaks are found, repair and then reinstall burner compartment door.
3. Turn on electrical power and verify proper unit operation. Make sure furnace operates at the proper manifold pressure at both high and low stage outputs.

Manifold Gas Pressure

| Gas | Rate | Range | Nominal |
|-------------|------------|------------------|-----------|
| Natural Gas | High Stage | 3.2 to 3.8" w.c. | 3.5" w.c. |
| | Low Stage | 1.6 to 2.2" w.c. | 1.9" w.c. |

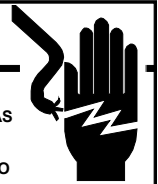


WARNING

HIGH VOLTAGE

DISCONNECT ALL ELECTRICAL POWER AND SHUT OFF GAS SUPPLY BEFORE SERVICING OR INSTALLING THIS UNIT.

MULTIPLE POWER SOURCES MAY BE PRESENT. FAILURE TO DO SO MAY CAUSE PROPERTY DAMAGE, PERSONAL INJURY OR DEATH.



WARNING

HIGH VOLTAGE

DISCONNECT ALL ELECTRICAL POWER AND SHUT OFF GAS SUPPLY BEFORE SERVICING OR INSTALLING.

Manifold Gas Pressure

| Gas | Rate | Range | Nominal |
|-------------|------------|-------------------|------------|
| Propane Gas | High Stage | 9.7 to 10.3" w.c. | 10.0" w.c. |
| | Low Stage | 5.7 to 6.3" w.c. | 6.0" w.c. |

CHECKING HOT SURFACE IGNITOR

120V Silicon Nitride Ignitor - *M/CEC96 use a 120V silicon nitride igniter for ignition. The normal operating temperature is approximately 2156°F - 2678°F. At room temperature the ignitor ohm reading should be from 37-68 ohms.

7. Place unit in heating cycle, measure current draw of ignitor during preheat cycle.
The steady state current at 120V is 0.37 to 0.68 amps.
8. After checking and/or replacing of hot surface ignitor, reinstall burner compartment door and verify proper unit operation.

CHECKING FOR FLASHBACK

Flashback will also cause burning in the burner venturi, but is caused by the burning speed being greater than the gas-air flow velocity coming from a burner port.

Flashback may occur at the moment of ignition, after a burner heats up or when the burner turns off. The latter is known as extinction pop.

Since the end results of flashback and delayed ignition can be the same (burning in the burner venturi) a definite attempt should be made to determine which has occurred.

If flashback should occur, check for the following:

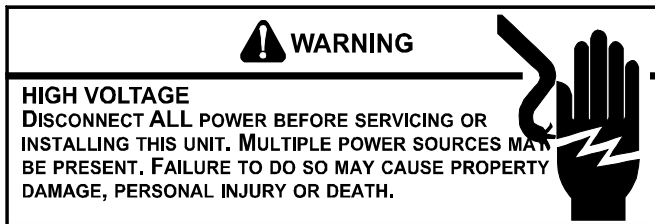
1. Improper gas pressure - adjust to proper pressure (See *S-307 CHECKING GAS PRESSURE*).
2. Check burner for proper alignment and/or replace burner.
3. Improper orifice size - check orifice for obstruction.

CHECKING PRESSURE SWITCH

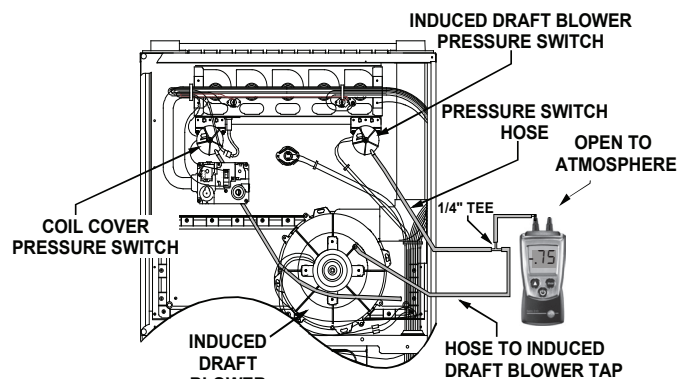
The pressure control is a safety device to prevent the combustion cycle from occurring with inadequate venting caused by a restricted or blocked vent pipe. In addition to the inducer pressure switch, this furnace has a "front cover pressure switch" wired in series with the gas valve. This

SERVICING

pressure switch keeps the gas valve from opening in the event of condensate backing up in the secondary heat exchanger. This could occur from improperly connected drains or a plugged drain tube.



1. Remove burner compartment door to gain access to pressure switch(es).
2. Remove wires from the pressure switch(es) electrical terminals.
3. Remove the pressure control hose from the control and interconnect with an inclined manometer as shown in the following figures.
4. With an ohm meter connected across the pressure switch terminals; with the inducer running the switch should close and the ohm meter should show a complete circuit across the pressure switch. If the switch is not closed, compare the negative pressure to the closing point specified for the particular switch. Either the switch is defective or the inducer / venting system is inadequate.



**Blower Pressure Switch
Negative Pressure Measurement**

HIGH ALTITUDE APPLICATION (USA)

The furnace as shipped requires no change to run between 0 - 7500 feet. Do not attempt to increase the firing rate by changing orifices or increasing the manifold pressure below 7500 feet. This can cause poor combustion and equipment failure. High altitude installations above 7500 feet may require both a pressure switch and an orifice change. These changes are necessary to compensate for the natural reduction in the density of both the gasfuel and the combustion air at higher altitude.

For installations above 7500 feet, please refer to your distributor for required kit(s). Contact the distributor for a tabular listing of appropriate manufacturer's kits for propane gas and/or high altitude installations. The indicated kits must be used to insure safe and proper furnace operation. All conversions must be performed by a qualified installer, or

service agency.

In some areas the gas supplier may artificially derate the gas in an effort to compensate for the effects of altitude. If the gas is artificially derated the appropriate orifice size must be determined based on the BTU/ft³ content of the derated gas and the altitude. Refer to the National Fuel Gas Code, NFPA 54/ANSI Z223.1, and information provided by the gas supplier to determine the proper orifice size.

CHECKING FOR DELAYED IGNITION

Delayed ignition is a delay in lighting a combustible mixture of gas and air which has accumulated in the combustion chamber.

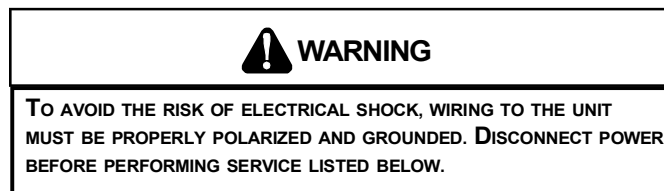
Furnace design makes this extremely unlikely unless safety controls have been by-passed or tampered with. Never by-pass or alter furnace controls.

If delayed ignition should occur, the following should be checked:

1. Improper gas pressure - adjust to proper pressure (See S-307 CHECKING GAS PRESSURE).
2. Improper burner positioning - burners should be in locating slots, level front to rear and left to right.
3. Carry over (lighter tube or cross lighter) obstructed - clean.
4. Main burner orifice(s) deformed, or out of alignment to burner - replace.

CHECKING INTEGRATED IGNITION CONTROL BOARDS

NOTE: Failure to earth ground the furnace, reversing the neutral and hot wire connection to the line (polarity), or a high resistance connection in the neutral line may cause the control to lockout due to failure to sense flame.



The ground wire must run from the furnace all the way back to the electrical panel. Proper grounding can be confirmed by disconnecting the electrical power and measuring resistance between the neutral (white) connection and the burner closest to the flame sensor. Resistance should be less than 2 ohms.

The ignition control is a combination electronic and electromechanical device and is not field repairable. Complete unit must be replaced.



These tests must be completed within a given time frame due to the operation of the ignition control.

The ignition control is capable of diagnosing many furnace failures to help in troubleshooting. The trial for ignition period

SERVICING

is 4 seconds.

Goodman® Brand and Amana® Brand Two-Stage

1. Check for 120 volts from Line 1 (Hot) to Line 2 (Neutral) at the ignition control. No voltage, check the door switch connections and wire harness for continuity.
2. Check for 24 volts from W to C terminal on the ignition control. No voltage. Check transformer, room thermostat, and wiring.

If you have 24 volts coming off the transformer but receive approximately 13 volts on the terminal board between (C) and (R), check for blown fuse.

3. Check 120 volt outputs on the 5 pin harness.

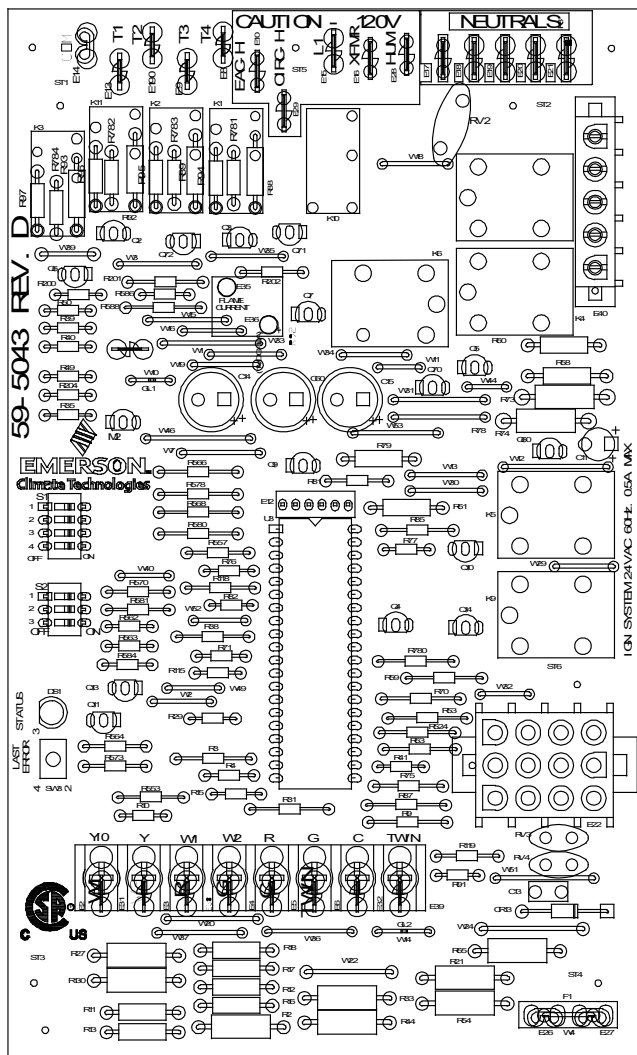
Pin 1 = HSI Hot

Pin 2 = Inducer High

Pin 3 = Inducer Low

Pin 4 = Inducer N

Pin 5 = HSI N



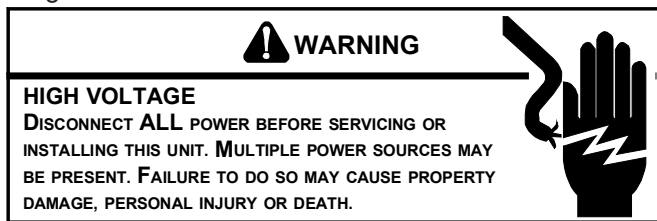
PCBBF133 Control Board

4. After the ignitor warmup time, begin checking for 24 volts to the gas valve. Voltage will be present for four seconds only if proof of flame has been established.
5. If proof of flame was established voltage will be provided

to the air circulation blower following the heat on delay period.

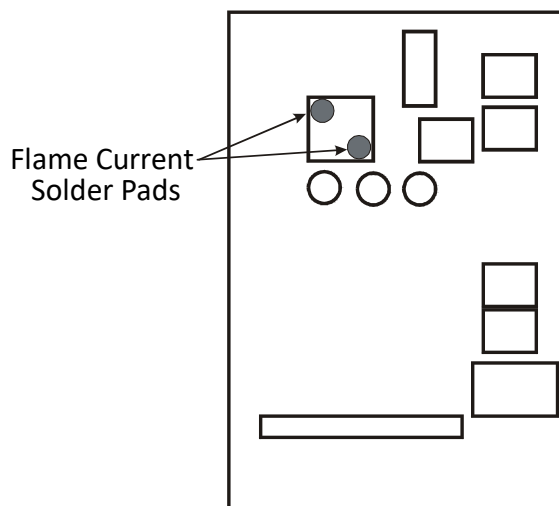
CHECKING FLAME SENSOR

A flame sensing device is used in conjunction with the ignition control module to prove combustion. If proof of flame is not present the control will de-energize the gas valve and “retry” for ignition or lockout.



Flame current can be measured in two ways:

1. Putting a D.C. microamp meter in series with the flame rod
 2. Putting a D.C. volt meter across the two solder pads in the flame current section of the control board.
- 1 D.C. volt = 1 microamp.



3. As soon as flame is established a micro-amp reading should be evident once proof of flame (micro-amp reading) is established, the hot surface ignitor will be de-energized.
4. The Integrated Ignition controls will have 1 to 4 microamps. If the micro-amp reading is less than the minimum specified, check for high resistance wiring connections, sensor to burner gap, dirty flame sensor, or poor grounding.
5. If absolutely no reading, check for continuity on all components and if good - replace ignition control module.

NOTE: Contaminated fuel or combustion air can create a nearly invisible coating on the flame sensor. This coating works as an insulator causing a loss in the flame sense signal. If this situation occurs the flame sensor must be cleaned with steel wool.

TROUBLESHOOTING

| Symptoms | Green LED Code | Amber LED Code | Red LED Code | Fault Description | Check | Cautions |
|---|------------------------|--------------------------|--------------------------|--|---|--|
| •Furnace fails to operate •Control board LED is off | •None | •None | •None | •Defective disconnect switch •defective door switch • No 115 volt power •No 24 volt power | •Determine cause and restore proper high and low volt power supply | •Confirm electrically safe condition before proceeding with repairs |
| •Furnace is waiting for a call | •Solid ON | •None | •None | •Furnace is not receiving a call | •None Required | •Confirm electrically safe condition before proceeding with work |
| •Furnace fan only is running | •Rapid Flash | •None | •None | •Furnace is receiving a call for fan (24 volts on G terminal) | •None Required | •Confirm electrically safe condition before proceeding with work |
| •Normal operation with low stage call for cooling (Ylo & G) | •One repeating flash | •None | •None | •Normal operation with low stage call for cooling (Ylo & G) | •None Required | •Confirm electrically safe condition before proceeding with work |
| •Normal operation with high or single stage call for cooling (Y & G) | •Two repeating flashes | •None | •None | •Normal operation with high or single stage call for cooling (Y & G) | •None Required | •Confirm electrically safe condition before proceeding with work |
| •Normal operation with low stage call for heat (W1) | •None | •One repeating flash | •None | •Normal operation with low stage call for heat (W1) | •None Required | •Confirm electrically safe condition before proceeding with work |
| •Normal operation with high or single stage call for heat | •None | •Two repeating flashes | •None | •Normal operation with high or single stage call for heat | •None Required | •Confirm electrically safe condition before proceeding with work |
| •Furnace does not operate, three Amber flashes on control board | •None | •Three repeating flashes | •None | •W2 call present without W1 | •Faulty thermostat or thermostat wiring or improperly connected thermostat wires | •Confirm electrically safe condition before proceeding with repairs |
| •Furnace does not operate, four Amber flashes on control board | •None | •Four repeating flashes | •None | •Ylo or Y call present without G | •Faulty thermostat or thermostat wiring or improperly connected thermostat wires | •Confirm electrically safe condition before proceeding with repairs |
| •Furnace does not operate, rapid Amber flashes on control board | •None | •Rapid | •None | •Low flame sense current | •Dirty / coated flame rod, poor flame, improper gas pressure, poor flame sense wire or connections | •Clean flame rod with steel wool. Confirm electrically safe condition before proceeding with repairs |
| •Furnace does not operate, one Red flash on control board | •None | •None | •One repeating flash | •Flame sensed when no flame should be present | •Gas valve stuck open, improper wiring to gas valve, shorted flame rod or wire | •Confirm electrical and gas safe conditions before proceeding with repairs |
| •Furnace does not operate, two Red flashes on control board, possible inducer operation | •None | •None | •Two repeating flashes | •Pressure switch stuck closed | •Faulty pressure switch, pressure switch wires shorted, control board inducer relay stuck closed | •Confirm electrically safe condition before proceeding with repairs |
| •Furnace does not operate, three Red flashes on control board | •None | •None | •Three repeating flashes | •Low fire pressure switch stuck open | •Faulty pressure switch, pressure switch or tubing or wiring / connection, control board inducer relay failed, vent pipe restriction / excessive elbows or length | •Confirm electrically safe condition before proceeding with repairs |

TROUBLESHOOTING

| Symptoms | Green LED Code | Amber LED Code | Red LED Code | Fault Description | Check | Cautions |
|---|----------------|----------------|---------------------------|--|---|--|
| •Furnace does not operate, four Red flashes on control board | •None | •None | •Four repeating flashes | •Open limit circuit, main limit, aux limit, or roll out switch | •Temperature rise, duct static, gas pressure, burner alignment, orifice plate position, wiring to all limits | •Confirm electrically safe condition before proceeding with repairs |
| •Furnace does not operate, five Red flashes on control board | •None | •None | •Five repeating flashes | •Limit & rollout circuit open for 15 minutes. Open control board fuse or rollout switch | •Control board fuse, Temperature rise, duct static, gas pressure, burner alignment, orifice plate position, wiring to all limits | •Confirm electrically safe condition before proceeding with repairs |
| •Furnace does not operate, six Red flashes on control board | •None | •None | •Six repeating flashes | •Pressure switch cycling lockout, pressure switch has opened 5 times in the same heating cycle | •Excessive venting restriction, leaking pressure switch tubing | •Confirm electrically safe condition before proceeding with repairs |
| •Furnace does not operate, seven Red flashes on control board | •None | •None | •Seven repeating flashes | •Lockout - excessive retries from flame not being proven during trial for ignition | •Gas pressure, gas valve, front cover pressure switch, flame rod | •Confirm electrical and gas safe conditions before proceeding with repairs |
| •Furnace does not operate, eight Red flashes on control board | •None | •None | •Eight repeating flashes | •Lockout - excessive recycles from flame proving being lost after being proven | •Gas pressure, gas valve, front cover pressure switch, flame rod | •Confirm electrical and gas safe conditions before proceeding with repairs |
| •Furnace does not operate, nine Red flashes on control board | •None | •None | •Nine repeating flashes | •Improper grounding or reverse polarity | •115 volt hot & neutral supply to furnace reversed, hot wire (door switch & L1 on control board) must read 115 volts to ground & neutral. Neutral wire should measure 0 volts to ground | •Confirm electrically safe condition before proceeding with repairs |
| •Furnace does not operate, ten Red flashes on control board | •None | •None | •Ten repeating flashes | •Gas valve current detected with no call for heat | •Verify gas valve is not receiving voltage from an electrical short. If valve wiring is correct replace control board | •Confirm electrical and gas safe conditions before proceeding with repairs |
| •Furnace does not operate, eleven Red flashes on control board, inducer running | •None | •None | •Eleven repeating flashes | •Open limit switch circuit for more than 5 minutes | •Re-set main power and check indoor blower operation | •Confirm electrically safe condition before proceeding with repairs |
| •Furnace does not operate, twelve Red flashes on control board | •None | •None | •Twelve repeating flashes | •Control board igniter relay not energizing igniter | •Replace control board | •Confirm electrically safe condition before proceeding with repairs |
| •Furnace does not operate, control board Red LED on solid | •None | •None | •Solid ON | •Control board internal fault | •Replace control board | •Confirm electrically safe condition before proceeding with repairs |
| •Furnace does not operate, control board Red LED rapid flash | •None | •None | •Rapid Flash | •Twinning error | •Correct twinning wiring | •Confirm electrically safe condition before proceeding with repairs |
| •Furnace does not operate, control board Red LED with three double flashes | •None | •None | •Three double flashes | •Second stage pressure switch stuck open | •Verify pressure switch function & tubing, verify inducer operating and pulling enough vacuum to engage switch | •Confirm electrically safe condition before proceeding with repairs |

TROUBLESHOOTING

| Green LED Flash | Amber LED Flash | Red LED Flash | Error/Condition |
|-----------------|-----------------|---------------|---|
| | | 1 | Flame sensed when no flame should be present |
| | | 2 | Pressure Switch Stuck Closed/ Inducer Error |
| | | 3 | 1st-stage Pressure Switch Stuck Open/ Inducer Error |
| | | 4 | Open limit switch |
| | | 5 | Open Rollout/Open Fuse Detect |
| | | 6 | Pressure switch cycle lockout |
| | | 7 | External lockout (retries) |
| | | 8 | External lockout (recycles) |
| | | 9 | Grounding or Reversed polarity |
| | | 10 | Gas flow with no call for heat |
| | | 11 | Limit switch open – blower failure |
| | | 12 | Ignitor Relay Failure |
| | | Solid | Internal, GV Error, Micro, and Frequency Check |
| | | Rapid | Twinning error |
| | | 3 double | 2nd-stage Pressure Switch Stuck Open/ Inducer Error |
| | 1 | | Normal Operation with call for first stage heat (W1) |
| | 2 | | Normal Operation with call for second stage heat (W2) |
| | 3 | | W2 present with no W1 |
| | 4 | | Y present with no G call, Y1 present with no G call. |
| | Rapid | | Low flame sense current |
| Solid | | | Standby |
| Rapid | | | Normal Operation with call for fan (G) |
| 1 | | | Normal Operation with call for Low stage cool (Ylo + G) |
| 2 | | | Normal Operation with call for High stage cool/or single stage cooling. (Y + G) |

DIAGNOSTIC CHART

Refer to the *Troubleshooting Chart* in the back of this manual for assistance in determining the source of unit operational problems.

External Lockout

- A control lockout resulting from an external fault sensed by the control, such as an unsuccessful recycle or retry period, or a limit trip. Once in External Lockout, the control will shut down for a period of one hour before attempting another trial for ignition.

Internal Lockout

- A failure internal to the control board.

FAULT RECALL

Retrieving Fault Codes

To retrieve fault codes, push and release the “LAST ERROR” button for more than 1/5 second and less than 5 seconds (the LED will indicate this period by solid GREEN for 1/5 second to 5 seconds). The LED will flash up to five stored fault codes, beginning with the most recent. If there are no fault codes in memory, the LED will flash two green flashes. The control will flash the most recent error first and the oldest error last. If multiple faults exist there will be 2 seconds between codes. Solid LED error codes will not be displayed.

Fault Code Reset

To clear the fault code memory, push and hold the “LAST ERROR” button for more than 5 seconds and less than 10 seconds (the LED will indicate this period by RAPID GREEN FLASH for 5 seconds to 10 seconds). The LED will flash three green flashes when the memory has been cleared.

The ignition control is equipped with a momentary push button switch that can be used to display on the diagnostic LED the last five faults detected by the control. The control must be in Standby Mode (no thermostat inputs) to use the feature.

Depress the push button switch for approximately 2 seconds. Release the switch when the LED is turned off. The diagnostic LED will then display the flash codes associated with the last five detected faults. The order of display is the most recent fault to the least recent fault.

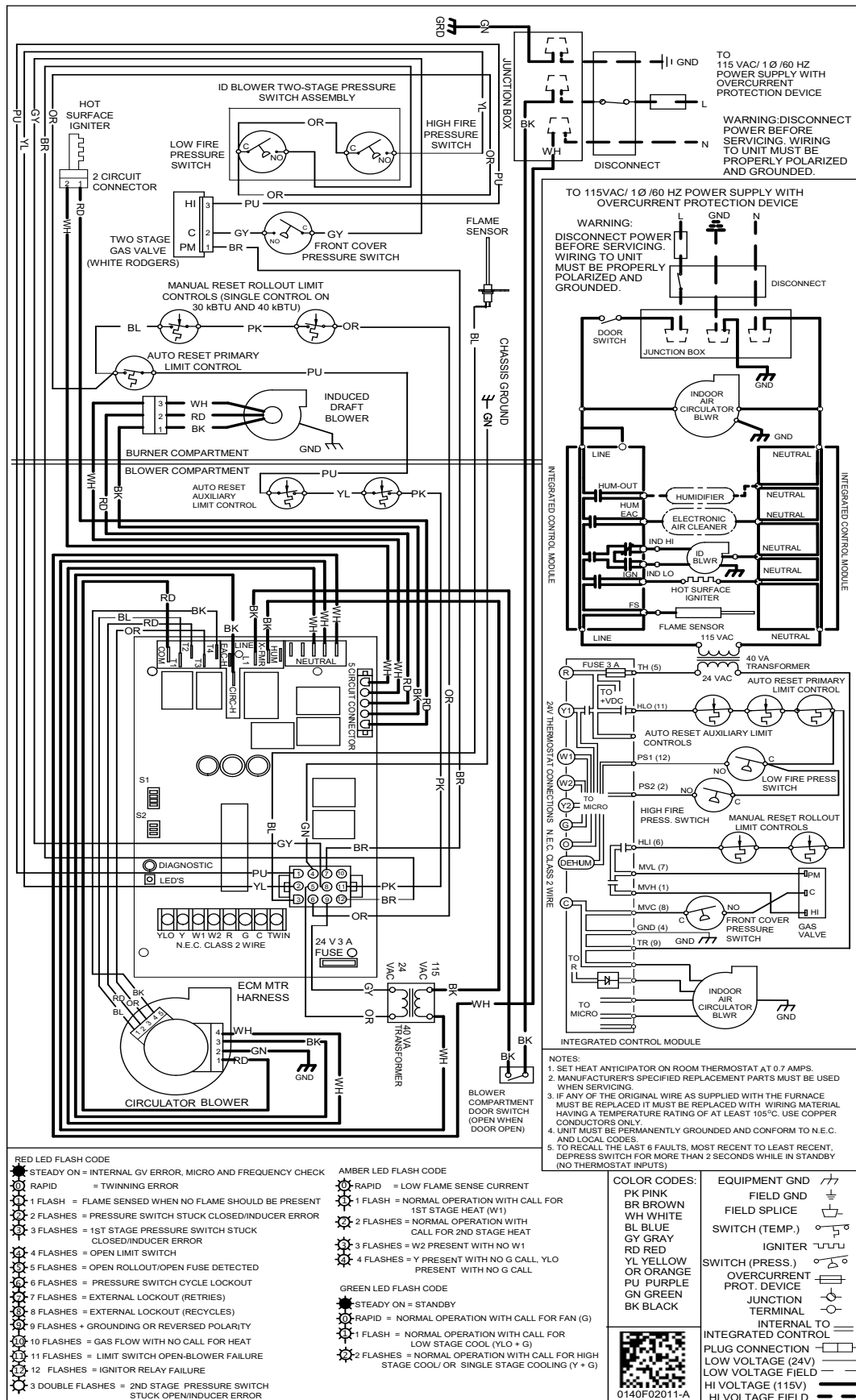
RESETTING FROM LOCKOUT

Furnace lockout results when a furnace is unable to achieve ignition after three attempts during a single call for heat. It is characterized by a non-functioning furnace and a one flash diagnostic LED code. If the furnace is in “lockout”, it can be reset in any of the following ways.

1. Automatic reset. The integrated control module will automatically reset itself and attempt to resume normal operations following a one hour lockout period.
2. Manual power interruption. Interrupt 115 volt power to the furnace for 1 - 20 seconds.
3. Manual thermostat cycle. Lower the thermostat so that there is no longer a call for heat then reset to previous setting. Interrupt thermostat signal to the furnace for 1 - 20 seconds.

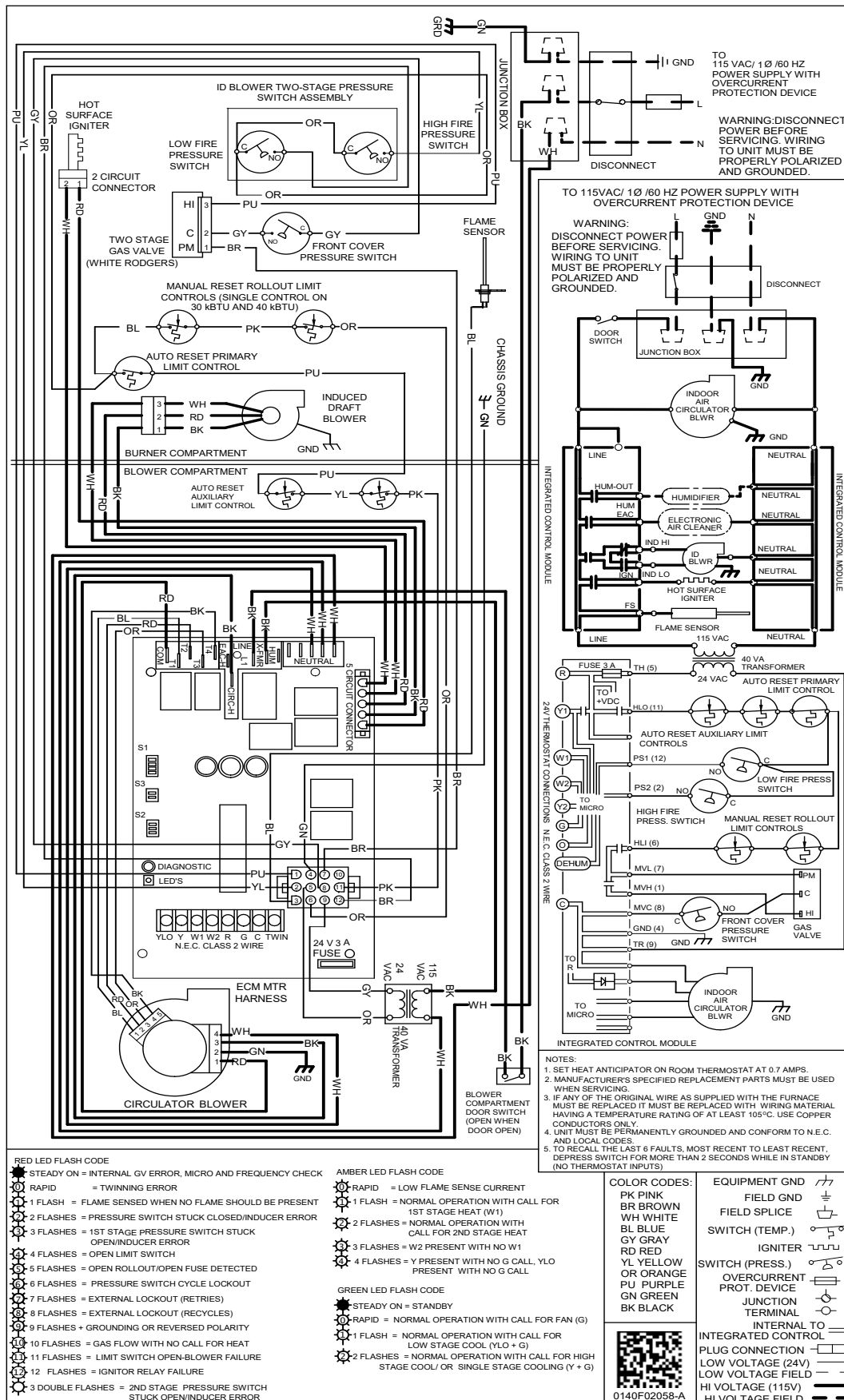
HIGH VOLTAGE!
DISCONNECT ALL POWER BEFORE SERVICING OR INSTALLING THIS UNIT. MULTIPLE POWER SOURCES MAY BE PRESENT. FAILURE TO DO SO MAY CAUSE PROPERTY DAMAGE, PERSONAL INJURY OR DEATH.

WARNING



Wiring is subject to change. Always refer to the wiring diagram on the unit for the most up-to-date wiring.

WARNING
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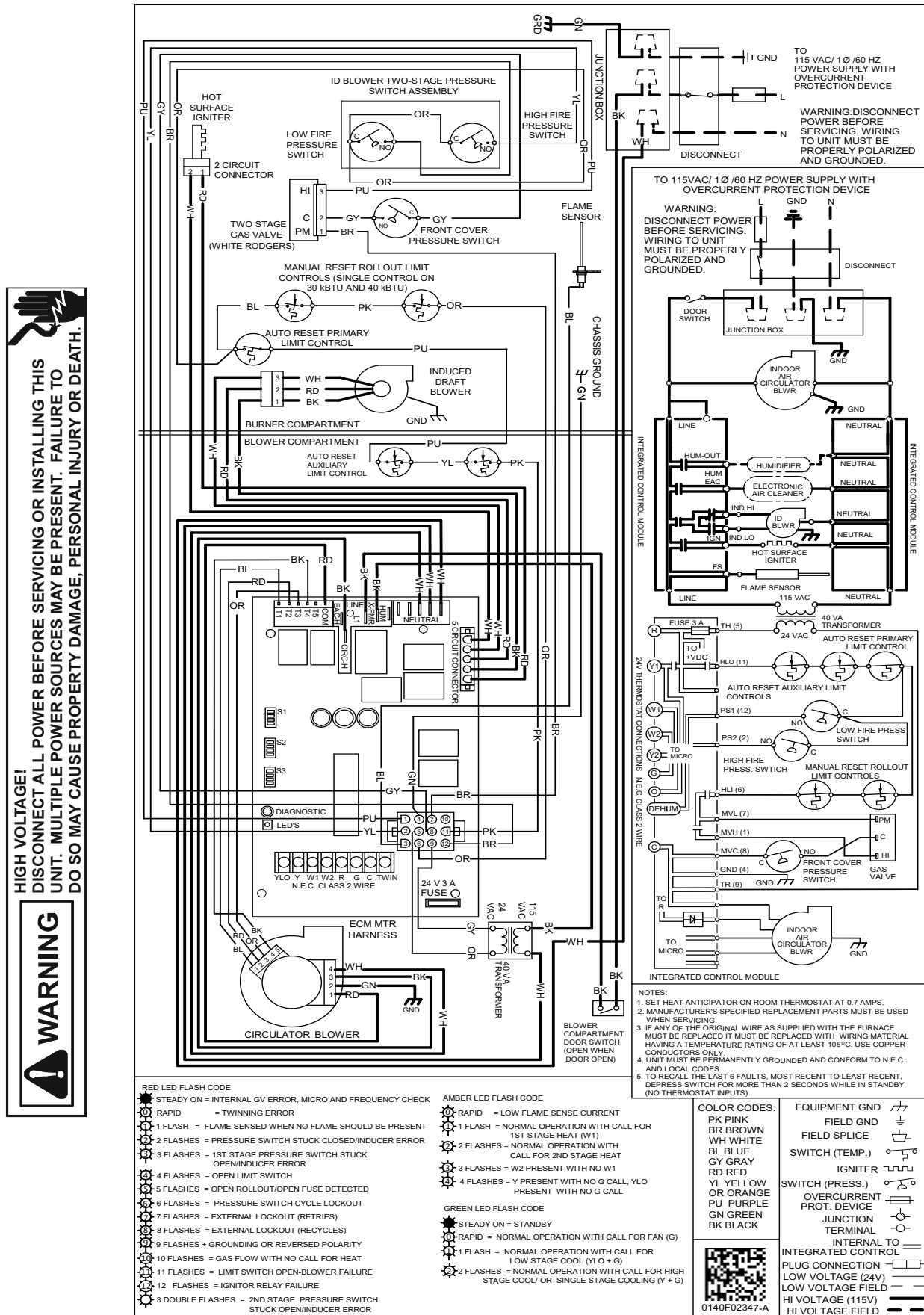


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WIRING DIAGRAMS

***MEC96 - REV AC**

***CEC96 - REV AA**



Wiring is subject to change. Always refer to the wiring diagram on the unit for the most up-to-date wiring.

CUSTOMER FEEDBACK

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