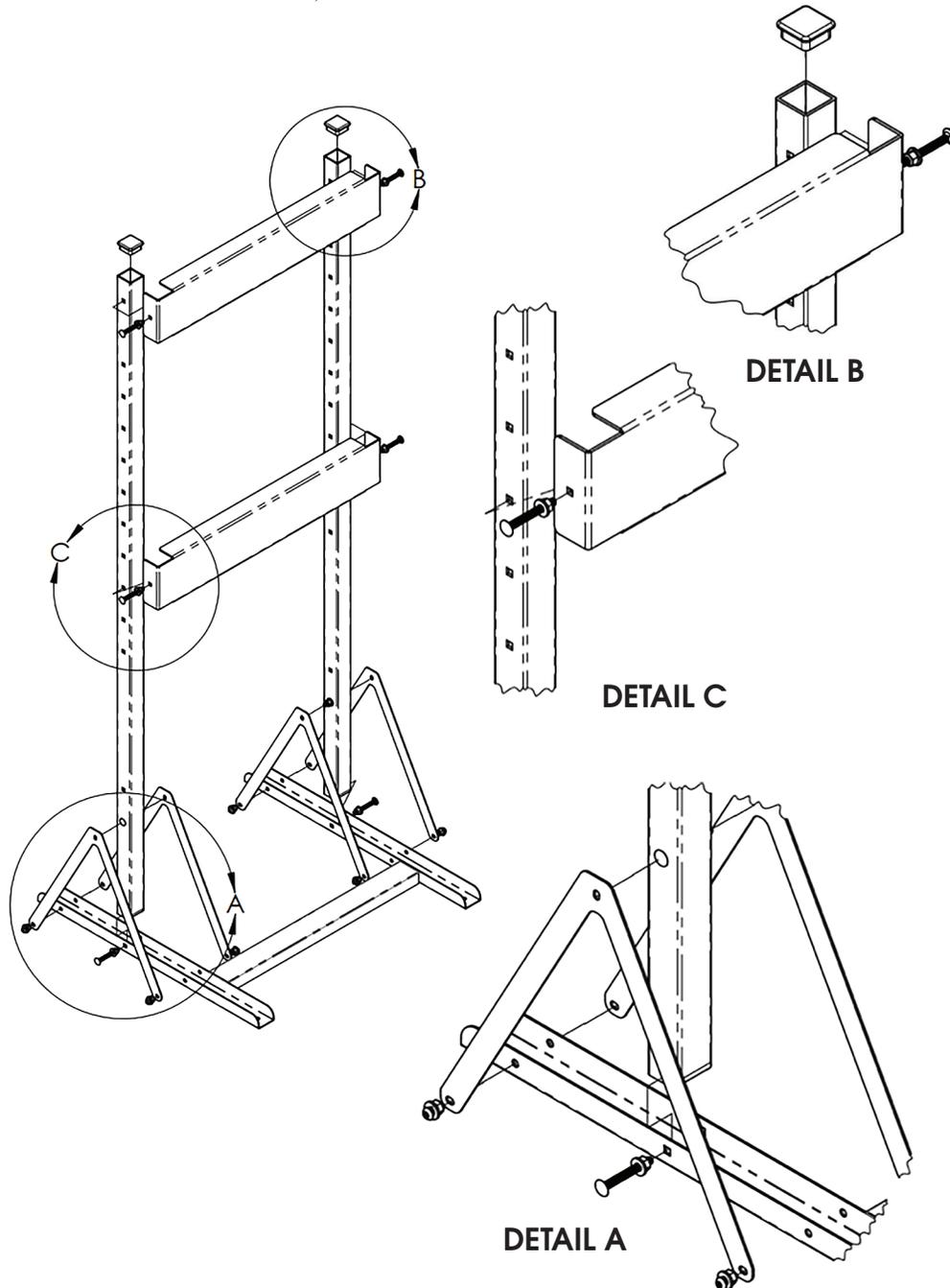


Installation Instructions



1. Feet and Post Assembly
 - a. Insert vertical posts into the U-channel foot H-assembly. Align with middle hole, insert ¼" carriage bolt and tighten washer and locknut. (Detail A)
 - b. Attach the angular V-brace using the small ¼" hex-socket screw to the U-channel foot and tighten washer and locknut. Insert ¼" carriage bolt through the angular brace into the vertical post and tighten washer and locknut. (Detail A)
 - c. Ensure all bolts are properly tightened.
2. Horizontal Beam Assembly
 - a. Line up the two holes on the horizontal beam with the appropriate holes on vertical posts, and insert 1/4" carriage bolts. Tighten washers and locknuts. (Detail B)
 - b. Repeat for second horizontal beam, in appropriate holes. (Detail C)
3. Unit Attachment
 - a. Use #10 self-tapping sheet metal screws to attach the mounting plate(s) to the horizontal beams. (not supplied)
 - b. Hang boiler on mounting plates.
4. Securing to Floor
 - a. Use Redhead® 5/16" concrete anchors (not supplied) to anchor the stand to a concrete floor, or use 5/16" lag screws to fasten the stand to a wooden floor. (not supplied)

NOTE: Please adhere to all local laws and building codes.